

DO NOT SCALE FROM THIS PRINT

DESIGNED & DIMENSIONED IN INCHES[MILLIMETERS]

PRF92-P-C-EE-405-SD

SERIES
-92: 2.92mm

GENDER
-P: PLUG

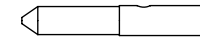
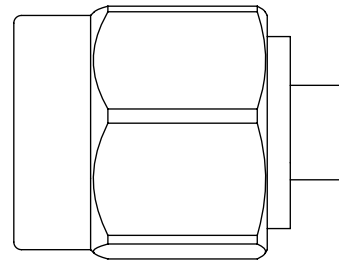
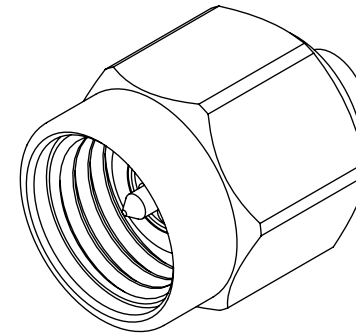
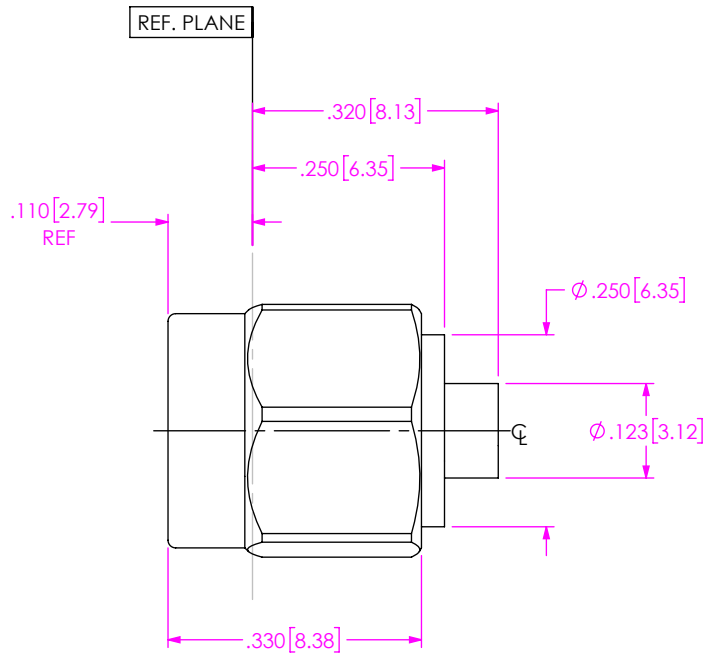
TYPE
-C: CABLE

FINISH
-EE: 50µ" EXTRA HEAVY GOLD CENTER CONTACT, 50µ" EXTRA HEAVY GOLD OUTER CONTACT

TERMINATION
-D: DIRECT SOLDER

ORIENTATION
-S: STRAIGHT

CABLE TYPE
-405: RG-405 SEMI-RIGID



EXPLODED VIEW
NOT TO SCALE
(FOR CLARITY ONLY)

1. MATERIAL:


BODY, COUPLING NUT: STAINLESS STEEL
CONTACT, LOCK RING: BERYLLIUM COPPER
BEAD: PPE
GASKET: SILICONE RUBBER

2. FINISH:

COUPLING NUT: PASSIVATED
BODY, CONTACT: 50µ" MIN. GOLD OVER 50µ" MIN. NICKEL PLATE

3. PCI P/N: 3146

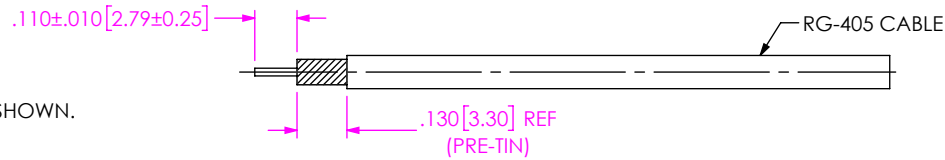
F:\DWG\MISC\MKTG\PRF92-P-C-EE-405-SD-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 [0.3] 1° .XXX: ±.005 [0.13] .XXXX: ±.0005 [0.013]	* PROPRIETARY NOTE * THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.		
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		DO NOT SCALE DRAWING	SHEET SCALE: 4:1
		BY: SHERRY W 2/1/2019	SHEET 1 OF 4

CABLE APPLICATION VIEWS

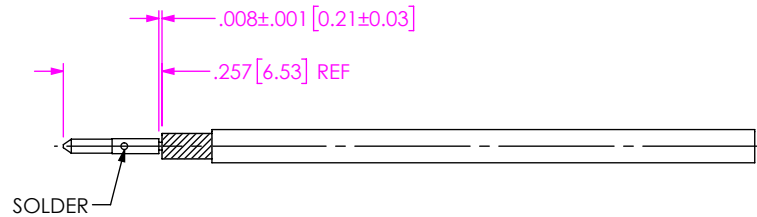
PART NUMBER WAS 1-000-2085-2

- 1A. TRIM CABLE JACKET & DIELECTRIC TO EXPOSE CENTER CONDUCTOR AS SHOWN (DO NOT NICK CENTER CONDUCTOR).
- 1B. PRE-TIN CABLE JACKET TO THE APPROXIMATE LENGTH SHOWN.

