

REVISIONS

NOTES:

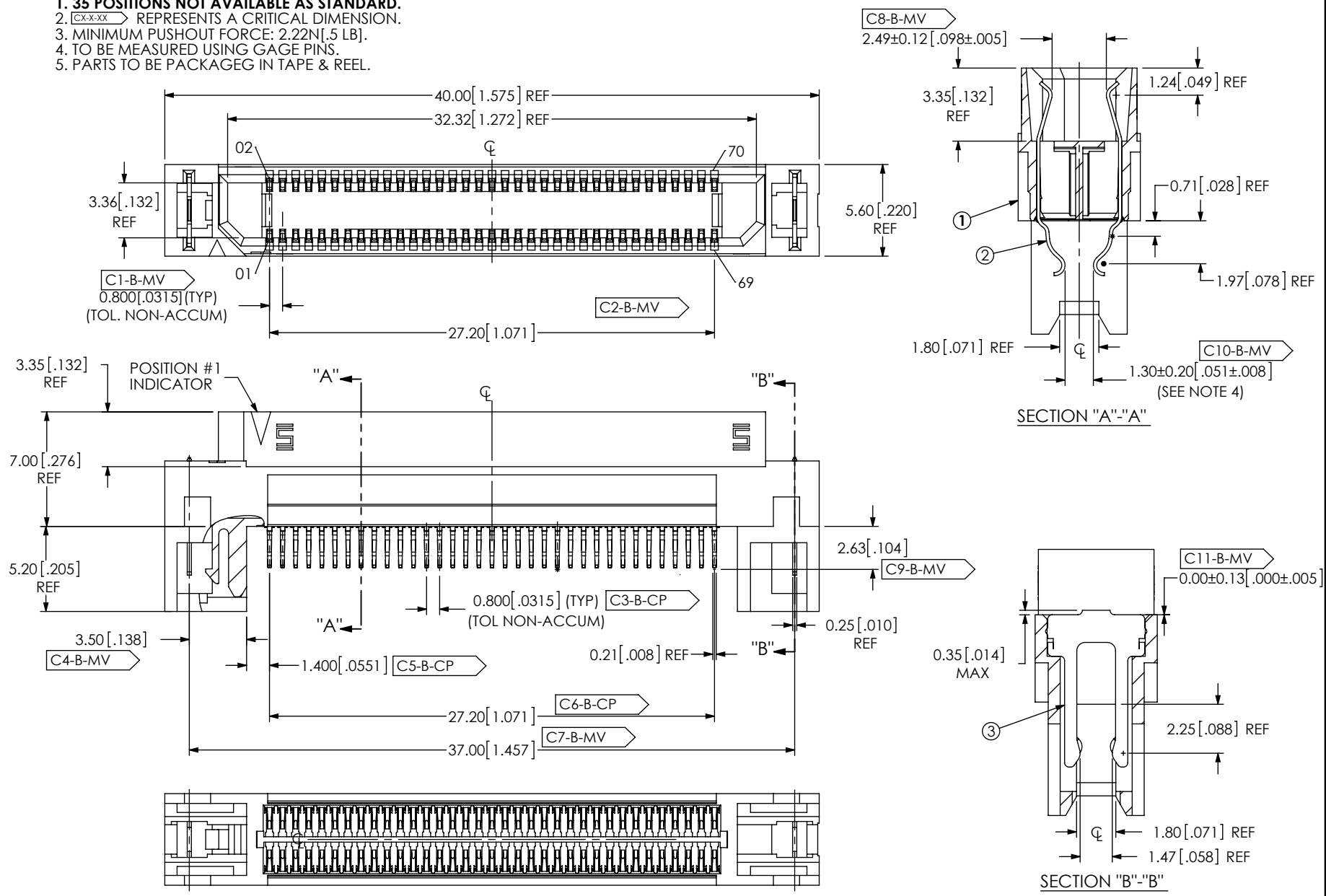
- 35 POSITIONS NOT AVAILABLE AS STANDARD.
- CX.XX REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: 2.22N [.5 LB].
- TO BE MEASURED USING GAGE PINS.
- PARTS TO BE PACKAGEG IN TAPE & REEL.

