

DO NOT
SCALE FROM
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DESIGNED & DIMENSIONED
IN MILLIMETERS[INCHES]

ERF8-XXX-XX.X-XXX-DV-XXXX-XX

No OF POSITIONS
(PER ROW)

-005, -010, -011, -013, -020, -023, -025,
-030, -035, -040, -049, -050, -060,
-070, -075, ***-100
(***-100 POSITION NOT AVAILABLE
WITH OPTIONS -L, -EGP & -EGPS OR
LEAD STYLES -07.0, -09.0 & -10.0)

LEAD STYLE

-05.0 = 5mm
-07.0 = 7mm
-09.0 = 9 mm (SEE FIG 10 & 11)
**-10.0 = 10mm (SEE FIG 7)

PLATING SPECIFICATION

-L: 10µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30µ" SELECTIVE GOLD
IN CONTACT AREA,
TIN/LEAD (90/10+/-5%) TAIL
*-P: SELECTIVE GOLD FLASH (3µ") AND PALLADIUM
NICKEL (30µ") IN CONTACT AREA, MATTE TIN ON TAIL
ROW SPECIFICATION
-DV: DOUBLE VERTICAL

PACKAGING

-TR: TAPE & REEL
(SEE NOTE 11 & 13)
-FR: FULL REEL QTY. TAPE & REEL
(SEE NOTE 11 & 13)
-LEAVE BLANK FOR TRAY:(SEE NOTE 7)

OPTION (SEE TABLE 3, SHEET 2)

-L: LATCHES (-05.0, -07.0 & -0.90 LEAD STYLE
ONLY, SEE NOTE 5, SEE FIG 5 & 11)
-S: SHIELD(-05.0 LEAD STYLE ONLY,
-010, -020, -025, -030 POS ONLY, SEE FIG 9)
-EGP: EXTENDED GUIDE POST
(SEE NOTE 6, SEE FIG 3)
-EGPS: EXTENDED GUIDE POST SHIELD
(ONLY AVAILABLE IN -07.0
LEAD STYLE AND ONLY -010, -020,
-025 & -030 POSITIONS (SEE NOTE 6, 10
& FIG 6)
-K: POLYIMIDE FILM PAD (SEE FIG 2)

** = NOT TOOLED

* = ONLY AVAILABLE WITH -05.0 LEAD STYLE

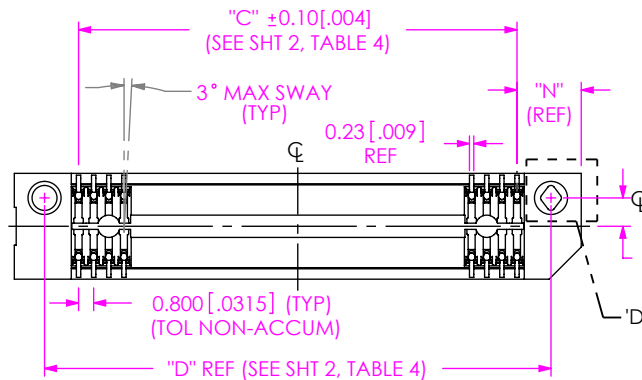
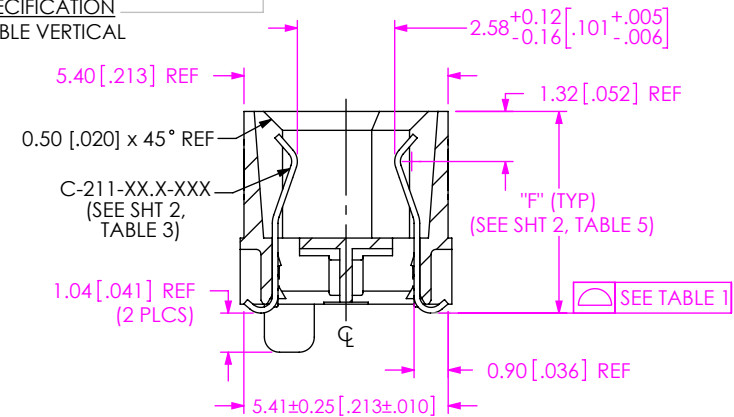
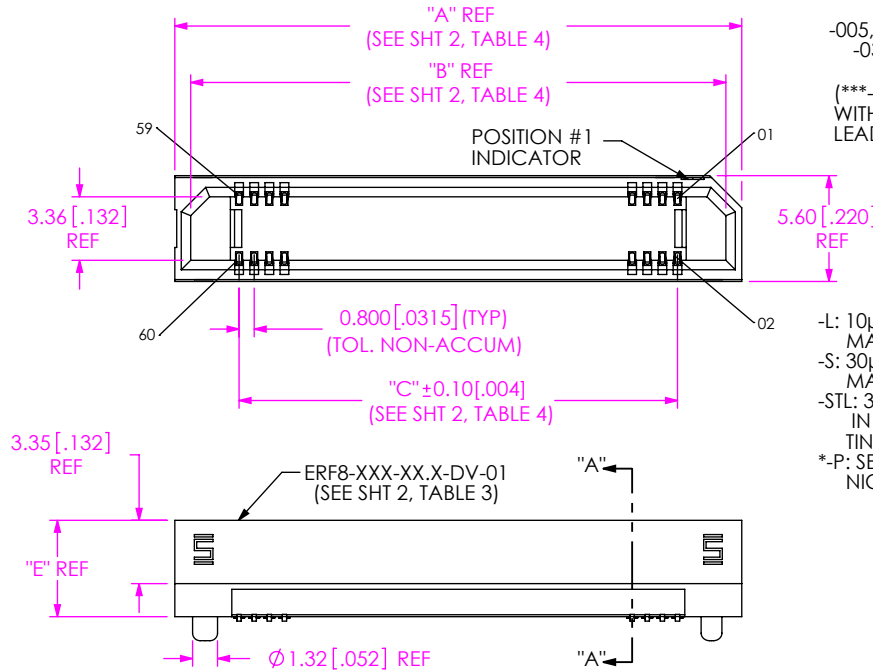


