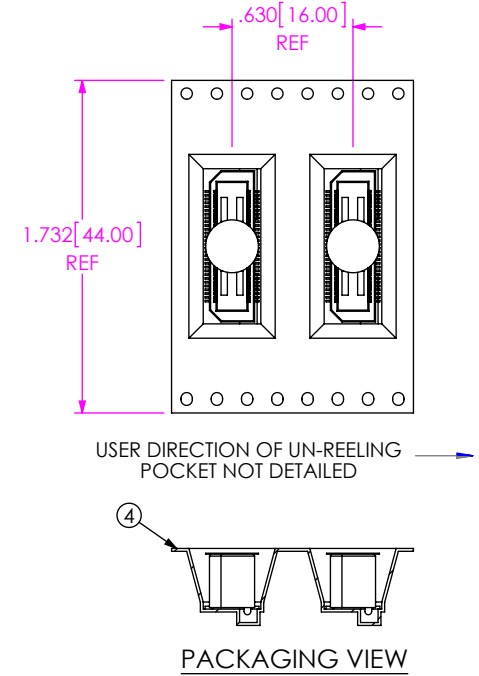
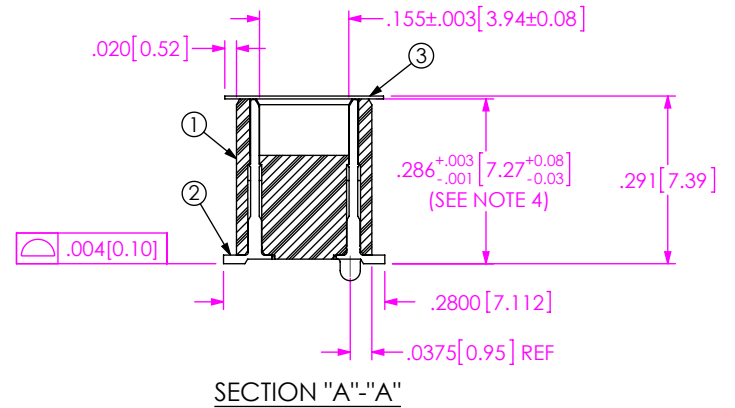
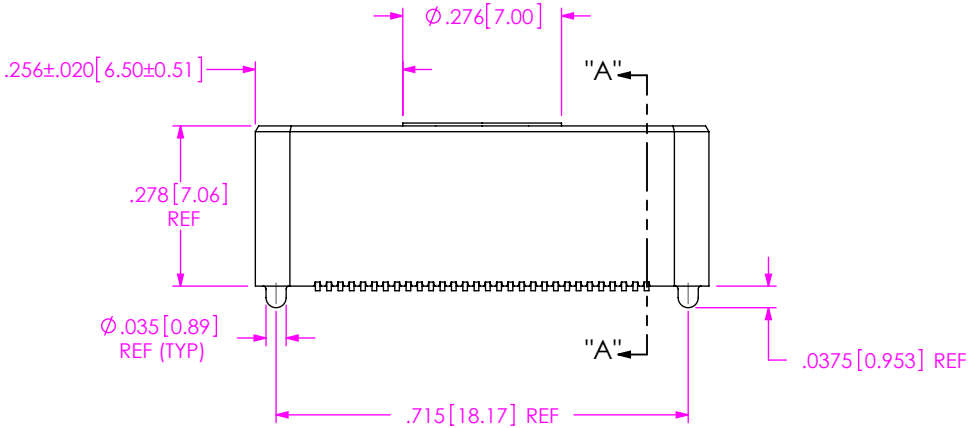
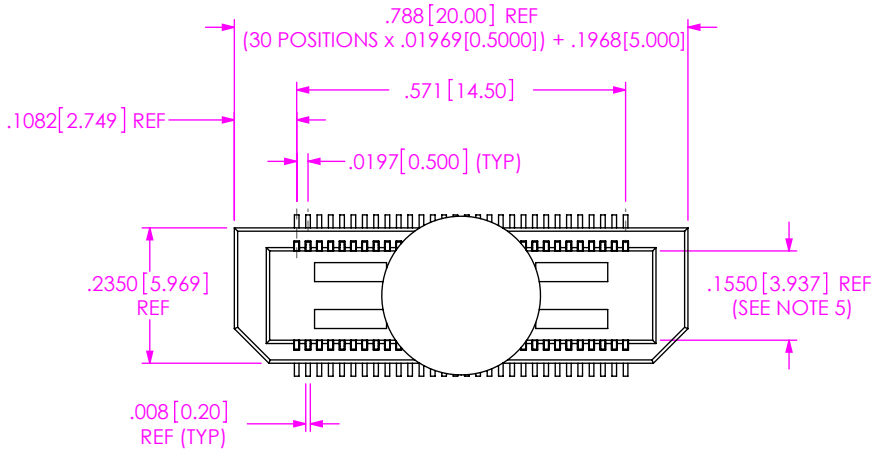


REVISION A

- NOTES:  
 1. STANDARD PART SET UP AS REF FOR TRACEABILITY.  
 2. REPRESENTS A CRITICAL DIMENSION.  
 3. MINIMUM PUSHOUT FORCE: 6 OZ  
 4. MAXIMUM VARIANCE: .002 [0.05]  
 5. MAXIMUM PIN CAN EXTEND PAST WALL: .003[0.08]  
 6. PARTS TO BE PACKAGED IN TAPE & REEL.

DO NOT SCALE FROM THIS PRINT



BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN. YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

DATE: \_\_\_\_\_  
 COMPANY: \_\_\_\_\_  
 CUSTOMER SIGNATURE: \_\_\_\_\_  
 PRINTED NAME: \_\_\_\_\_  
 PHONE NO: \_\_\_\_\_  
 EXCEPTIONS: \_\_\_\_\_

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	BTH-030-02-D-A	1.0000	VECTRA E130i, COLOR: BLACK
2	T-1S59-02-L	60.000	PHOS BRONZE, 510 SPRING TEMPER
3	K-DOT-.276-.375-.005	1.0000	POLYIMIDE FILM
4	CT-BTH009MS	.00333	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
 TOLERANCES ARE:  
 DECIMALS ANGLES  
 .XX: ±.01 [.3] 2°  
 .XXX: ±.005 [.13]  
 .XXXX: ±.0020 [.051]

PROPRIETARY NOTE  
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DO NOT SCALE DRAWING SHEET SCALE: 3:1

PLATING:  
 CONTACT AREA : .000010 GOLD OVER .000050 NICKEL  
 REMAINDER : .000200 REF TIN OVER .000050 NICKEL

DESCRIPTION:  
 .5MM DOUBLE ROW TERMINAL ASM

DWG. NO. REF-177860-01

BY: J. BROWNING 01/23/2014 SHEET 1 OF 1

520 PARK EAST BLVD., NEW ALBANY, IN 47150  
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 e-Mail: info@SAMTEC.com code 53322

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