0	JB	J HENRY
9/16/2013	ECN-211605	ISSUE FOR REVIEW
A	JB	J HENRY
9/20/2013	ECN-212135	RELEASE FOR PRODUCTION: BOM CHG ITEM 4 CT-ASP TO CT-ASP4042MS; ADD SHT 2.

BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN. YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

DATE: _____
 COMPANY: _____
 CUSTOMER SIGNATURE: _____
 PRINTED NAME: _____
 PHONE NO: _____
 EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ERF8-035-D-EM2	1.0000	VECTRA E130i, COLOR: BLACK
2	C-221-01-S	70.000	BeCu, ALLOY 390 HT
3	WT-17-01-T	2.0000	PHOS BRONZE, 510 SPRING TEMPER
4	CT-ASP4042MS	.0044	CONDUCTIVE POLYMER



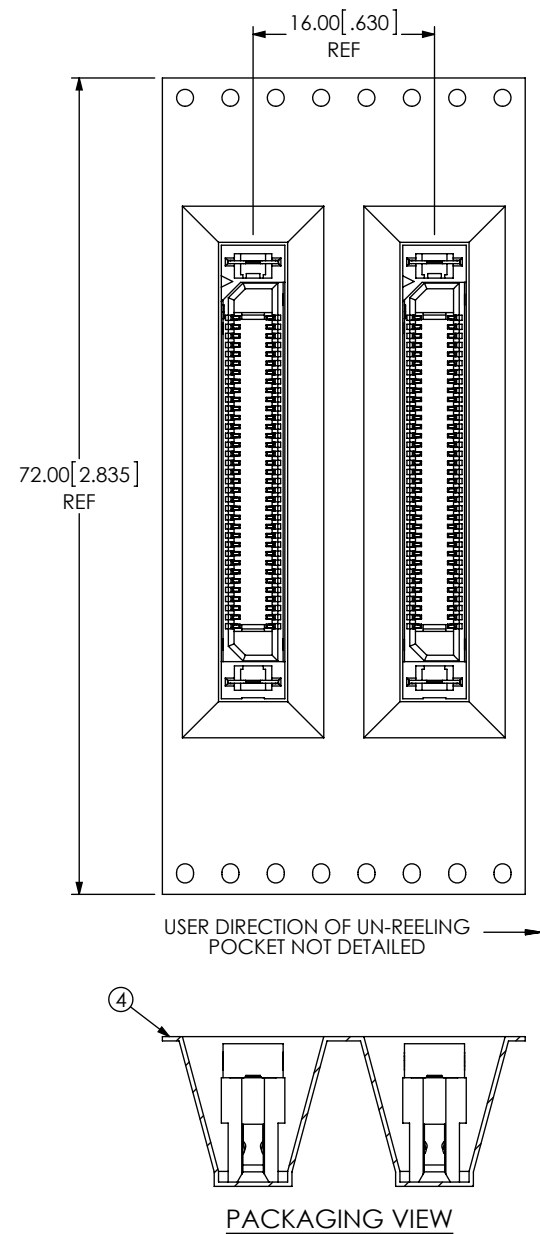
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [.3] 2°
 .XXX: ±.005 [.13]
 .XXXX: ±.0020 [.051]

PROPRIETARY NOTE
 THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING SHEET SCALE: 3:1
 PLATING:
 CONTACTS:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL.
 WELD TABS:
 ENTIRE TAB: .000200 REF TIN OVER .000050 NICKEL
 F:\dwg\sw\asp\177000\ASP-177706-04.SLDRAW

samtec
 520 PARK EAST BLVD, NEW ALBANY, IN 47150
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DESCRIPTION: MODIFIED ERF8 ASSEMBLY
 DWG. NO. ASP-177706-04
 BY: J. BROWNING 09/16/2013 SHEET 1 OF 2



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SHEET SCALE: 3:2

DESCRIPTION: MODIFIED ERF8 ASSEMBLY

DWG. NO. ASP-177706-04