FIG 1
(ERF8-030-05.0-XXX-DV-XX SHOWN)
(CENTER FEATURES REMOVED FOR CLARITY)

TABLE 1	
No. OF POS.	
-005, -010, -011, -013, -020, -025, -023 -030	0.10 [.004]
-035, -040, -049, -050, -060	0.12 [.005]
-070, -075, ***-100	0.15 [.006]

TABLE 2 REF					
STACK HEIGHT					
ERF8 LEAD STYLE	ERM8 LEAD STYLE				
	-02.0	-05.0	-08.0	-09.0	
	-05.0	7.0MM	10.0MM	13.0MM	14.0MM
	-07.0	9.0MM	12.0MM	15.0MM	16.0MM
	-07.0-L				
	-09.0	11.0MM	14.0MM	17.0MM	18.0MM
-10.0	12.0MM	15.0MM	18.0MM	19.0MM	

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: 0.038 [.0015] MAX.
3. MINIMUM PUSHOUT FORCE: 2.22 N [.5 LB.]
4. NOTE DELETED.
5. NOT AVAILABLE WITH -EGP OR -EGPS OPTIONS.
6. OPTION ONLY AVAILABLE ON -07.0 LEAD STYLE; NOT AVAILABLE WITH -L OPTION.
7. TRAY PACKAGING AVAILABLE ON ***100 POSITION ONLY.
***100 POSITION NOT AVAILABLE IN -TR OR -FR.
8. NOTE DELETED.
9. NOTE DELETED.
10. FOR EGPS-K-TR COMBINATIONS LEAVE THE ZERO OFF THE FRONT OF THE LEADSTYLE CALLOUT.
11. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
12. ALL STYLES HAVE WELDS TABS AS STANDARD, EXCEPT THE -05 AND -07 LEAD STYLES (SEE TABLE 3).
13. ATTACH LABEL-4X2 TO EACH REEL.

F:\DWG\SW\Exisprod\Assembly\Point8mm\ERF8-XXX-XX.X-XXX-DV-XXXX-XX-ASM.sldddw

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01]
X.XX: ±0.13 [.005]
X.XXX: ±0.050 [.0020]

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MATERIAL: DO NOT SCALE DRAWING

INSULATOR: VECTRA E-130I, UL94V-0
COLOR: BLACK

CONTACT & LATCHES: BeCu

SHIELD: PHOS BRONZE

SHEET SCALE: 2:1

DESCRIPTION:

0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.

