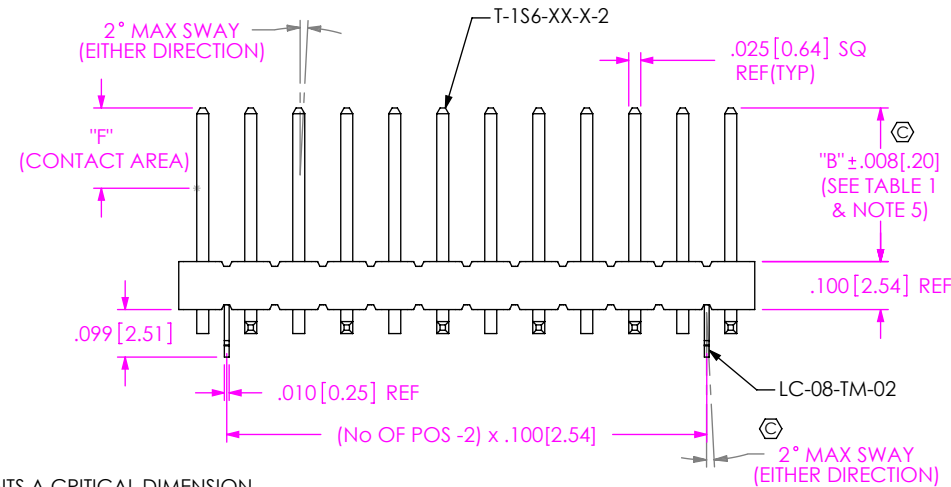
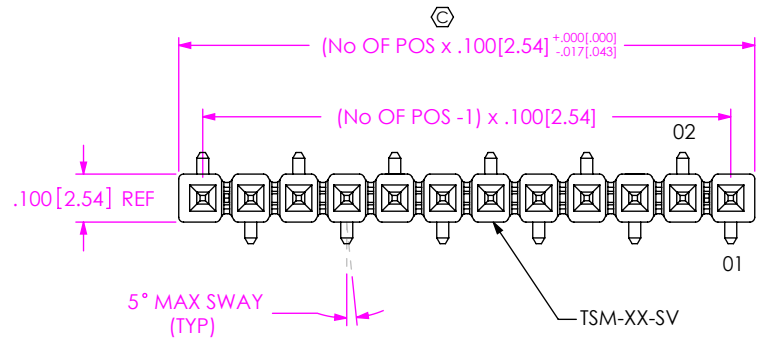


TABLE 1						
STYLE	"B"	"C"	"D" MAX	"E"	"F"	TERMINAL
-01	.230[5.84]	.280[7.11]	.208[5.28]	.445[11.30]	.165 [4.19]	T-1S6-16-X-2
-02	.320[8.13]	.370[9.40]	.205[5.20]	.530[13.46]	.165 [4.19]	T-1S6-08-X-2
-03	.420[10.67]	.470[11.94]	.205[5.20]	.630[16.00]	.165 [4.19]	T-1S6-15-X-2
-04	.120[3.05]	.270[6.86]	.208[5.28]	.335[8.51]	.050 [1.27]	T-1S6-21-X-2
-05	.075[1.91]	.270[6.86]	.223[5.66]	.300[7.62]	.050 [1.27]	T-1S6-18-X-2



TSM-1XX-XX-XXX-SV-XX-XXX-X-XX

No OF POSITIONS  
-02 THRU -50

LEAD STYLE  
SEE TABLE 1

PLATING SPECIFICATION

- T: MATT TIN CONTACT AND TAIL
- S: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- G: GOLD, 10 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
- L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN ON TAIL
- F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- H: HEAVY GOLD, 30 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
- TL: TIN / LEAD (90/10+/-5%) CONTACT AND TAIL [LEAD STYLE -01 & -02 ONLY]
- STL: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, TIN/LEAD (90/10+/-5%) TAIL [LEAD STYLE -01 & -02 ONLY]
- TM: MATTE TIN CONTACT AND TAIL
- SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- LM: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
- SS: STRIPE SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL (SEE NOTE 9)

PACKAGING

- BLANK: TUBE OR LAYER (SEE NOTE 4, SHT 2)
- TR: TAPE & REEL (SEE NOTES 7, 13 & 14)
- FR: FULL REEL QTY. TAPE & REEL (SEE NOTES 7, 13 & 14)
- (-XR IS AVAILABLE FOR -02 THRU -22 POS)

PICK & PLACE OPTION

- P: PICK & PLACE PAD (SEE FIG 3) [USE PPP-07] (4 POS MINIMUM OR -02 & -03 POS WITH -TR & -FR) (SEE NOTE 7)

