



# INSTRUCTIONS FOR CUT TAPE PACKAGING

Samtec may ship product with multiple sections of cut tape. Typically, one to three sections of tape are provided. Please refer to the information below for guidance in splicing the sections.

STEPS 1-3



Receive Sample in Cut Tape



Locate Feeder Size/Style  
Examples shown are ASM SIPLACE SmartFeeder Electronic or  
JUKI Mechanical



Locate scrap or extra cover  
tape matching the size of the  
feeder.  
24 mm shown.

STEPS 4-5



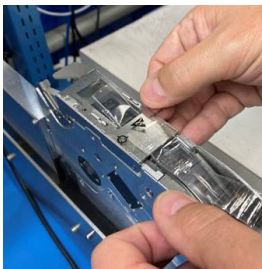
Load cut tape into feeder. (Shown) ASM load from the front  
and Juki loads from the back engaging the gears.



Prepare splice by taking extra scrap/new cover tape to create  
your leader. This is done by peeling off enough length to  
allow for ESD tape to create a splice between the two pieces  
of cover tape.

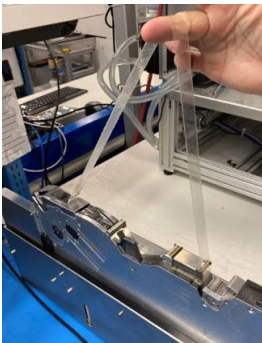


STEP 6

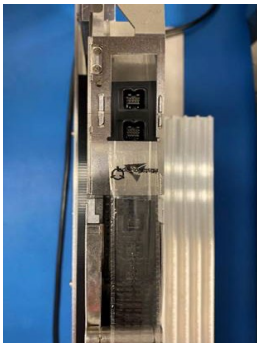


IMPORTANT: Ensure you have enough overlay and tape to secure the splice.

STEPS 7-8



Remove slack from cover tape and tighten tension



Ready to Go!

For additional support, please contact our Interconnect Processing Group, [ipg@samtec.com](mailto:ipg@samtec.com)