ERF8-XXX-XX.X-XXX-DV-XXXX-XX

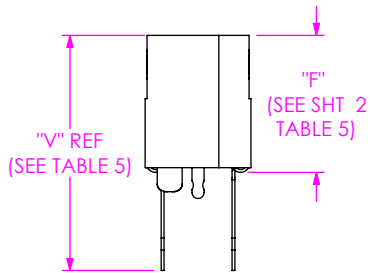
BY: KNOWLDEN

9/26/2005

SHEET 1 OF 7

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IN-PROCESS

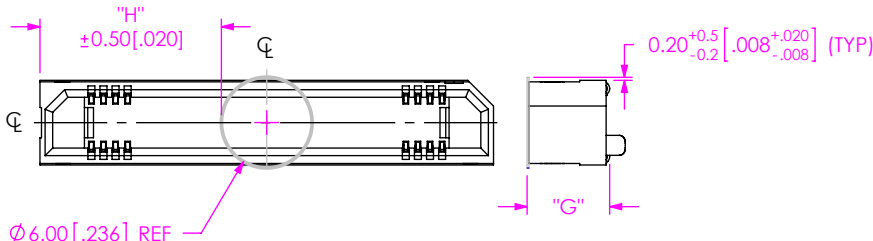
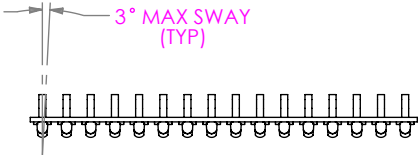
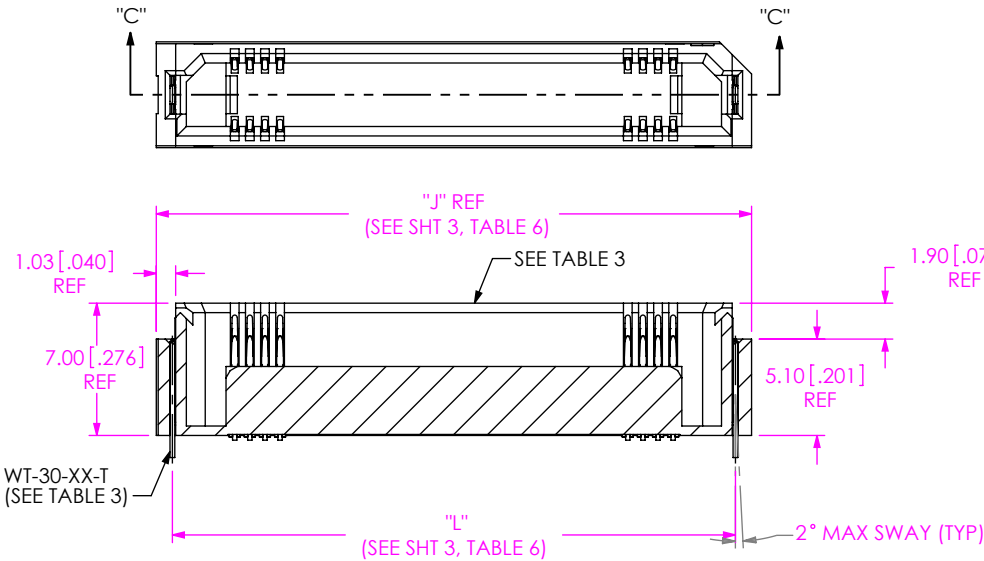


FIG 2
-K OPTION
(USE K-DOT-.236-.343-.005)
(ERF8-030-XX.X-XXX-DV-K SHOWN)



C-211-XX.X-XXX IN-PROCESS VIEW



SECTION "C"-"C"
SCALE 2.5 : 1

TABLE 3					
OPTION	STYLE	ERF8-XXX-XX.X-DV-XX	C-211-XX.X-XXX	WT/SH	"U"
NONE	-05.0	ERF8-XXX-05.0-DV-01	C-211-05.0-XXX	N.A.	N.A.
	-07.0	ERF8-XXX-07.0-DV-01	C-211-07.0-XXX		
	-09.0	ERF8-XXX-05.0-DV-S1/ ERF8H-XXX-04.0-DV	C-211-09.0-XXX	WT-30-08-F	1.64 [.065]
	-10.0	ERF8-XXX-05.0-DV-S1/ ERF8H-XXX-05.0-DV	C-211-01.0-XXX	WT-67-02-T	1.64 [.065]
-L	-05.0	ERF8-XXX-05.0-DV-L	C-211-05.0-XXX	WT-30-01-F	1.17 [.046]
	-07.0	ERF8-XXX-07.0-DV-L	C-211-07.0-XXX	WT-30-09-F	1.65 [.065]
	-09.0	ERF8-XXX-05.0-DV-S1/ ERF8H-XXX-04.0-DV	C-211-09.0-XXX	WT-30-10-F	1.64 [.065]
-S	-05.0	ERF8-XXX-05.0-DV-S	C-211-05.0-XXX	SH29-XX-07-N	1.63 [.064]
-EGP	-07.0	ERF8-XXX-07.0-DV-EGP	C-211-07.0-XXX	WT-30-02-T	1.17 [.046]
-EGPS	-07.0	ERF8-XXX-07.0-DV-EGPS	C-211-07.0-XXX	SH29-XX-01-N	1.17 [.046]

FIG 3
-EGP OPTION
(ERF8-030-07.0-XXX-DV-EGP SHOWN)
(SAME AS FIG 1, EXCEPT AS SHOWN)
(AVAILABLE ON -07.0 LEAD STYLE ONLY)
(CENTER FEATURES REMOVED FOR CLARITY)

