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**THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING**

CABLE CALLOUT
179: RG179 CABLE (CCA-179)

OVERALL ASSEMBLY LENGTH (OAL)
XXXX (MILLIMETERS) (0100 MIN)
(SEE NOTE 8)

END 1 CONNECTOR
(SEE TABLE 3, SHEET 2)

END 2 CONNECTOR OR PREPARATION
(SEE TABLE 3, SHEET 2)

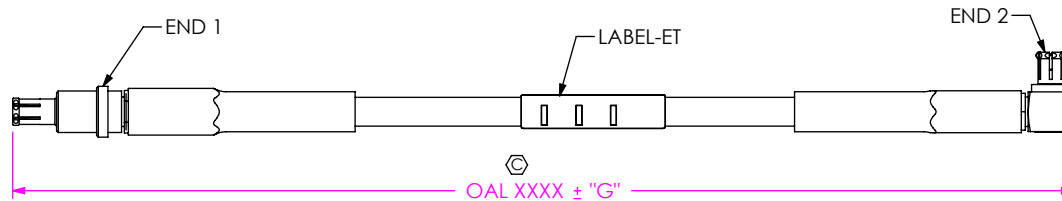


FIG 1
RF179-73SPX-73RPX-XXXX SHOWN

TABLE 2	
OVERALL LENGTH	"G"
0100-0200 [3.92-7.87]	+3.0 [.12]/-0.0 [.00]
0200-0500 [7.87-19.69]	+5.0 [.20]/-0.0 [.00]
0500-1000 [19.69-39.37]	+10.0 [.40]/-0.0 [.00]

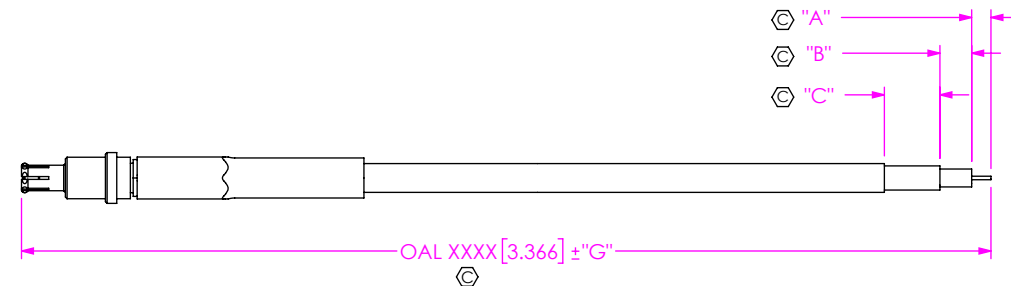


FIG 2
RF179-73SPX-172849-XXXX SHOWN (SEE NOTE 5 & 7)

"C" (FORMAT: X.X)
"B" (FORMAT: X.X)
"A" (FORMAT: X.X)

DO NOT LEAVE ANY SPACE BLANK,
EACH MUST CONTAIN A
NUMERIC CHARACTER 0 THRU 9.

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION
2. ASSEMBLY TO BE 100% TESTED FOR OPENS, SHORTS & HI-POT TESTED (PER TABLE 3, AC OR DC), THE HI-POT VOLTAGE FOR THE ASSEMBLY SHOULD BE SET TO THE END OPTION WITH THE LOWEST TEST VOLTAGE RATING.
3. AFTER FINAL ELECTRICAL TEST, LABEL EACH CABLE ASSEMBLY WITH 1 LABEL-ET
4. FINISHED ASSEMBLIES TO BE PACKAGED PER PACKAGING STANDARD CO-RF-WI-3040-M. ASSEMBLIES WITH LOCK WASHERS, NUTS, AND GASKETS TO BE SHIPPED KITTED AS ONE ASSEMBLY PER BAG, UNASSEMBLED.
5. DIM "A", "B", AND "C" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm
6. CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
7. FOR STRIPPED AND TINNED OPTION, ONLY THE CENTER CONDUCTOR IS TINNED.
8. CABLE LENGTHS LONGER THAN 1000 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
.X: ±0.3 [.01] 2°
.XX: ±0.13 [.005]
.XXX: ±0.051 [.0020]

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520 PARK EAST BLVD. NEW ALBANY, IN 47150
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
SHELLS, CONTACTS, FERRULES: BRASS
DIELECTRIC: PTFE
GASKETS: SILICONE
D4SPX SHELL: ZINC

DESCRIPTION: RF179 CABLE ASSEMBLY
DWG. NO. RF179-XXXXX-XXXXXX-XXXX
BY: B. RAY 1-30-2007 SHEET 1 OF 10

TABLE 1

END OPTION	SUBTRACTOR	STRIP DIMENSIONS				HI POT	
		"Y"	"A"	"D"	"E"	"DC"	"AC"
-74BJ3	13.4 [0.53]	4.6 [0.18]	8.2 [0.32]	17.9 [0.70]	1000	1200	
-74BJ2							
-74SP3	10.3 [0.41]	3.2 [0.13]	5.4 [0.21]	12.1 [0.48]	1000	1200	
-D4SP3							
-78SP4	15.7 [0.62]	2.6 [0.10]	5.0 [0.20]	12.3 [0.48]	1000	250	
-78SP6							
-78SP8							
-72RP1							
-72RP2	2.0 [0.08]	1.0 [0.04]	3.1 [0.12]	7.9 [0.31]	1000	500	
-72SP1							
-72SP2	7.3 [0.29]	2.0 [0.08]	3.3 [0.13]	8.6 [0.34]	1000	500	
-73SJ4							
-73SJ1	4.7 [0.19]	1.7 [0.07]	4.5 [0.18]	9.4 [0.37]	1000	250	
-73RP4							
-73RP1	1.7 [0.07]	1.7 [0.07]	3.0 [0.12]	8.0 [0.31]	1000	250	
-73SP4							
-73SP1	5.5 [0.22]	1.7 [0.07]	4.5 [0.18]	9.4 [0.37]	1000	250	
-77RP1							
-77RP2							
-77SP1							
-77SP2	2.9 [0.11]	1.9 [0.07]	4.9 [0.19]	10.1 [0.40]	1000	1000	
-77SP1							
-77SP2	7.5 [0.30]	2.0 [0.08]	4.2 [0.17]	9.5 [0.37]	1000	1000	
*-SING							
*-XXXXXX	0.0 [0.00]	-	-	-	1000	N/A	
*-XXXXXX	0.0 [0.00]	"A"	"A"+"B"	"A"+"B"+"C"	1000	N/A	

