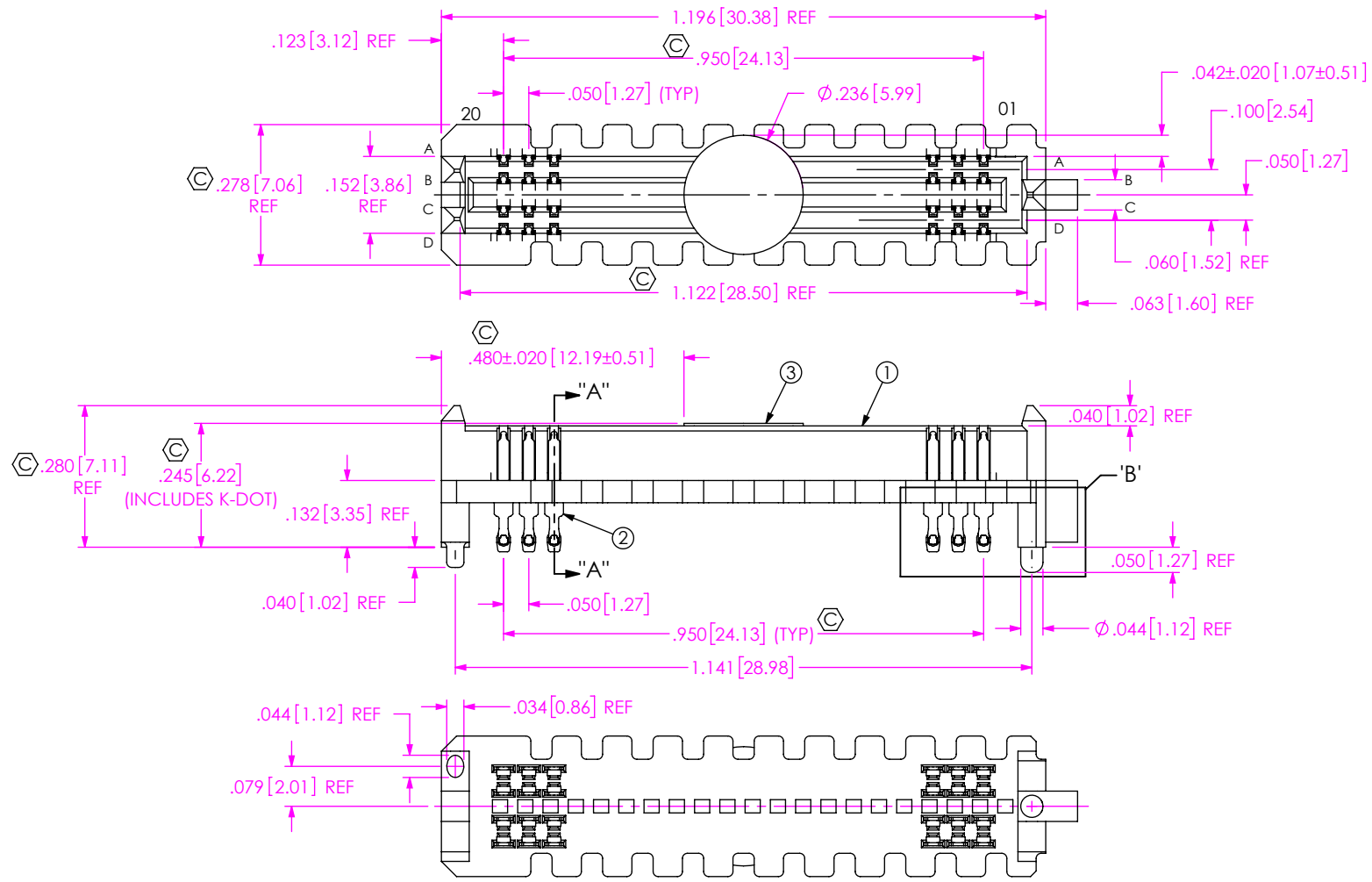
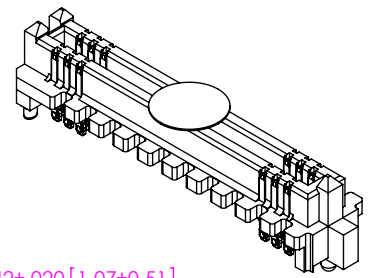


DO NOT SCALE FROM THIS PRINT

- NOTES:
1. STANDARD PART SET UP AS ASP FOR VITA 57.4.
  2. Ⓢ REPRESENTS A CRITICAL DIMENSION.
  3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
  4. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
  5. DIMENSION C8 MUST BE MEASURED USING INSPECTION FIXTURE AT-1817-836-1, USE CO-AU-WI-2003-M FOR PROCESS.
  6. MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROW.
  7. PARTS TO BE PACKAGED IN TAPE & REEL.



