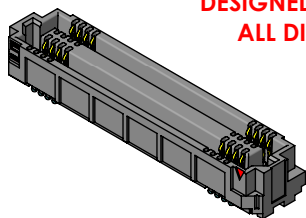


DESIGNED AND DIMENSIONED IN MILLIMETERS [INCHES]  
ALL DIMENSIONS REFERENCE EXCEPT AS SHOWN

DO NOT SCALE FROM THIS PRINT



ADF6-XXX-XX.X-XXX-4-X-X-XR

PACKAGING (SEE NOTES 2, 5 & 7)  
-TR: TAPE & REEL  
-FR: FULL REEL QTY TAPE & REEL

No. OF POSITIONS  
-10 -20, -30, -40, -50, -60,  
\*\*-70, \*\*-80, \*\*-90, \*\*-100  
(PER ROW)

LEAD STYLE  
-03.5: 3.5MM  
-07.5: 7.5MM

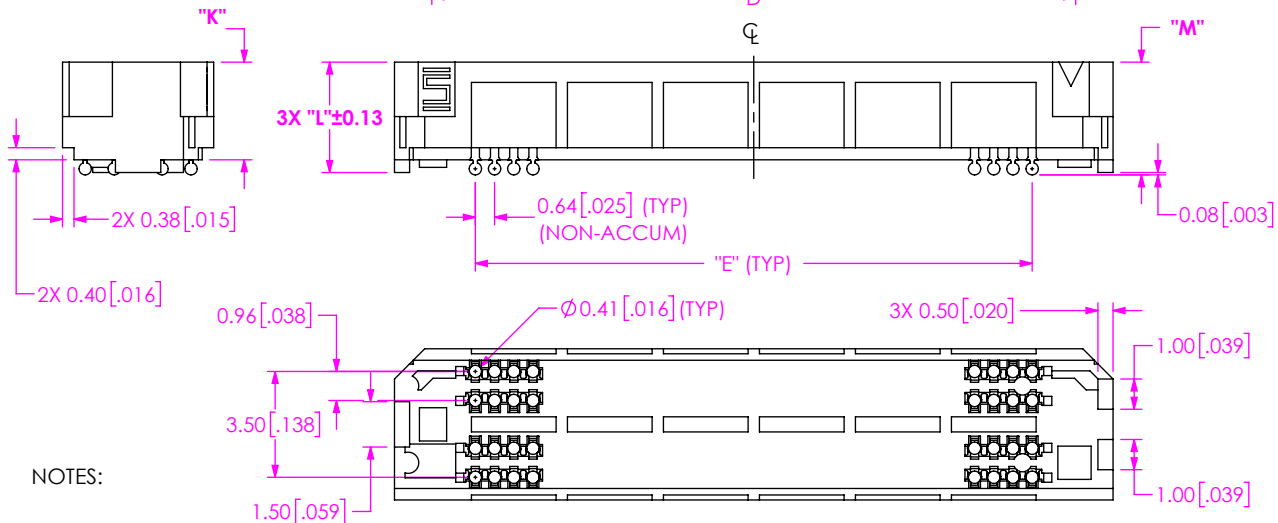
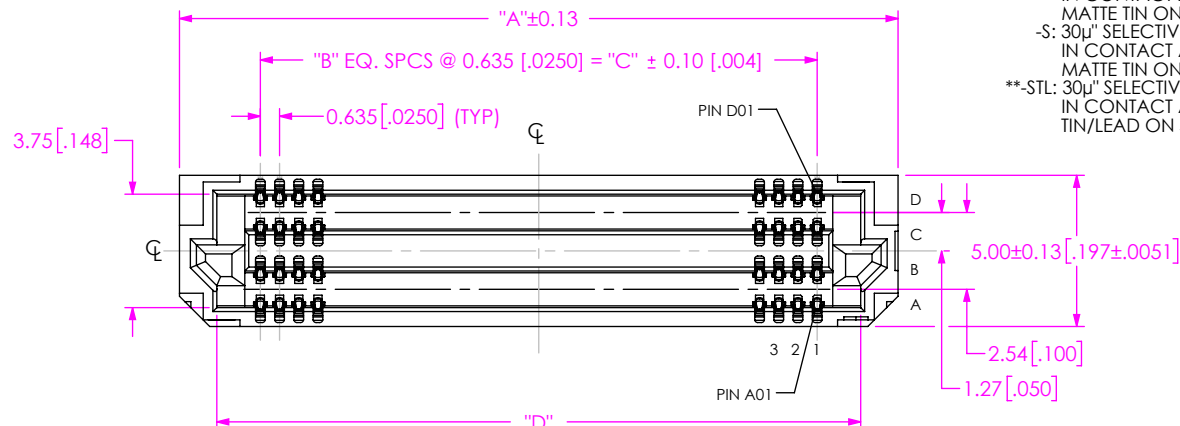
PLATING SPECIFICATION  
-L: 10µ" SELECTIVE GOLD  
IN CONTACT AREA,  
MATTE TIN ON TAIL  
-S: 30µ" SELECTIVE GOLD  
IN CONTACT AREA,  
MATTE TIN ON TAIL  
\*\*-STL: 30µ" SELECTIVE GOLD  
IN CONTACT AREA,  
TIN/LEAD ON SOLDER TAIL.

