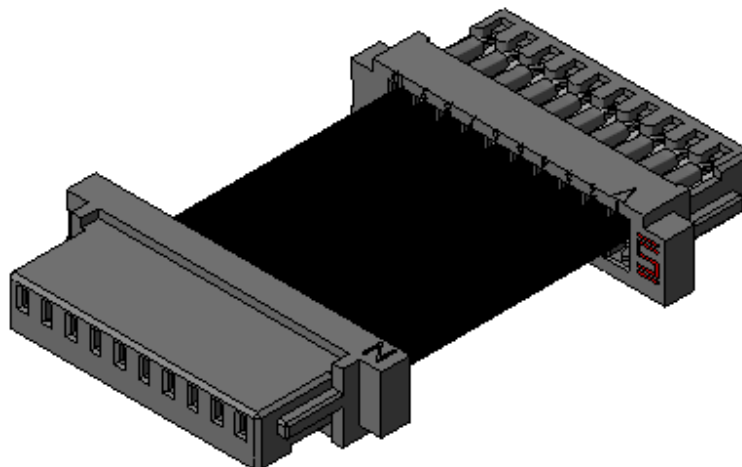
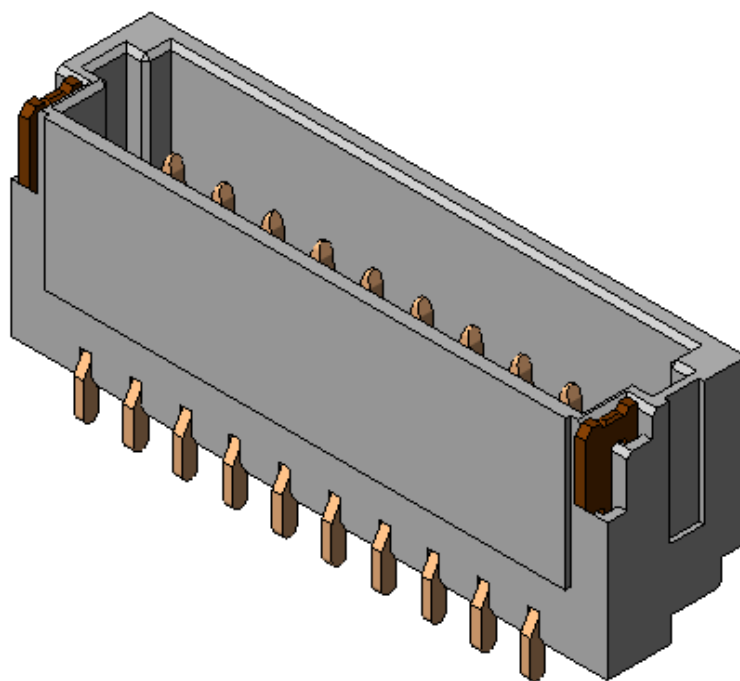


**Series:** S1SS / T1M 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

**S1SS Series** – Socket, Cable Assembly



**T1M Series** – Terminal, Right Angle Orientation



**Other configurations available for:**

Vertical applications

See [www.samtec.com](http://www.samtec.com) for more information.



**Series:** S1SS / T1M 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

## 1.0 SCOPE

- 1.1** This specification covers performance, testing and quality requirements for Samtec S1SS/T1M Series 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly and Mating Terminal Strip. All information contained in this specification is for a right angle configuration unless otherwise noted.

## 2.0 DETAILED INFORMATION

- 2.1** Product prints, footprints, catalog pages, test reports and other specific, detailed information can be found at [www.samtec.com?S1SS](http://www.samtec.com?S1SS) and [www.samtec.com?T1M](http://www.samtec.com?T1M).

## 3.0 TESTING

- 3.1 Current Rating:** 2.2A (Sn plating, 3 adjacent contacts)

- 3.2 Voltage Rating:** 250 VAC

- 3.3 Operating Temperature Range:**

Component with gold plating: -55°C to +125°C

Cable Assembly with PVC wire (28, 30 AWG): -10°C to +80°C

Cable Assembly with Teflon wire: -40°C to +125°C

### 3.4 Electrical:

ITEM	TEST CONDITION	REQUIREMENT	STATUS
Withstanding Voltage	EIA-364-20 (No Flashover, Sparkover, or Breakdown)	750 VAC	Pass
Insulation Resistance	EIA-364-21 (1,000 MΩ minimum)	1,000 MΩ	Pass
Contact Resistance (LLCR)	EIA-364-23	Δ 15 mΩ maximum (Samtec defined)/ No damage	Pass

