

DO NOT
SCALE FROM
THIS PRINTDESIGNED AND DIMENSIONED IN MILLIMETERS[INCHES]
ALL DIMENSIONS REFERENCE EXCEPT AS SHOWN
 THIS PRODUCT MANUFACTURED
WITH LEAD-FREE PROCESSING

RF086-XXXX-XXXX-XXXX-X-XX

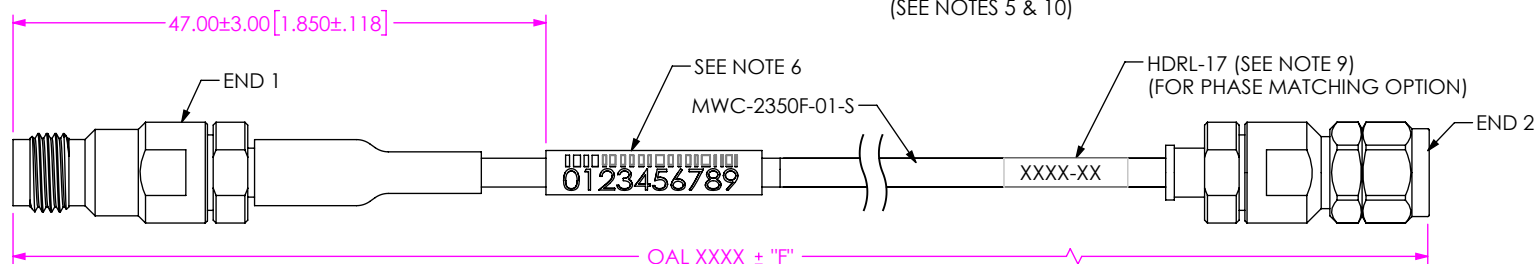
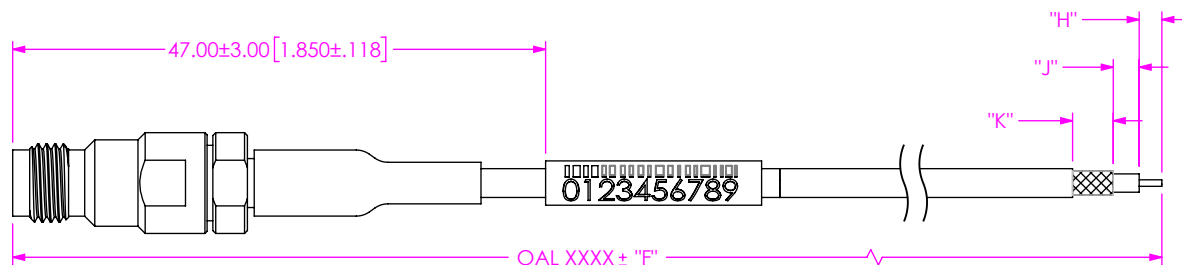
CABLE CALLOUT
-086: SAMTEC MWC-2350F-01-S CABLEEND 1 CONNECTOR
(SEE TABLE 2, SHT 2)END 2 CONNECTOR
(SEE TABLE 2, SHT 2)OVERALL ASSEMBLY LENGTH (OAL)
XXXX (MILLIMETERS)
(0100 MIN)
(SEE NOTES 5 & 10)NO. OF PHASE MATCHING CABLES
-XX: (XX CABLE FOR THIS PART NUMBER)
(XX CAN BE 02 TO 16)
-BLANK: 1 CABLE FOR THIS PART NUMBER,
ONLY AVAILABLE WITH NO
PHASE MATCHING OPTIONPHASE MATCHING SPEC (RANGE)
-1: 1 PICO-SECOND
-2: 2 PICO-SECONDS
-5: 5 PICO-SECONDS
-BLANK: NO PHASE MATCHINGFIG 1
RF086-24SJ-18SP-XXXX-X-XX SHOWN
(PROTECTIVE CAPS NOT SHOWN FOR CLARITY)

TABLE 1	
OVERALL LENGTH	"F"
0100-0300 [3.94-11.81]	+5.0 [.20] / -0.0 [.00]
0301-1500 [11.85-59.06]	+12.0 [.47] / -0.0 [.00]
1501-3000 [59.09-118.11]	+25.0 [.98] / -0.0 [.00]
3001-7500 [118.15-295.28]	+50.0 [1.97] / -0.0 [.00]
7501-9999 [295.31-393.67]	+1% / -0.0 [.00]

FIG 8
RF086-24SJ-102030-XXXX SHOWN (SEE NOTE 7 & 8)"K" FORMAT: X.X
"J" FORMAT: X.X
"H" FORMAT: X.XDO NOT LEAVE ANY SPACE BLANK,
EACH MUST CONTAIN A
NUMERIC CHARACTER 0 THRU 9

NOTES:

- NOTE DELETED.
- NOTE DELETED.
- CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
- CABLE ASSEMBLY TO HAVE PROTECTIVE CAP ASSEMBLED ON EACH END AND TO BE INDIVIDUALLY PACKAGED IN ESD BAG.
- CABLE LENGTHS LONGER THAN 1000 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA.
- ASSEMBLY TO BE 100% TESTED FOR RETURN LOSS AND INSERTION LOSS.
LABEL EACH INDIVIDUAL CABLE ASSEMBLY WITH 1 LABEL-SER-02. RETURN LOSS SPECIFICATION IS EQUAL TO THE HIGHEST END OPTION LIMIT.
- DIM "H", "J", AND "K" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm[.39"].
- FOR STRIPPED AND TINNED OPTION, BOTH THE CENTER CONDUCTOR IS TINNED.
- XXXX-XX: LAST FOUR DIGIT OF MANUFACTURING ORDER - PHASE MATCHING GROUP NUMBER.
- USE 3 DIGITS XXX (MILLIMETERS) FOR PHASE MATCHING OPTION. 999MM MAX LENGTH.

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MATERIAL: DO NOT SCALE DRAWING
CENTER CONTACTS: COPPER ALLOY SHEET SCALE: 1.5:1
OUT CONTACTS:
-MOSP/-MOSJ/-01SP/-01BJ/-01SB/-005J/-00MJ/-GC86/-MTSJ
: COPPER ALLOY
-24SP/-24SJ/-18SP/-18SJ/-92SP/-92SJ
-008C/-008J/-00BL/-00BS: STAINLESS STEEL
INSULATORS:
-MOSP/-MOSJ/-01SP/-01BJ/-01SB/-005J/-00MJ/-008C/-00BF
/-00BL/-00BS: VIRGIN PTFE FLUOROCARBON
-24SP/-24SJ/-18SP/-18SJ/-92SP/-92SJ/-GC86/-MTSJ: ULTEM



520 PARK EAST BLVD, NEW ALBANY, IN 47150
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DESCRIPTION:

RF086 CABLE ASSEMBLY

DWG. NO.