TABLE 4					
POSITION	"A"	"B"	"C"	"D"	"H"
-005	10.00 [.394]	8.32 [.328]	3.20 [.126]	6.80 [.268]	2.00 [.079]
-010	14.00 [.551]	12.32 [.485]	7.20 [.283]	10.80 [.425]	4.00 [.157]
-011	14.80 [.583]	13.12 [.517]	8.00 [.315]	11.60 [.457]	4.40 [.173]
-013	16.40 [.646]	14.72 [.580]	9.60 [.378]	13.20 [.520]	5.20 [.205]
-020	22.00 [.866]	20.32 [.800]	15.20 [.598]	18.80 [.740]	8.00 [.315]
-023	24.40 [.961]	22.72 [.894]	17.60 [.693]	21.20 [.835]	10.40 [.409]
-025	26.00 [1.024]	24.32 [.957]	19.20 [.756]	22.80 [.898]	10.00 [.394]
-030	30.00 [1.181]	28.32 [1.115]	23.20 [.913]	26.80 [1.055]	12.00 [.472]
-035	34.00 [1.339]	32.32 [1.272]	27.20 [1.071]	30.80 [1.213]	14.00 [.551]
-040	38.00 [1.496]	36.32 [1.423]	31.20 [1.228]	34.80 [1.370]	16.00 [.630]
-049	45.20 [1.780]	43.52 [1.713]	38.40 [1.512]	42.00 [1.654]	19.60 [.772]
-050	46.00 [1.811]	44.32 [1.745]	39.20 [1.543]	42.80 [1.685]	20.00 [.787]
-060	54.00 [2.126]	52.32 [2.060]	47.20 [1.858]	50.80 [2.000]	24.00 [.945]
-070	62.00 [2.441]	60.32 [2.375]	55.20 [2.173]	58.80 [2.315]	28.00 [1.102]
-075	66.00 [2.598]	64.32 [2.532]	59.20 [2.331]	62.80 [2.472]	30.00 [1.181]
***-100	86.00 [3.386]	84.32 [3.320]	79.20 [3.118]	82.80 [3.260]	40.00 [1.575]

TABLE 5				
HEIGHT	"E"	"F"	"G"	"V"
-05.0	5.10 [.201]	5.335 [.2100]	5.52 [.217]	10.525 [.4144]
-07.0	7.00 [.276]	7.250 [.2854]	7.37 [.290]	12.440 [.4898]
-07.0-L				
-09.0	9.10 [.358]	9.330 [.3673]	9.52 [.375]	14.525 [.5719]
-10.0	10.10 [.398]	10.335 [.4069]	10.52 [.414]	15.525 [.6112]

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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

BY:KNOWLDEN 9/26/2005 SHEET 2 OF 7

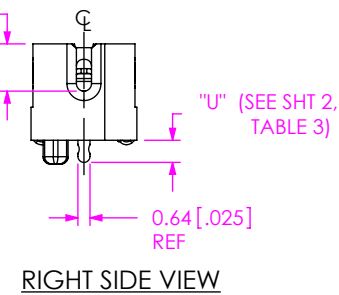
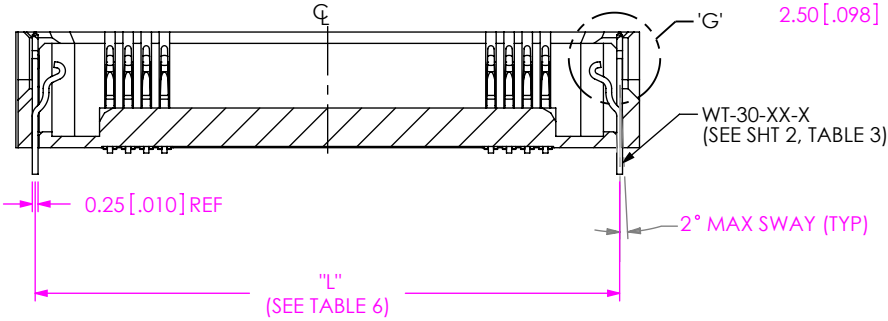
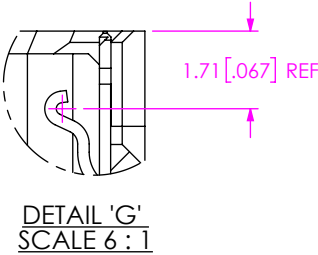
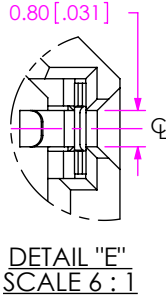
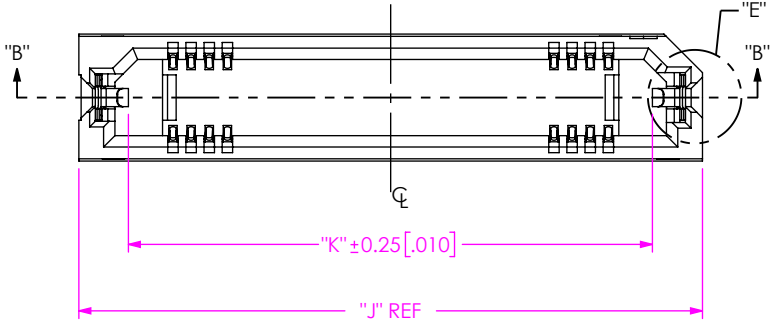