OPTION  
BLANK: NO ALIGNMENT PIN  
-A: ALIGNMENT PIN  
(SEE SHT 3, FIG 3)

TERMINATION  
-0: COLUMN (SEE NOTE 8)  
\*\*∅ -1: BALL (63.0% TIN/37.0% LEAD)  
-2: BALL (96.5% TIN/3.0% SILVER/0.5% COPPER)

4 ROW

(\*\* = NOT RELEASED FOR -07.5 LEAD STYLE)  
(∅ = ONLY AVAILABLE WITH -STL PLATING)



**TABLE 7**

LEADSTYLE	"K"	"L"	"M"
-03.5	3.230 [0.1272]	3.65 [0.144]	3.73 [0.147]
-07.5	7.230 [0.2846]	7.65 [0.301]	7.73 [0.304]

**TABLE 1**  
STACK HEIGHT

ADM6 LEAD STYLE	ADM6 LEAD STYLE			
	-01.5	-03.5	-06.5	-08.5
-03.5	5.00 [0.197]	7.00 [0.276]	10.00 [0.394]	12.00 [0.472]
-07.5	9.00 [0.354]	11.00 [0.433]	14.00 [0.551]	16.00 [0.630]

**TABLE 2**

No. OF POS. PER ROW	"A"	"B"	"C"	"D"	"E"
-10	11.07 [.436]	9	5.715 [2.25]	8.595 [3.38]	5.72 [2.25]
-20	17.42 [686]	19	12.065 [4.75]	14.945 [5.88]	12.07 [4.75]
-30	23.77 [936]	29	18.415 [7.25]	21.295 [8.38]	18.42 [7.25]
-40	30.12 [1.186]	39	24.765 [9.75]	27.645 [1.088]	24.77 [9.75]
-50	36.47 [1.436]	49	31.115 [1.225]	33.995 [1.338]	31.12 [1.225]
-60	42.82 [1.686]	59	37.465 [1.475]	40.345 [1.588]	37.47 [1.475]
-70	49.17 [1.936]	69	43.815 [1.725]	46.695 [1.838]	43.82 [1.725]
-80	55.52 [2.186]	79	50.165 [1.975]	53.045 [2.088]	50.17 [1.975]
-90	61.87 [2.436]	89	56.515 [2.225]	59.395 [2.338]	56.52 [2.225]
-100	68.22 [2.686]	99	62.865 [2.475]	65.745 [2.588]	62.87 [2.475]

- NOTES:
- NOTE DELETED.
  - TAPE & REEL IS STANDARD PACKAGING.
  - NOTE DELETED.
  - NOTE DELETED.
  - ATTACH LABEL-4X2 TO EACH REEL.
  - K-DOT PROVIDED AS STANDARD.
  - ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM.
  - L AND -S PLATED PARTS WILL HAVE MATTE TIN ON THE TAIL. -STL PLATED PARTS WILL HAVE TIN/LEAD ON THE TAIL. PARTS ARE SOLDERED WITH OPTIMIZED SOLDER PASTE VOLUME IN PLACE OF AN ATTACHED SOLDER BALL. FOR MORE INFORMATION, CONTACT SAMTEC'S INTERCONNECT PROCESSING GROUP ([IPG@SAMTEC.COM](mailto:IPG@SAMTEC.COM)).