RF086-XXXX-XXXX-XXXX-X-XX

BY: SHERRY W

1/15/2019

SHEET 1 OF 10

TABLE 2							
END OPTION	SERIES	GENDER	FINISH			CONNECTOR KIT P/N (PCI P/N)	FIGURE
			CENTER CONTACT	OUTER CONTACT	CABLE BODY		
-24SP	2.40 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF24-P-C-EP-086-SS (4190)	SHT 3, FIG 2
-24SJ	2.40 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF24-J-C-EP-086-SS (4216)	SHT 3, FIG 3
-18SP	1.85 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF18-P-C-EP-086-SS-1	SHT 4, FIG 4
-18SJ	1.85 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF18-J-C-EP-086-SS-1	SHT 4, FIG 5
-M0SP	SMPM	PLUG, FULL DETENT	30µ" GOLD	10µ" GOLD	3µ" GOLD	PRFM0-P-C-EE-086-SD (N/A)	SHT 5, FIG 6
-M0SJ	SMPM	JACK	30µ" GOLD	10µ" GOLD	3µ" GOLD	PRFM0-J-C-EE-086-SD (N/A)	SHT 5, FIG 7
-92SP	2.92 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF92-P-C-EP-086-SS-1-X (N/A)	SHT 6, FIG 9
-92SJ	2.92 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF92-J-C-EP-086-SS-X (N/A)	SHT 6, FIG 10
-01SP	SMA	PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-P-C-EG-086-SD (N/A)	SHT 7, FIG 11
-01BJ	SMA	BULKHEAD JACK	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-J-C-EG-086-BD (N/A)	SHT 7, FIG 12
-01SB	SMA	SEALED BULKHEAD JACK	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-J-C-EG-086-BD-1 (N/A)	SHT 8, FIG 13
-00SJ	SMP	JACK	50µ" GOLD	50µ" GOLD	50µ" GOLD	PRF00-J-C-EE-086-SD	SHT 8, FIG 14
-00MJ	SMP	R/A JACK	50µ" GOLD	50µ" GOLD	50µ" GOLD	PRF00-J-C-EE-086-RD	SHT 9, FIG 15
-00BC	SMP	BULKHEAD PLUG, CATCHER'S MITT	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PC-C-EG-086-BD (N/A)	SHT 10, FIG 17
-00BF	SMP	BULKHEAD PLUG, FULL DETENT	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PF-C-EG-086-BD (N/A)	
-00BL	SMP	BULKHEAD PLUG, LIMITED DETENT	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PL-C-EG-086-BD (N/A)	
-00BS	SMP	BULKHEAD PLUG, SMOOTH BORE	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PS-C-EG-086-BD (N/A)	
-GC86	SMPM	JACK	50µ" GOLD	50µ" GOLD	10µ" GOLD	PRFM0-J-C-EE-086-SD-1	SHT9, FIG 16
-MTSJ	SMPM	JACK	30µ" GOLD	10µ" GOLD	3µ" GOLD	PRFMT-J-C-EE-086-SD-1	SHT 10, FIG 18
▲**-SING	SINGLE ENDED	-	-	-	-	-	-
▲***-XXXXX	STRIPPED & TINNED	-	-	-	-	-	SHT 1, FIG 8

** = END 2 OPTION ONLY
* = NOT RELEASED
▲ = NOT RELEASED FOR PHASE MATCHING OPTION

TABLE 3					
END OPTION	MAXIMUM RETURN LOSS (PER END)	MAXIMUM VSWR (PER END)	MAXIMUM INSERTION LOSS (IL) (PER END)	FREQUENCY	PROTECTIVE CAP COLOR
-24SP	21.53 dB	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 50 GHz	GREEN
-24SJ	21.53 dB	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 50 GHz	GREEN
-18SP	21.53 dB	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 67 GHz	BLUE
-18SJ	21.53 dB	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 50 GHz	BLUE
	19.90 dB	1.225		50 GHz TO 67 GHz	
-M0SP	21.53 dB	1.183	.03+.05*SQRT(Freq[GHz])	DC TO 50 GHz	GRAY
	15.31 dB	1.414		50 GHz TO 67 GHz	
-M0SJ	21.53 dB	1.183	.03+.05*SQRT(Freq[GHz])	DC TO 50 GHz	GRAY
	15.31 dB	1.414		50 GHz TO 67 GHz	
-92SP	21.53 dB	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 40 GHz	YELLOW
-92SJ	21.53 dB	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 40 GHz	YELLOW
-01SP	23.69 dB	1.140	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	BROWN
-01BJ	23.69 dB	1.140	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	BROWN
-01SB	23.69 dB	1.140	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	BROWN
-00SJ	25.08 dB	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	WHITE
	19.90 dB	1.225		26.5 GHz TO 40 GHz	
-00MJ	25.08 dB	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	WHITE
	19.90 dB	1.225		26.5 GHz TO 40 GHz	
-00BC	25.08 dB	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90 dB	1.225		26.5 GHz TO 40 GHz	
-00BF	25.08 dB	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90 dB	1.225		26.5 GHz TO 40 GHz	
-00BL	25.08 dB	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90 dB	1.225		26.5 GHz TO 40 GHz	
-00BS	25.08 dB	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90 dB	1.225		26.5 GHz TO 40 GHz	
-GC86	25.08 dB	1.118	.03+.05*SQRT(Freq[GHz])	DC TO 18 GHz	N/A
	20.67 dB	1.204		18 GHz TO 60 GHz	
	18.64 dB	1.265		60 GHz TO 65 GHz	
-MTSJ	23.69 dB	1.140	.03+.05*SQRT(Freq[GHz])	DC TO 40 GHz	N/A
	17.59 dB	1.304		40 GHz TO 65 GHz	

IL Max [dB] for cable assembly:
= {18.77*SQRT(Freq[GHz])+0.892*Freq[GHz]}*OAL[mm]/30480+End Option IL#1(See Table 3)+End Option IL#2(See Table 3)
VSWR MAX FOR CABLE ASSEMBLY:
= END OPTION VSWR#1(SEE TABLE 3)*END OPTION VSWR#2(SEE TABLE 3)
* = NOT RELEASED