TABLE 6				
POSITION	"J"	"K"	"L" $\pm 0.18[.007]$	"M"
-005	11.50 [.453]	7.13 [.281]	9.75 [.384]	2.75 [.108]
-010	15.50 [.610]	11.13 [.438]	13.75 [.541]	4.75 [.187]
-011	16.30 [.642]	11.93 [.470]	14.55 [.573]	5.15 [.203]
-013	17.90 [.705]	13.53 [.533]	16.15 [.636]	5.95 [.234]
-020	23.50 [.925]	19.13 [.753]	21.75 [.856]	8.75 [.344]
-023	25.90 [1.020]	21.53 [.848]	24.15 [.951]	9.95 [.391]
-025	27.50 [1.083]	23.13 [.911]	25.75 [1.014]	10.75 [.423]
-030	31.50 [1.240]	27.13 [1.068]	29.75 [1.171]	12.75 [.502]
-035	35.50 [1.398]	31.13 [1.226]	33.75 [1.329]	14.75 [.581]
-040	39.50 [1.555]	35.13 [1.383]	37.75 [1.486]	16.75 [.659]
-049	46.70 [1.839]	42.33 [1.667]	44.95 [1.770]	20.35 [.801]
-050	47.50 [1.870]	43.13 [1.698]	45.75 [1.801]	20.75 [.817]
-060	55.50 [2.185]	51.13 [2.013]	53.75 [2.116]	24.75 [.974]
-070	63.50 [2.500]	59.13 [2.328]	61.75 [2.431]	28.75 [1.132]
-075	67.50 [2.657]	63.13 [2.485]	65.75 [2.589]	30.75 [1.211]

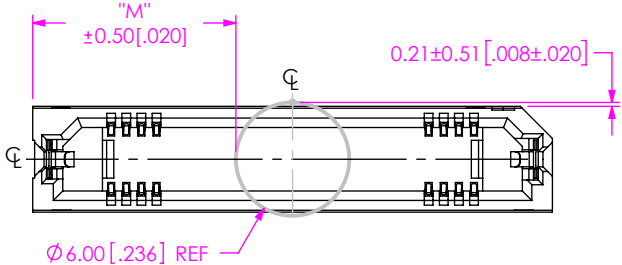


FIG 5
(ERF8-025-05.0-XXX-DV-L-K SHOWN)
(SAME AS FIG 1 & 2, EXCEPT AS SHOWN)
(AVAILABLE ON -05.0 & -07.0 LEAD STYLE ONLY)
(CENTER FEATURES REMOVED FOR CLARITY)

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DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 3 OF 7