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-20-03.5-04-A	1.0000	VECTRA E130i, COLOR: BLACK
2	NEW-SUB-T-1M36-03.5-S-2	80.000	COPPER ALLOY/LEAD FREE SOLDER Ⓢ
3	K-DOT-.236-.343-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM028MS	.00333	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01[0.3]	2°
.XXX: ±.005[0.13]	
.XXXX: ±.0020[0.051]	

**PROPRIETARY NOTE**

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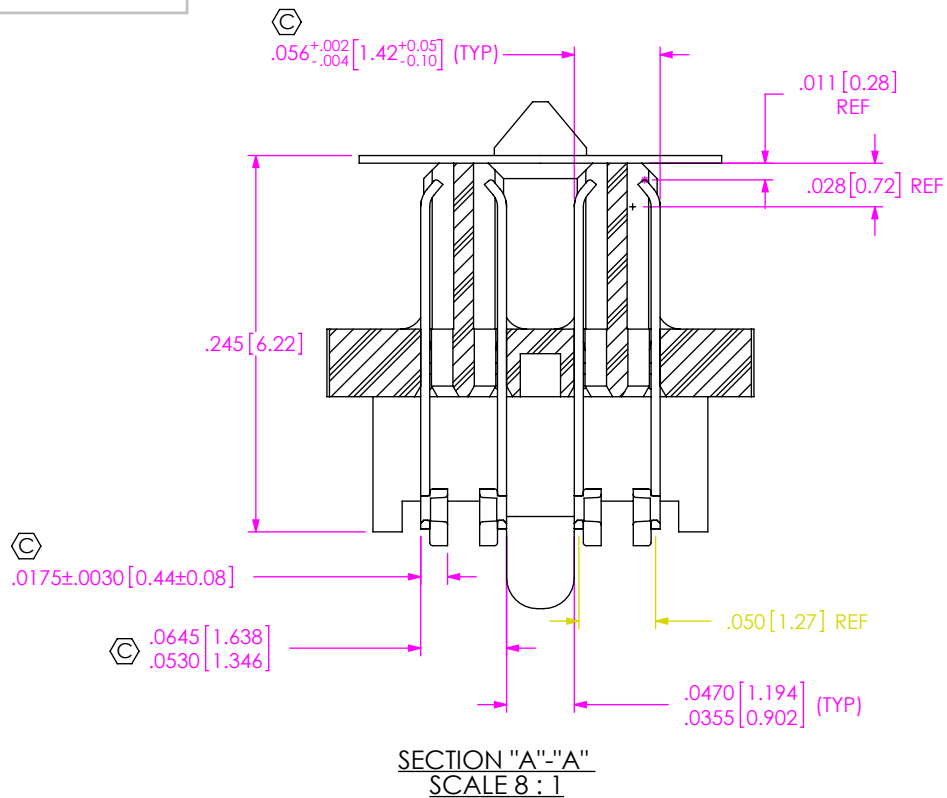
520 PARK EAST BLVD., NEW ALBANY, IN 47150  
 PHONE: 812-944-6733 FAX: 812-948-5047  
 e-Mail: info@SAMTEC.com code 53322

DO NOT SCALE DRAWING SHEET SCALE: 1:1

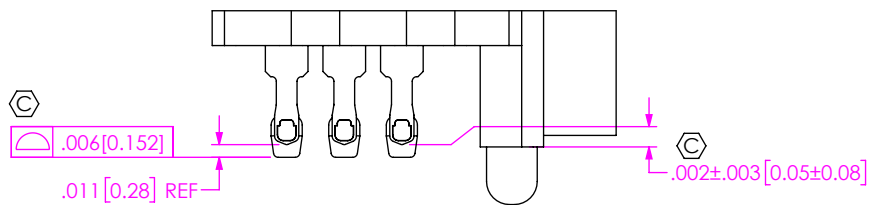
PLATING:  
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL  
 REMAINDER: .000200 REF TIN OVER .000050 NICKEL

DESCRIPTION:  
 .050 PITCH TERMINAL ARRAY ASSEMBLY

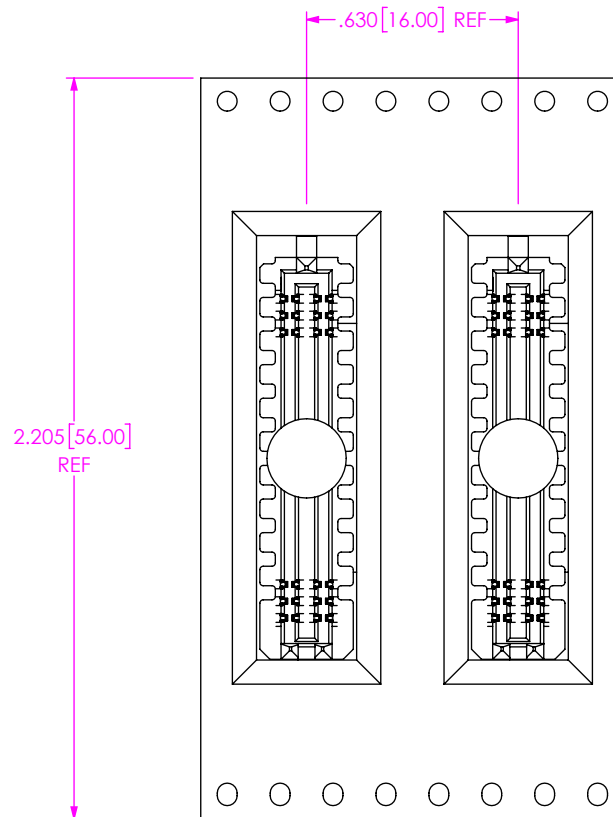
DWG. NO. ASP-186900-01



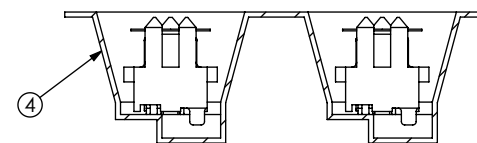
SECTION "A"-"A"  
SCALE 8 : 1



DETAIL 'B'  
SCALE 6 : 1



USER DIRECTION OF UN-REELING  
POCKET NOT DETAILED →



PACKAGING VIEW

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SHEET SCALE: 1:1

DESCRIPTION:  
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.  
ASP-186900-01