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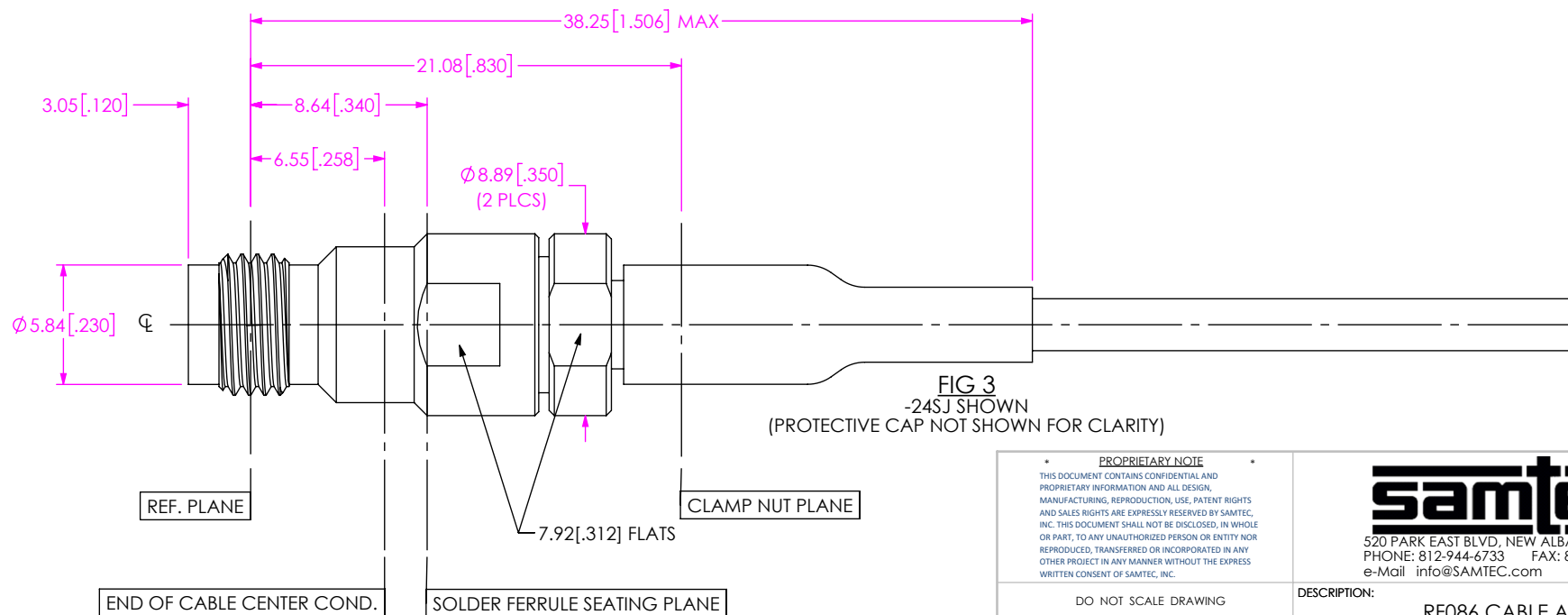
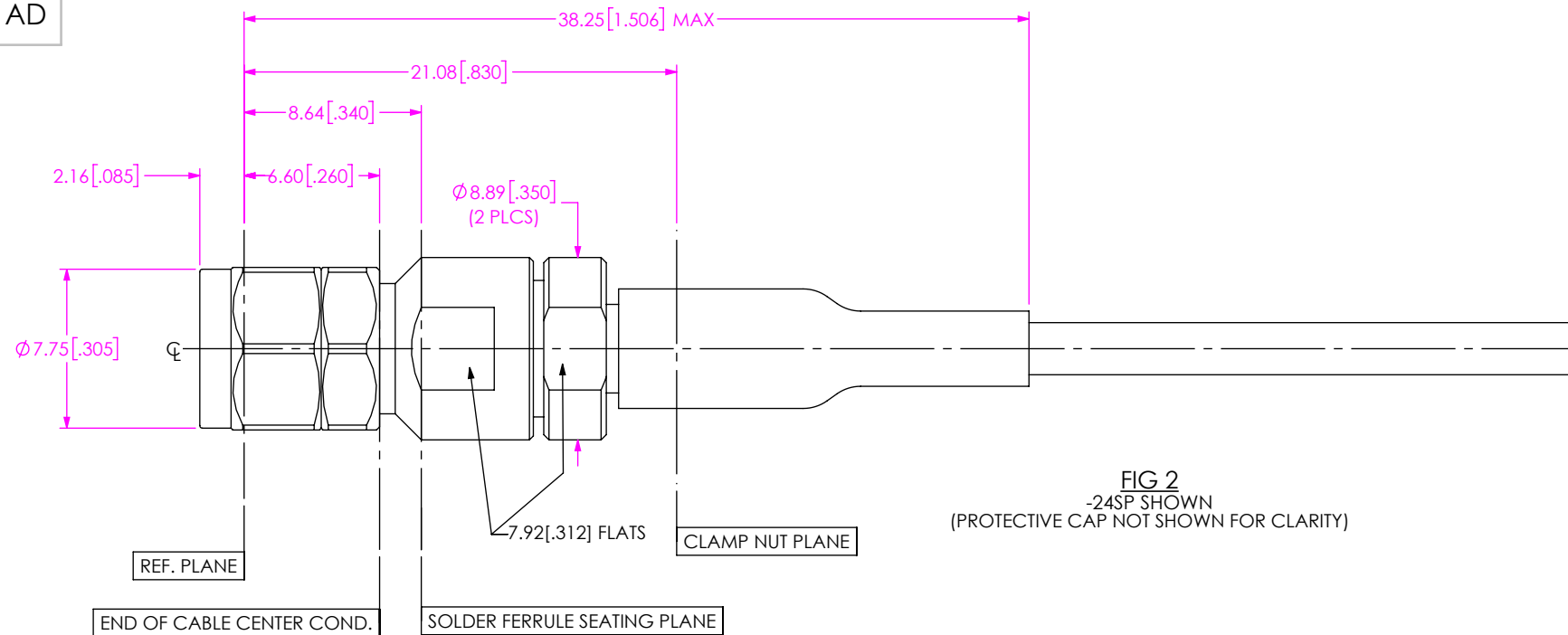
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RF086 CABLE ASSEMBLY