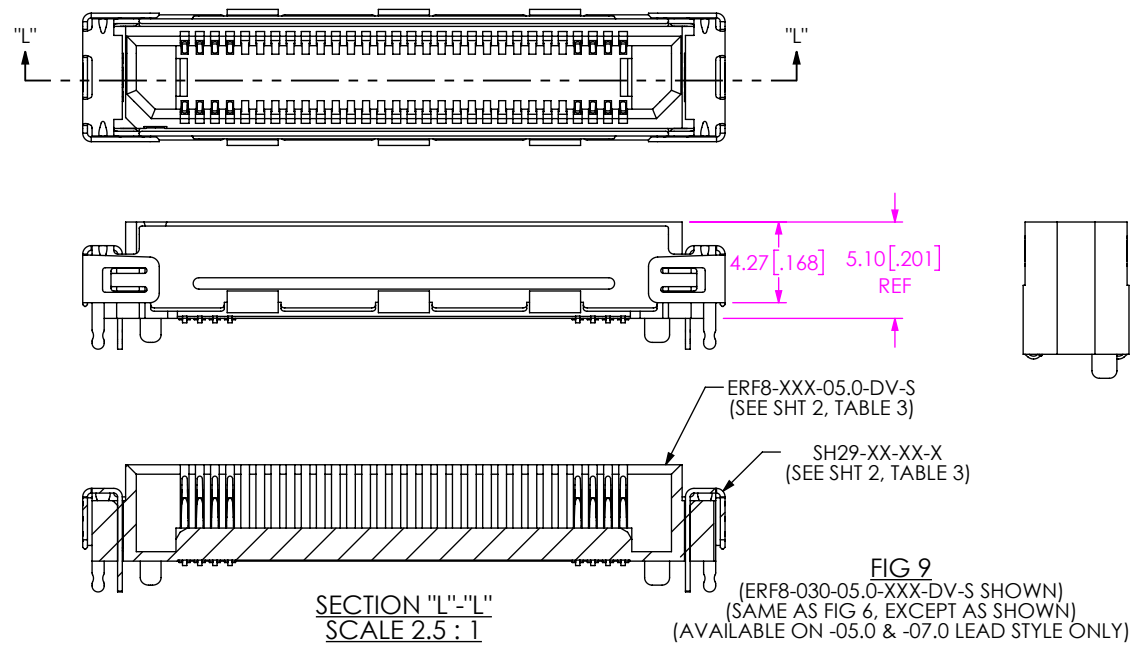
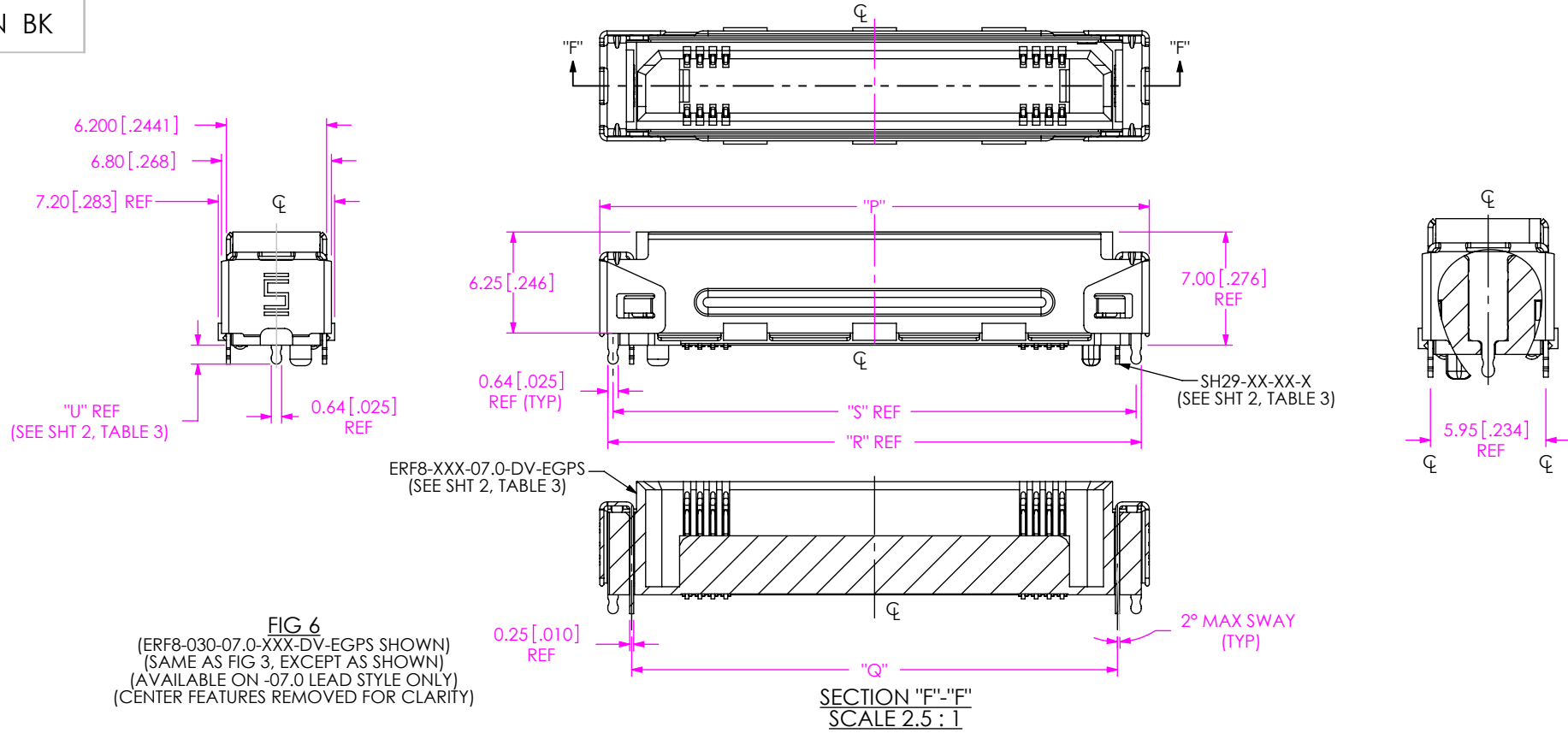


TABLE 8				
No. OF POS.	"P"	"Q"+/-0.18 [.007]	"R"	"S"
-10	18.0 [.71]	14.00 [.551]	17.00 [.669]	16.36 [.644]
-20	26.0 [1.02]	22.00 [.866]	25.00 [.984]	24.36 [.959]
-25	30.0 [1.18]	26.00 [1.024]	29.00 [1.142]	28.36 [1.117]
-30	34.0 [1.34]	30.00 [1.181]	33.00 [1.299]	32.36 [1.274]