OPTION #2

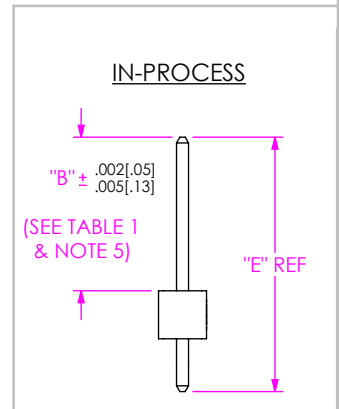
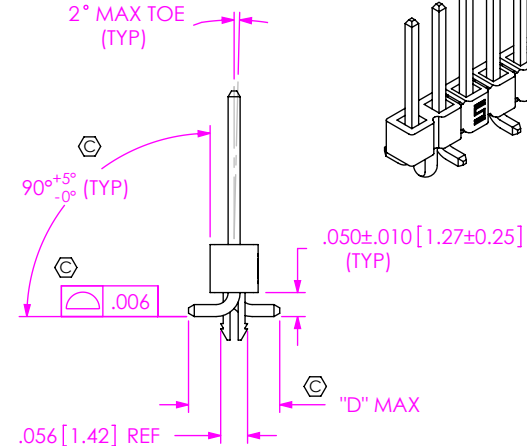
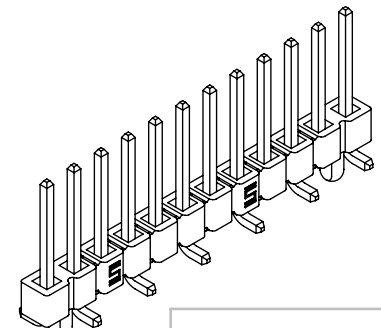
POLARIZED POSITION: SPECIFY PIN OMITTED

OPTION #1

- LC: LOCKING CLIP (SEE FIG 1) (SEE NOTE 8) [USE LC-08-TM-02] (-03 THRU -36 POS: 2 PER STRIP, -02 POS: 1 PER STRIP)
- A: ALIGNMENT PIN (SEE FIG 2)

ROW SPECIFICATION

- SV: SINGLE VERTICAL (USE TSM-XX-SV-XX)



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .006[.15].
3. BURR ALLOWANCE: .0015[.038] MAX.
4. MAXIMUM CUT FLASH: .015[.38] MAXIMUM ON TOP & SIDES OF BODY AND .030[.76] MAXIMUM ON SURFACE MOUNT SIDE OF BODY.
5. POST HEIGHT VARIATION BETWEEN ANY TWO PINS: .005[.13] MAXIMUM.
6. MAXIMUM ALLOWABLE BOW: .002[.05] INCH/INCH AFTER ASSEMBLY.
7. LEADS MAY NOT BE VISIBLE FOR CUSTOMER VISUAL INSPECTION WITH -P OPTION ON SMALLER POSITIONS PARTS.
8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
9. -01 LEAD STYLE ONLY, MATES WITH SSW, SSQ, BCS, SSM, ESW, ESG.
10. MINIMUM PUSHOUT FORCE: 2LB. [8.90 N].
11. NOTE DELETED.
12. NOTE DELETED.
13. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
14. ATTACH LABEL TO EACH REEL.

FIG 1

TSM-112-02-XXX-SV-LC SHOWN

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

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MATERIAL: DO NOT SCALE DRAWING

INSULATOR:  
LCP, UL 94 VO  
COLOR: BLACK

TERMINAL: PHOS BRONZE

F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-X-XX-MKT.SLDDRW

SHEET SCALE: 2.5:1

DESCRIPTION:



520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

SINGLE ROW .100 SMT ASSEMBLY

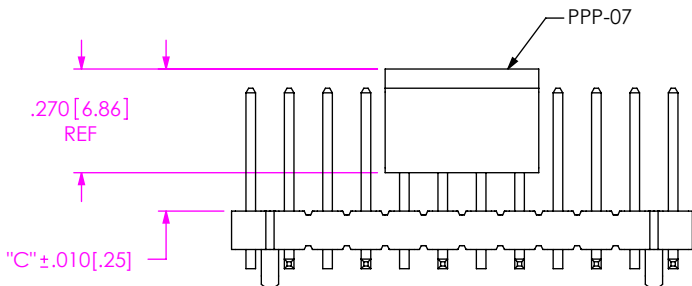
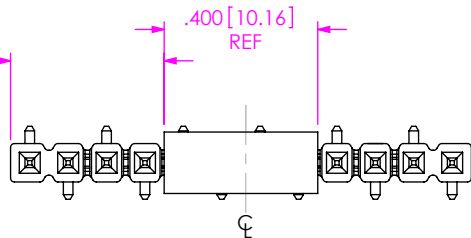
DWG. NO. TSM-1XX-XX-XXX-SV-XX-XXX-X-XX

