

DESIGNED AND DIMENSIONED IN MILLIMETERS [INCHES]  
ALL DIMENSIONS REFERENCE EXCEPT AS SHOWN

DO NOT SCALE FROM THIS PRINT

**THIS PRODUCT MANUFACTURED WITH LEAD-FREE PROCESSING**

RF23C-XXXX-XXXX-XXXX

CABLE CALLOUT  
23C: MWC-2350CU-01 CABLE

OVERALL ASSEMBLY LENGTH (OAL)  
XXXX (MILLIMETERS)  
(0100 MIN)  
(SEE NOTE 6)

END 1 CONNECTOR  
(SEE TABLE 2, SHT 2)

END 2 CONNECTOR  
(SEE TABLE 2, SHT 2)

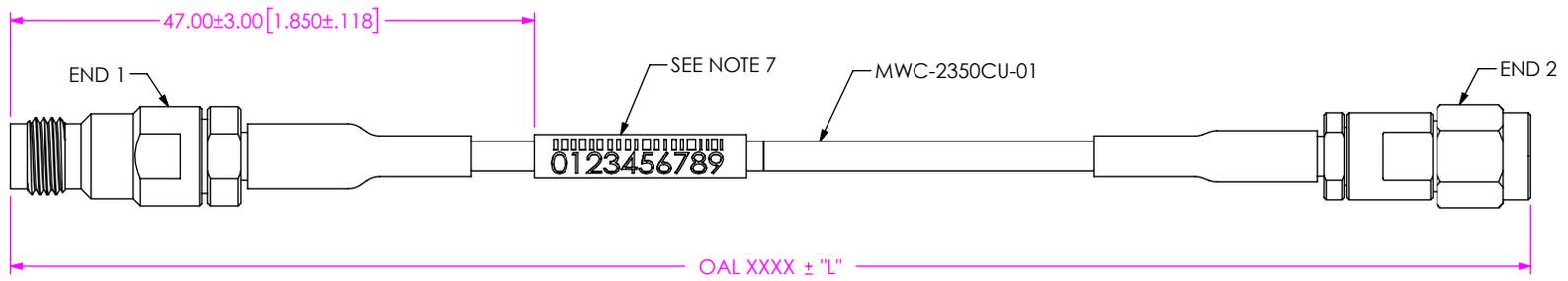


FIG 1  
RF23C-24SJ-92SP-XXXX SHOWN  
(PROTECTIVE CAPS NOT SHOWN FOR CLARITY)

OVERALL LENGTH	"L"
0100-0300 [5.98-11.81]	+5.0 [.20] / -0.0 [.00]
0301-1500 [11.85-59.01]	+12.0 [.47] / -0.0 [.00]
1501-3000 [59.09-118.11]	+25.0 [.98] / -0.0 [.00]
3001-7500 [118.15-295.28]	+50.0 [1.97] / -0.0 [.00]
7501-9999 [295.31-393.67]	+1% / -0.0 [.00]

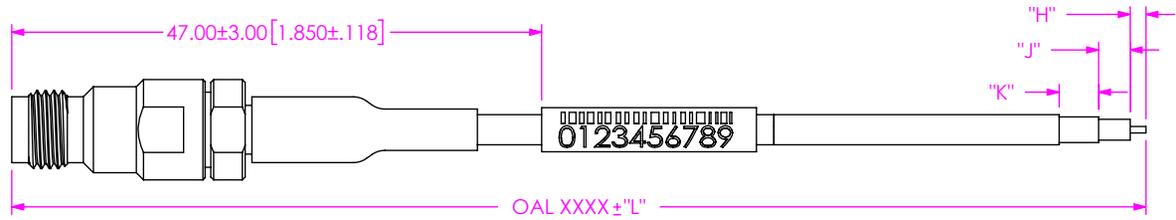


FIG 8  
RF23C-24SJ-102030-XXXX SHOWN (SEE NOTE 8 & 9)

"K" FORMAT: X.X  
"J" FORMAT: X.X  
"H" FORMAT: X.X

DO NOT LEAVE ANY SPACE BLANK,  
EACH MUST CONTAIN A  
NUMERIC CHARACTER 0 THRU 9

- NOTES:
- NOTE DELETED.
  - NOTE DELETED.
  - CONNECTORS TO BE ORIENTED ACCORDING TO CO-RF-WI-3048-M.
  - CABLE ASSEMBLY TO HAVE PROTECTIVE CAP ASSEMBLED ON EACH END AND TO BE INDIVIDUALLY PACKAGED IN ESD BAG.
  - NOTE DELETED.
  - CABLE LENGTHS LONGER THAN 1000 MILLIMETERS ARE NOT SUPPORTED BY S.I. TEST DATA.
  - ASSEMBLY TO BE 100% TESTED FOR RETURN LOSS AND INSERTION LOSS. LABEL EACH INDIVIDUAL CABLE ASSEMBLY WITH 1 LABEL-SER-02. RETURN LOSS SPECIFICATION IS EQUAL TO THE HIGHEST END OPTION LIMIT.
  - DIM "H", "J", AND "K" HAVE A MINIMUM VALUE OF 0.0mm & A MAXIMUM VALUE OF 9.9mm [.39"].
  - FOR STRIPPED AND TINNED OPTION, BOTH THE CENTER CONDUCTOR IS TINNED.