* = END 2 OPTION ONLY

TABLE 3

END OPTION	SERIES	GENDER	CONFIGURATION	PLATING			FIGURE
				CENTER CONTACT	OUTER CONTACT	OTHER COMPONENTS	
-74BJ3	75 Ohm BNC	JACK	STRAIGHT BULKHEAD	10u" GOLD	100u" NICKEL	100u" NICKEL	SHT 3, FIG 3
-74BJ2	75 Ohm BNC	JACK	STRAIGHT BULKHEAD	30u" GOLD	100u" NICKEL	100u" NICKEL	
-74SP3	75 Ohm BNC	PLUG	STRAIGHT	10u" GOLD	100u" NICKEL	100u" NICKEL	SHT 3, FIG 4
-D4SP3	75 Ohm BNC	PLUG	STRAIGHT DIE CAST	10u" GOLD	100u" NICKEL	100u" NICKEL	
-78SP4	75 Ohm DIN 1.0 / 2.3	PLUG	STRAIGHT	10u" GOLD	3u" GOLD	100u" NICKEL	SHT 4, FIG 5
-78SP6	75 Ohm DIN 1.0 / 2.3	PLUG	STRAIGHT	30u" GOLD	30u" GOLD	100u" NICKEL	
-78SP8	75 Ohm DIN 1.0 / 2.3	PLUG	STRAIGHT	30u" GOLD	3u" GOLD	100u" NICKEL	
-72RP1	75 Ohm MCX	PLUG	RIGHT ANGLE	30u" GOLD	3u" GOLD	3u" GOLD	
-72RP2	75 Ohm MCX	PLUG	RIGHT ANGLE	30u" GOLD	3u" GOLD	100u" NICKEL	SHT 4, FIG 6
-72SP1	75 Ohm MCX	PLUG	STRAIGHT	30u" GOLD	3u" GOLD	3u" GOLD	
-72SP2	75 Ohm MCX	PLUG	STRAIGHT	30u" GOLD	3u" GOLD	100u" NICKEL	SHT 5, FIG 7
-73SJ4	75 Ohm MMCX	JACK	STRAIGHT	10u" GOLD	3u" GOLD	100u" NICKEL	
-73SJ1	75 Ohm MMCX	JACK	STRAIGHT	30u" GOLD	3u" GOLD	3u" GOLD	SHT 6, FIG 10
-73RP4	75 Ohm MMCX	PLUG	RIGHT ANGLE	10u" GOLD	3u" GOLD	100u" NICKEL	
-73RP1	75 Ohm MMCX	PLUG	RIGHT ANGLE	30u" GOLD	3u" GOLD	3u" GOLD	SHT 7, FIG 11
-73SP4	75 Ohm MMCX	PLUG	STRAIGHT	10u" GOLD	3u" GOLD	100u" NICKEL	
-73SP1	75 Ohm MMCX	PLUG	STRAIGHT	30u" GOLD	3u" GOLD	3u" GOLD	SHT 7, FIG 12
-77RP1	75 Ohm SMB	PLUG	RIGHT ANGLE	30u" GOLD	3u" GOLD	3u" GOLD	
-77RP2	75 Ohm SMB	PLUG	RIGHT ANGLE	30u" GOLD	3u" GOLD	100u" NICKEL	SHT 8, FIG 13
-77SP1	75 Ohm SMB	PLUG	STRAIGHT	30u" GOLD	3u" GOLD	3u" GOLD	
-77SP2	75 Ohm SMB	PLUG	STRAIGHT	30u" GOLD	3u" GOLD	100u" NICKEL	SHT 8, FIG 14
*-SING	SINGLE ENDED	-	-	-	-	-	
*-XXXXXX	STRIPPED & TINNED	-	-	-	-	-	SHT 1, FIG 2

