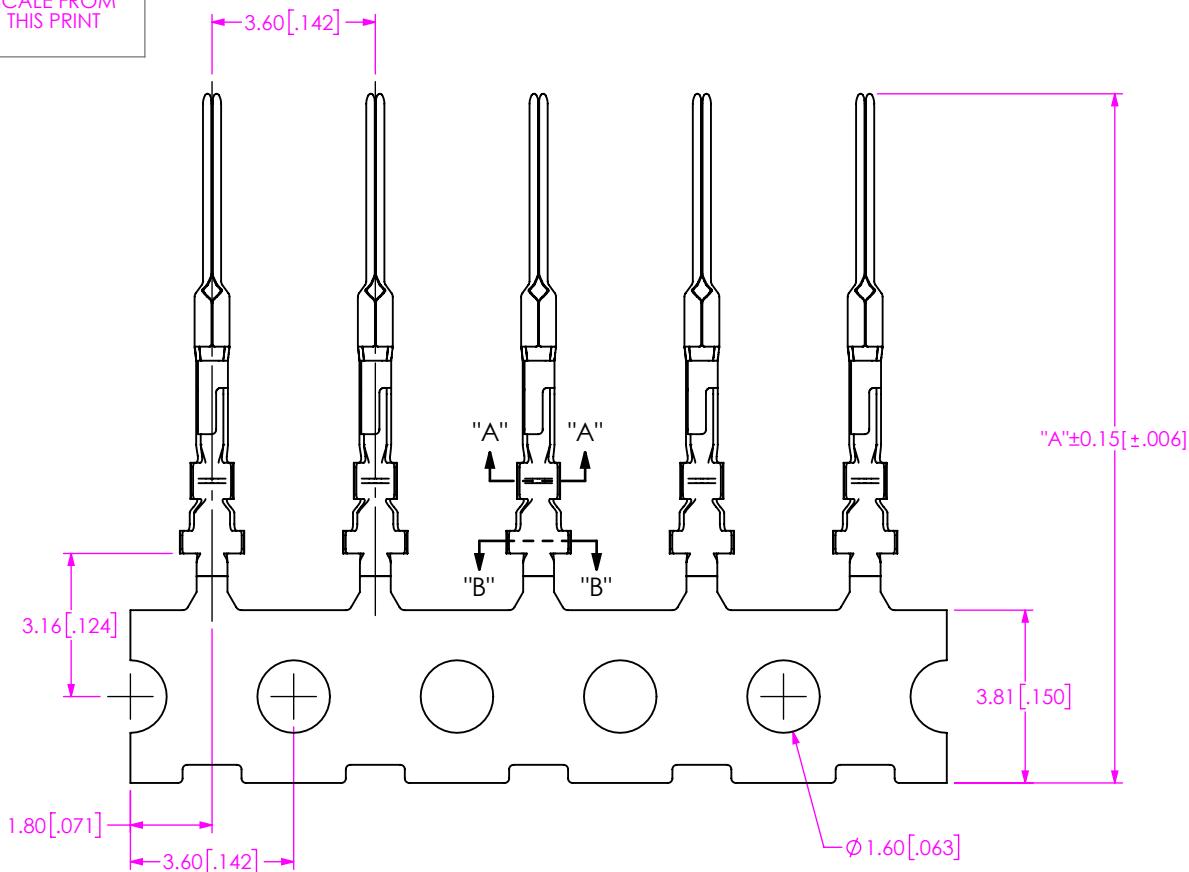


DO NOT
SCALE FROM
THIS PRINTFIG 1
TC145-XX-X-X WITH CARRIER SHOWN

NOTES:

1. PLATED XT-1M145 PARTS TO BE PULLED, PLATING OPTION CONFIRMED, POSITIONED AS SHOWN ON SAMTEC REEL WITH VIEWPORTS, LABELED TC145-XX-X-X WITH APPROPRIATE PLATING CALLOUT AND LABEL PLACED AS SHOWN.
2. MAXIMUM NO OF SPLICES PER REEL:
 - R: 2
 - M: 1
3. SPLICES ARE NOT TO BE CONNECTED.
4. NUMBER OF SPLICES TO BE MARKED ON EACH REEL.
5. REELED PARTS TO BE INTERLEAVED WITH PAPER BETWEEN EACH LAYER OF PARTS.
6. ALLOWABLE INTERLEAF SPLICES PER REEL:
 - R: 1
 - M: 1
7. SECURELY CONNECT INTERLEAF SPLICE.
8. OUTER WRAP FOR PROTECTIVE REEL BAND AS BELOW:
 - R: RB-24-1.25-P
 - M: CRT-032-0.018
9. DUE TO PLATING REQUIREMENTS CONTACT SAMPLES MAY BE REMOVED INTERMITTINGLY FROM THE CARRIER RESULTING IN SMALL GAPS BUT DOES NOT AFFECT FINAL COUNT.
10. QTY PER REEL:
 - R: 25,000 +300/-0
 - M: 1,000-5,000 +300/-0
 - B: 35 PCS
11. SEE XT-1M145-XX-X FOR CONTROLLING PRINT.

TC145-XX-X-X

LEAD STYLE

-01
-*02

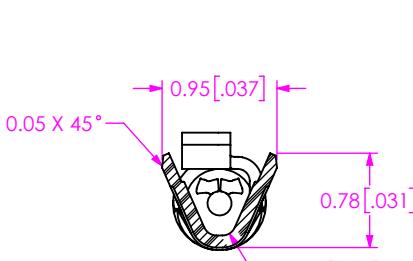
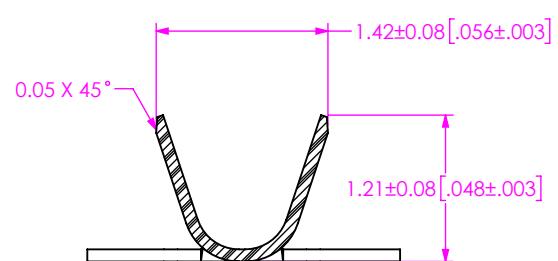
PACKAGING SPECIFICATION

-R: REEL (25,000 +300/-0 PCS PER REEL)
-M: MINI REEL (1,000-5,000 +300/-0 PCS PER REEL)
-B: BUBBLE BAG(35 TERMINALS)

PLATING

-H: 30 μ Au IN CONTACT AREA,
FLASH Au ON TAIL

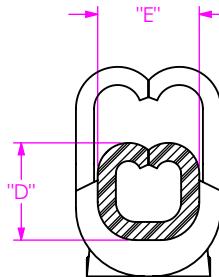
(*=NOT TOOLED)

SECTION "A"- "A"
SCALE 16 : 1SECTION "B"- "B"
SCALE 16 : 1

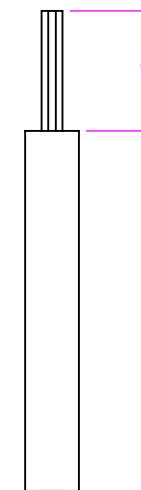
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DO NOT SCALE DRAWING MATERIAL: COPPER ALLOY	SHEET SCALE: 1:2
DESCRIPTION: 1MM PITCH TERMINAL	DWG. NO. TC145-XX-X-X
BY: G DETHY	04/26/2021

 520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

FIG. 4
RECOMMENDED PROCESSING



WIRE CRIMP
SCALE 24 : 1



INSULATION STRIP LENGTH

TABLE 3

CONTACT/ TERMINAL	AWG	CABLE	"D"	"E"	"F"	PULL FORCE MIN (LBS)
XT-1M145-XX-X	28	DWCT-28-01-TC	0.406 [0.0160]	0.704 [0.0277]	1.40 [0.055]	2.0
	30	DWCT-30-01-TC	0.356 [0.0140]	0.704 [0.0277]	1.40 [0.055]	1.5