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DWG. NO.
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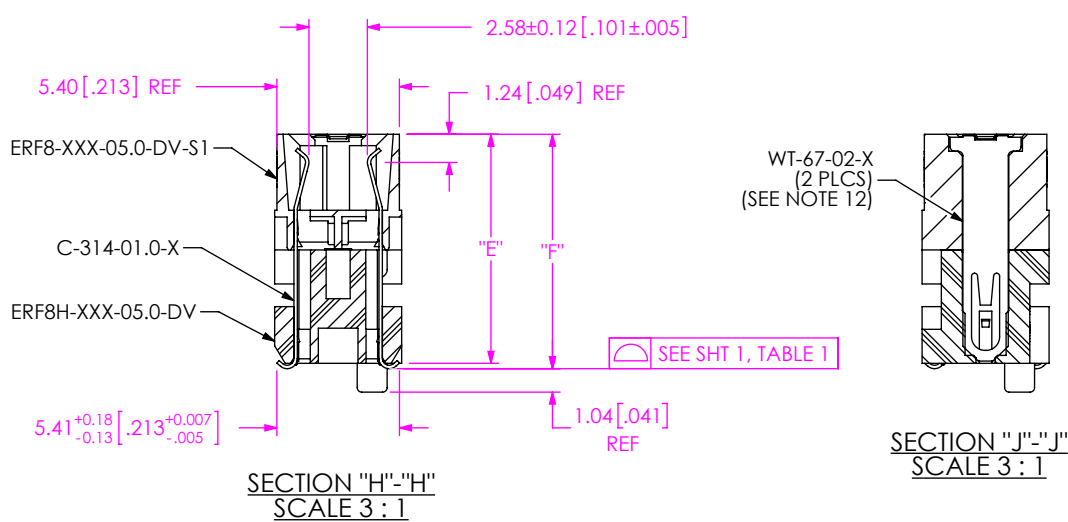
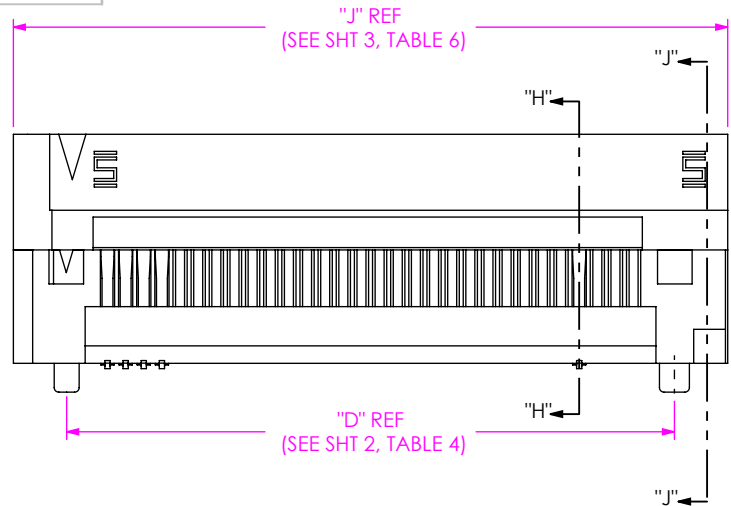


FIG 7
(ERF8-030-10.0-XXX-DV SHOWN)
(CENTER FEATURES REMOVED FOR CLARITY)
(NOT TOOLED)

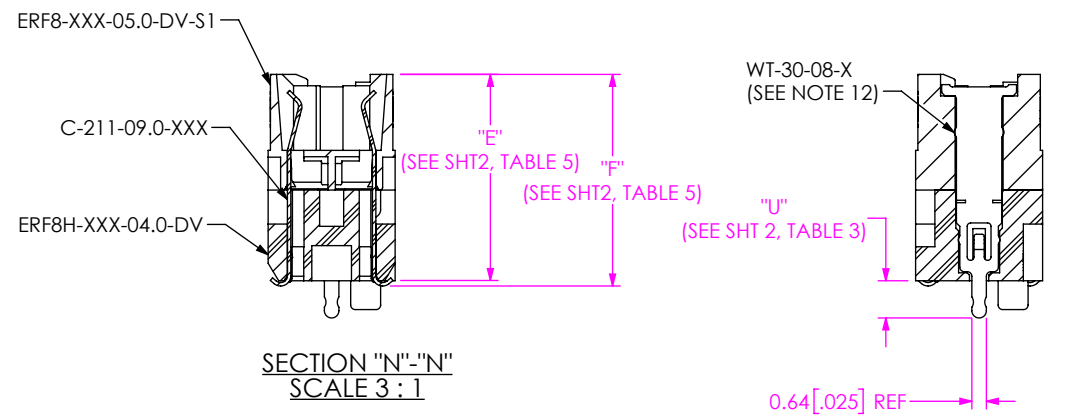
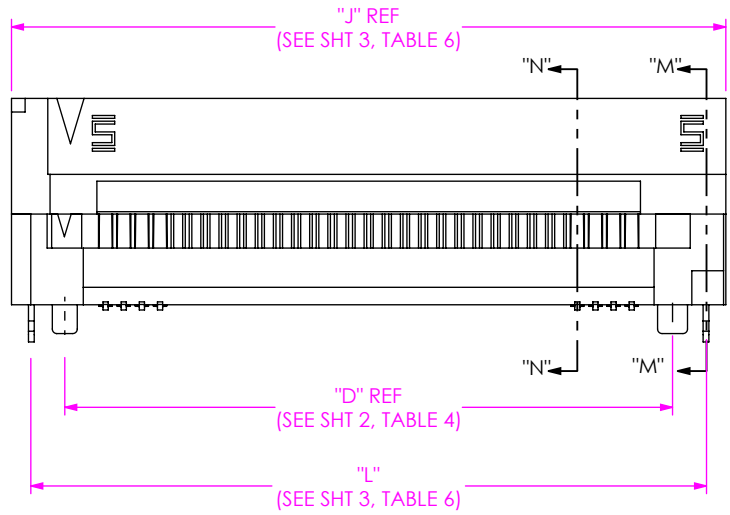


FIG 10
(ERF8-030-09.0-XXX-DV SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 7)