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MATERIAL: DO NOT SCALE DRAWING  
CENTER CONTACTS: COPPER ALLOY SHEET SCALE: 3:2  
OUT CONTACTS:  
-MOSP/MDSJ/-01SP/-01BJ/-01SB: COPPER ALLOY  
-24SP/-24SJ/-92SP/-92SJ/-00BC/  
-00BF/-00BL/-00BS: STAINLESS STEEL  
INSULATORS:  
-MOSP/MDSJ/-01SP/-01BJ/-01SB/-00BC/  
-00BF/-00BL/-00BS: VIRGIN PTFE FLUOROCARBON  
-24SP/-24SJ/-92SP/92SJ: ULTEM

**samtec**  
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DESCRIPTION: RF23C CABLE ASSEMBLY

DWG. NO. RF23C-XXXX-XXXX-XXXX

BY: PETER D 3/7/2017 SHEET 1 OF 8

TABLE 2							
END OPTION	SERIES	GENDER	FINISH			CONNECTOR KIT P/N (PCI P/N)	FIGURE
			CENTER CONTACT	OUTER CONTACT	CABLE BODY		
-24SP	2.40 MM	PLUG	50µ" GOLD	PASSIVATED	PASSIVATED	PRF24-P-C-EP-23C-SS (4181)	SHT 3, FIG 2
-24SJ	2.40 MM	JACK	50µ" GOLD	PASSIVATED	PASSIVATED	PRF24-J-C-EP-23C-SS (4182)	SHT 3, FIG 3
-92SP	2.92 MM	PLUG	30µ" GOLD	PASSIVATED	PASSIVATED	292-P-C-HP-ST-CU3 (N/A)	SHT 4, FIG 4
-92SJ	2.92 MM	JACK	30µ" GOLD	PASSIVATED	PASSIVATED	292-J-C-HP-ST-CU3 (N/A)	SHT 4, FIG 5
-M0SP	SMPM	PLUG, FULL DETENT	50µ" GOLD	50µ" GOLD	3µ" GOLD	PRFM0-P-C-EE-23C-SD (N/A)	SHT 5, FIG 6
-M0SJ	SMPM	JACK	50µ" GOLD	50µ" GOLD	3µ" GOLD	PRFM0-J-C-EE-23C-SD (N/A)	SHT 5, FIG 7
-01SP	SMA	PLUG	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-P-C-EG-23C-SD (N/A)	SHT 6, FIG 9
-01BJ	SMA	BULKHEAD JACK	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-J-C-EG-23C-BD (N/A)	SHT 6, FIG 10
-01SB	SMA	SEALED BULKHEAD JACK	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF01-J-C-EG-23C-BD-1 (N/A)	SHT 7, FIG 11
-00SJ	SMP	JACK	50µ" GOLD	50µ" GOLD	50µ" GOLD	PRF00-J-C-EE-23C-SD (N/A)	SHT 7, FIG 12
-00MJ	SMP	R/A JACK	50µ" GOLD	50µ" GOLD	50µ" GOLD	PRF00-J-C-EE-23C-RD (N/A)	SHT 8, FIG 13
-00BC	SMP	BULKHEAD PLUG, CATCHERS MITT	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PC-C-EG-23C-BD (N/A)	SHT 8, FIG 14
-00BF	SMP	BULKHEAD PLUG, FULL DETENT	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PF-C-EG-23C-BD (N/A)	SHT 8, FIG 14
-00BL	SMP	BULKHEAD PLUG, LIMITED DETENT	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PL-C-EG-23C-BD (N/A)	SHT 8, FIG 14
-00BS	SMP	BULKHEAD PLUG, SMOOTH BORE	50µ" GOLD	10µ" GOLD	10µ" GOLD	PRF00-PS-C-EG-23C-BD (N/A)	SHT 8, FIG 14
**SING	SINGLE ENDED	-	-	-	-	-	-
**XXXXX	STRIPPED & TINNED	-	-	-	-	-	SHT 1, FIG 8

\*\* = END 2 OPTION ONLY  
 \* = NOT RELEASED

TABLE 3					
END OPTION	MAXIMUM RETURN LOSS	MAXIMUM VSWR (PER END)	MAXIMUM INSERTION LOSS (IL) (PER END)	FREQUENCY	PROTECTIVE CAP COLOR
-24SP	21.53	1.183	.03+.035*SQRT(Freq[GHz])	DC TO 50 GHz	GREEN
-24SJ	21.53	1.183	.03+.04*SQRT(Freq[GHz])	DC TO 50 GHz	GREEN
-92SP	21.53	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 40 GHz	YELLOW
-92SJ	21.53	1.183	.03+.03*SQRT(Freq[GHz])	DC TO 40 GHz	YELLOW
-M0SP	26.87	1.095	.03+.05*SQRT(Freq[GHz])	DC TO 18 GHz	GRAY
	21.53	1.183		18 GHz TO 50 GHz	
-M0SJ	26.87	1.095	.03+.05*SQRT(Freq[GHz])	DC TO 18 GHz	GRAY
	21.53	1.183		18 GHz TO 50 GHz	
-01SP	23.69	1.140	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	BROWN
-01BJ	23.69	1.140	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	BROWN
-01SB	23.69	1.140	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	BROWN
-00SJ	25.08	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	WHITE
	19.90	1.225		26.5 GHz TO 40 GHz	
-00MJ	25.08	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	WHITE
	25.08	1.118		DC TO 26.5 GHz	
-00BC	25.08	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90	1.225		26.5 GHz TO 40 GHz	
-00BF	25.08	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90	1.225		26.5 GHz TO 40 GHz	
-00BL	25.08	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90	1.225		26.5 GHz TO 40 GHz	
-00BS	25.08	1.118	.03+.03*SQRT(Freq[GHz])	DC TO 26.5 GHz	GRAY
	19.90	1.225		26.5 GHz TO 40 GHz	

IL Max [dB] for cable assembly:  
 =  $\{19.65 \cdot \text{SQRT}(\text{Freq}[\text{GHz}]) + 1.16 \cdot \text{Freq}[\text{GHz}]\} \cdot \text{OAL}[\text{mm}] / 30480 + \text{End Option IL\#1}(\text{See Table 3}) + \text{End Option IL\#2}(\text{See Table 3})$   
 \* = NOT RELEASED  
 VSWR MAX FOR CABLE ASSEMBLY:  
 = END OPTION VSWR#1(SEE TABLE 3)\*END OPTION VSWR#2(SEE TABLE 3)

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DO NOT SCALE DRAWING  SHEET SCALE: 3:2	DESCRIPTION: RF23C CABLE ASSEMBLY  DWG. NO. RF23C-XXXX-XXXX-XXXX
BY: PETER D      3/7/2017      SHEET 2 OF 8	