**Series:** S1SS / T1M 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

### 3.5 Mechanical:

ITEM	TEST CONDITION	REQUIREMENT	STATUS
Durability	EIA-364-09C	30 cycles	Pass
Random Vibration	EIA-364-28 Condition V, Letter B 7.56 G 'RMS', 50 to 2000 Hz, 2 hours per axis, 3 axis total, PSD 0.04	Visual Inspection: No Damage LLCR: $\Delta$ 15 m $\Omega$ maximum Event Detection: No interruption > 50 nanoseconds	Pass
Mechanical Shock	EIA-364-27 100 G, 6 milliseconds, sawtooth wave, 11.3 fps, 3 shocks/direction, 3 axis (18 total shocks)	Visual Inspection: No Damage LLCR: $\Delta$ 15 m $\Omega$ maximum Event Detection: No interruption > 50 nanoseconds	Pass
Normal Force	EIA-364-04	30 grams minimum for gold interface	Pass

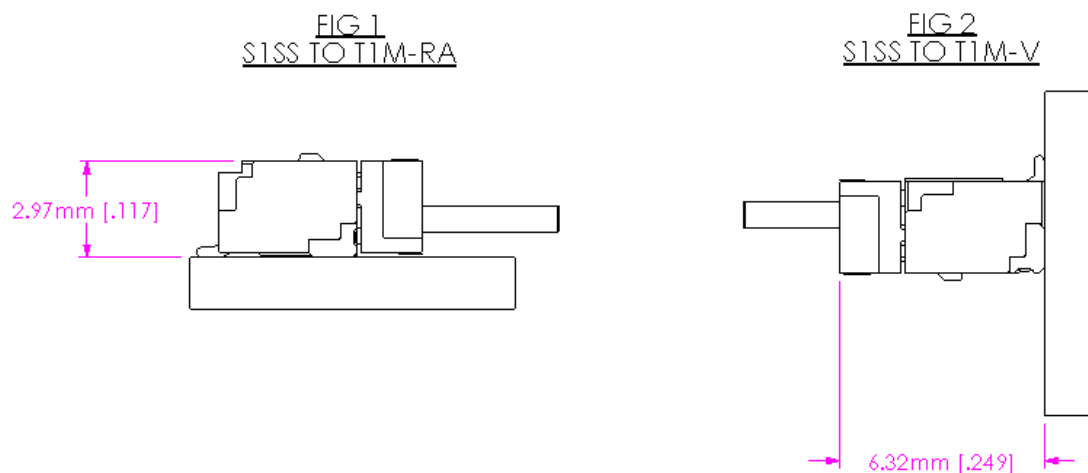
### 3.6 Environmental:

ITEM	TEST CONDITION	REQUIREMENT	STATUS
Thermal Shock	EIA-364-32 Thermal Cycles: 100 (30 minute dwell) Hot Temp: 85°C Cold Temp: -55°C Hot/Cold Transition: Immediate	Visual Inspection: No Damage LLCR: $\Delta$ 15 m $\Omega$ DWV: 750 VAC IR: >9,000 M $\Omega$	Pass
Thermal Aging (Temp Life)	EIA-364-17 Test Condition 4 @ 105°C Condition B for 250 hours	Visual Inspection: No Damage LLCR: $\Delta$ 15 m $\Omega$ DWV: 750 VAC IR: >9,000 M $\Omega$	Pass
Cyclic Humidity	EIA-364-31 Test Temp: 25°C to 65°C Relative Humidity: 90 to 95% Test Duration: 240 hours	Visual Inspection: No Damage LLCR: $\Delta$ 15 m $\Omega$ DWV: 750 VAC IR: >9,000 M $\Omega$	Pass
Gas Tight	EIA-364-36 Gas Exposure: Nitric Acid Vapor Duration: 60 min. Drying Temp.: 50°C +/- 3°C Measurements: Within 1 hour of Exposure	LLCR: $\Delta$ 15 m $\Omega$	Pass