* = END 2 OPTION ONLY

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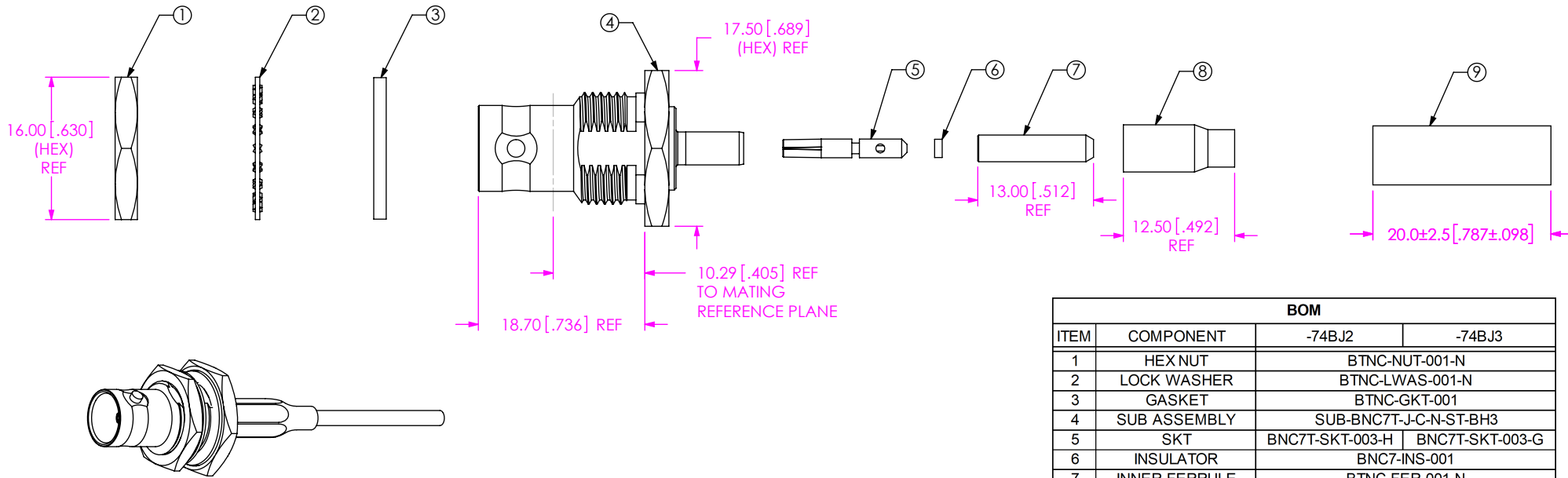
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 RF179 CABLE ASSEMBLY

DWG. NO.
RF179-XXXXX-XXXXXX-XXXX

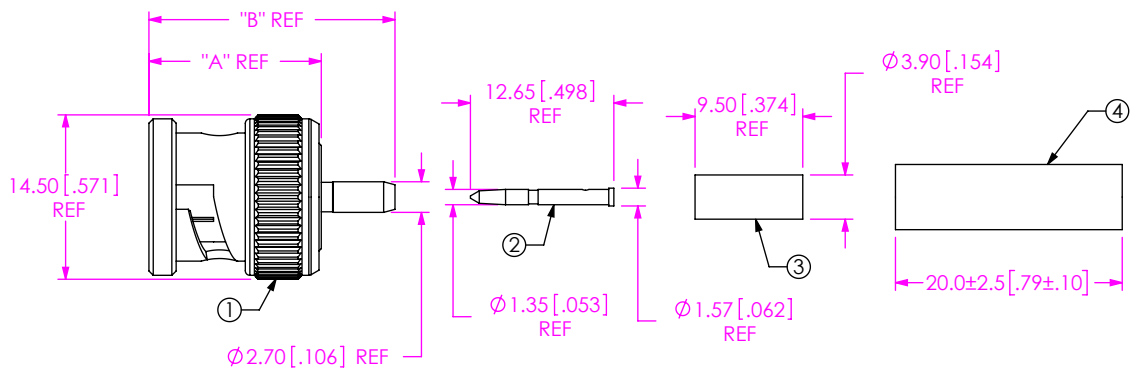
BY: B. RAY 1-30-2007 SHEET 2 OF 10

FIG 3
-74BJX SHOWN



BOM			
ITEM	COMPONENT	-74BJ2	-74BJ3
1	HEX NUT	BTNC-NUT-001-N	
2	LOCK WASHER	BTNC-LWAS-001-N	
3	GASKET	BTNC-GKT-001	
4	SUB ASSEMBLY	SUB-BNC7T-J-C-N-ST-BH3	
5	SKT	BNC7T-SKT-003-H	BNC7T-SKT-003-G
6	INSULATOR	BNC7-INS-001	
7	INNER FERRULE	BTNC-FER-001-N	
8	OUTER FERRULE	BNC-FER-002-N	
9	HEAT SHRINK TUBE	HST-0.187-02-BLK	

FIG 4
-74SPX / D4SPX SHOWN



BOM 1		
ITEM	COMPONENT	-74SP3 / D4SP3
1	SUB ASSEMBLY	SUB-BNC7T-P-C-N-ST-CA3X (SEE BOM 2)
2	PIN	BNC7T-P-C-G-ST-CA3-PIN
3	FERRULE	SMA-FER-001-N
4	HEAT SHRINK TUBE	HST-0.187-02-BLK

BOM 2			
OPTION	SUB ASSEMBLY	"A"	"B"
-74SP3	SUB-BNC7T-P-C-N-ST-CA3	15.20 [0.598]	21.70 [0.854]
-D4SP3	SUB-BNC7T-P-C-N-ST-CA3D	15.12 [0.595]	21.62 [0.851]

