

NOTES:

1.  $\text{\textcircled{C}}$  REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
2. MINIMUM TERMINAL PUSHOUT FORCE: 3 LBS
3. MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO ROWS: .005[0.13] (RA TAIL N/A)
4. ASSEMBLE GOLD PLATE END AS SHOWN.
5. TOW & SWAY SPEC. OF 2° APPLIES TO ALL POSITIONS, POST & TAIL, IN ALL DIRECTIONS.
6. NOTE DELETED.
7. MAXIMUM CUT FLASH: .010 [0.25]
8. NOTE DELETED.

DO NOT SCALE FROM THIS PRINT

HMTSW-XXX-XX-XXX-X-XXXX-XX-XX

TERMINAL SPACE SPEC.

- 1 = .100 [2.54] (FILL EVERY POS)
- 2 = .200 [5.08] (FILL E/O POS STARTING W/ 1ST & ENDING W/ LAST POS IN BODY)

BODY LENGTH SPEC

- EXPRESSED IN NO OF POS
- 1: 01 THRU -50 (-S,-D,-T,-T-RA)  
01 THRU -50 (-S-RE,-S-RA,-D-RA)  
"A" = NO OF POS x .100[2.54]
- 2: -02 THRU -25 (-S,-D,-T,-T-RA)  
-02 THRU -25 (-S-RE,-S-RA,-D-RA)  
"A" = (NO OF POS x .200 [5.08])-.100 [2.54]

TERMINAL SPECIFICATION

(SEE TABLE 1, SHT 3)

PLATING SPECIFICATION

- G: 10 $\mu$ " GOLD IN CONTACT AREA, 3 $\mu$ " GOLD ON TAIL
- T: MATTE TIN ON CONTACT AND TAIL
- S: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30 $\mu$ " GOLD IN CONTACT AREA, 3 $\mu$ " GOLD ON TAIL
- L: 10 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- F: 3 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
- E: 50 $\mu$ " GOLD IN CONTACT AREA, 3 $\mu$ " GOLD ON TAIL (ONLY AVAILABLE ON TERMINAL SPECIFICATONS -07, -08, -09, -13, -14) (NOT AVAILABLE ON -RA, -RE, -NA, -NE, -LA)
- TL: TIN/LEAD (90/10 $\pm$ 5%) CONTACT AND TAIL (ONLY AVAILABLE ON LEAD STYLES -07, -08, & -09)
- TM: MATTE TIN CONTACT AND TAIL
- SM: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- STL: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, TIN LEAD (90/10 $\pm$ 5%) TAIL

OPTION #2

-POLARIZATION SPEC  
XXX INDICATES POSITION TO BE OMITTED (SEE FIG 2, SHT 2)

OPTION #1

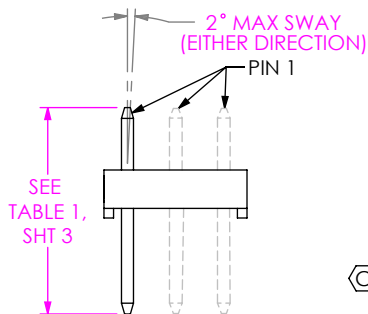
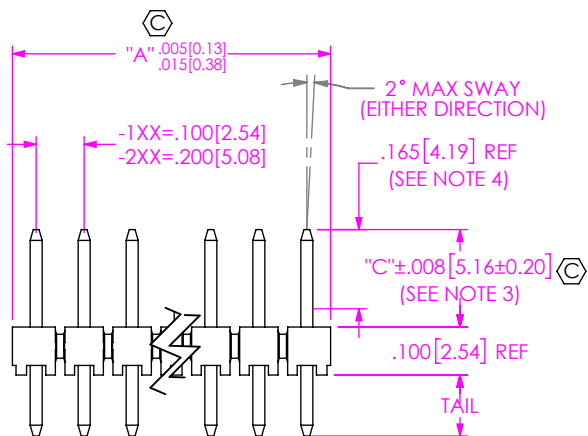
- BLANK: STRAIGHT
- RA: RIGHT ANGLE (SEE TABLE 3, SHT 3 & FIG 3, SHT 2) (-RA OPTION WITH -LL OPTION EQUALS TO -LA OPTION)
- RE: EXTENDED RIGHT ANGLE (SEE TABLE 3, SHT 3 & FIG 3, SHT 2) (SINGLE ROW ONLY) (-07,-23,-24 N/A)
- NA: RA OPTIONS WITH STRAIGHT OPTION BODY (-NA OPTION WITH -LL OPTION IS VALID)
- NE: RE OPTION WITH STRAIGHT OPTION BODY
- LL: LOCKING LEAD (SEE FIG 1) (N/A WITH -RE OPTION OR SINGLE ROW 1 OR 2 POSITION) (TAILS FROM .090 [2.29] TO .400 [10.16] ONLY) (N/A IN SINGLE ROW, 1 & 2 POSITIONS)
- LA: -RA OPTION WITH -LL OPTION (SEE FIG 2 & 3) (N/A WITH OR SINGLE ROW, 1 & 2 POSITION) (TAILS FROM .090 [2.29] TO .310 [7.87] ONLY) (POST = .530 [13.46] MAX)