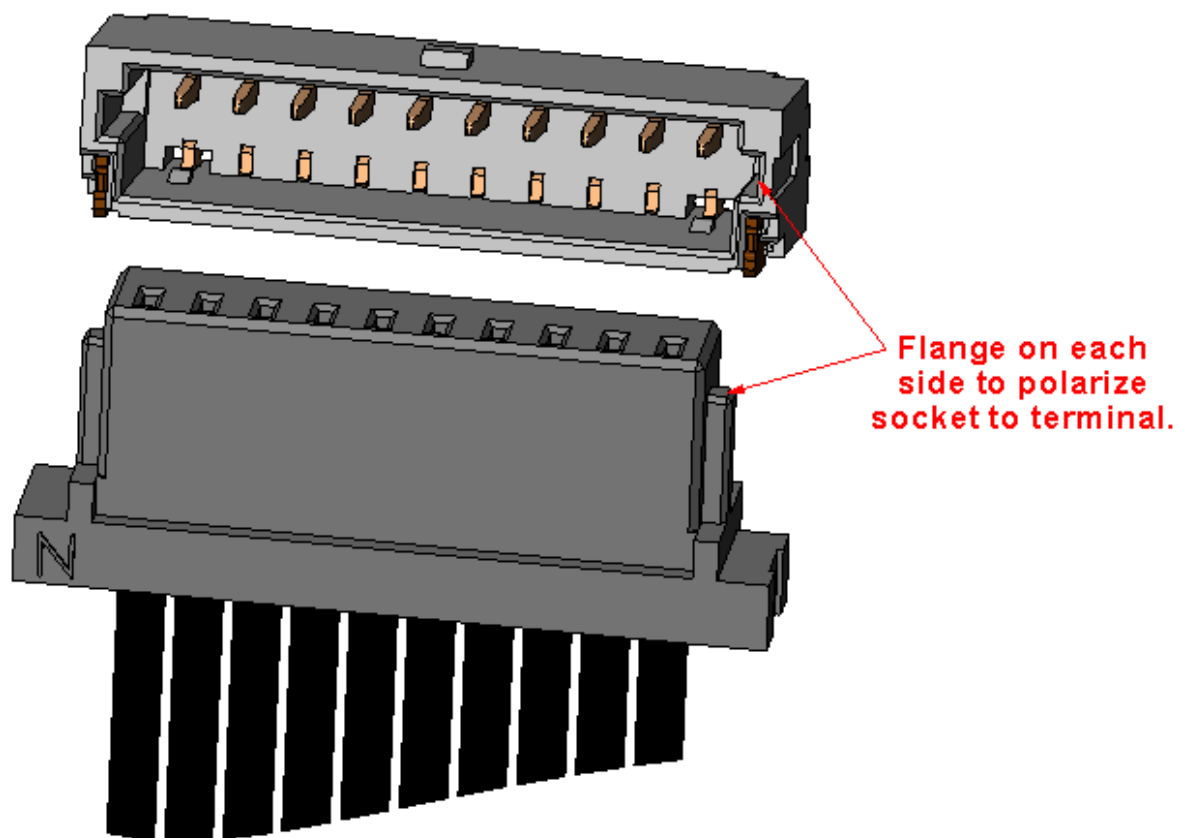
Series: **S1SS** / **T1M** 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