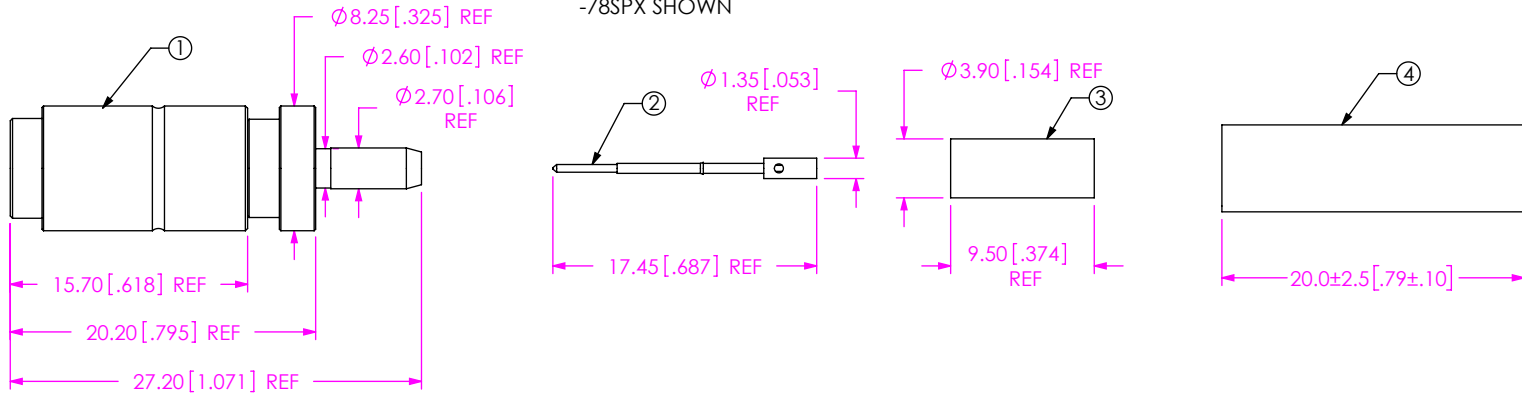
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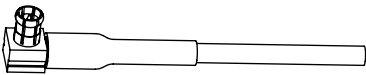
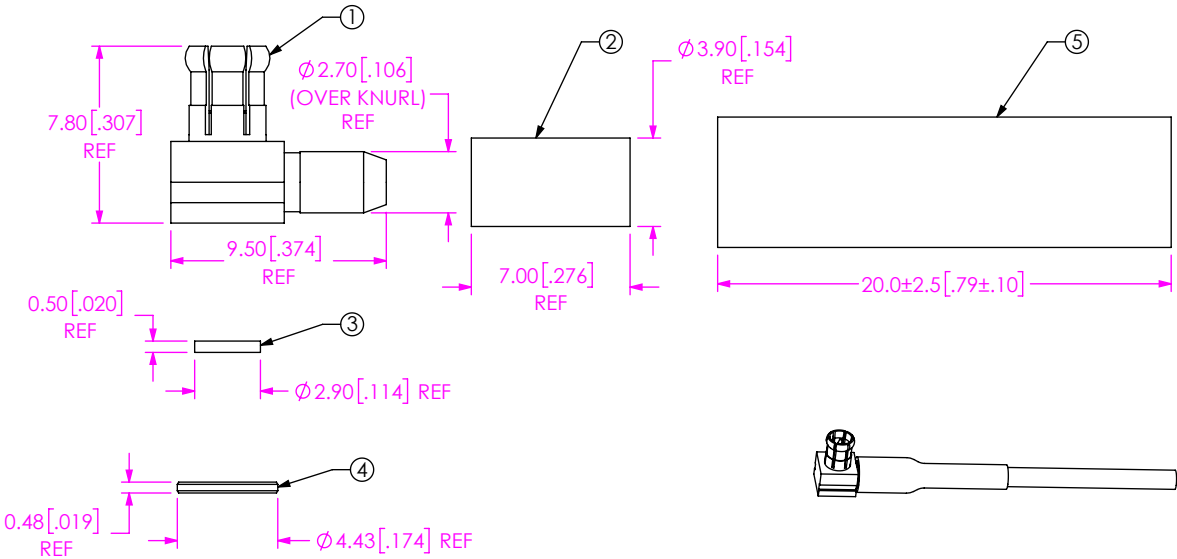
FIG 5
-78SPX SHOWN



BOM				
ITEM	COMPONENT	-78SP4	-78SP6	-78SP8
1	SUB ASSEMBLY	SUB-DIN7A-PP-C-FN-ST-CA3	SUB-DIN7A-PP-C-HN-ST-CA3	SUB-DIN7A-PP-C-FN-ST-CA3
2	PIN	DIN7A-P-C-G-ST-CA3-PIN	DIN7A-P-C-H-ST-CA3-PIN	
3	FERRULE	SMA-FER-001-N		
4	HEAT SHRINK TUBE	HST-0.187-02-BLK		



FIG 6
-72RPX SHOWN



BOM				
ITEM	COMPONENT	-72RP1	-72RP2	
1	SUB ASSEMBLY	SUB-MCX7-P-C-H-RA-CA3	SUB-MCX7-P-C-HN-RA-CA3	
2	FERRULE	MCX-FER-001-F	MCX-FER-001-N	
3	INSULATOR	MCX-INS-001		
4	CAP	MCX-CAP-001-F	MCX-CAP-001-N	
5	HEAT SHRINK TUBE	HST-0.187-02-BLK		

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RF179-XXXXX-XXXXXX-XXXX
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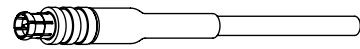
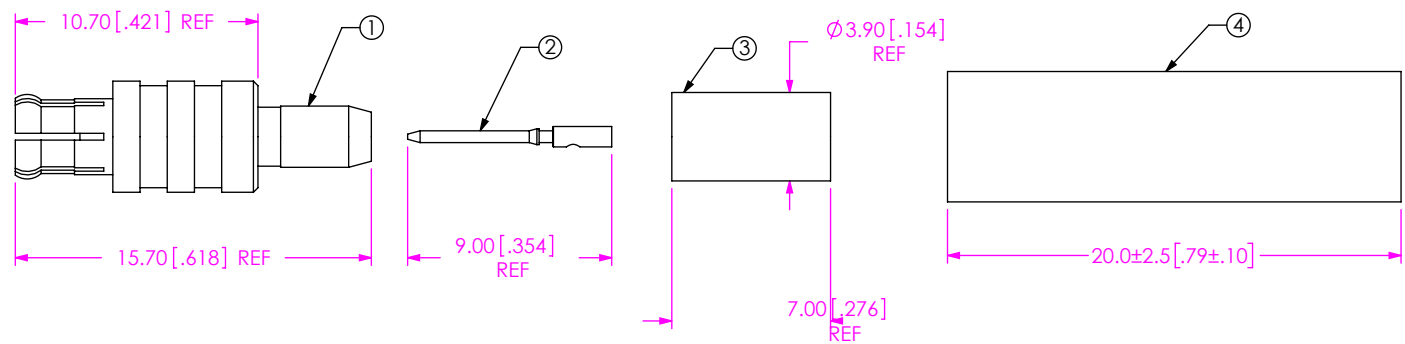


