

1. INTRODUCTION

This instruction sheet covers the use of the SAMTEC Torque Wrench Adaptor CAT-WR-MCX-8-01. This tool allows the use of an 18mm torque wrench to apply the MCX-8 Series back nut. This tool should be used along with the CAT-TF-MCX-8-01 Torque Fixture (sold separately) to assemble properly.

2. CUSTOMER SERVICE

Further tooling and product application assistance is available by contacting the **Samtec Application Service Line +1-800-726-8329 (+1-812-944-6733)** 8:00 AM to 5:00 PM eastern time. To expedite your inquiry, have the pertinent part numbers for the product and tooling.

3. DESCRIPTION

Each tool has the side marked with the tooling number. Make sure it matches the tooling number specified in this document.

4. APPLICATION PROCEDURE

The following steps are recommended:

1. Place the Torque Wrench Adaptor around the cable and above the back nut of the assembly.



FIGURE 1

2. Slide the Torque Wrench Adaptor down over the back nut of the assembly to cover the 1st half of the notches of the back nut.



FIGURE 2

3. Now apply a 18mm torque wrench to be used to torque the back nut to the torque specification (see product print for torque specifications).