

REVISIONS D

PLOT SCALE: 1=-2

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

ONE PLACE DECIMALS ± .1[.25] THREE PLACE DECIMALS ± .005[.127] ANGLES ± 2°
 TWO PLACE DECIMALS ± .01[.25] FOUR PLACE DECIMALS ± .0020[.051]

TITLE: 2MM SOCKET STRIP ASSEMBLY

DWG NO: YTS-1XX-01-X-X-XXX

SHEET 1 OF 1

DO NOT SCALE FROM THIS PRINT

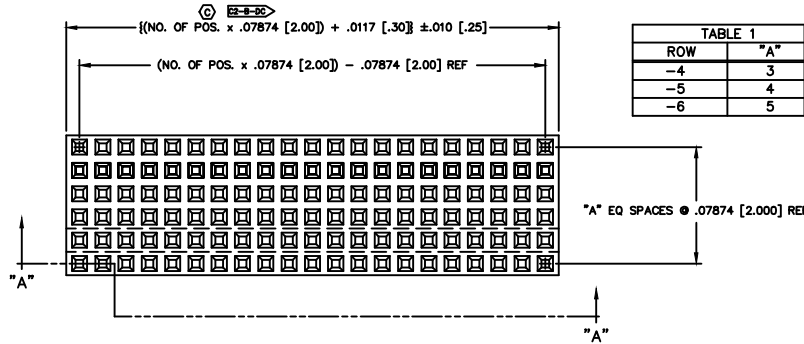


TABLE 1

ROW	"A"
-4	3
-5	4
-6	5

YTS-1XX-01-X-X-XXX

No. OF POSITIONS
 -02 THRU -50 (PER ROW)

LEAD STYLE
 -01

POLARIZATION OPTION
 -XXX INDICATES POSITION POLARIZED (USE PK-07-N, SEE FIG. 2)

ROW SPECIFICATION
 -Q: QUAD ROW (USE SQW-XX-Q)
 -5: FIVE ROW (USE SQW-XX-5)
 -6: SIX ROW (USE SQW-XX-6)

PLATING SPECIFICATION

- F: 3µ FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- L: 10µ LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- G: 10µ GOLD IN CONTACT AREA, 10µ GOLD TAIL
- S: 30µ SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30µ HEAVY GOLD IN CONTACT AREA, 30µ ON TAIL

- NOTES:
- CUT FLASH TO BE .015 [.38] MAX.
 - NO CUT FLASH ALLOWED IN THE CONTACT HOLES.
 - CONTACT PUSHOUT FORCE: .5 LB MIN.
 - Ⓞ REPRESENTS A CRITICAL DIMENSION.

CRITICAL DIMENSION INSPECTION TABLE

ASSEMBLY OPERATION	IN-PROCESS INSPECTION
ROTARY CUT	C2
FILL C-97	C1

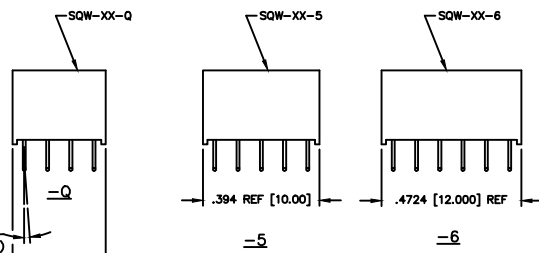
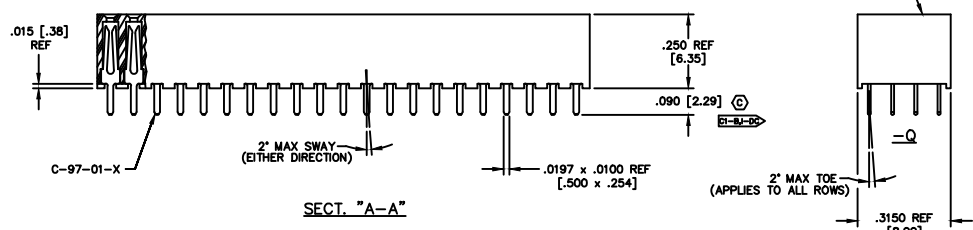
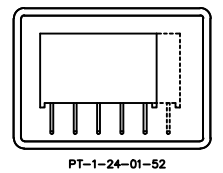
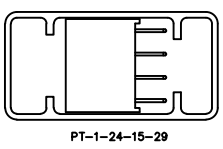
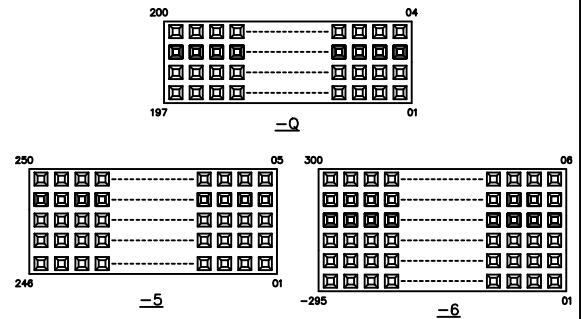


FIG. 2
 POLARIZATION OPTION LOCATION
 INSERT PK-07-N INTO SPECIFIED POSITION AND BREAK OFF TAB



PACKAGING VIEW

TABLE 2

ROW	No OF POS	PKG TUBE	TUBE PLUG
-Q	-02-04	N/A	LAYER PACKAGE
-Q	-05-50	PT-1-24-15-29	TP-07
-5	-02-50	PT-1-24-01-70	TP-29
-6	-02-50	PT-1-24-01-52	TP-13

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