FIG 7
-72SPX SHOWN



BOM			
ITEM	COMPONENT	-72SP1	-72SP2
1	SUB ASSEMBLY	SUB-MCX7-P-C-F-ST-CA3	SUB-MCX7-P-C-FN-ST-CA3
2	PIN	MCX7-P-C-H-ST-CA3-PIN	
3	OUTER FERRULE	MCX-FER-001-F	MCX-FER-001-N
4	HEAT SHRINK TUBE	HST-0.187-02-BLK	

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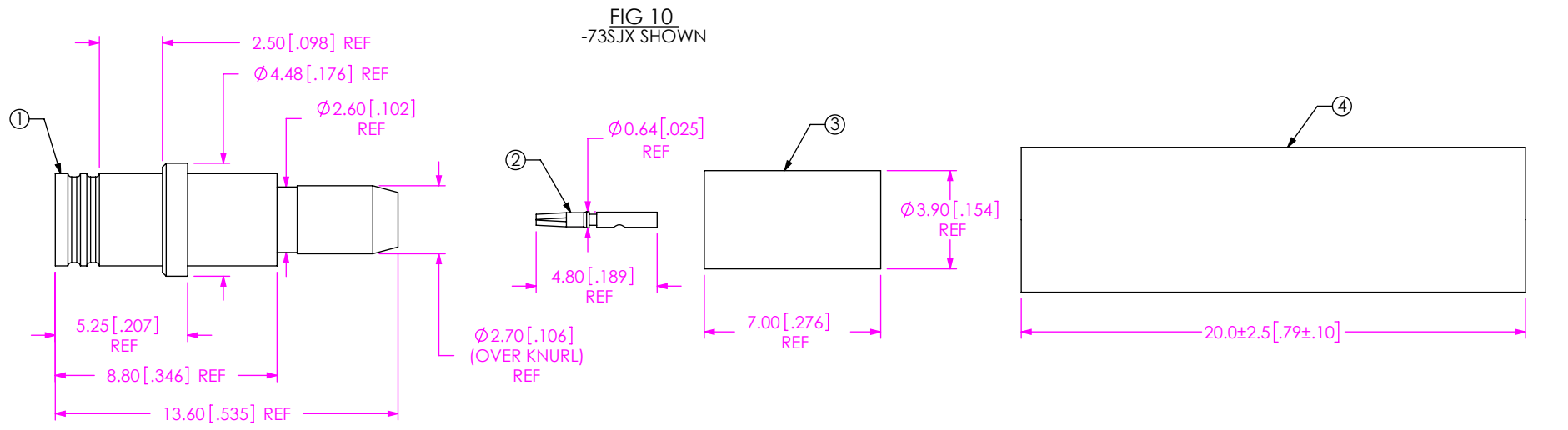
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DWG. NO.	RF179-XXXXX-XXXXXX-XXXX
BY: B. RAY	1-30-2007
	SHEET 5 OF 10



BOM			
ITEM	COMPONENT	-73SJ1	-73SJ4
1	SUB ASSEMBLY	SUB-GRF7V-J-C-FF-ST-CA3	SUB-GRF7V-J-C-FN-ST-CA3
2	SOCKET	GRF7-J-C-H-ST-SKT	GRF7-J-C-G-ST-SKT
3	FERRULE	MCX-FER-001-F	MCX-FER-001-N
4	HEAT SHRINK TUBE	HST-0.187-02-BLK	