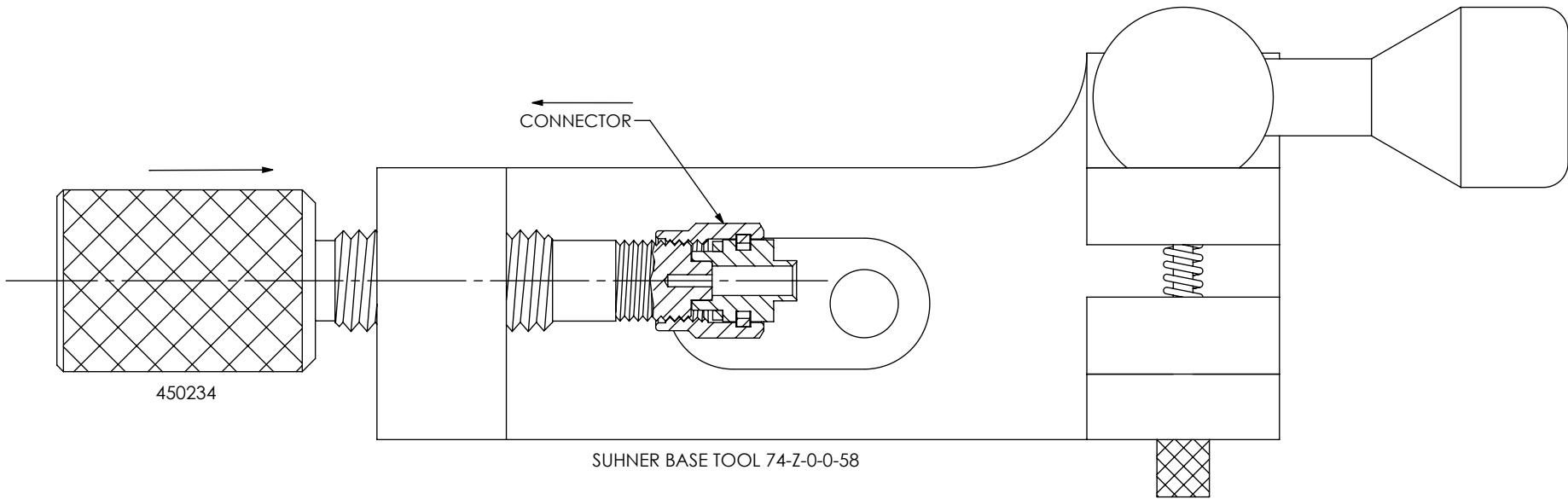


IN-PROCESS VIEW 1

- 2A. PRE-TIN CABLE CENTER CONDUCTOR AND SOLDER ON CONTACT WITH GAP SHOWN.



IN-PROCESS VIEW 2



- 3A. THREAD PCI ASSEMBLY TOOL 450234 INTO SUHNER BASE. THEN THREAD CONNECTOR BODY ONTO PCI TOOL UNTIL SEATED.

IN-PROCESS VIEW 3

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DESCRIPTION: 2.92 MM PLUG ASSEMBLY