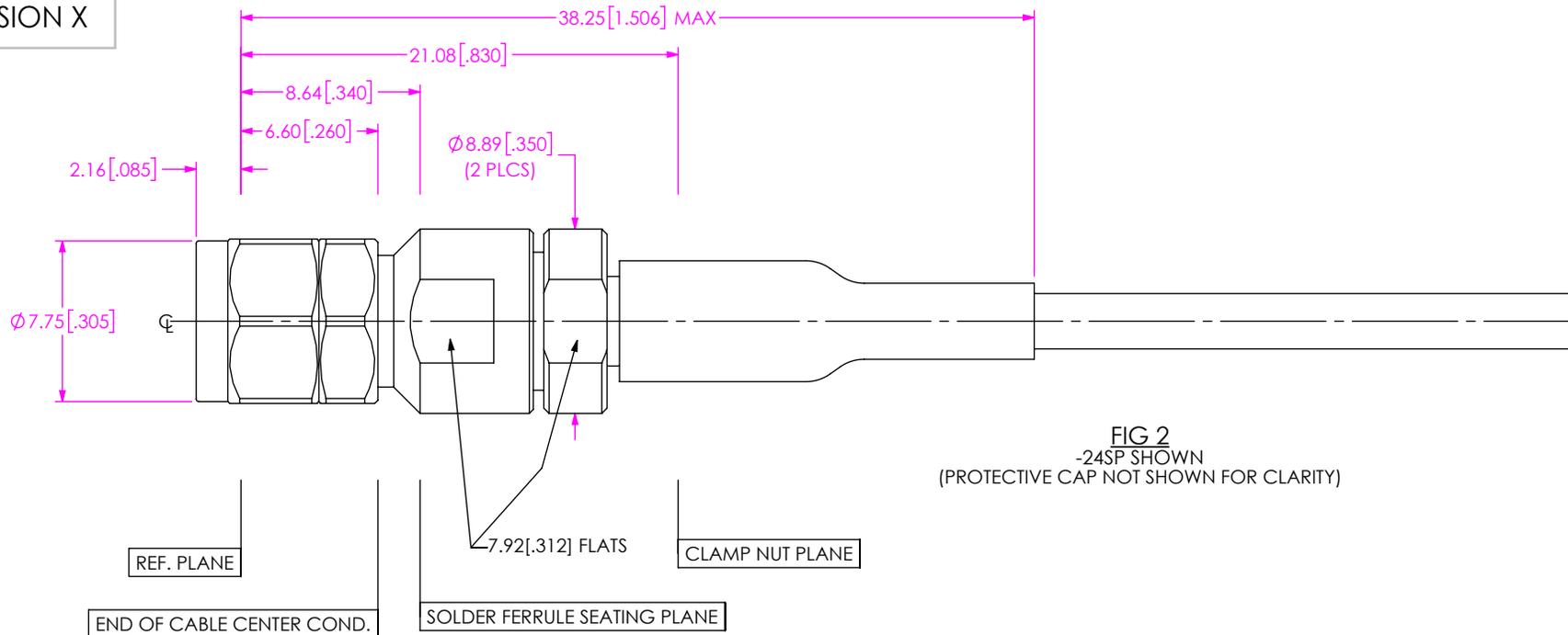


FIG 2  
-24SP SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

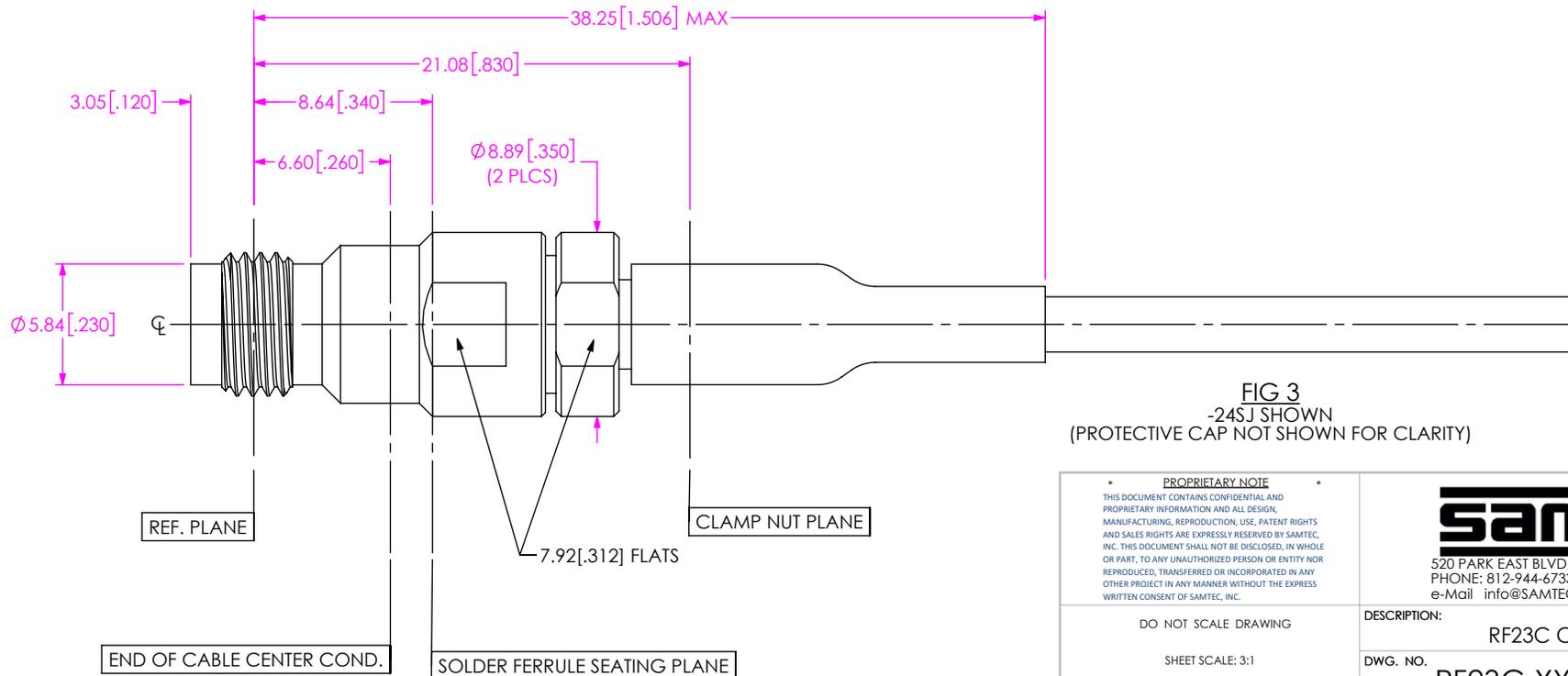


FIG 3  
-24SJ SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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SHEET SCALE: 3:1