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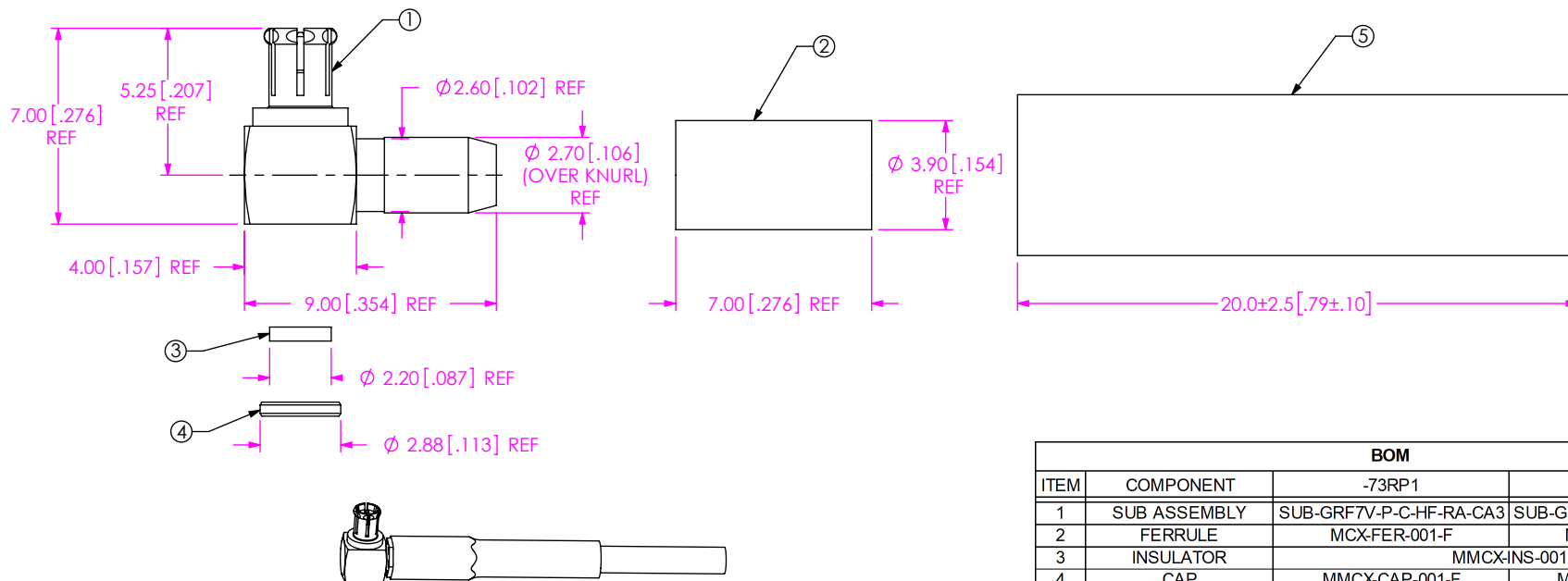
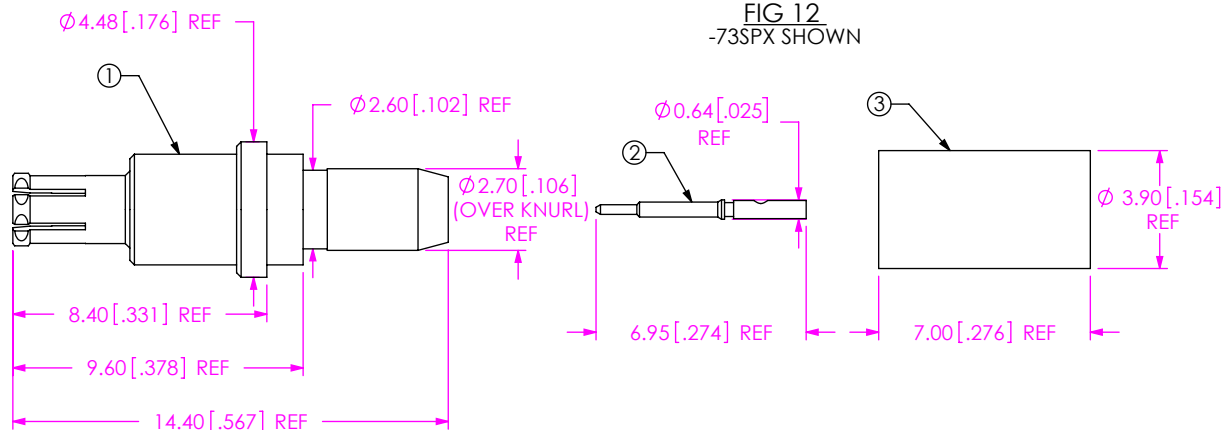
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	<p>DESCRIPTION: RF179 CABLE ASSEMBLY</p>	
	<p>DWG. NO. RF179-XXXX-XXXX-XXXX</p>	
<p>BY: B. RAY</p>	<p>1-30-2007</p>	<p>SHEET 6 OF 10</p>

FIG 11
-73RPX SHOWN



BOM			
ITEM	COMPONENT	-73RP1	-73RP4
1	SUB ASSEMBLY	SUB-GRF7V-P-C-HF-RA-CA3	SUB-GRF7V-P-C-GF-RA-CA3
2	FERRULE	MCX-FER-001-F	MCX-FER-001-N
3	INSULATOR	MMCX-INS-001	
4	CAP	MMCX-CAP-001-F	MMCX-CAP-001-N
5	HEAT SHRINK TUBE	HST-0.187-02-BLK	

FIG 12
-73SPX SHOWN



BOM			
ITEM	COMPONENT	-73SP1	-73SP4
1	SUB ASSEMBLY	SUB-GRF7-P-C-FF-ST-CA3	SUB-GRF7-P-C-FN-ST-CA3
2	PIN	GRF7-P-C-H-ST-PIN	GRF7-P-C-G-ST-PIN
3	FERRULE	MCX-FER-001-F	MCX-FER-001-N
4	HEAT SHRINK TUBE	HST-0.187-02-BLK	



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DWG. NO.
RF179-XXXX-XXXX-XXXX