FIG 1  
ADF6-30-03.5-XXX-4-X-XR SHOWN  
(SOME CENTER FEATURES REMOVED FOR CLARITY)

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SHEET SCALE: 4:1

MATERIAL:  
INSULATOR: LCP, COLOR BLACK  
CONTACT: COPPER ALLOY

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:  
**ADF6 ASSEMBLY**

DWG. NO.  
**ADF6-XXX-XX.X-XXX-4-X-X-XR**

BY: J RUZZI 6/10/2016 SHEET 1 OF 4

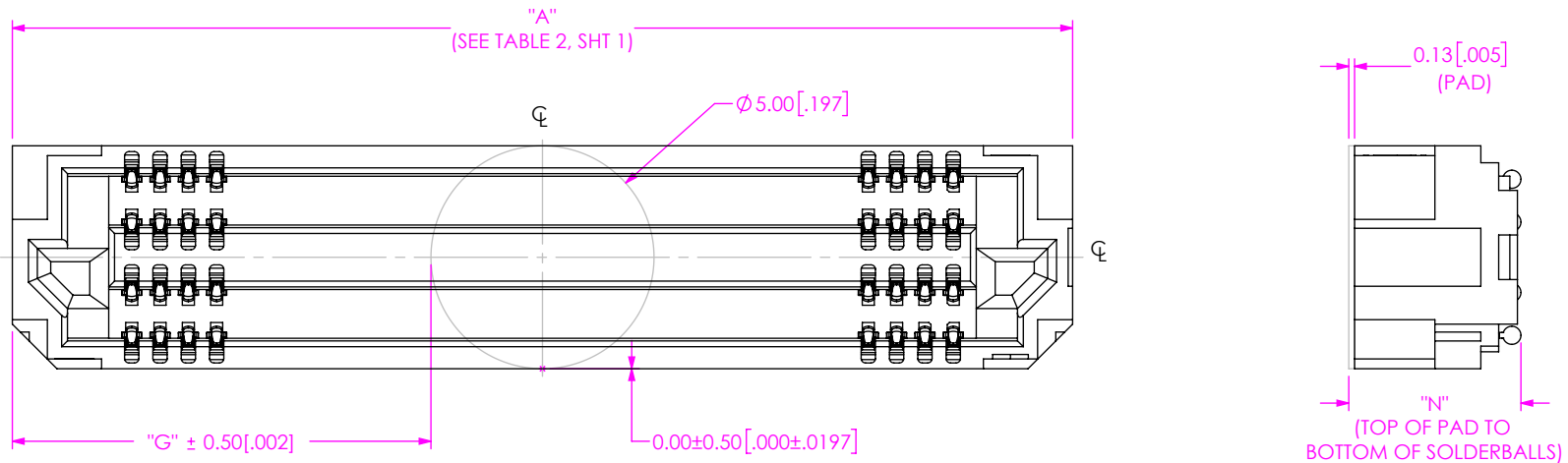


FIG 2  
 POLYIMIDE PAD  
 ADF6-30-03.5-XXX-4-X-XR SHOWN  
 (SOME CENTER FEATURES REMOVED FOR CLARITY)

-No OF POS IN ROW	"G"
10 POS	3.03 [0.119]
20 POS	6.21 [0.244]
30 POS	9.38 [0.369]
40 POS	12.56 [0.494]
50 POS	15.73 [0.619]
60 POS	18.91 [0.744]
70 POS	22.08 [0.869]
80 POS	25.26 [0.994]
90 POS	28.43 [1.119]
100 POS	31.61 [1.244]