DESCRIPTION: RF23C CABLE ASSEMBLY

DWG. NO. RF23C-XXXX-XXXX-XXXX

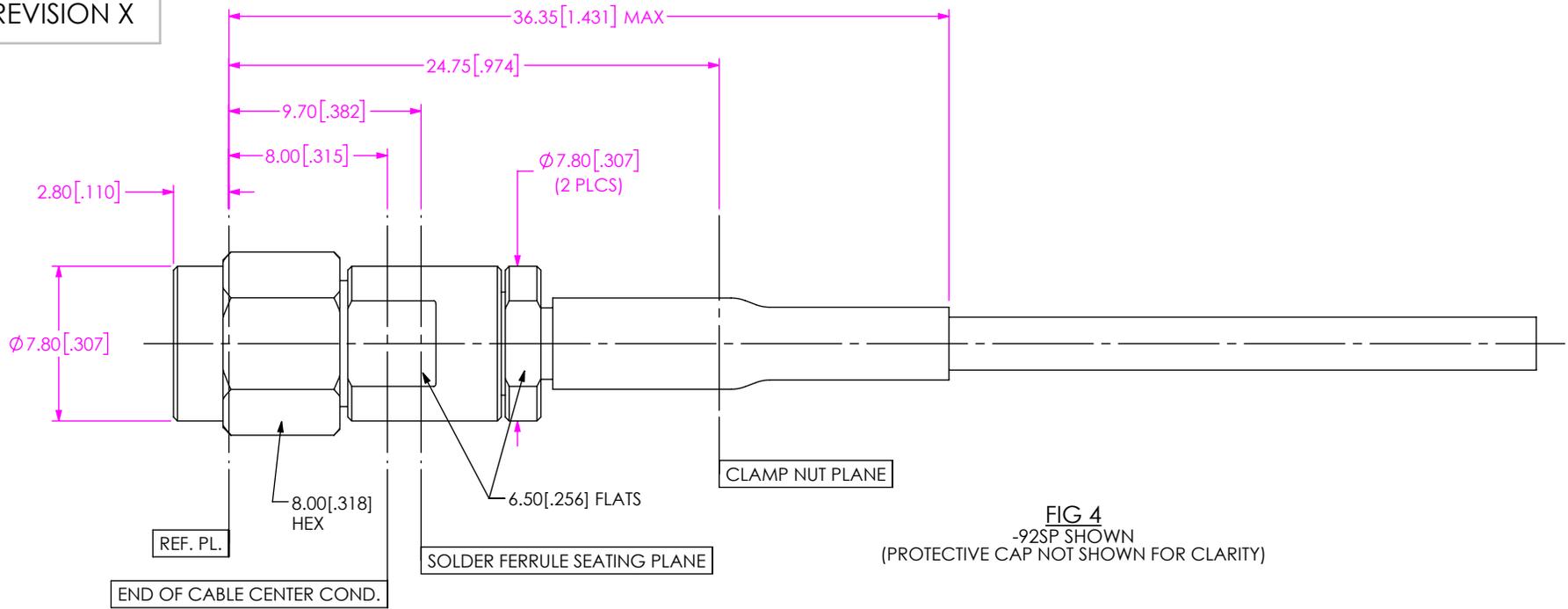


FIG 4  
-92SP SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

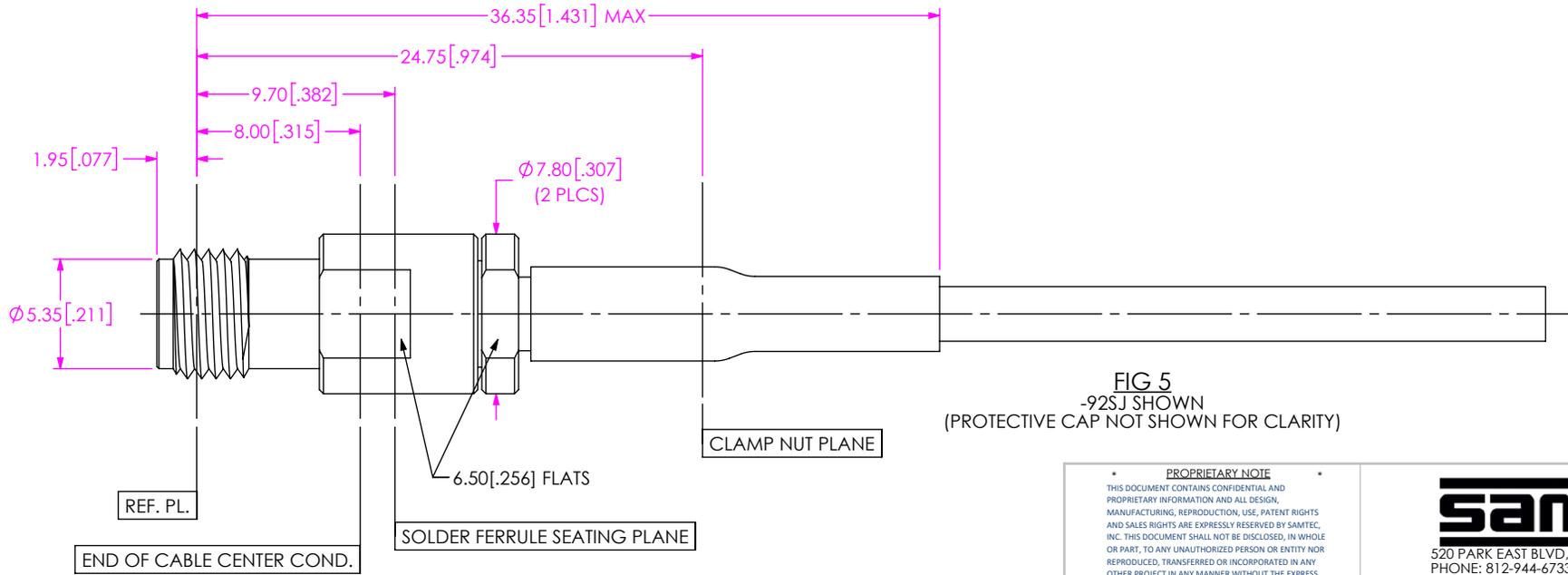


FIG 5  