DWG. NO.
RF086-XXXX-XXXX-XXXX-X-XX

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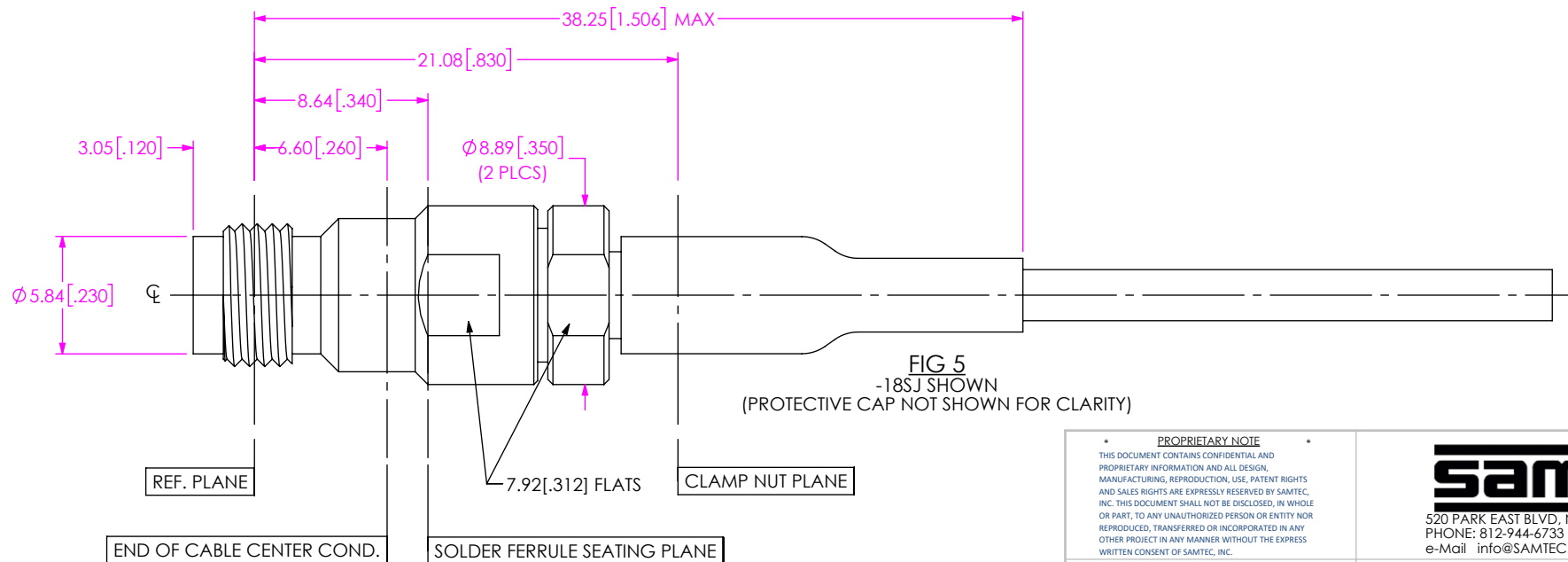
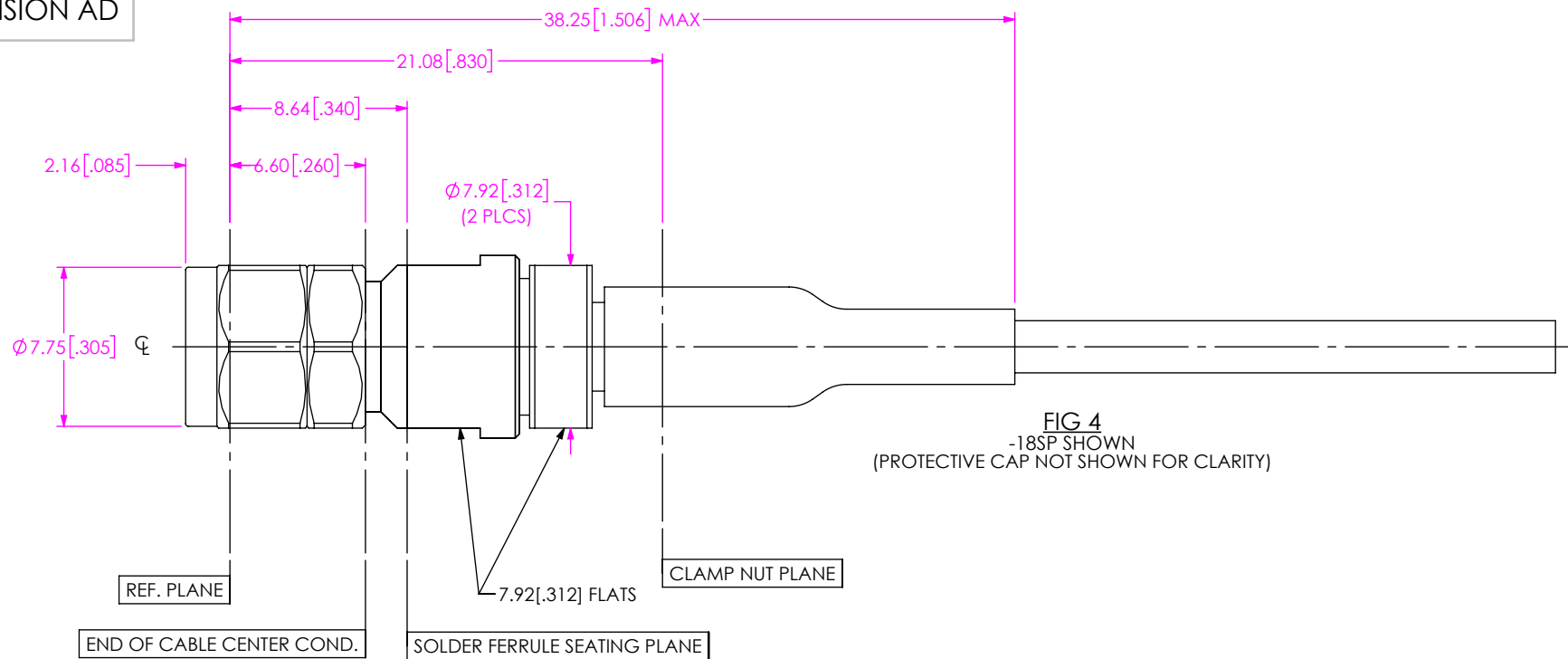
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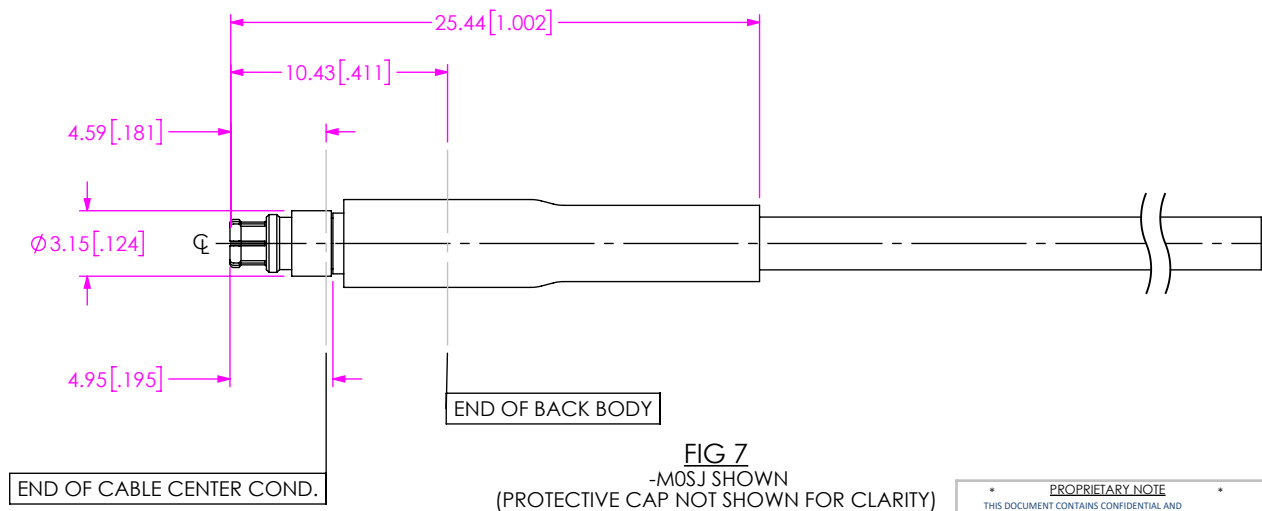
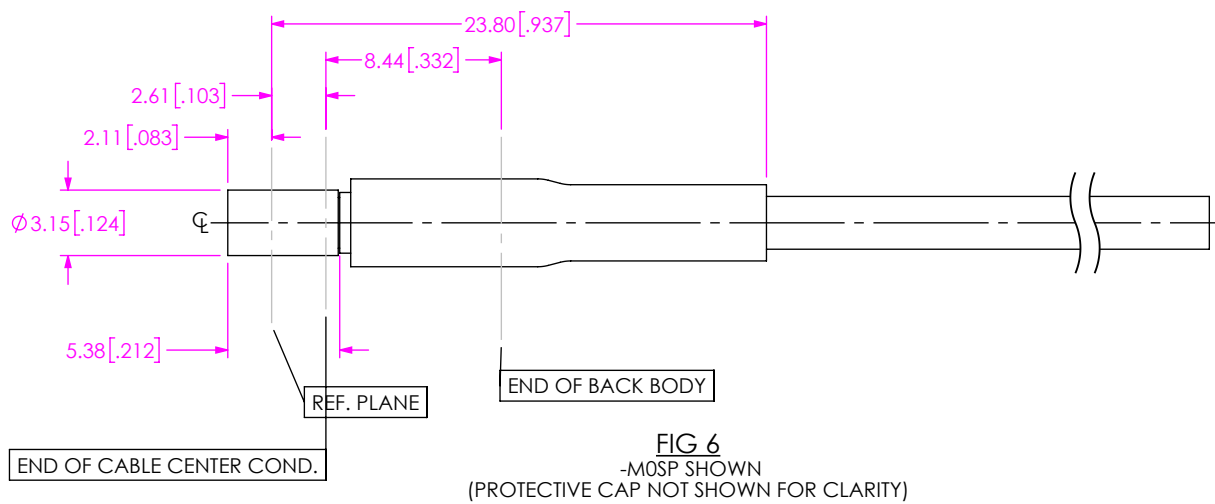
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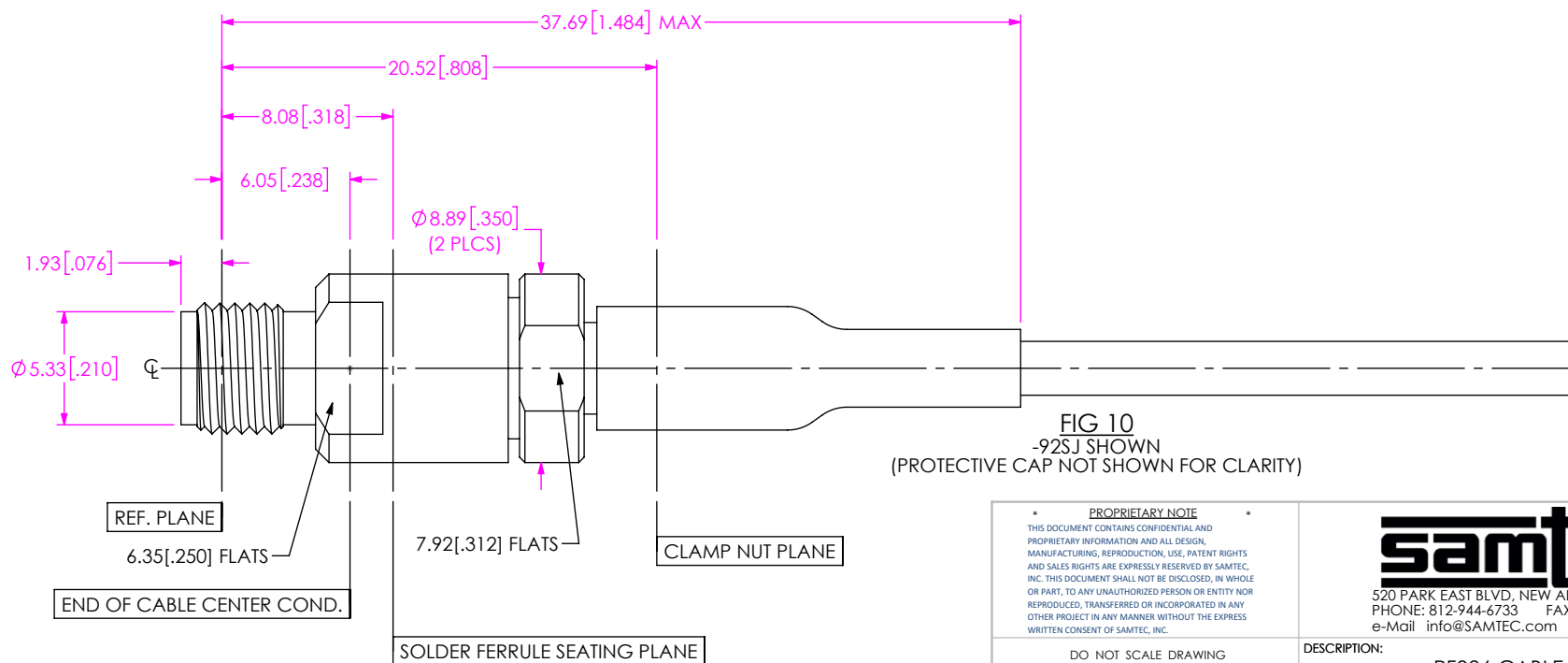
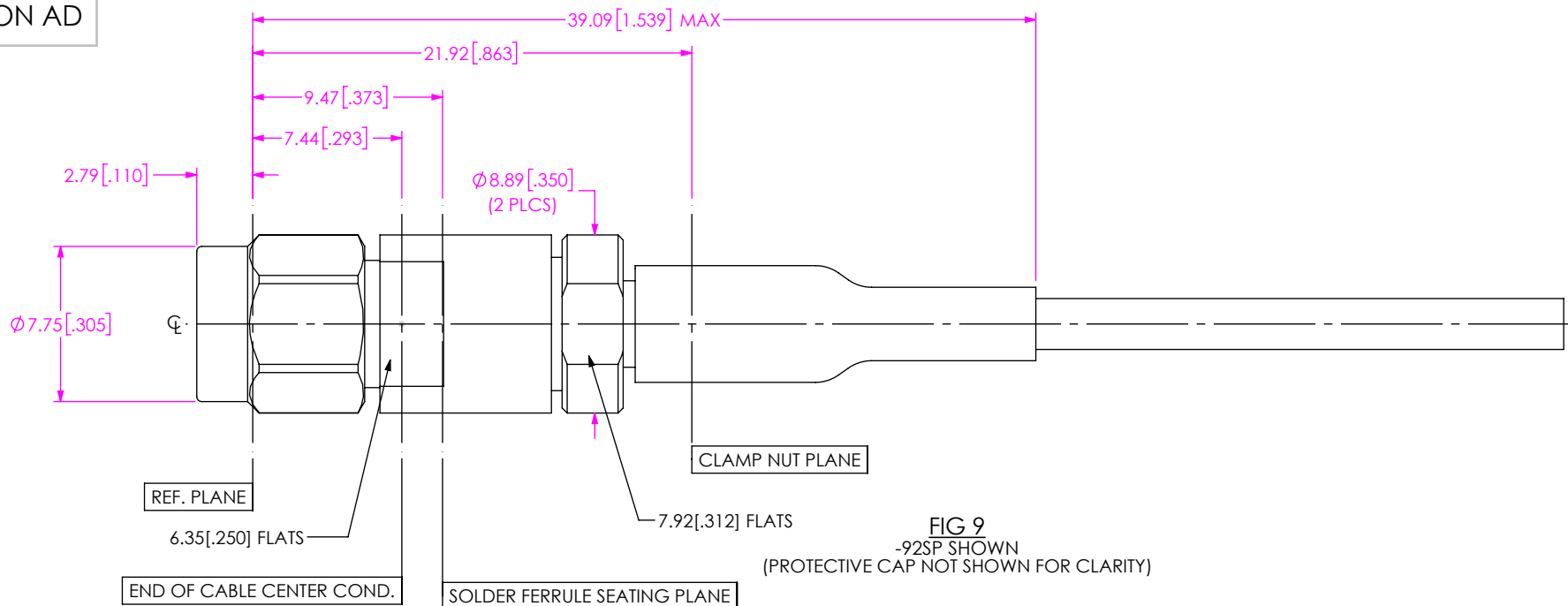
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	DESCRIPTION: RF086 CABLE ASSEMBLY DWG. NO. RF086-XXXX-XXXX-XXXX-X-XX BY: SHERRY W 1/15/2019 SHEET 5 OF 10



