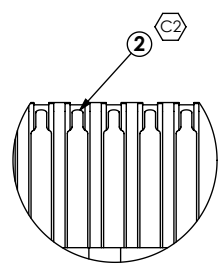
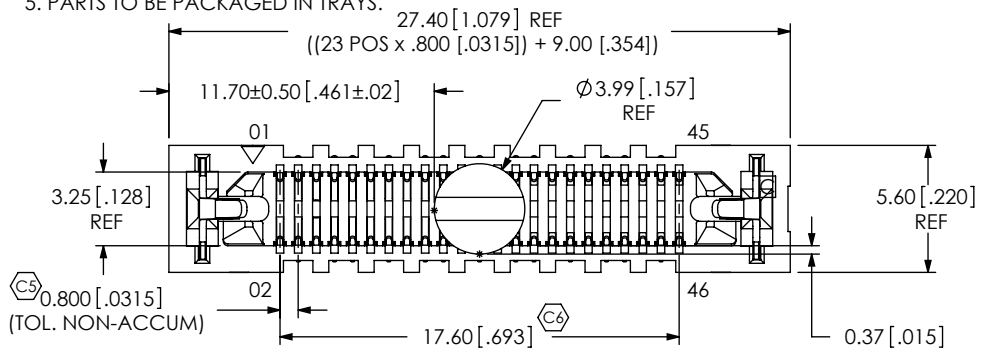


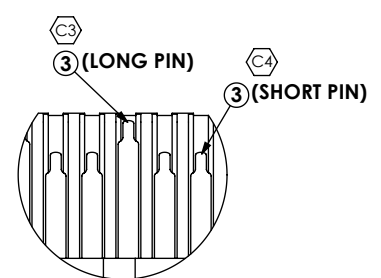
REVISION C

DO NOT SCALE FROM THIS PRINT

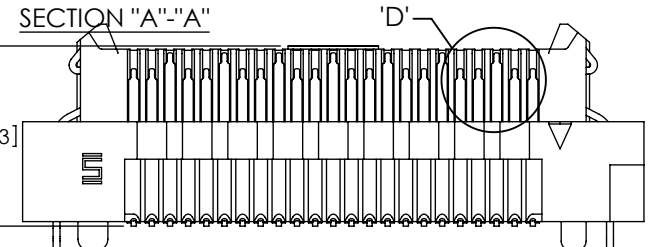
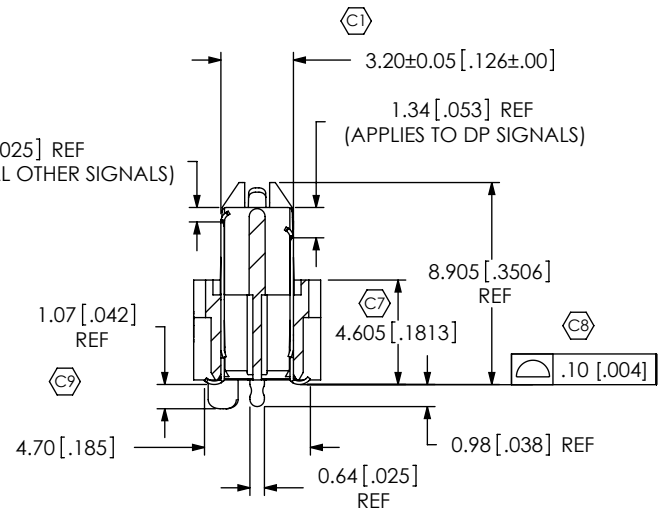
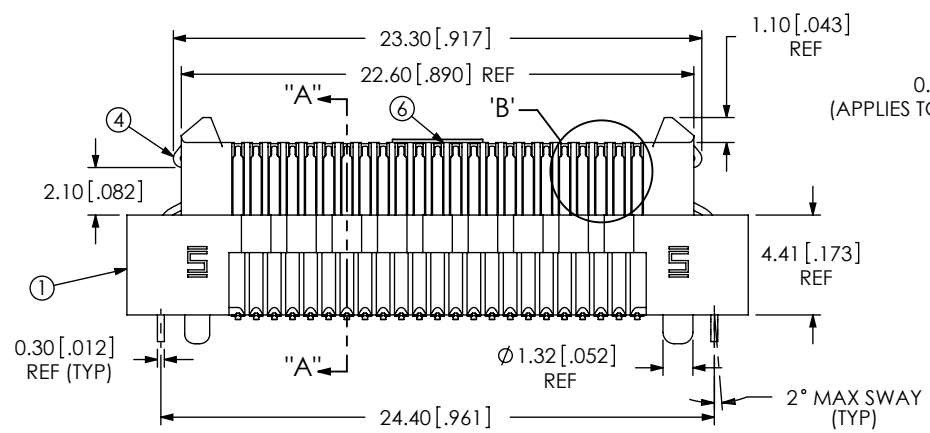
- NOTES:
 1. CONTACT CONFIGURATION NOT AVAILABLE AS STANDARD.
 2. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 3. MAXIMUM BURR ALLOWANCE: .038 [.0015].
 4. MINIMUM PUSHOUT FORCE: 2.22N [.5 LB].
 5. PARTS TO BE PACKAGED IN TRAYS.