LEADSTYLE	"N"
-03.5	3.86 [0.152]
-07.5	7.86 [0.309]

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**ADF6 ASSEMBLY**  
 DWG. NO.  
**ADF6-XXX-XX.X-XXX-4-X-XR**  
 BY: J RUZZI 6/10/2016 SHEET 2 OF 4

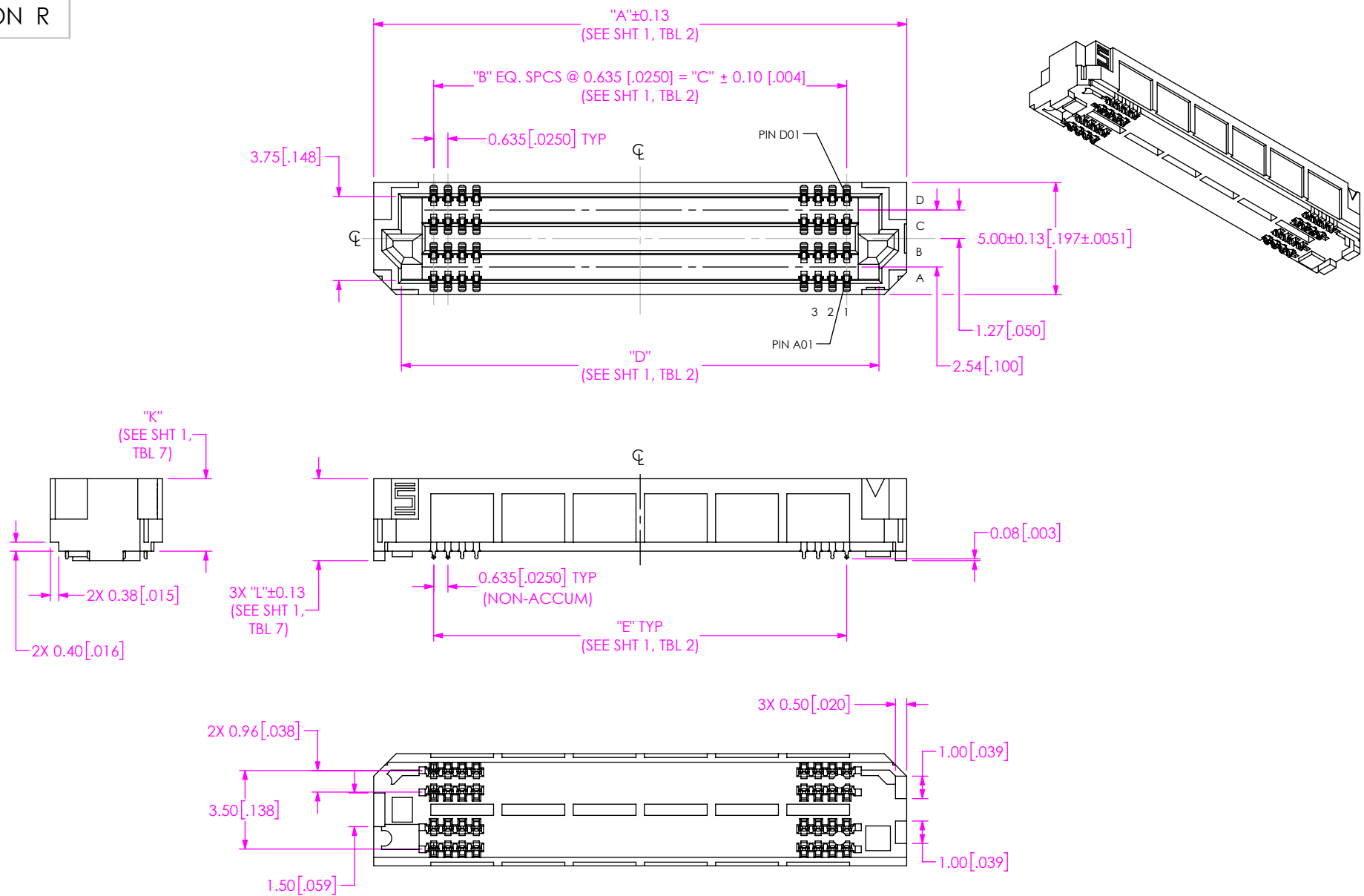


FIG 4  
 ADF6-30-03.5-XXX-4-0-XR SHOWN  
 (NO SOLDER BALL OPTION)  
 (SOME CENTER FEATURES REMOVED FOR CLARITY)