-92SJ SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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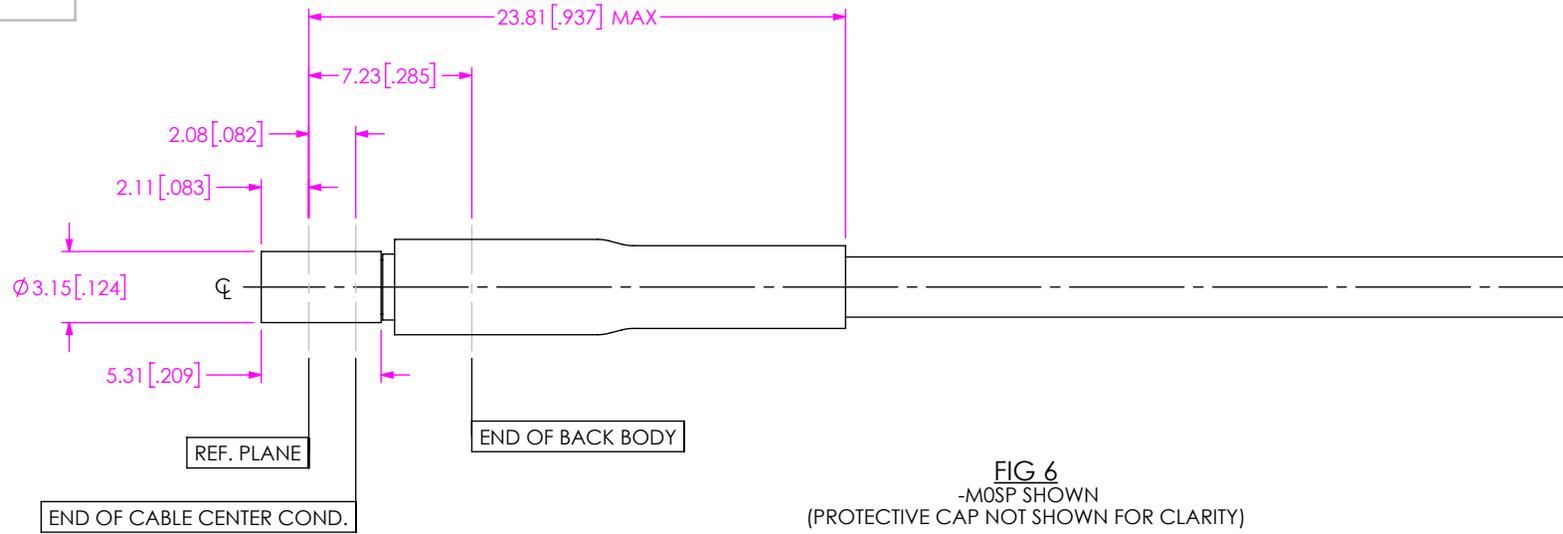
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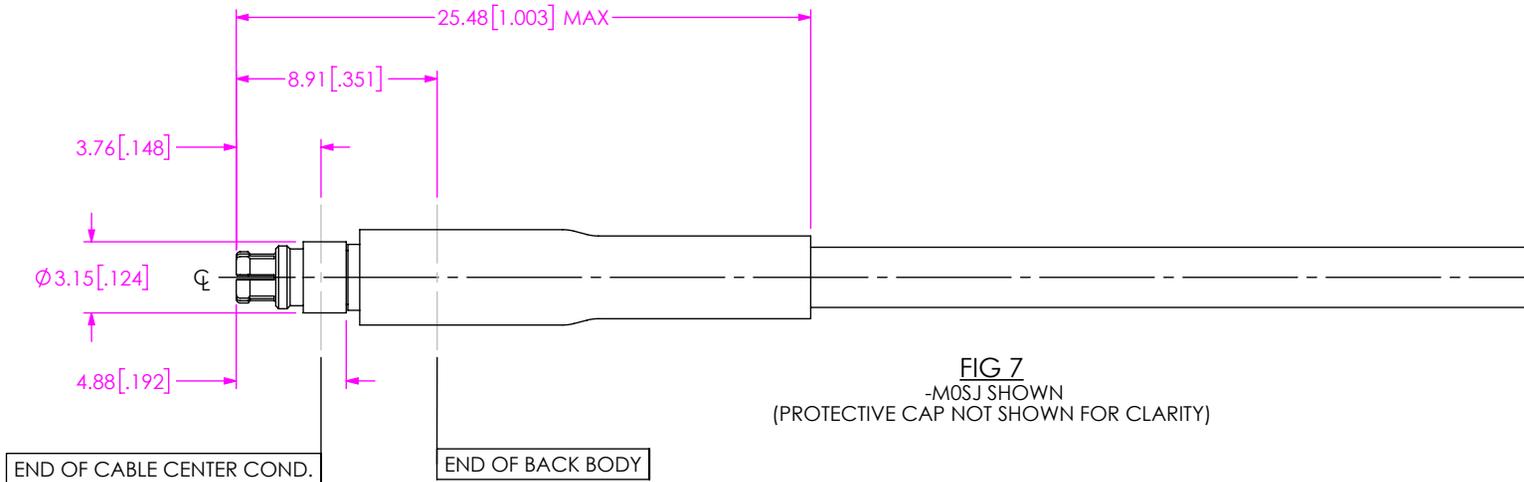
SHEET SCALE: 3:1