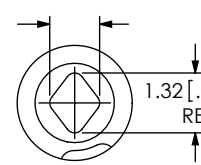
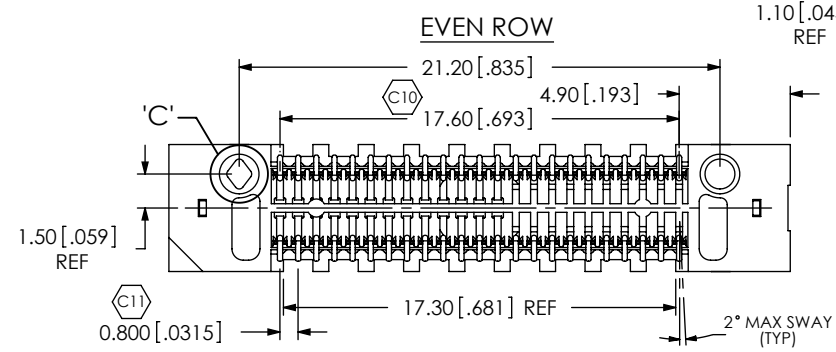
DETAIL 'B'
SCALE 6 : 1
SE SIDE



DETAIL 'D'
SCALE 6 : 1
DP SIDE



ODD ROW (DP SIDE, HOT PLUG SIDE)
(PIN ORIENTATION TO BE EXACTLY AS SHOWN)



DETAIL 'C'
SCALE 6 : 1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ERM8-023-05.0-DV-L	1.0000	VECTRA E130i, COLOR: BLACK
2	T-1M37-05.0-S	23.0000	PHOS BRONZE, 521 HARD TEMPER
3	T-1M48-05.0-S	23.0000	PHOS BRONZE, 521 HARD TEMPER
4	WT-29-03-F	2.0000	BeCu #25, 1/2 HT
5	TY-ERM8028-23-5-L	1.0000	BLACK HIPS
6	K-DOT-.157-.250-.005	1.0000	POLYIMIDE FILM