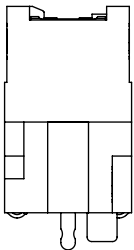
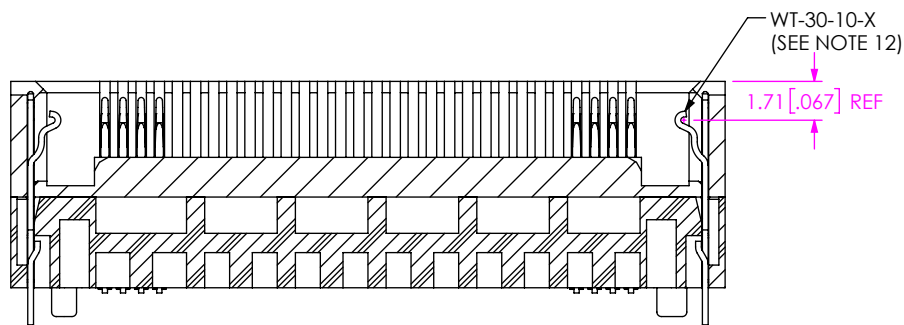
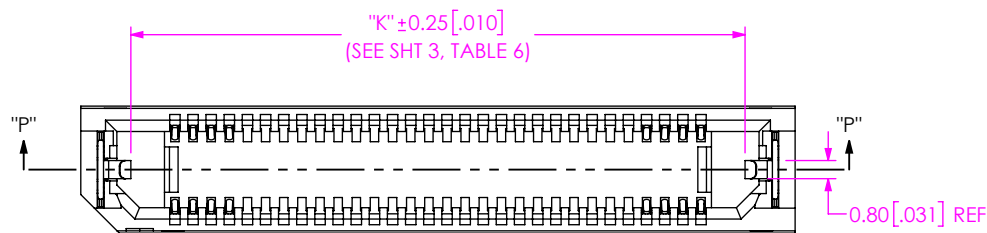
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DESCRIPTION:	0.8MM EDGE RATE SOCKET ASSEMBLY	
DWG. NO.	ERF8-XXX-XX.X-XXX-DV-XXXX-XX	
BY:KNOWLDEN	9/26/2005	SHEET 5 OF 7



SECTION "P"-"P"
SCALE 3 : 1

FIG 11
(ERF8-030-09.0-XXX-DV-L SHOWN)
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 10)

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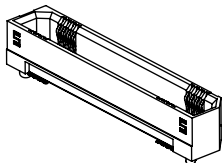
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SHEET SCALE: 2:1

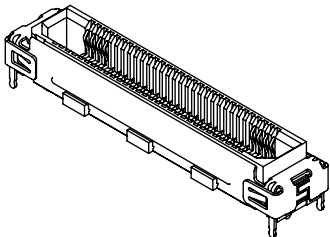
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0.8MM EDGE RATE SOCKET ASSEMBLY

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ERF8-XXX-XX.X-XXX-DV-XXXX-XX

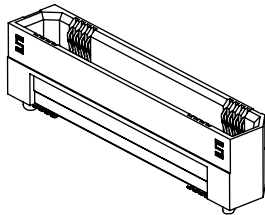
BY:KNOWLDEN 9/26/2005 SHEET 6 OF 7



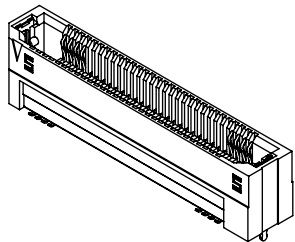
-05.0 SHOWN



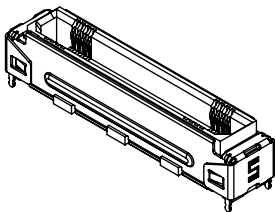
-05.0 WITH -S SHOWN



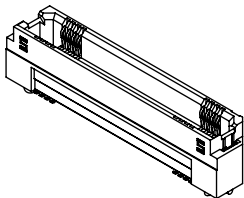
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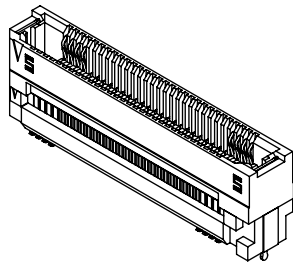
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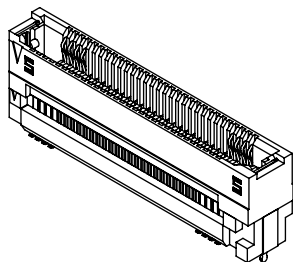
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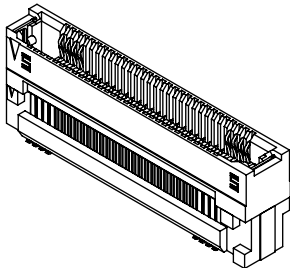
-07.0 WITH -EGP SHOWN



-09.0 OPTION



-09.0 WITH -L SHOWN



-10.0 SHOWN

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SHEET SCALE: 2:1

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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE SOCKET ASSEMBLY

DWG. NO.
ERF8-XXX-XX.X-XXX-DV-XXXX-XX

BY: KNOWLDEN 9/26/2005 SHEET 7 OF 7