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SHEET SCALE: 4:1

DESCRIPTION:

ADF6 ASSEMBLY

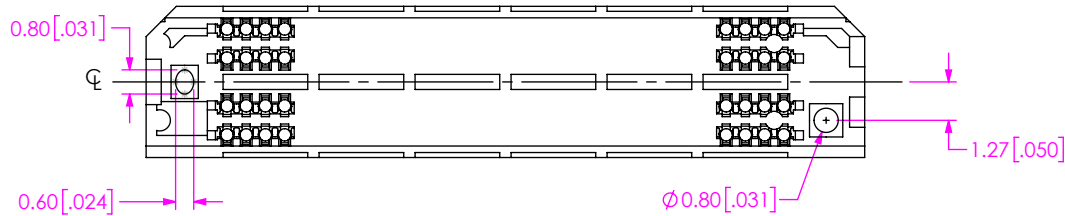
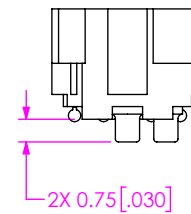
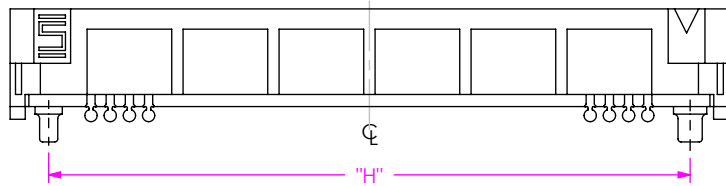
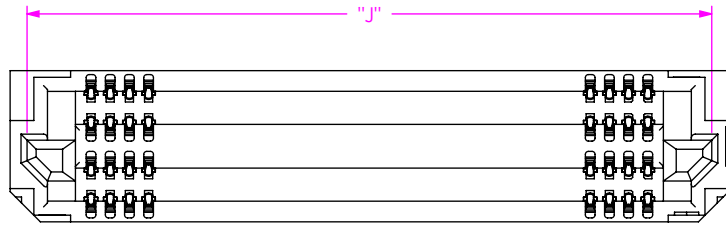
DWG. NO.

ADF6-XXX-XX.X-XXX-4-X-X-XR

BY: J RUZZI

6/10/2016

SHEET 3 OF 4



**TABLE 5**

No OF POS PER ROW	"H"
-10	8.52 [0.335]
-20	14.87 [0.585]
-30	21.22 [0.835]
-40	27.57 [1.085]
-50	33.92 [1.335]
-60	40.27 [1.585]
-70	46.62 [1.835]
-80	52.97 [2.085]
-90	59.32 [2.335]
-100	65.67 [2.585]

**TABLE 6**

No OF POS PER ROW	"J"
-10	9.945 [0.3915]
-20	16.295 [0.6415]
-30	22.645 [0.8915]
-40	28.995 [1.1415]
-50	35.345 [1.3915]
-60	41.695 [1.6415]
-70	48.045 [1.8915]
-80	54.395 [2.1415]
-90	60.745 [2.3915]
-100	67.095 [2.6415]

**FIG 3**  
 -A: ALIGNMENT PIN  
 ADF6-30-03.5-XXX-4-X-A-XR SHOWN  
 (SAME AS FIG 1, EXCEPT AS SHOWN)  
 (SOME CENTER FEATURES REMOVED FOR CLARITY)

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DESCRIPTION: **ADF6 ASSEMBLY**

DWG. NO. **ADF6-XXX-XX.X-XXX-4-X-X-XR**

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