POST HEIGHT

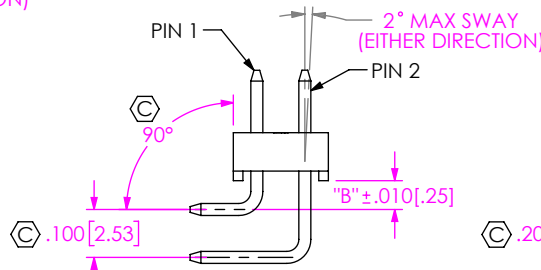
XXXX = "C" (SEE TABLE 4, SHT 3)

ROW SPECIFICATION (SEE TABLE 2)

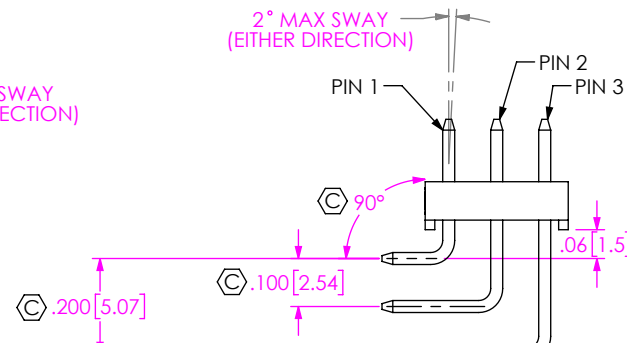
- S: SINGLE
- D: DOUBLE
- T: TRIPLE
- Q: TRIPLE TOW (FILL OUTER TWO ROWS)



STRAIGHT



SINGLE -RA/-RE  
DOUBLE -RA



TRIPLE -RA

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [0.3]	2°
.XXX: ±.005 [0.13]	
.XXXX: ±.0020 [0.051]	

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520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail info@SAMTEC.com code 55322

DO NOT SCALE DRAWING

SHEET SCALE: 2.5:1

MATERIAL:

LCP, UL 94 VO, COLOR: NATURAL

DESCRIPTION:

.025 SQ POST HI-TEMP TERMINAL STRIP

DWG. NO.

HMTSW-XXX-XX-XXX-X-XXXX-XX-XX

BY: JORDAN 03/25/1987

SHEET 1 OF 3

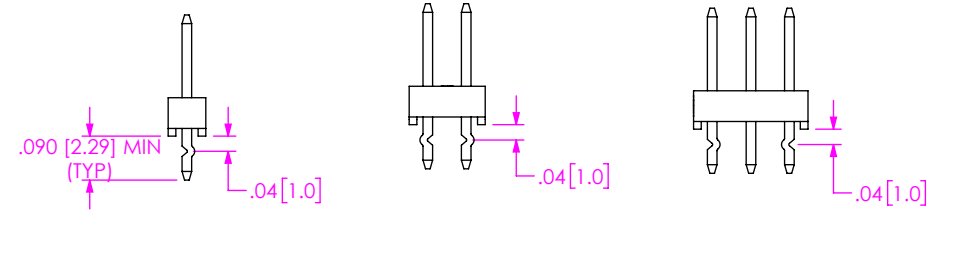
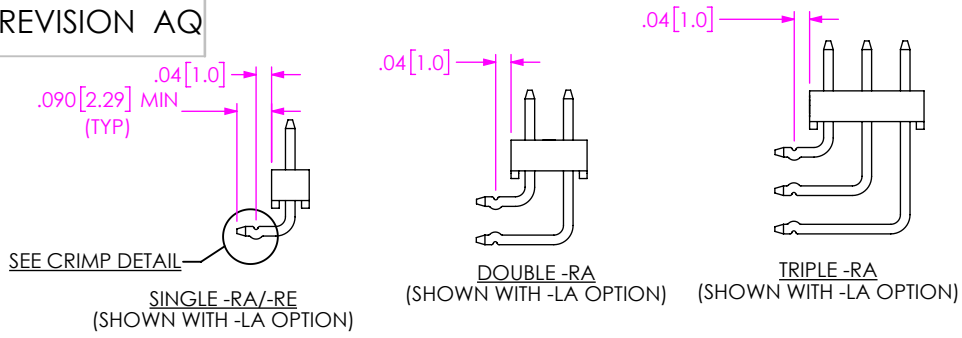
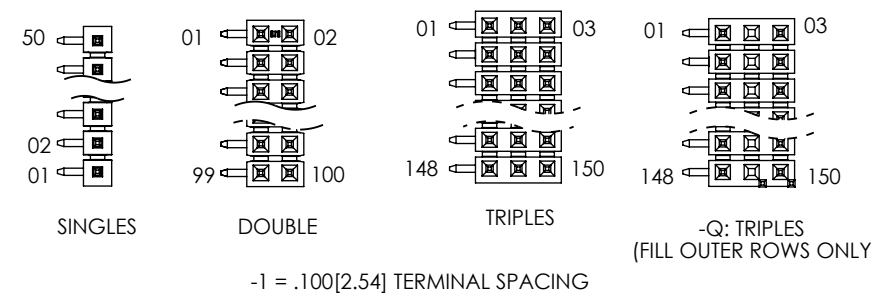
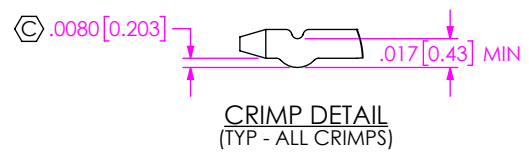
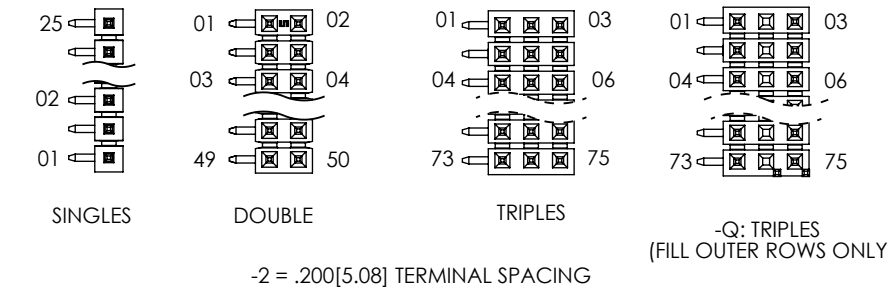