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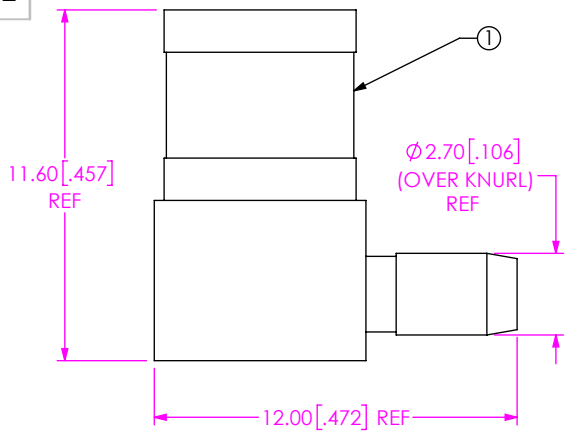
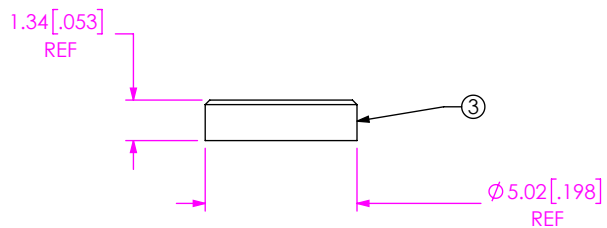
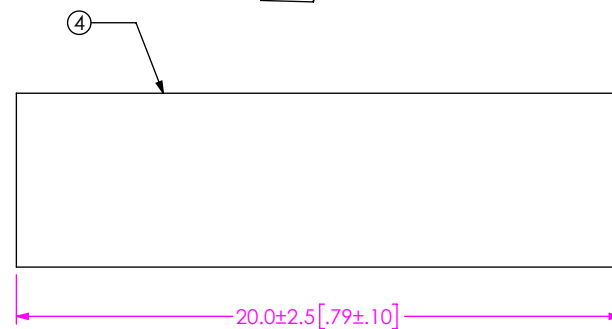
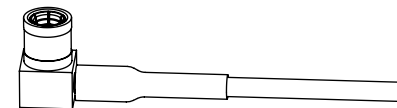
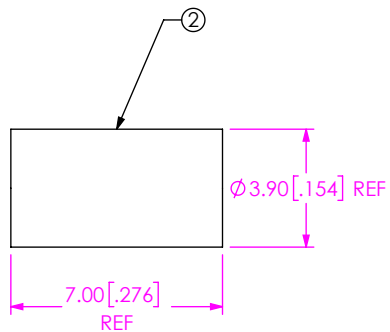
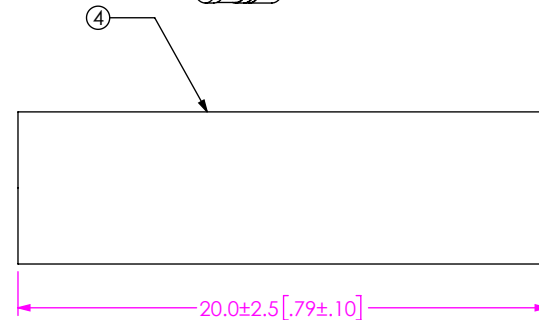
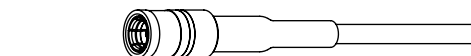
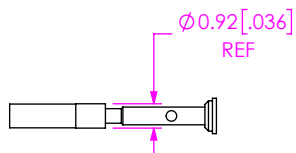
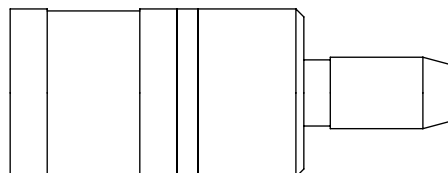


FIG 13
-77RPX SHOWN



BOM			
ITEM	COMPONENT	-77RP1	-77RP2
1	SUB ASSEMBLY	SUB-SMB7H-P-C-H-RA-CA3	SUB-SMB7H-P-C-HN-RA-CA3
2	FERRULE	MCX-FER-001-F	MCX-FER-001-N
3	CAP	SMB7-CAP-001-F	SMB7-CAP-001-N
4	HEAT SHRINK TUBE	HST-0.187-02-BLK	

FIG 14
-77SPX SHOWN



BOM			
ITEM	COMPONENT	-77SP2	-77SP1
1	SUB ASSEMBLY	SUB-SMB7H-P-C-FN-ST-CA3	SUB-SMB7H-P-C-F-ST-CA3
2	SOCKET	SMB7H-P-C-H-ST-CA3-SKT	
3	FERRULE	MCX-FER-001-N	MCX-FER-001-F
4	HEAT SHRINK TUBE	HST-0.187-02-BLK	

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SHEET SCALE: 4:1

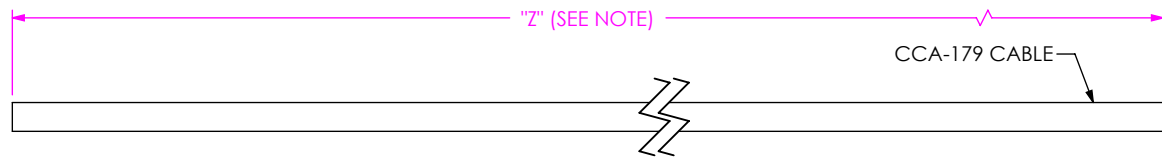


520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
RF179 CABLE ASSEMBLY

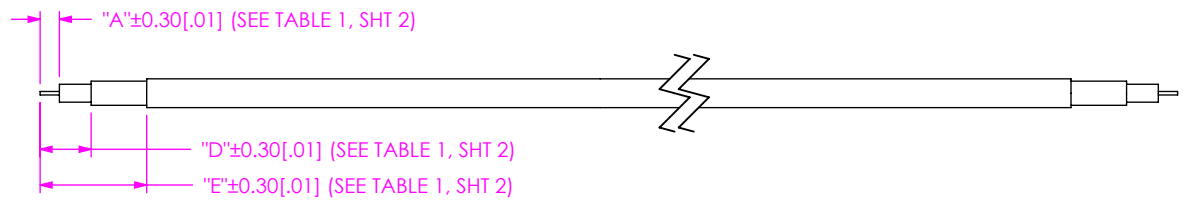
DWG. NO.
RF179-XXXXX-XXXXXX-XXXX

BY: B. RAY 1-30-2007 SHEET 8 OF 10



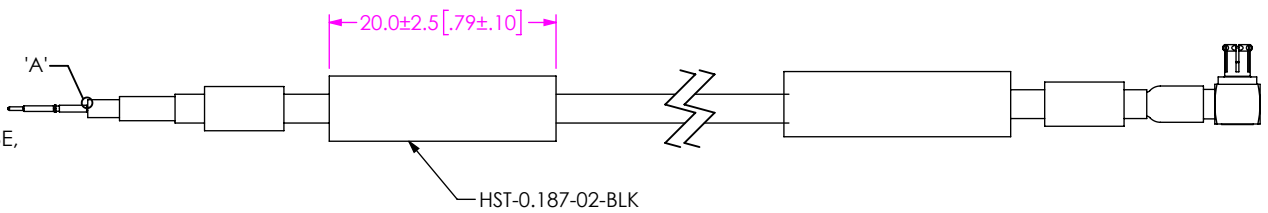
IN PROCESS 1
CUT CABLE TO LENGTH

NOTE: "Z" = 2*OAL-2*["Y"(END 1)] (FOR -SING OR -XXXXXX OPTIONS)
"Z" = OAL-"Y"(END 1)-"Y"(END 2) (FOR DOUBLE ENDED OPTIONS)