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BY: SHERRY W	1/15/2019	SHEET 6 OF 10
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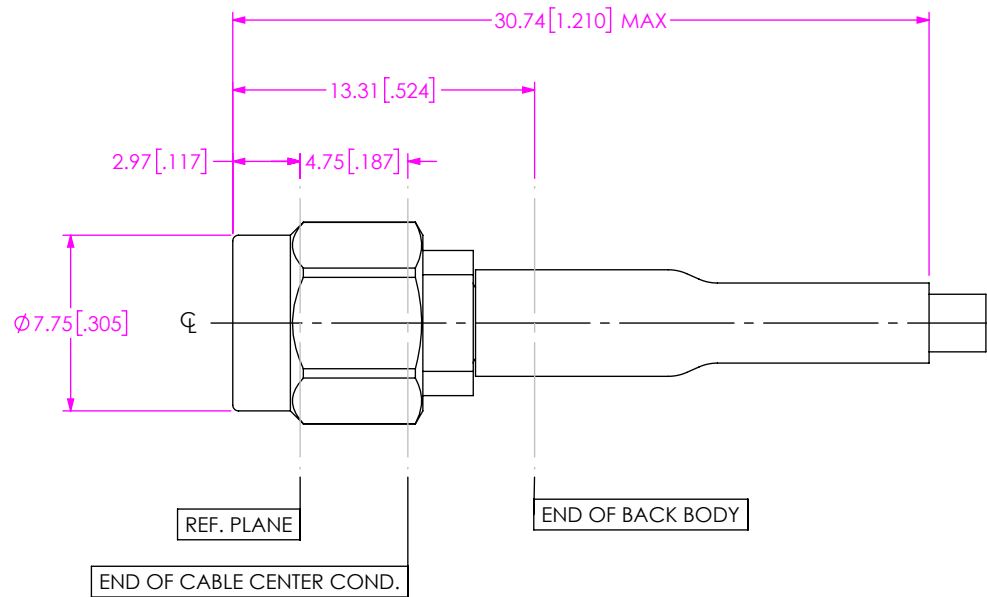