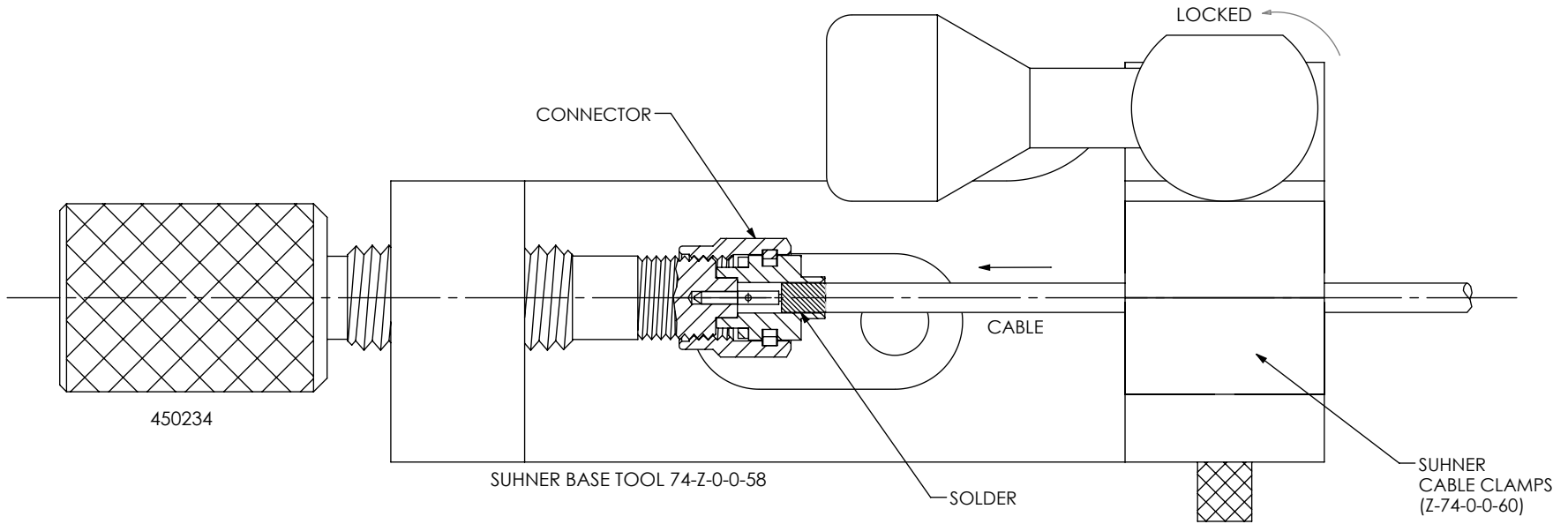
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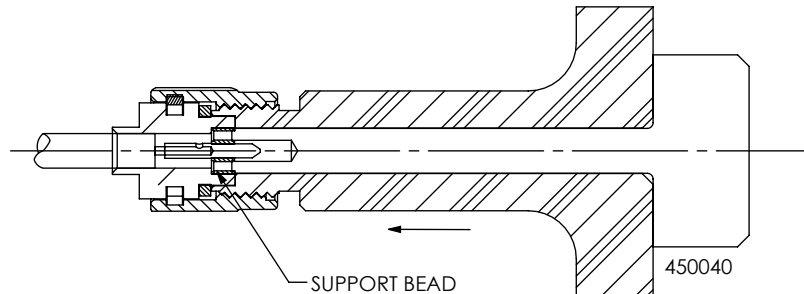
CABLE APPLICATION VIEWS

4A. SLIDE PREPARED CABLE THROUGH CABLE CLAMP BLOCKS AND INSERT CABLE INTO CONNECTOR BACK END UNTIL FULLY SEATED. THEN LOCK CABLE IN PLACE BY ROTATING LEVER ARM.

4B. HEAT CONNECTOR BODY BACK END AND REFLOW SOLDER CABLE TO CONNECTOR.
 4C. FLOW ADDITIONAL SOLDER AT REAR OF BODY WHERE INDICATED IF NECESSARY.



IN-PROCESS VIEW 4



5. REMOVE CONNECTOR FROM SUHNER BASE TOOL AND INSTALL DIELECTRIC SUPPORT BEAD USING PCI TOOL SET 450040

IN-PROCESS VIEW 5

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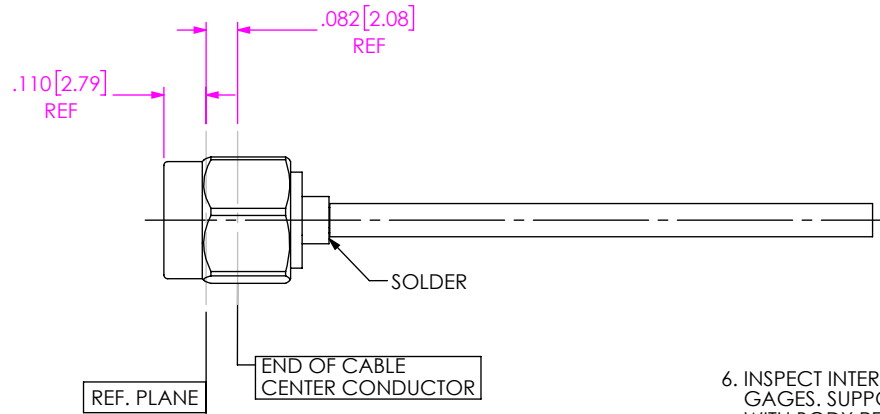
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6. INSPECT INTERFACE INSULATION RECESSON USING THE APPROPRIATE GAGES. SUPPORT BEAD INNER AND OUTER SURFACES TO BE SUB-FLUSH WITH BODY REFERENCE PLANE.

IN-PROCESS VIEW 6

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