FIG 3  
LOCKING LEAD



-1 = .100[2.54] TERMINAL SPACING



-2 = .200[5.08] TERMINAL SPACING

FIG 2  
POLARIZATION  
(STRAIGHT & RA VERSIONS)

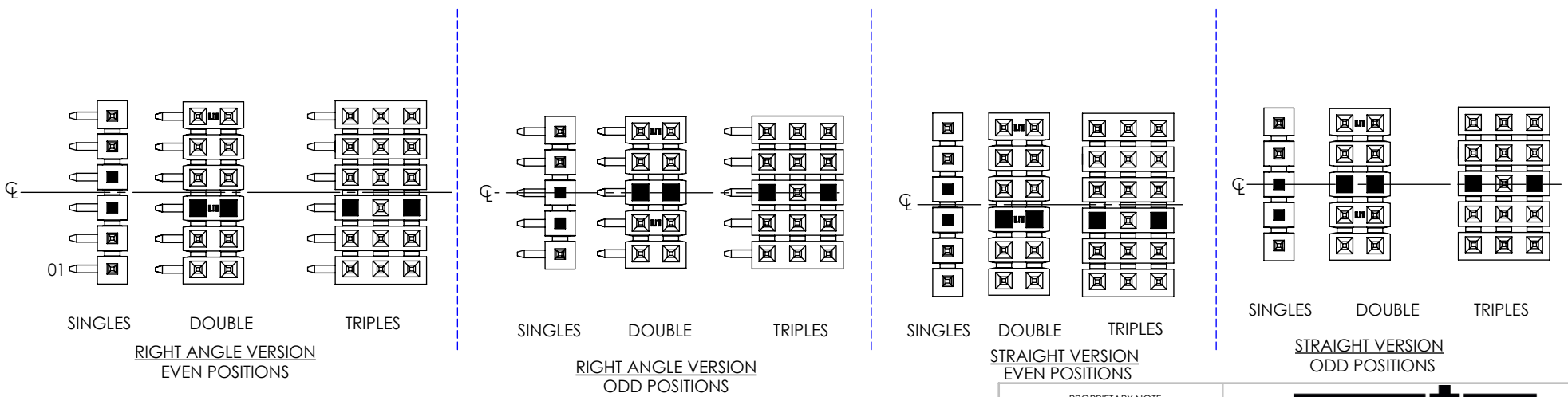


FIG 1  
LOCKING LEAD  
■ = CRIMP LOCATION

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DESCRIPTION:  
.025 SQ POST HI-TEMP TERMINAL STRIP  
DWG. NO.  
HMTSW-XXX-XX-XXX-X-XXXX-XX-XX  
BY: JORDAN 03/25/1987 SHEET 2 OF 3