FIG 11
-01SP SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

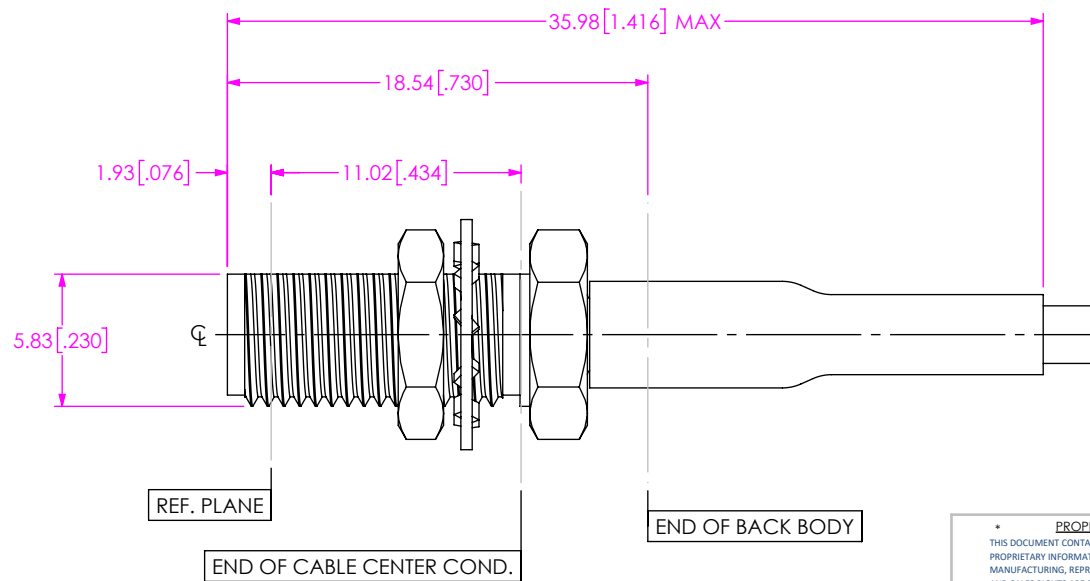
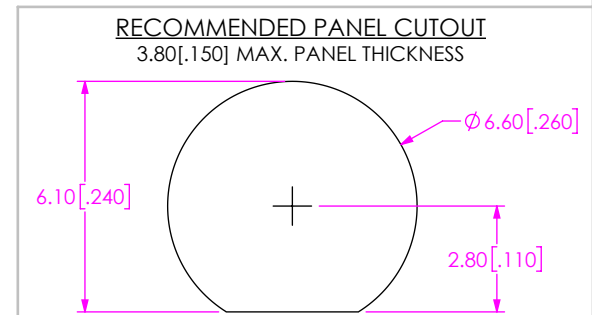


FIG 12
-01BJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)



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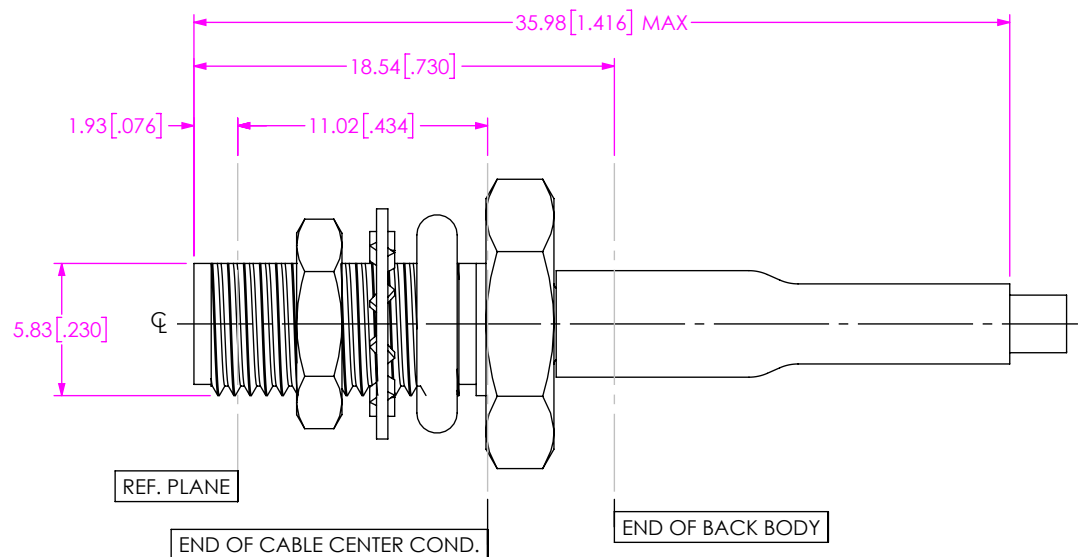