BY: DEAN P 8/21/2002 SHEET 1 OF 2

FIG 3

-P: PICK & PLACE PAD OPTION  
4 POSITION MINIMUM  
[PLACE PAD ON CENTERLINE AS SHOWN]

"A" = (No OF POSITIONS x .100[2.54] - .400[10.16])/2  
(SEE TABLE 3)

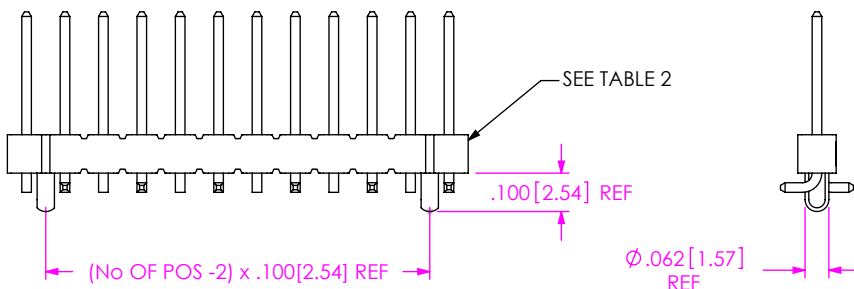


"A" =  $\frac{\text{No OF POSITIONS} \times .100[2.54] - .400[10.16]}{2}$

POSITION	TOLERANCE
-02 THRU -04	"A" +/- .015
-05 THRU -50	"A" +/- .020

FIG 2

-A: ALIGNMENT PIN OPTION  
TSM-112-02-X-SV-A SHOWN  
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]



POSITION	USE BODY
-3	TSM-03-SV-A
-02 & -04 THRU -50	TSM-XX-SV-X

PACKAGING TABLE

STYLE	OPTION	TUBE	PLUG
-01	----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-02, -04, -05	----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -02, -04, -05	-LC, -A	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -04, -05	-P	PT-1-24-05-29	TP-03
-01, -04, -05	-LC-P, -A-P	PT-1-24-05-29	TP-03
-02	-P	PT-1-24-13-29	TP-03
-02	-LC-P, -A-P	PT-1-24-13-29	TP-03
-03	----	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-LC, -A	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-P	PT-1-24-14-29	TP-09
-03	-LC-P, -A-P	PT-1-24-14-29	TP-09

NOTES:

1. LOAD PARTS POSITION 1 FIRST IN SAME DIRECTION AS ARROW.
2. NOTE DELETED
3. PACKAGE POSITIONS -04 THRU -36.
4. POLARIZED 4 POSITION PARTS WITHOUT PADS ARE TO BE LAYER PACKAGED OR PACKAGED IN TAPE AND REEL.

FIG 4  
TUBE PACKAGING

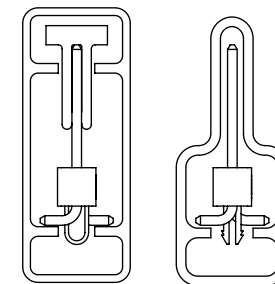
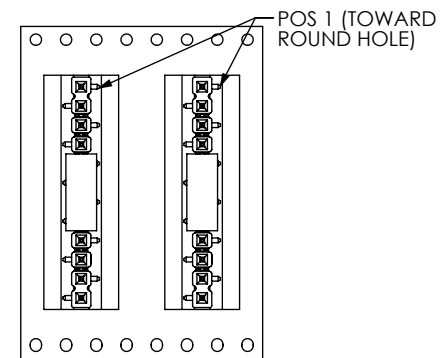
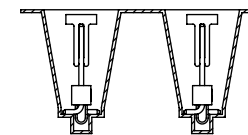


FIG 5

-TR: TAPE & REEL PACKAGNG OPTION



USER DIRECTION OF UN-REELING  
POCKET NOT DETAILED



F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-X-XX-MKT.SLDDRW

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e-Mail info@SAMTEC.com code 55322

DO NOT SCALE DRAWING

SHEET SCALE: 2:1

DESCRIPTION:  
SINGLE ROW .100 SMT ASSEMBLY

DWG. NO.  
TSM-1XX-XX-XXX-SV-XX-XXX-X-XX

BY: DEAN P 8/21/2002 SHEET 2 OF 2