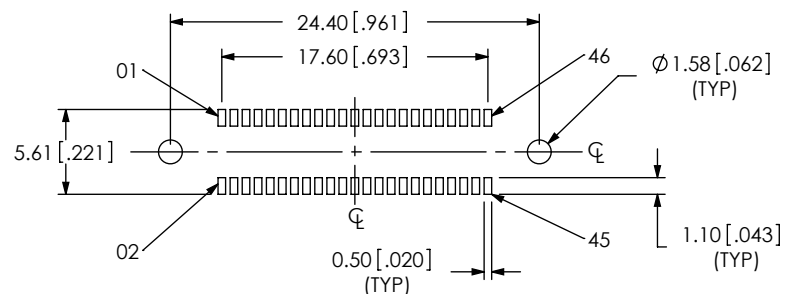
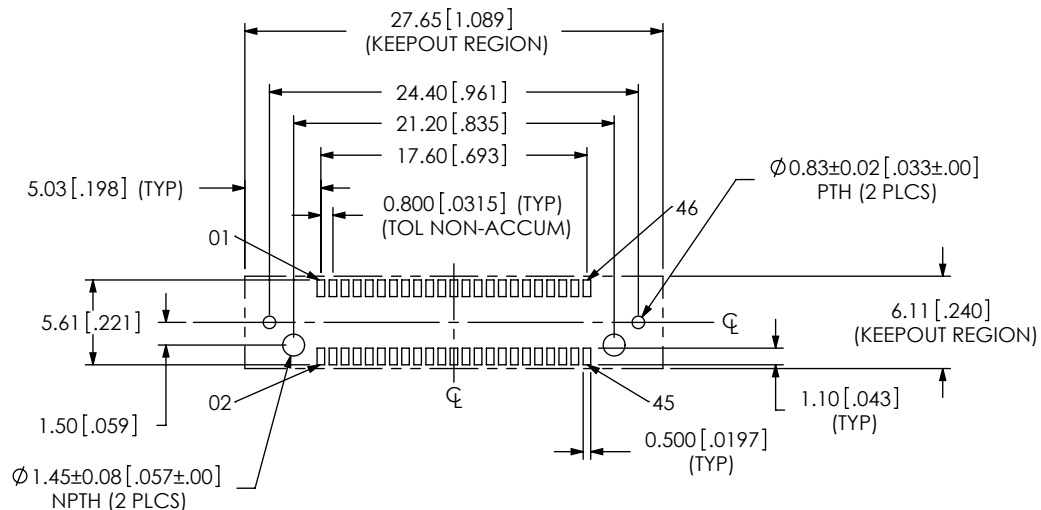
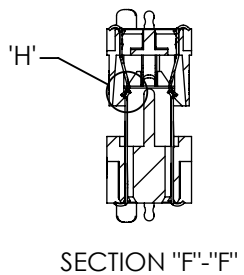
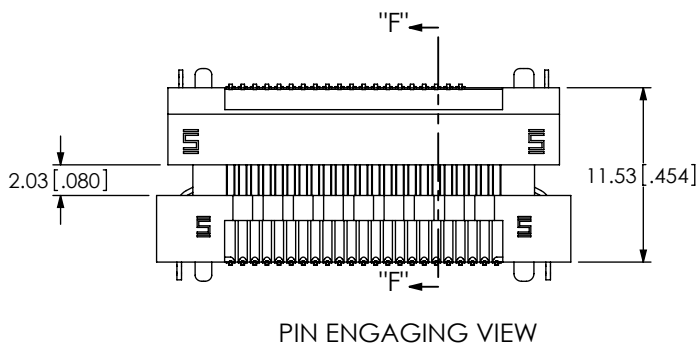
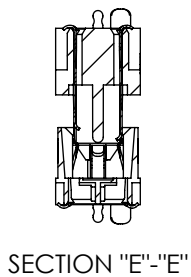
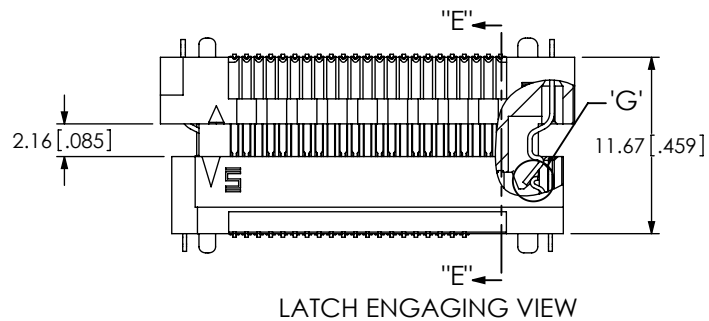
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
 DECIMALS ANGLES
 .X: ±.3[.01] 2°
 .XX: ±.13[.005]
 .XXX: ±.051[.0020]

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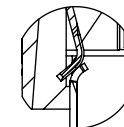
samtec
 520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code: 55322

DO NOT SCALE DRAWING SHEET SCALE: 1:0.3333
 PLATING:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL
 LATCHES: .000003 GOLD OVER .000050 NICKEL

DESCRIPTION: MODIFIED ERM8 ASSEMBLY
 DWG. NO. ASP-130366-01



DETAIL 'G'
SCALE 4 : 1



DETAIL 'H'
SCALE 6 : 1

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e-Mail: info@SAMTEC.com code: 55322

SHEET SCALE: 2:1

DESCRIPTION: MODIFIED ERM8 ASSEMBLY

DWG. NO. ASP-130366-01

BY: D FRALEY 03/19/2007 SHEET 2 OF 2