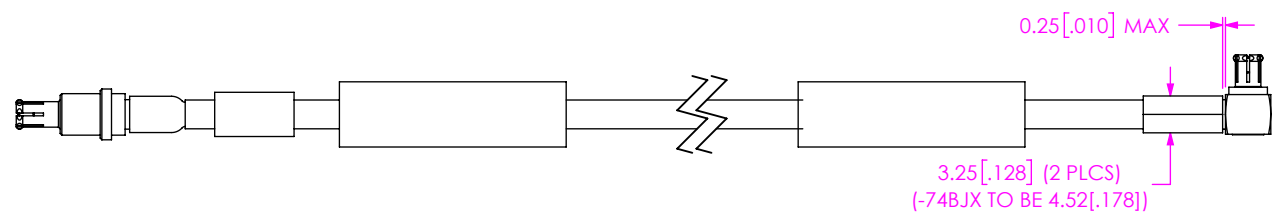
IN PROCESS 2
STRIP AND TIN INNER CONDUCTOR

STRAIGHT
IN PROCESS 3
ADD FERRULE & HEAT SHRINK TUBE,
SOLDER SIGNAL PIN

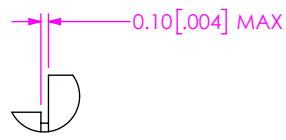


RIGHT ANGLE
IN PROCESS 3
ADD FERRULE & HEAT SHRINK TUBE,
FLARE SHIELD, ADD SUB ASSEMBLY
(SEE NOTE 6)

STRAIGHT
IN PROCESS 4
FLARE SHIELD,
ADD SUB ASSEMBLY
(SEE NOTE 6)



RIGHT ANGLE
IN-PROCESS 4
CRIMP FERRULE



DETAIL 'A'
SCALE 10:1

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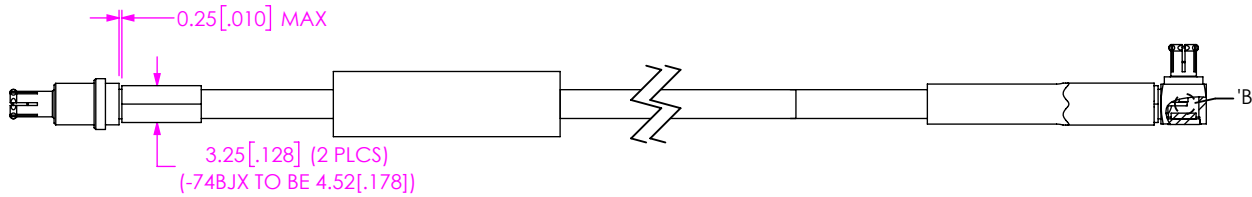
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SHEET SCALE: 3:2



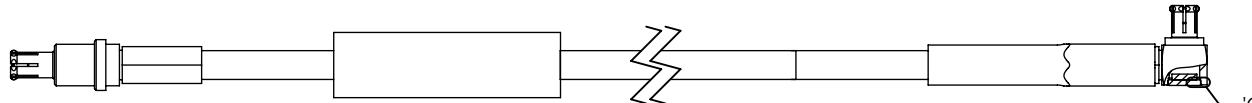
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DWG. NO.	RF179-XXXXX-XXXXXX-XXXX
BY: B. RAY	1-30-2007 SHEET 9 OF 10

STRAIGHT
IN-PROCESS 5
CRIMP FERRULE

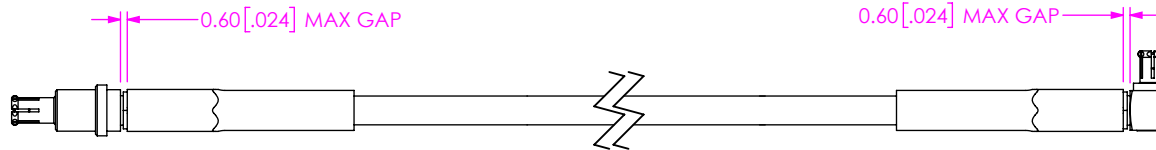


RIGHT ANGLE
IN-PROCESS 5
SOLDER SIGNAL PIN

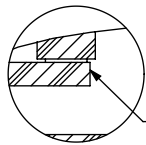


RIGHT ANGLE
IN-PROCESS 6
INSERT INSULATOR & CAP

STRAIGHT
IN PROCESS 6
ACTIVATE HEAT SHRINK

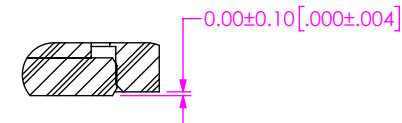


RIGHT ANGLE
IN PROCESS 7
ACTIVATE HEAT SHRINK



CABLE CENTER CONDUCTOR
SHOULD NOT PROTRUDE
OUTSIDE CONTACT CUP

DETAIL 'B'
SCALE 10 : 1



DETAIL 'C'
SCALE 10 : 1

c:\enterprisevault\DWG\MISC\MKTG\RF179-XXXX-XXXX-XXXX-MKT.SLDDRW

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