

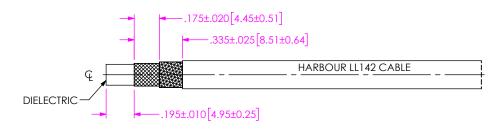
BY: HENSON T

08/01/2020 SHEET 1 OF 2

c:\enterprisevault\DWG\MISC\MKTG\PRF01-J-C-EP-142-BS-MKT.SLDDRW

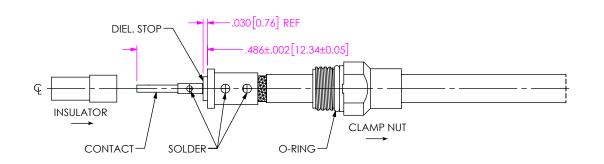
4. PCI P/N: 3297.

REVISION C CABLE APPLICATION VIEWS



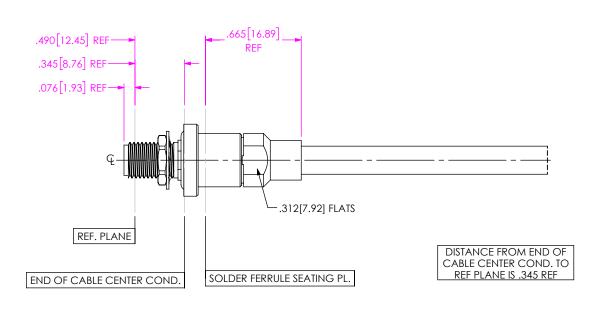
1. TRIM CABLE TO EXPOSE DIELECTRIC CORE AND BRAIDS AS SHOWN.

IN-PROCESS 1



- 2A. SLIDE CLAMP NUT OVER CABLE IN ORIENTATION AS SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL INNER BRAID SEATS AND SOLDER TO BRAIDS WHERE SHOWN.
- 2C. TRIM DIELECTRIC CORE FLUSH WITH FACE OF SOLDER FERRULE.
- 2D. SLIDE DIELECTRIC STOP OVER CABLE CENTER CONDUCTOR AND SOLDER CONTACT FLUSH TO STOP TO DIMENSION SHOWN.
- 2E. SLIDE INSULATOR ONTO CONTACT AGAINST DIELECTRIC STOP.

IN-PROCESS 2



3. INSERT CABLE/CONTACT SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 25-35 IN-LBS.

* PROPRIETARY NOTE

THIS DOCUMENT CONTAINS CONDIDENTIAL AND
PROPRIETARY INFORMATION AND ALL DESIGN,
MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS
AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC,
INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE
OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR
REPRODUCED, TRANSFERRE DO IN CORPORATE IN ANY
OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS
WRITTER CORSENT OF SAMTEC.

SAMILEC 520 PARK EAST BLVD, NEW ALBANY, IN 47150

520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322

DO NOT SCALE DRAWING

SMA BULKHEAD JACK, SOLDER CLAMP FOR HARBOUR LL142 CABLE

SHEET SCALE: 3:2

PRF01-J-C-EP-142-BS

BY: HENSON T 08/01/2020 SHEET 2 OF 2

IN-PROCESS 3

c:\enterprisevault\DWG\MISC\MKTG\PRF01-J-C-EP-142-BS-MKT.SLDDRW