

# REVISION

NOTES:

DESIGNED & DIMENSIONED  
IN MILLIMETERS [INCHES]

ASP-198471-XX

BOARD STACK HEIGHT

- 01: 8.500 (WITH THREAD LOCKING SCREW)
- 02: 10.000 (WITH THREAD LOCKING SCREW)
- 03: 12.000 (WITH THREAD LOCKING SCREW)
- 04: 8.500 (WITHOUT THREAD LOCKING SCREW)
- 05: 10.000 (WITHOUT THREAD LOCKING SCREW)
- 06: 12.000 (WITHOUT THREAD LOCKING SCREW)

1. CUSTOM JSOM FOR VITA MEZZANINE APPLICATIONS.
2. [CX-X-XX] REPRESENTS A CRITICAL DIMENSION.
3. STANDOFFS TO BE USED WITH 1.50[.059]MIN THICK BOARDS.
4. STANDOFFS ARE DESIGNED 0.15MM LONGER THAN CONNECTOR STACK HEIGHTS TO ALLOW FOR PROCESSING VARIABLES.
5. TORQUE TO 2.5 - 3.5 IN\*lbs TO SECURE FASTENER IN A STATIC ENVIRONMENT ASSUMING RECOMMENDED BOARD TO BOARD DISTANCES ARE ACHIEVED WITHOUT DAMAGE TO THE PCB, HARDWARE OR OTHER COMPONENTS.
6. COMPONENTS TO BE BULK PACKAGED IN SEPARATE BAGS AND SHOULD NOT LIST INDIVIDUAL COMPONENT QUANTITY ON THE LABEL. ALL COMPONENT BAGS ARE TO BE PACKAGED IN A LARGER BAG WITH THE FINAL PART NUMBER QUANTITY OF ASSEMBLIES ON THE LABEL.

0	JW	L Lee
3/21/2017 ECN-297253		
ISSUE FOR REVIEW.		
1	JW	L Lee
4/24/2017 ECN-PENDING		
ADD CALLOUT VIEW; EXPLODED		
VIEW: CHG DIA 6.00 TO DIA 5.80, CHG 8.00 TO "A", TOP VIEW, CHG 8.50 TO "B", BOM CHG ASP-198473-01-B TO ASP-198473-XX-B (SEE TABLE 1), CHG ASP-198475-01-C TO ASP-198475-XX-C (SEE TABLE 1); ADD TABLE 1; NOTE 1: CHG "M2.5 ..." TO "CUSTOM ..."; TITLE BLOCK, DESCRIPTION: CHG MODIFIED TO M2.5.		

NOT RELEASED  
FOR PRODUCTION  
USE FOR QUOTING, PRELIMINARY  
DESIGN, PROTOTYPING AND  
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BY SIGNING THIS DOCUMENT  
YOU ARE ACCEPTING THE  
CONDITIONS SET WITHIN.  
YOUR REQUIREMENTS MUST BE  
LISTED WITHIN THIS DRAWING.  
WHERE NO DIRECTION FROM THE  
CUSTOMER IS IDENTIFIED  
SAMTEC'S PROCESS  
REQUIREMENTS WILL BE USED.

DATE: \_\_\_\_\_  
COMPANY: \_\_\_\_\_  
CUSTOMER SIGNATURE: \_\_\_\_\_  
PRINTED NAME: \_\_\_\_\_  
PHONE NO: \_\_\_\_\_  
EXCEPTIONS: \_\_\_\_\_

