

NOTES:

- 1. FERRULE AND SPRING ARE FREE FLOATING AND ARE NOT STATIONARY.
- 2. ASSEMBLY TO HAVE END 1 WRAPPED IN ANTI-STATIC BUBBLE WRAP END 2 ASSEMBLED WITH PROTECTIVE CAPS.
- 3. WHEN MOUNTED TO PCB, TIGHTEN PCB SCREW TO 2.0 2.5 IN-LBS USING 0.125" HEX TOOL (NOT PROVIDED).
- 4. EXTRACTION TOOL TO BE PACKAGED IN ESD BAG (BG-04-06-Z) AND INCLUDED WITH ASSEMBLY.
- 5. NOTE DELETED.
- 6. CABLE LENGTHS LONGER THAN 1000 MILLIMETERS ARE NOT SUPPORTED S.I. TEST DATA.
- 7. RECOMMEND PCB THICKNESS: 0.06IN 0.16IN.
- 8. PRINT CABLE POSITION ON WHITE HEAT SHRINK AND APPLY TO CABLES AS SHOWN.
- 9. REF P/N: RSP-211900-X-X-XX-XXXX.

PROPRIETARY NOTE THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC INC. THIS DOCUMENT SHALL NOT BE DISCLOSED. IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR

REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC

MATERIAL:

DO NOT SCALE DRAWING SHEET SCALE: 0.75:1

HOUSING, COVER, SCREWS, NUTS, SHELL, RETAINER, FERRULE, PIN, BODY: BRASS ALIGNMENT PINS, SCREWS, SHELLS,

CABLE BODY, C-RING, NUT INSERT: STAINLESS STEEL

DESCRIPTION:

BE70A GANGED ASSSEMBLY

DWG. NO BE70A-X-XXXX-X-X-XXXXX

520 PARK EAST BLVD, NEW ALBANY, IN 47150

PHONE: 812-944-6733 FAX: 812-948-5047

e-Mail info@SAMTEC.com code 55322

F:\DWG\MISC\MKTG\BE70A-X-XXXX-X-X-XXXXX-MKT.SLDDRW

BY: SHERRY W

12/26/2019 SHEET 1 OF 4

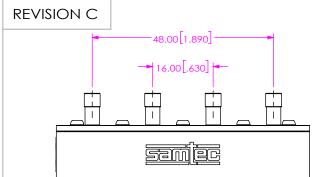
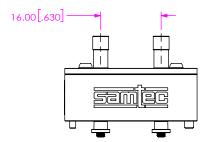
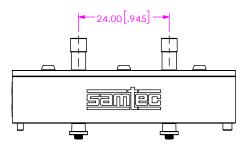


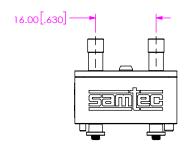
FIG 2 BE70A-S-XXXX-X-2-16-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



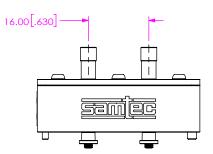
BE70A-S-XXXX-X-2-08-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



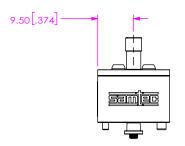
<u>FIG 3</u> BE70A-S-XXXX-X-2-14-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



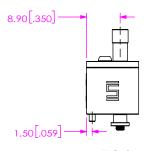
<u>FIG 6</u> BE70A-S-XXXX-X-2-06-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



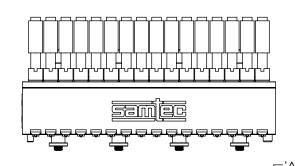
<u>FIG 4</u> BE70A-S-XXXX-X-2-10-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



<u>FIG 7</u> BE70A-S-XXXX-X-2-04-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



<u>FIG 8</u> BE70A-S-XXXX-X-2-03-XXXX SHOWN CABLE ASSEMBLIES NOT SHOWN FOR CLARITY



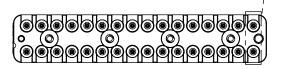
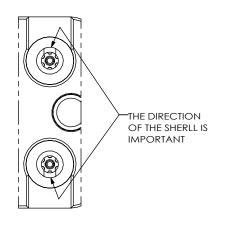


FIG 9 BE70A-M-XXXX-X-2-16-XXXX SHOWN (DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 2) END 2 NOT SHOWN FOR CLARITY



DETAIL 'A' SCALE 4:1

PROPRIETARY NOTE THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR 520 PARK EAST BLVD, NEW ALBANY, IN 47150 REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322 WRITTEN CONSENT OF SAMTEC, INC. code 55322 DO NOT SCALE DRAWING DESCRIPTION:

BE70A GANGED ASSSEMBLY

DWG. NO.

BE70A-X-XXXX-X-X-XXXXX 12/26/2019 SHEET 2 OF 4

F:\DWG\MISC\MKTG\BE70A-X-XXXX-X-X-XXXXX-MKT.SLDDRW

BY: SHERRY W

TABLE 2									
END OPTION	SERIES	GENDER	FINISH			CONNECTOR KIT P/N	FIGURE		
			CENTER CONTACT	OUTER CONTACT	CABLE BODY	(PCI P/N)	FIGURE		
-18SP	1.85 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF18-P-C-EP-086-SS (4192)	SHT 4, FIG 10		
-18SJ	1.85 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF18-J-C-EP-086-SS (4183)	SHT 4, FIG 11		

TABLE & BUASE MATCHED DAIDS							
TABLE 5 - PHASE MATCHED PAIRS							
PAIR NO.	POSITION	POSITION					
1	A01	B01					
2	A02	B02					
3	A03	B03					
4	A04	B04					
5	A05	B05					
6	A06	B06					
7	A07	B07					
8	A08	B08					
9	A09	B09					
10	A10	B10					
11	A11	B11					
12	A12	B12					
13	A13	B13					
14	A14	B14					
15	A15	B15					
16	A16	B16					
CALITION: EACH PAIR OF CARLES TO BE							

CAUTION: EACH PAIR OF CABLES TO BE PHASE MATCHED PER CALLOUT. IF RE-WORKED, THE ENTIRE PAIR MUST BE REPLACED.

TABLE 3: FINAL ASSEM	TABLE 3: FINAL ASSEMBLY LENGTH TOLERANCE					
OVERALL LENGTH	TOLERANCE					
0152-0200 [5.98-7.87]	+3.0 [.12] / -0.0 [.00]					
0201-0500 [7.91-19.69]	+5.0 [.20] / -0.0 [.00]					
0501-9999 [19.72-393.66]	+10.0 [.39] / -0.0 [.00]					

TABLE 4							
No OF POSITIONS	"A"	"B"					
-03	13.80 [0.543]	N/A					
-04	19.00 [0.748]	14.80 [0.583]					
-06	27.00 [1.063]	22.80 [0.898]					
-08	35.00 [1.378]	30.80 [1.213]					
-10	43.00 [1.693]	38.80 [1.528]					
-12	49.80 [1.961]	43.40 [1.709]					
-14	59.00 [2.323]	54.80 [2.157]					
-16	67.00 [2.638]	62.80 [2.472]					

PROPRIETARY NOTE

THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING DESCRIPTION:

DWG. NO.

BE70A GANGED ASSSEMBLY

SHEET SCALE: 1:1

BE70A-X-XXXX-X-X-XXXXX

F:\DWG\MISC\MKTG\BE70A-X-XXXX-X-X-XXXX-MKT.SLDDRW BY: SHERRY W

12/26/2019 SHEET 3 OF 4