TABLE 1						
TERMINAL SPECIFICATIONS						
TERMINAL	PIN 1	PIN 1 OAL	PIN 2	PIN 2 OAL	PIN 3	PIN 3 OAL
-05	T-1S6-21-XX-2	.335 [8.51]	N/A	N/A	N/A	N/A
-06	T-1S6-18-XX-2	.300 [7.62]	N/A	N/A	N/A	N/A
-07	T-1S6-07-XX-2	.430 [10.92]	T-1S6-15-XX-2	.630 [16.00]	T-1S6-10-XX-2	.830 [21.08]
-08	T-1S6-08-XX-2	.530 [13.46]	T-1S6-09-XX-2	.730 [18.54]	T-1S6-11-XX-2	.930 [23.62]
-09	T-1S6-09-XX-2	.730 [18.54]	T-1S6-11-XX-2	.930 [23.62]	T-1S6-20-XX-2	1.130 [28.70]
-10	T-1S6-10-XX-2	.830 [21.08]	T-1S6-12-XX-2	1.030 [26.16]	T-1S6-13-XX-2	1.230 [31.24]
-11	T-1S6-11-XX-2	.930 [23.62]	T-1S6-20-XX-2	1.130 [28.70]	T-1S6-19-XX-2	1.330 [33.78]
-12	T-1S6-12-XX-2	1.030 [23.16]	T-1S6-13-XX-2	1.230 [31.24]	T-1S6-14-XX-2	1.430 [36.23]
-13	T-1S6-13-XX-2	1.230 [31.24]	T-1S6-14-XX-2	1.430 [36.23]	N/A	N/A
-21	T-1S6-14-XX-2	1.430 [36.23]	N/A	N/A	N/A	N/A
-22	T-1S6-15-XX-2	.630 [16.00]	T-1S6-10-XX-2	.830 [21.08]	T-1S6-12-XX-2	1.030 [26.16]
-23	T-1S6-16-XX-2	.445 [11.30]	N/A	N/A	N/A	N/A
-24	T-1S6-17-XX-2	.480 [12.19]	N/A	N/A	N/A	N/A
-27	T-1S6-19-XX-2	1.330 [33.78]	N/A	1.330 [33.78]	N/A	N/A
-28	T-1S6-20-XX-2	1.130 [28.70]	T-1S6-19-XX-2	N/A	N/A	N/A

TABLE 2	
BODY SPECIFICATION	
ROW / OPTION	USE BODY
-S/-S-NA/-S-NE	HTSW-50-S-LCP
-S-RA/-S-RE	HTSW-50-S-RA-LCP
-D/-D-NA/-D-NE	HTSW-50-D-LCP
-D-RA	HTSW-50-D-RA-LCP
-T/-T-NA/-T-NE	HTSW-50-T-LCP
-T-RA	HTSW-50-D-TRA-LCP
-Q	HTSW-50-T-LCP

TABLE 3	
-XX	"B"
-RA	.060 [1.52]
-RE	.160 [4.06]

TABLE 4			
FOR TAIL = .000 (.090 [2.29] MIN FOR -RA & -RE) (.110 [2.79] MIN FOR -NA & -NE)			
LEAD STYLE	C MAXIMUM STRAIGHT	C MAXIMUM W / RA	C MAXIMUM W / RE
-05	.235 [5.97]	N/A	N/A
-06	.200 [5.08]	N/A	N/A
-07	.330 [8.38]	.130 [3.30]	N/A
-08	.430 [10.92]	.230 [5.84]	.130 [3.30]
-09	.630 [16.00]	.430 [10.92]	.330 [8.38]
-10	.730 [18.54]	.530 [13.46]	.430 [10.92]
-11	.830 [21.08]	.630 [16.00]	.530 [13.46]
-12	.930 [23.62]	.730 [18.54]	.630 [16.00]
-13	1.130 [28.70]	.930 [23.62]	.830 [21.08]
-21	1.330 [33.78]	1.130 [28.70]	1.030 [26.16]
-22	.530 [13.46]	.330 [8.38]	.230 [5.84]
-23	.345 [8.76]	.145 [3.68]	N/A
-24	.380 [9.65]	.180 [4.57]	N/A
-27	1.230 [31.24]	1.030 [26.16]	.930 [23.62]
-28	1.030 [26.16]	.830 [21.08]	.730 [18.54]

TABLE 5					
No OF POS	LEAD STYLE	LENGTH	TAIL	TUBE	PLUG
5	-08	.120 [3.05]	-RA	PT-1-24-01-66	TP-24
5	-08	.195 [4.95]		PT-1-24-01-24	TP-24
6	-08	.120 [3.05]	-RA	PT-1-24-01-66	TP-24
13	-11	.480 [12.19]		PT-1-24-02-47	TP-36

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**HMTSW-XXX-XX-XXX-X-XXXX-XX-XX**

BY: JORDAN 03/25/1987 SHEET 3 OF 3