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INSULATOR: LCP
CONTACT OR TERMINAL:
SHIELD: PHOS BRONZE

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DESCRIPTION:
1MM PITCH TERMINAL
DWG. NO.
TC145-XX-X-X

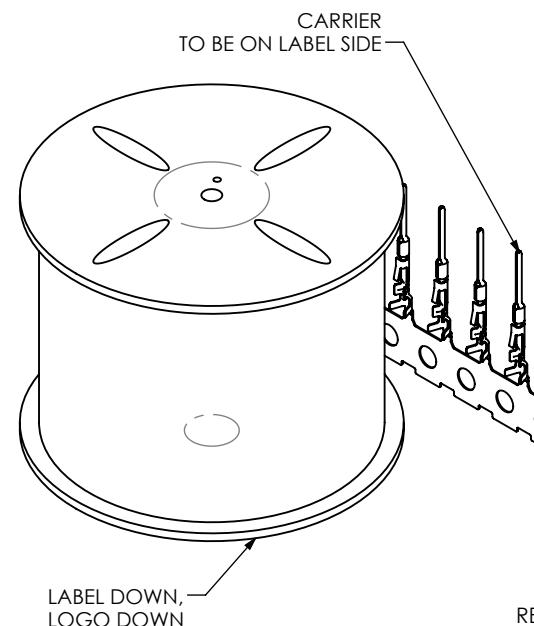
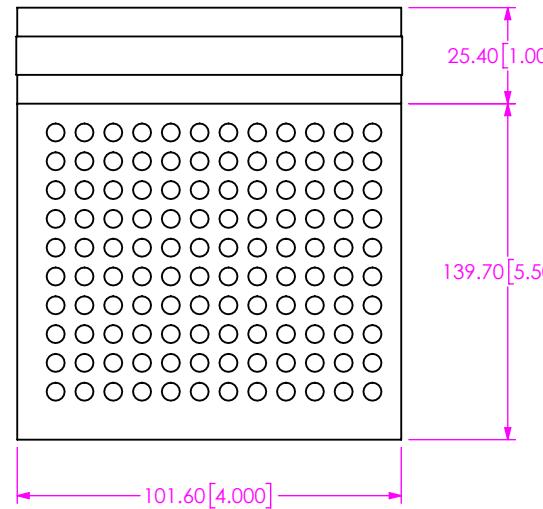
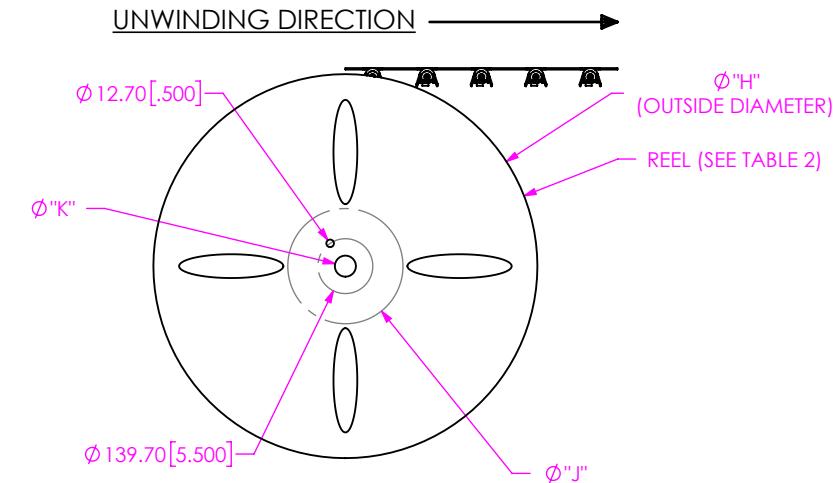
FIG 2
REEL SPECIFICATIONFIG 3
BUBBLE BAG SPECIFICATION

TABLE 2

SUPPLIED	PACKAGING PART NUMBER	"H"	"J"	"K"
-R	R-24-08.00-1.00-P	609.60 [24.000]	254.00 [10.000]	28.58 [1.125]
-M	MR-13.0-4.00-24	330.20 [13.000]	101.60 [4.000]	13.00 [0.512]
-B	ASBBLT4x5.5	N/A	N/A	N/A

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DESCRIPTION:
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