FIG 13
-01SB SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

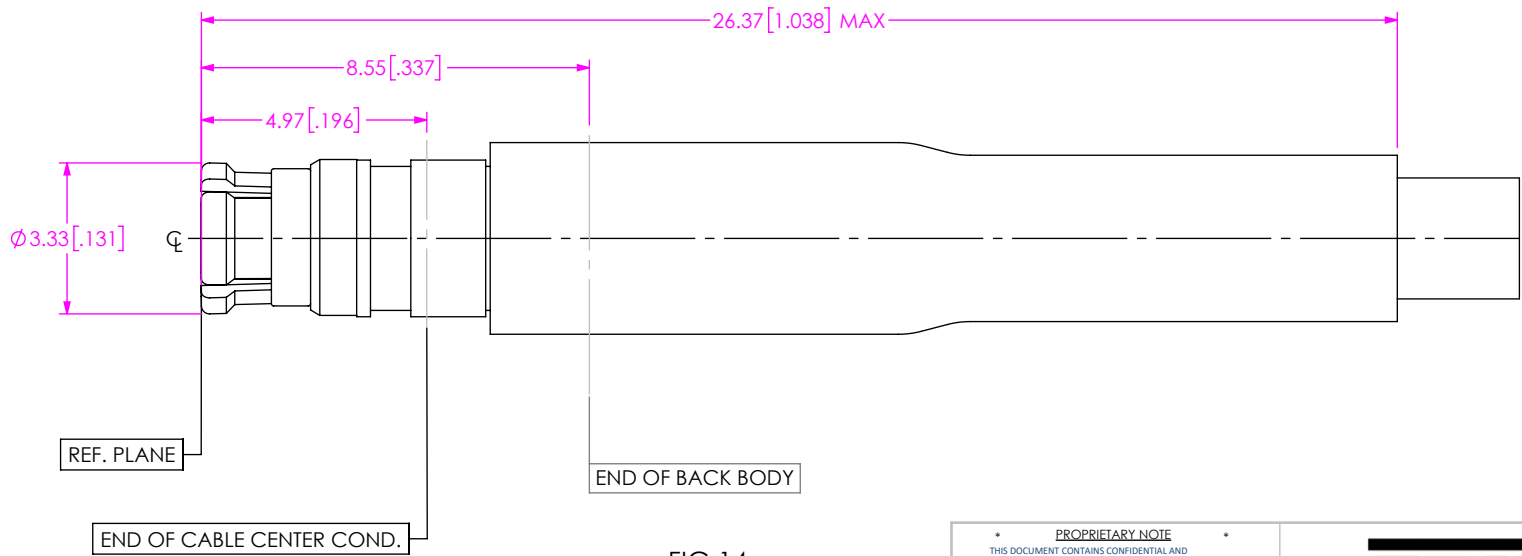
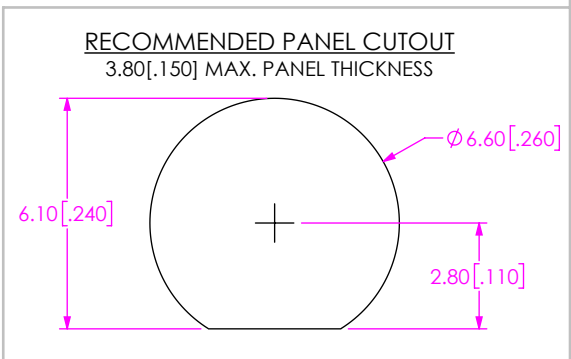


FIG 14
-00SJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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SHEET SCALE: 3:1		DWG. NO. RF086-XXXX-XXXX-XXXX-X-XX	
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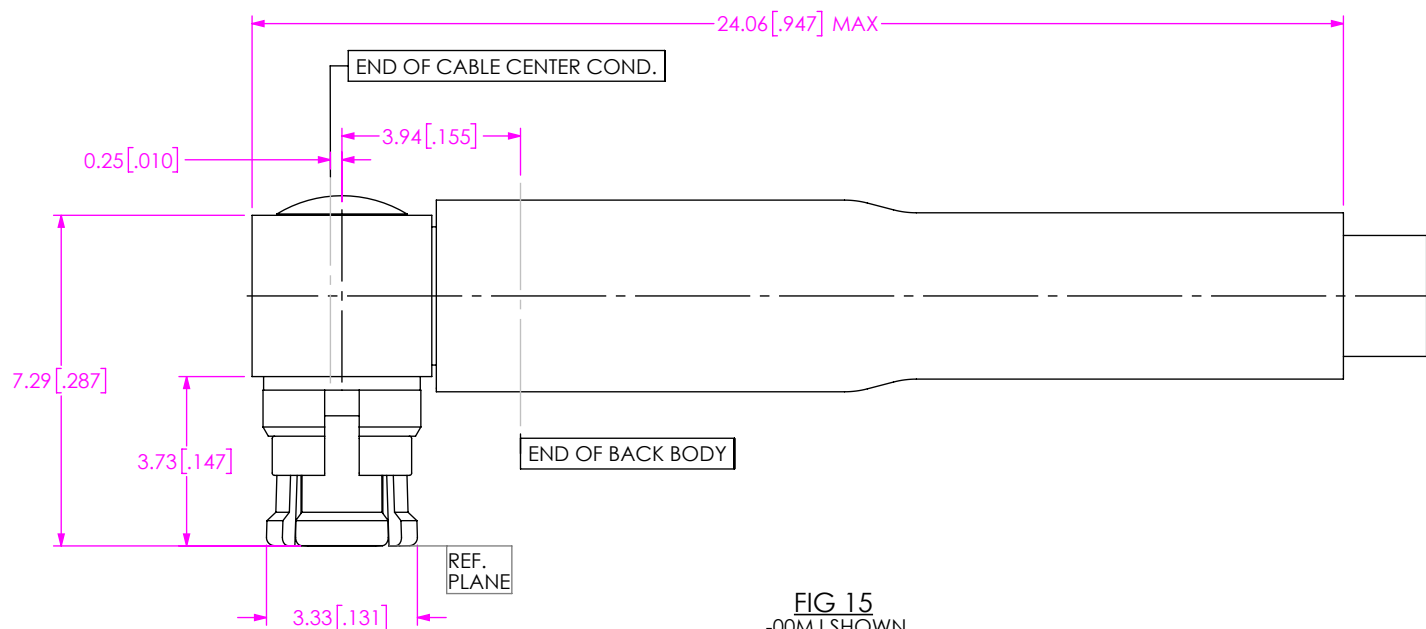