DESCRIPTION: RF23C CABLE ASSEMBLY

DWG. NO. RF23C-XXXX-XXXX-XXXX



**FIG 6**  
-MOSP SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)



**FIG 7**  
-MOSJ SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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SHEET SCALE: 3:1

DESCRIPTION:  
RF23C CABLE ASSEMBLY

DWG. NO.  
RF23C-XXXX-XXXX-XXXX

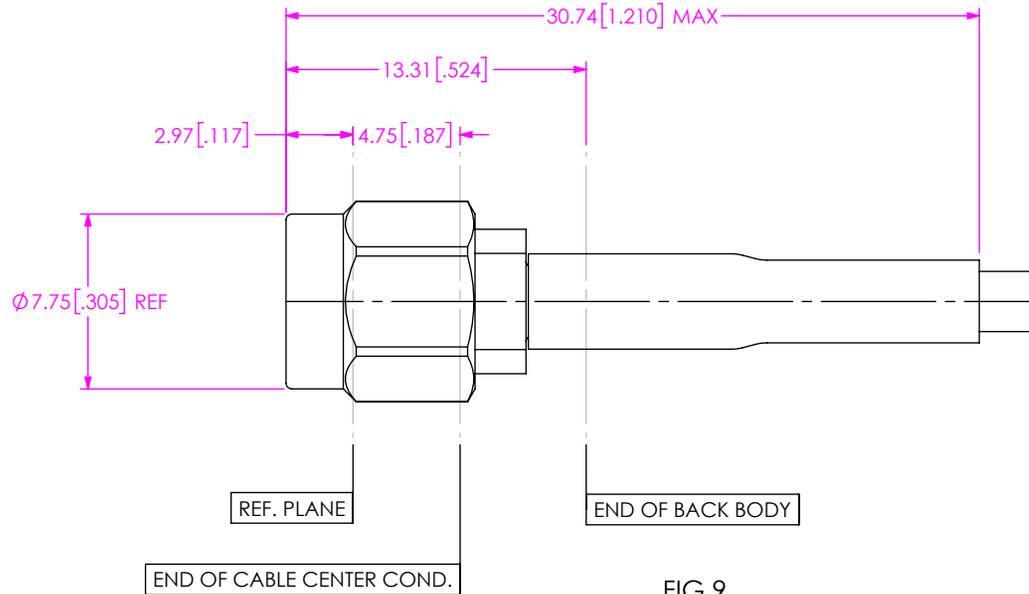


FIG 9  
-01SP SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

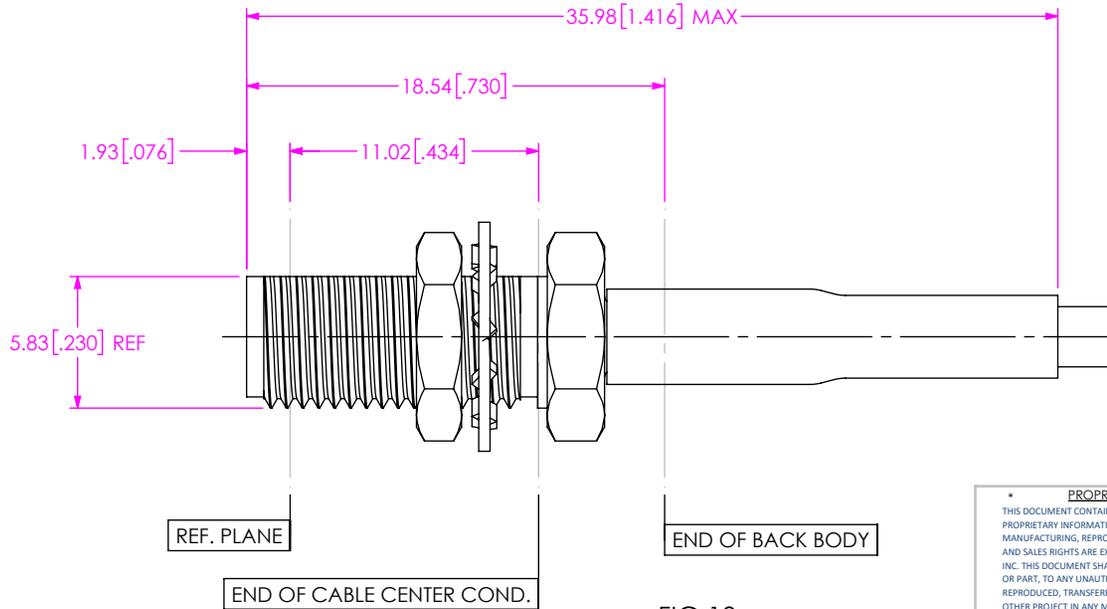
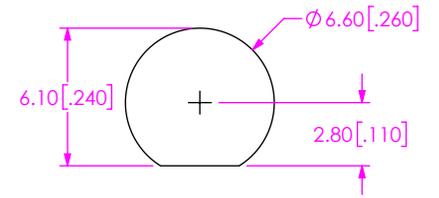


FIG 10  
-01BJ SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)