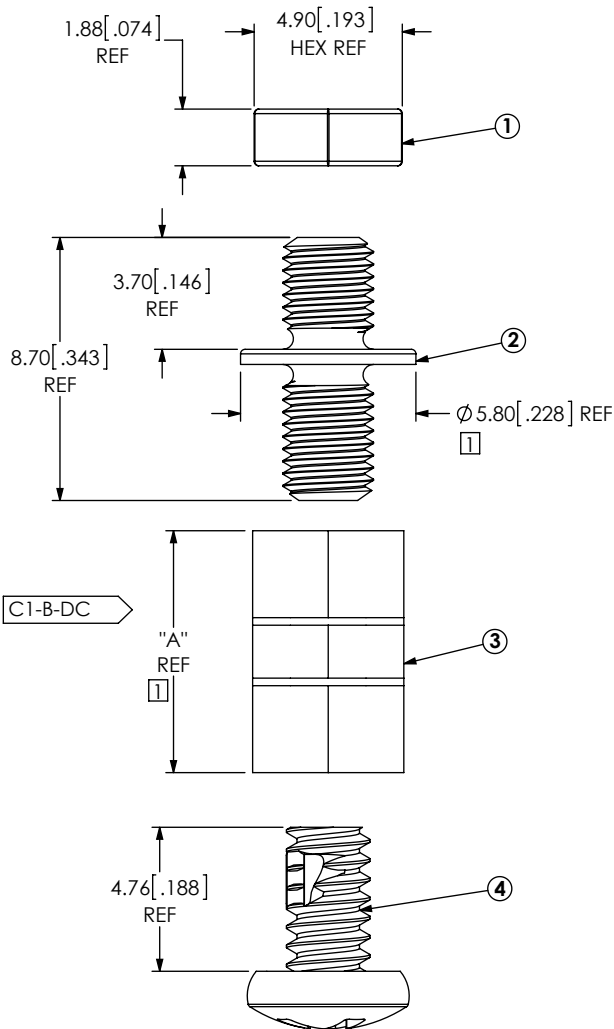
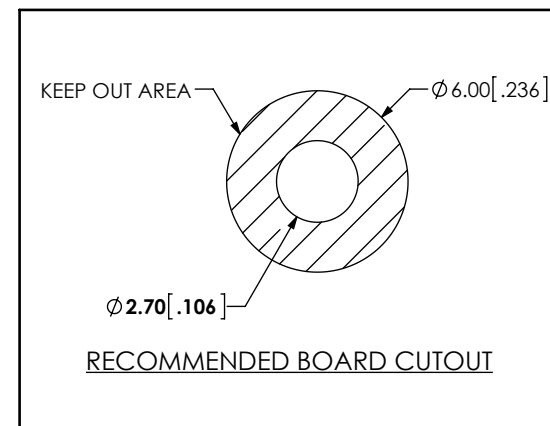
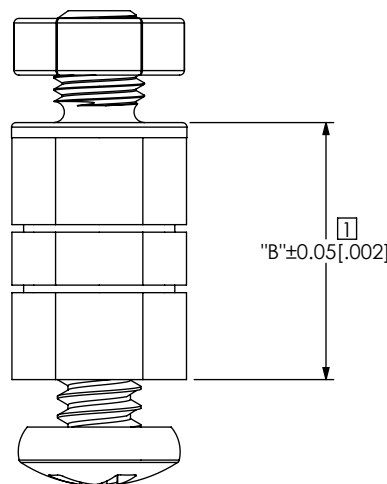


TABLE 1

LEAD STYLE	ASP-198473-XX-B	ASP-198475-XX-C	"A"	"B"
-01	ASP-198473-01-B	ASP-198475-01-C	8.00	8.50
-02	ASP-198473-02-B	ASP-198475-01-C	9.50	10.00
-03	ASP-198473-03-B	ASP-198475-01-C	11.50	12.00
-04	ASP-198473-01-B	ASP-198475-02-C	8.00	8.50
-05	ASP-198473-02-B	ASP-198475-02-C	9.50	10.00
-06	ASP-198473-03-B	ASP-198475-02-C	11.50	12.00




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ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-198474-01-C	1.0000	303 STAINLESS STEEL
2	ASP-198472-01-B	1.0000	303 STAINLESS STEEL
3	ASP-198473-XX-B (SEE TABLE 1)	1.0000	303 STAINLESS STEEL
4	ASP-198475-XX-C (SEE TABLE 1)	1.0000	303 STAINLESS STEEL

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN MILLIMETERS.  
TOLERANCES ARE:  
DECIMALS ANGLES  
X.X: ±0.3 [.01] 2°  
X.XX: ±0.13 [.005]  
X.XXX: ±0.051 [.0020]

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WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING SHEET SCALE: 4:1  
F:\dwg\sw\asp\198000\ASP-198471-XX.slddrw



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e-Mail: info@SAMTEC.com code 53322

DESCRIPTION:  
M2.5 MICRO JACK SCREW STAND-OFF  
DWG. NO.  
**ASP-198471-XX**  
BY: JESSIE W 3/17/2017 SHEET 1 OF 1