## 4.0 MATED SYSTEM

### 4.1 Orientations & dimensions

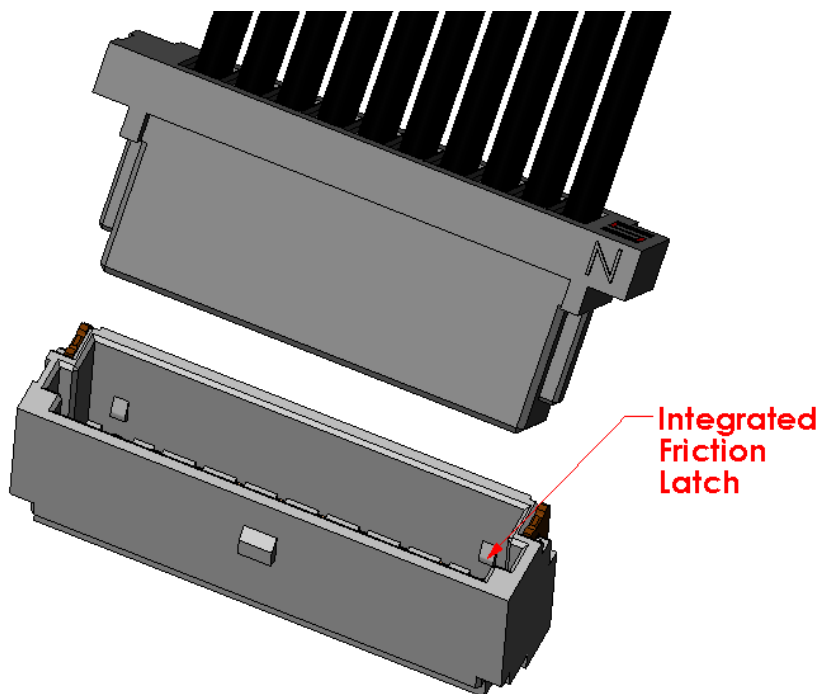


## 5.0 POLARIZING FEATURES



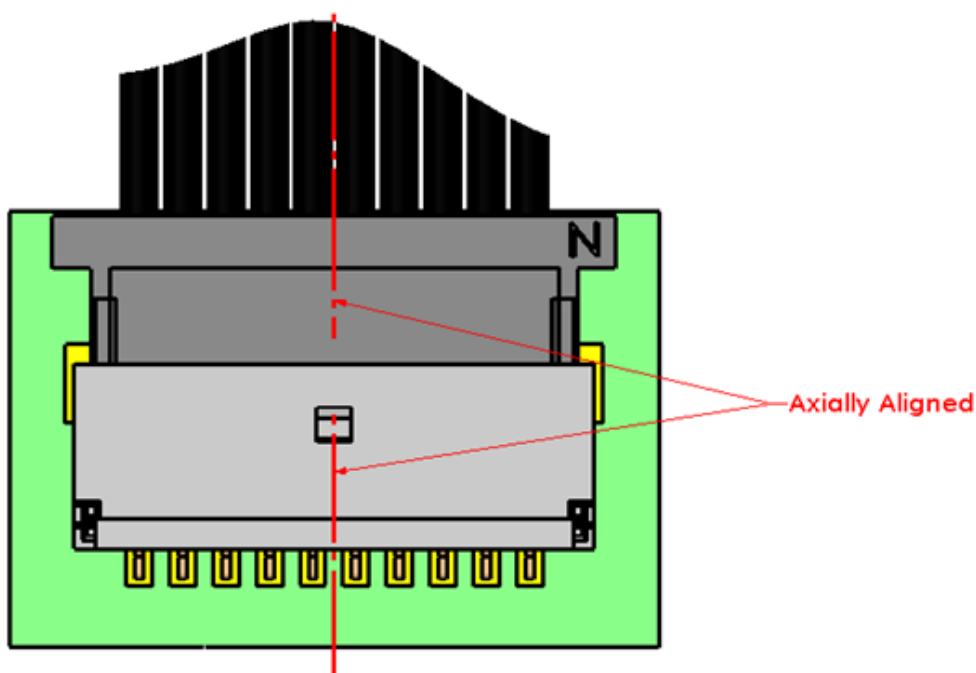
Series: **S1SS / T1M** 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

## 6.0 FRICTION LATCHES FEATURES



## 7.0 PROCESSING RECOMMENDATIONS

**7.1 Mating Angle Requirements:** Cable must be axially aligned to connector when mated and un-mated.



7.1.1

**Series:** S1SS / T1M 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

**7.2** Due to variances in equipment, solder pastes and applications (board design, component density, etc.), Samtec does not specify a recommended reflow profile for our connectors. The processing parameters provided by the solder paste manufacturer should be employed and can usually be found on their website.

All of Samtec's surface mount components are lead free reflow compatible and compliant with the profile parameters detailed in IPC/JEDEC J-STD-020 which requires that components be capable of withstanding a peak temperature of 260°C as well as 30 seconds above 255°C.

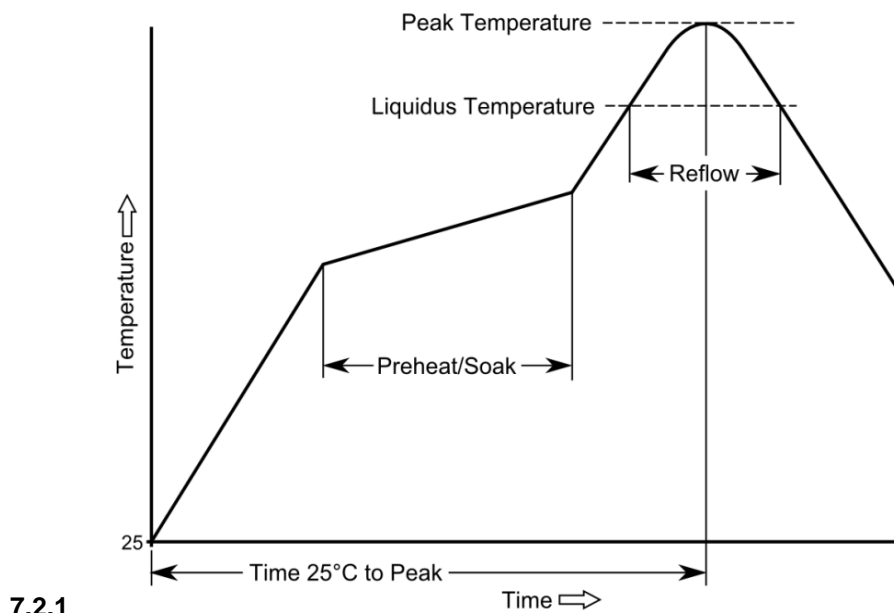
## Samtec Recommended Temperature Profile Ranges (SMT)