RECOMMENDED PANEL LAYOUT  
3.80 [.150] MAX. PANEL THICKNESS

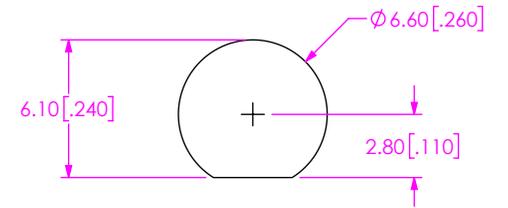
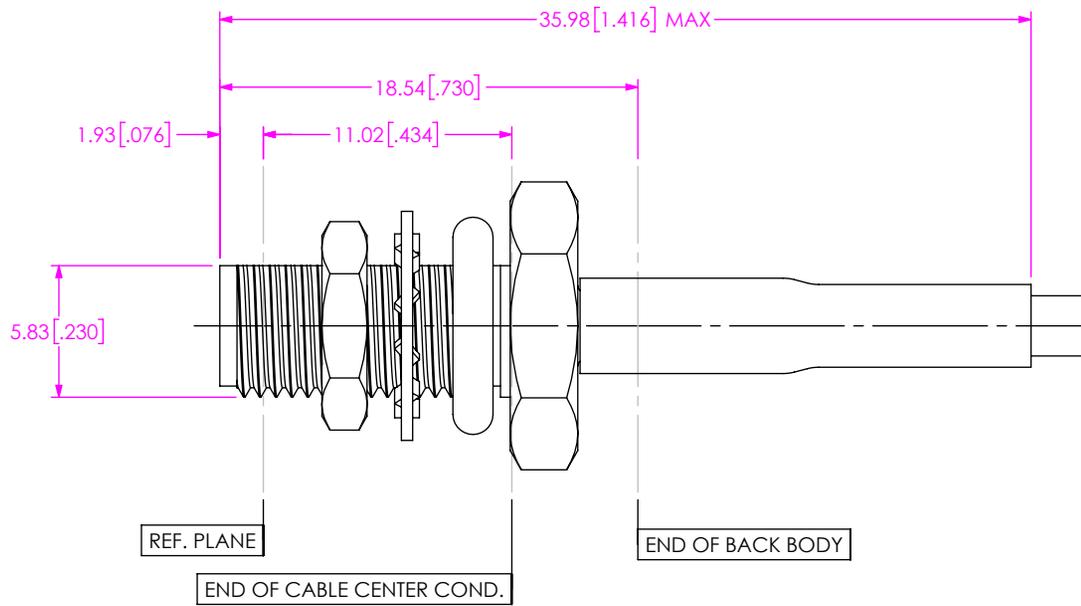
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SHEET SCALE: 3:1



