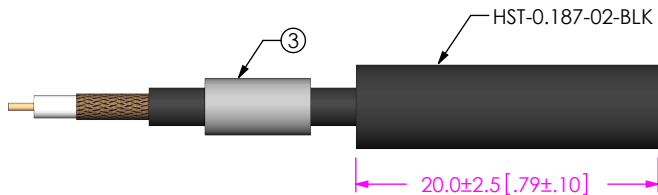


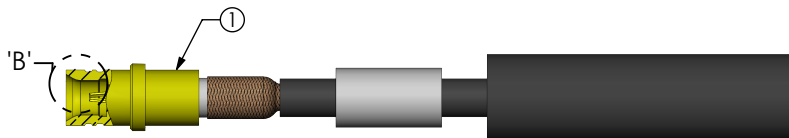
IN PROCESS 1
STRIP AND TIN INNER
CONDUCTOR



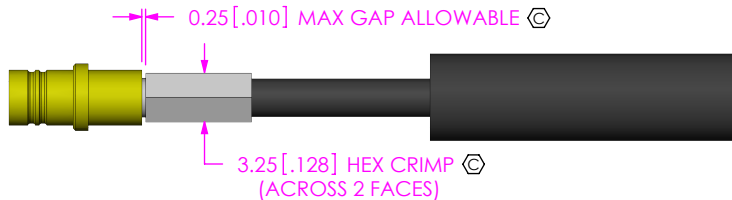
IN-PROCESS 2
ADD HEAT SHRINK
TUBE & FERRULE



IN-PROCESS 3
SOLDER SIGNAL SOCKET



IN-PROCESS 4
ADD SUB ASSEMBLY



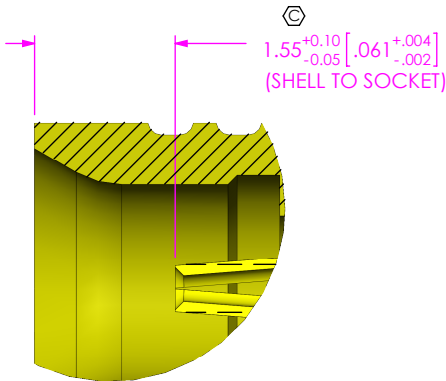
IN-PROCESS 5
CRIMP FERRULE
(USE CRIMP HAND TOOL
#CAT-HT-126667-21
OR EQUIVALENT)
(USE .128" HEX DIE)



IN PROCESS 6
APPLY HEAT SHRINK TUBING



DETAIL 1
SCALE 12:1



DETAIL 2
SCALE 12:1

PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC, INC. AND SHALL NOT BE REPRODUCED
OR TRANSFERRED TO OTHER DOCUMENTS OR
DISCLOSED TO OTHERS OR USED FOR ANY
PURPOSE OTHER THAN THAT WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING

SHEET SCALE: 2:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:

MMCXV ST JACK FOR CCA-174 / CCA-316 HIGH VIBRATION, 50 OHM

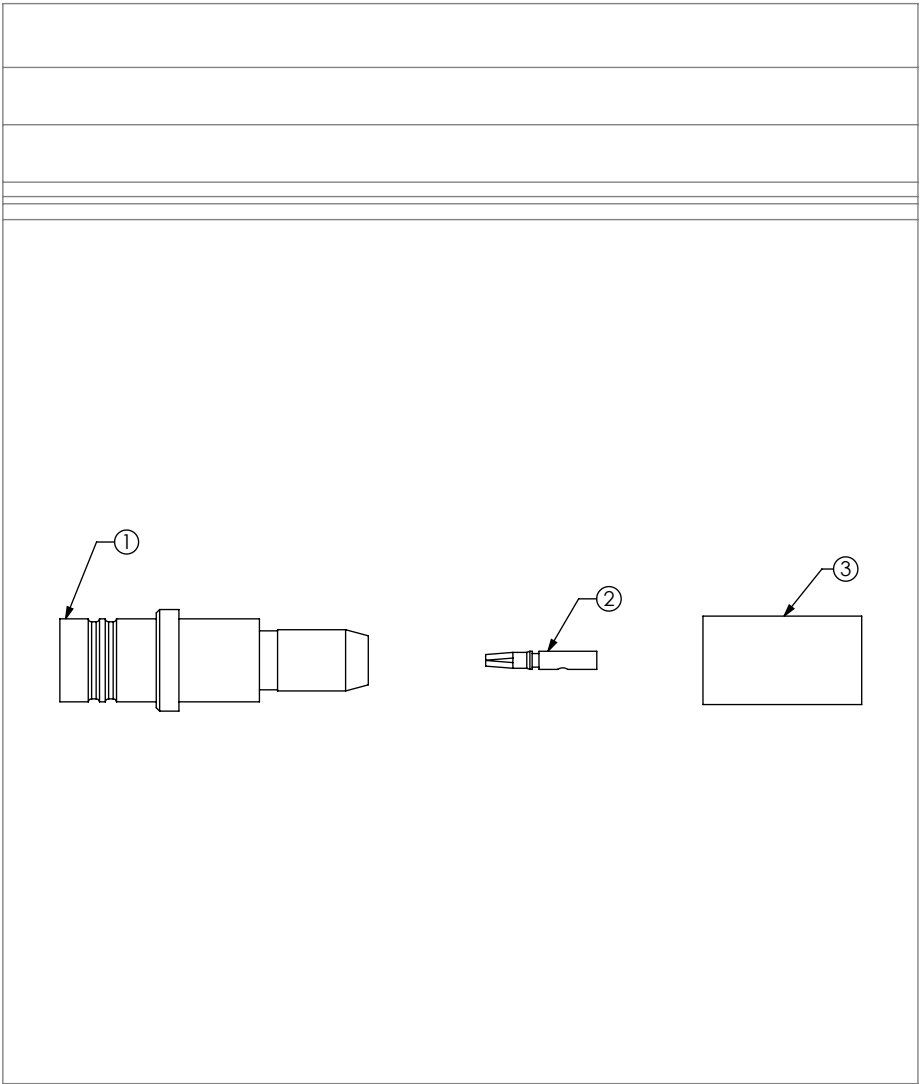
DWG. NO.

MMCXV-J-C-XX-ST-CA1-X

BY: ALVIN W

10/05/2011

SHEET 2 OF 3



PACKAGING VIEW
MMCXV-J-C-XX-ST-CA1 SHOWN

* PROPRIETARY NOTE *
THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

SHEET SCALE: 6:1
DO NOT SCALE DRAWING



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
MMCXV ST JACK FOR CCA-174 / CCA-316 HIGH VIBRATION, 50 OHM

DWG. NO.
MMCXV-J-C-XX-ST-CA1-X

BY: ALVIN W 10/05/2011 SHEET 3 OF 3