### Sn-Pb Eutectic Assembly

Preheat/Soak (100°C-150°C)	Max Ramp Up Rate	Reflow Time (above 183°C)	Peak Temp	Time within 5°C of 235°C	Max Ramp Down Rate	Time 25°C to Peak Temp
60-120 sec.	3°C/s max.	40-150 sec.	235°C	20 sec. max.	6°C/s max.	6 min. max.

### Pb-Free Assembly

Preheat/Soak (150°C-200°C)	Max Ramp Up Rate	Reflow Time (above 217°C)	Peak Temp	Time within 5°C of 260°C	Max Ramp Down Rate	Time 25°C to Peak Temp
60-120 sec.	3°C/s max.	40-150 sec.	260°C	30 sec. max.	6°C/s max.	8 min. max.



These guidelines should not be considered design requirements for all applications. Samtec recommends testing interconnects on your boards in your process to guarantee optimum results.

**7.3 Maximum Reflow Passes:** The parts can withstand three reflow passes at a maximum component temperature of 260°C.



**Series:** **S1SS / T1M** 1,00 mm (.0394") Dual Beam Discrete Wire Cable Assembly / Mating Terminal Strip

**7.4 Stencil Thickness:** The recommended stencil thickness is .005" (0,13 mm).

**7.5 Placement:** Machine placement of the parts is strongly recommended.

**7.6 Reflow Environment:** Samtec recommends the use of a low level oxygen environment (typically achieved through Nitrogen gas infusion) in the reflow process to improve solderability.

**7.7 Cleaning:** Samtec, Inc. has verified that our connectors may be cleaned in accordance with the solvents and conditions designated in the EIA-364-11 standard.

## 8.0 APPLICATION INFORMATION

### 8.1 Application tooling

Application tooling information can be found at link below:

<https://www.samtec.com/tooling.aspx#filter=1mm>

## 9.0 CRIMP RECOMMENDATIONS AND CABLE PREPARATION

Crimp recommendation and cable preparation can be found on the links below:

<http://suddendocs.samtec.com/prints/cc09x-01-xx-mkt.pdf>

## 10.0 ADDITIONAL RESOURCES

**10.1** For general application and product assistance, contact our Rugged Product Group at

[RUGGED@samtec.com](mailto:RUGGED@samtec.com)

**10.2** For RoHS, REACH or other environmental compliance information, contact our Product Environmental Compliance Group at [PEC@samtec.com](mailto:PEC@samtec.com)

**10.3** For additional mechanical testing or product information, contact our Customer Engineering Support at [CES@samtec.com](mailto:CES@samtec.com)

**10.4** For any questions regarding tooling or assembly processes, contact our Tooling Group at [ATG@samtec.com](mailto:ATG@samtec.com)

## USE OF PRODUCT SPECIFICATION SHEET

This Product Specification Sheet ("PSS") is a brief summary of information related to the Product identified. As a summary, it should only be used for the limited purpose of considering the purchase/use of Product. For specific, detailed information, including but not limited to testing and Product footprint, refer to Section 2.0 of this document and the links there provided to test reports and prints. This PSS is the property of Samtec, Inc. ("Samtec") and contains proprietary information of Samtec, our various licensors, or both. Samtec does not grant express or implied rights or license under any patent, copyright, trademark or other proprietary rights and the use of the PSS for building, reverse engineering or replication is strictly prohibited. By using the PSS, the user agrees to not infringe, directly or indirectly, upon any intellectual property rights of Samtec and acknowledges that Samtec, our various licensors, or both own all intellectual property therein. The PSS is presented "AS IS". While Samtec makes every effort to present excellent information, the PSS is only provided as a guideline and does not, therefore, warrant it is without error or defect or that the PSS contains all necessary and/or relevant information about the Product. The user agrees that all access and use of the PSS is at its own risk. **NO WARRANTIES EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY KIND WHATSOEVER ARE PROVIDED.**