FIG 15
-00MJ SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

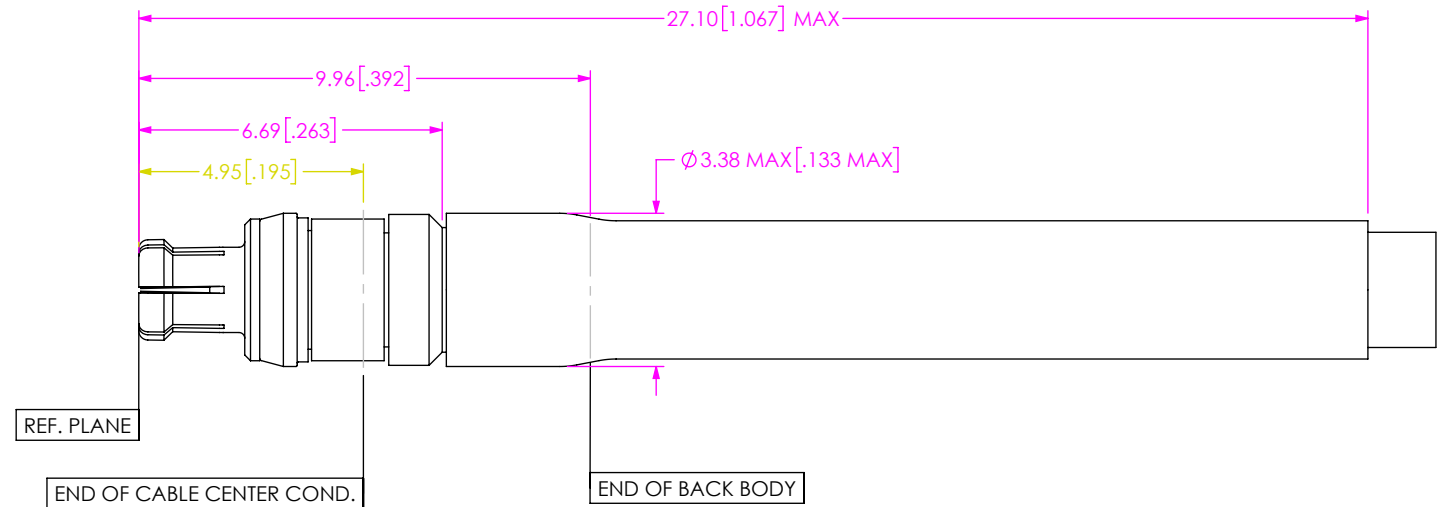


FIG 16
-GC86 SHOWN
(COMPATIBLE WITH GC86 GANGED ASSEMBLY)

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SHEET 9 OF 10	

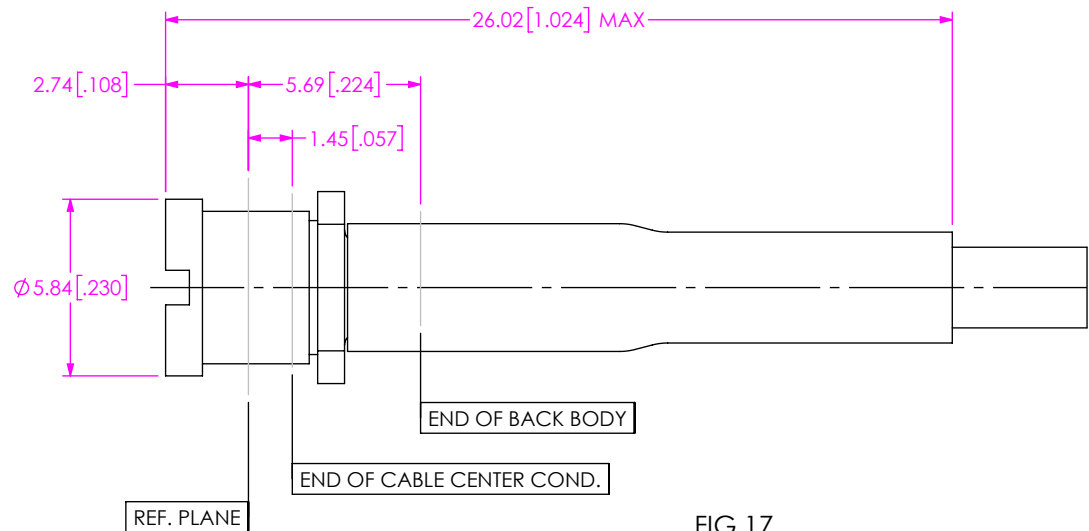
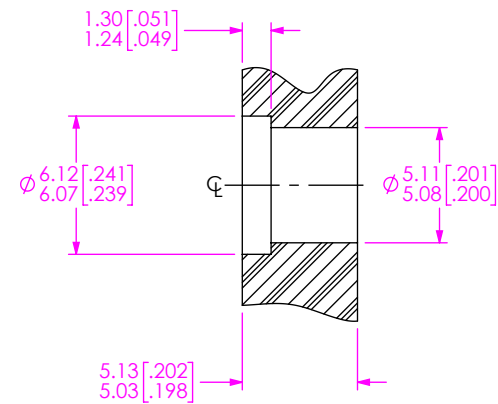


FIG 17
-00BC, -00BF, -00BL, -00BS SHOWN
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)



RECOMMENDED PANEL LAYOUT

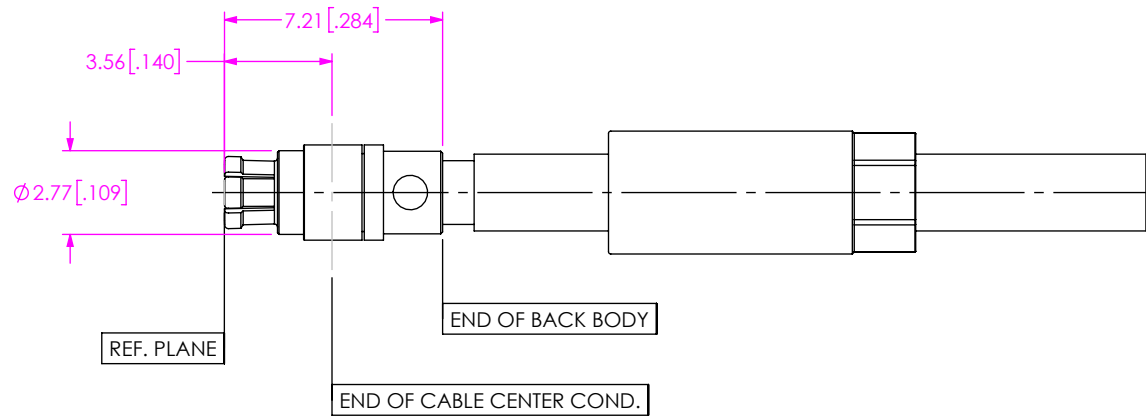


FIG 18
-MTSJ SHOWN

NOTE: RECOMMENDED MATING TORQUE 25 ± 2 IN-OZ.

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DESCRIPTION: RF086 CABLE ASSEMBLY

DWG. NO. RF086-XXXX-XXXX-XXXX-X-XX

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