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DESCRIPTION: RF23C CABLE ASSEMBLY  
DWG. NO. RF23C-XXXX-XXXX-XXXX



RECOMMENDED PANEL LAYOUT  
3.80 [.150] MAX. PANEL THICKNESS

FIG 11  
-01SB SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

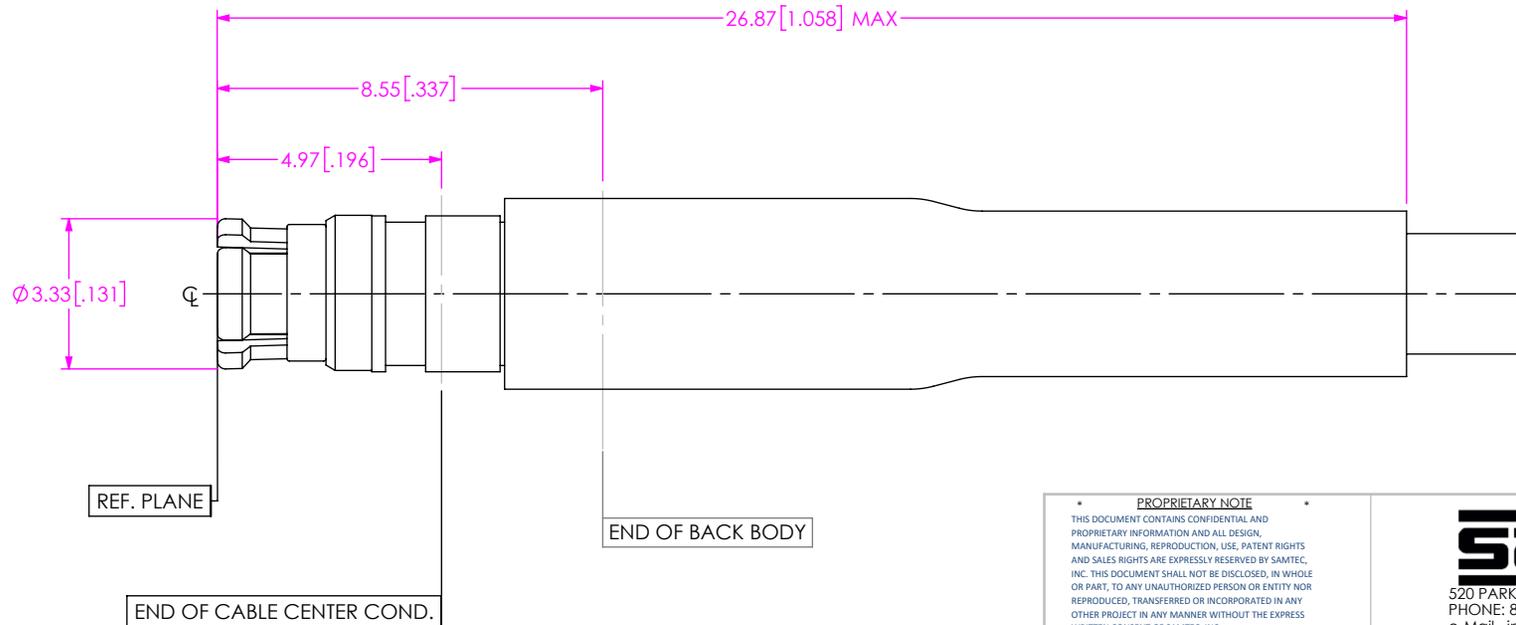


FIG 12  
-00SJ SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

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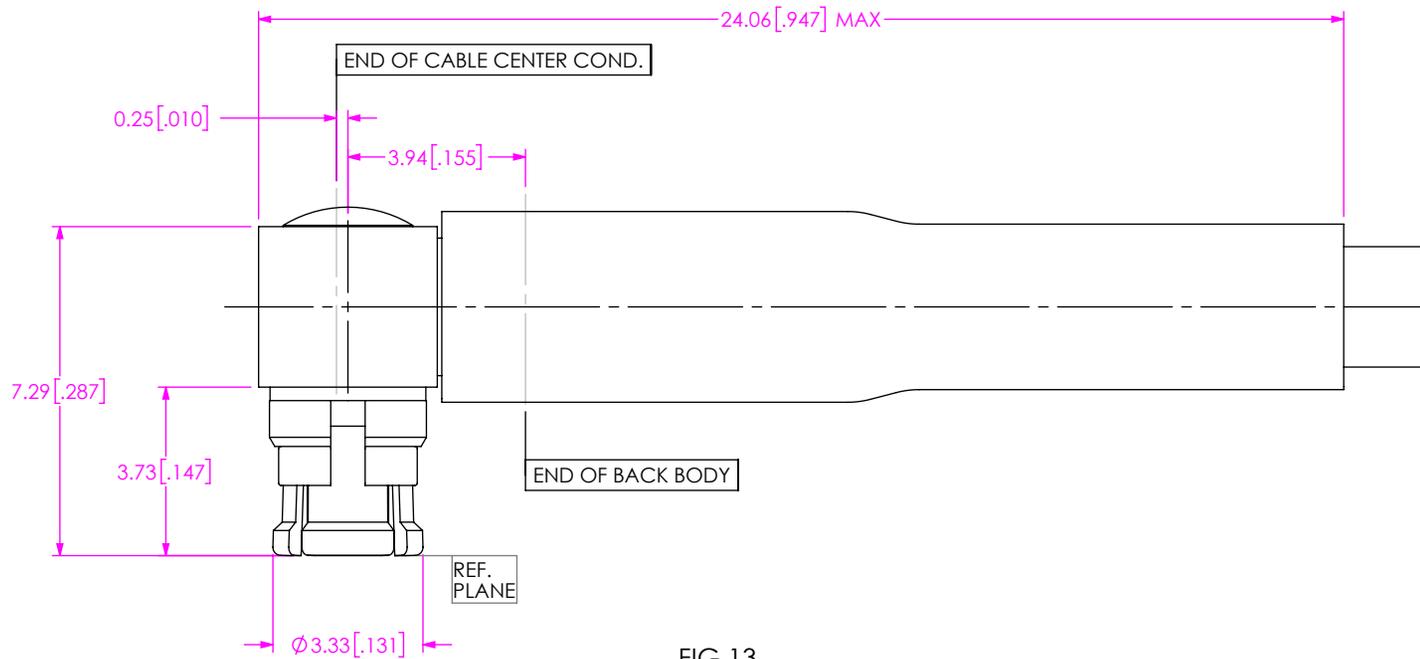


FIG 13  
-00MJ SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)

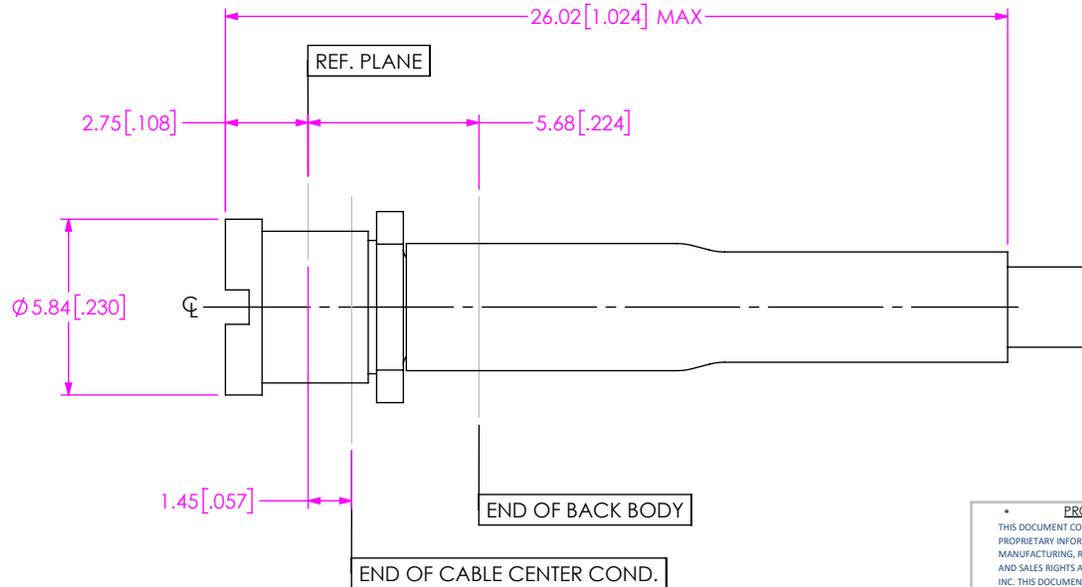
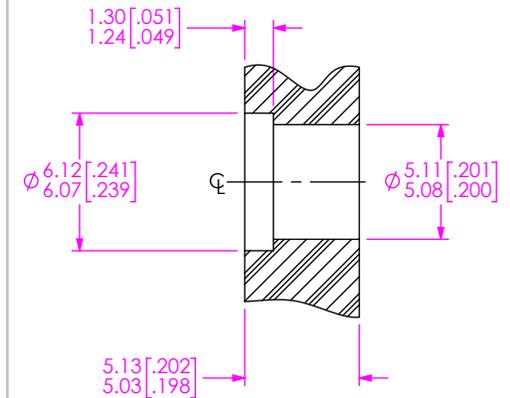


FIG 14  
-00BC, -00BF, -00BL, -00BS SHOWN  
(PROTECTIVE CAP NOT SHOWN FOR CLARITY)



RECOMMENDED PANEL LAYOUT

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DWG. NO. RF23C-XXXX-XXXX-XXXX

BY: PETER D 3/7/2017 SHEET 8 OF 8