



Test Report

No. 5006465-CH06

Date: February 9, 2023

Page 1 of 9

Samtec Inc.
520 Park East Blvd
New Albany, IN 47150
United States

The following sample(s) was/were submitted and identified by/on behalf of the client as:

Clear PCB
Country of Destination: USA
Model/ Part No.: FR-4

Sample Received Date:

01/19/2023

Testing Period:

01/24/2023 – 02/06/2023

Test Requested : Please refer to the result summary.

Test Method & Results : Please refer to next page(s).

Result Summary :

Test(s) Requested	Conclusion
1. RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU	PASS
2. Halogen Content	See Test Results

Signed for and on behalf of SGS North America, Inc.

Prepared By:

Brian Murphy
Laboratory supervisor, Chemistry laboratory

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Technical Report Writer, Chemistry Laboratory

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1. RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

Test Item(s):	Unit	Test Method	Results	MDL	Limit
			1		
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5:2013 (Determination of Cd and Pb by ICP-OES and /or ICP-MS)	ND	2	100
Lead (Pb)	mg/kg		ND	2	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+A1:2017 (Determination of Hg by ICP-OES and/ or ICP-MS)	ND	2	1000
Hexavalent Chromium (CrVI)	mg/kg	With reference to IEC 62321-7-2:2017 (Determination of CrVI by UV-Vis)	ND*	8	1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6:2015 (Determination of PBB and PBDE by GC-MS)	ND	-	1000
Monobromobiphenyl	mg/kg		ND	5	-
Dibromobiphenyl	mg/kg		ND	5	-
Tribromobiphenyl	mg/kg		ND	5	-
Tetrabromobiphenyl	mg/kg		ND	5	-
Pentabromobiphenyl	mg/kg		ND	5	-
Hexabromobiphenyl	mg/kg		ND	5	-
Heptabromobiphenyl	mg/kg		ND	5	-
Octabromobiphenyl	mg/kg		ND	5	-
Nonabromobiphenyl	mg/kg		ND	5	-
Decabromobiphenyl	mg/kg		ND	5	-
Sum of PBDEs	mg/kg		ND	-	1000
Monobromodiphenyl ether	mg/kg		ND	5	-
Dibromodiphenyl ether	mg/kg		ND	5	-
Tribromodiphenyl ether	mg/kg	ND	5	-	
Tetrabromodiphenyl ether	mg/kg	ND	5	-	
Pentabromodiphenyl ether	mg/kg	ND	5	-	
Hexabromodiphenyl ether	mg/kg	ND	5	-	
Heptabromodiphenyl ether	mg/kg	ND	5	-	
Octabromodiphenyl ether	mg/kg	ND	5	-	
Nonabromodiphenyl ether	mg/kg	ND	5	-	
Decabromodiphenyl ether	mg/kg	ND	5	-	
Bis (2-ethylhexyl) Phthalate (DEHP)	mg/kg	IEC 62321-8:2017 (Determination of DEHP, BBP, DBP and DIBP by GC-MS)	ND	50	1000
Butyl Benzyl Phthalate (BBP)	mg/kg		ND	50	1000
Dibutyl Phthalate (DBP)	mg/kg		ND	50	1000
Diisobutyl Phthalate (DIBP)	mg/kg		ND	50	1000
Conclusion	/	/	PASS	/	/

Sample Description:

- Box 6 – Clear PCB Fr-4

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Note:

- (a) mg/kg = ppm ; 0.1wt% = 1000ppm
- (b) ND= not detected
- (c) MDL = Method Detection Limit
- (d) - = not regulated
- (e) * = Total Chromium analysis by ICP-MS and/or ICP-OES was not detected in submitted sample. Therefore, Hexavalent Chromium determination using UV-Visible Spectroscopy was not performed.
- (f) IEC 62321 series is equivalent to EN 62321 series
http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25

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2. Halogen Content

Test Method(s): With reference to IEC 62321-3-2:2020 “Determination of certain substances in electrotechnical products – Part 3-2: Screening – Fluorine, bromine and chlorine in polymer and electronics by combustion-ion chromatography (C-IC), and/or with reference to BS EN 14582:2016 – Analysis was performed by ion chromatography.

Test Item(s):	Unit	Results (ppm)	Reporting Limit (ppm)
		1	
Fluorine (F)	mg/kg	426	50
Chlorine (Cl)	mg/kg	228	50
Bromine (Br)	mg/kg	15000	50
Iodine (I)	mg/kg	ND	50

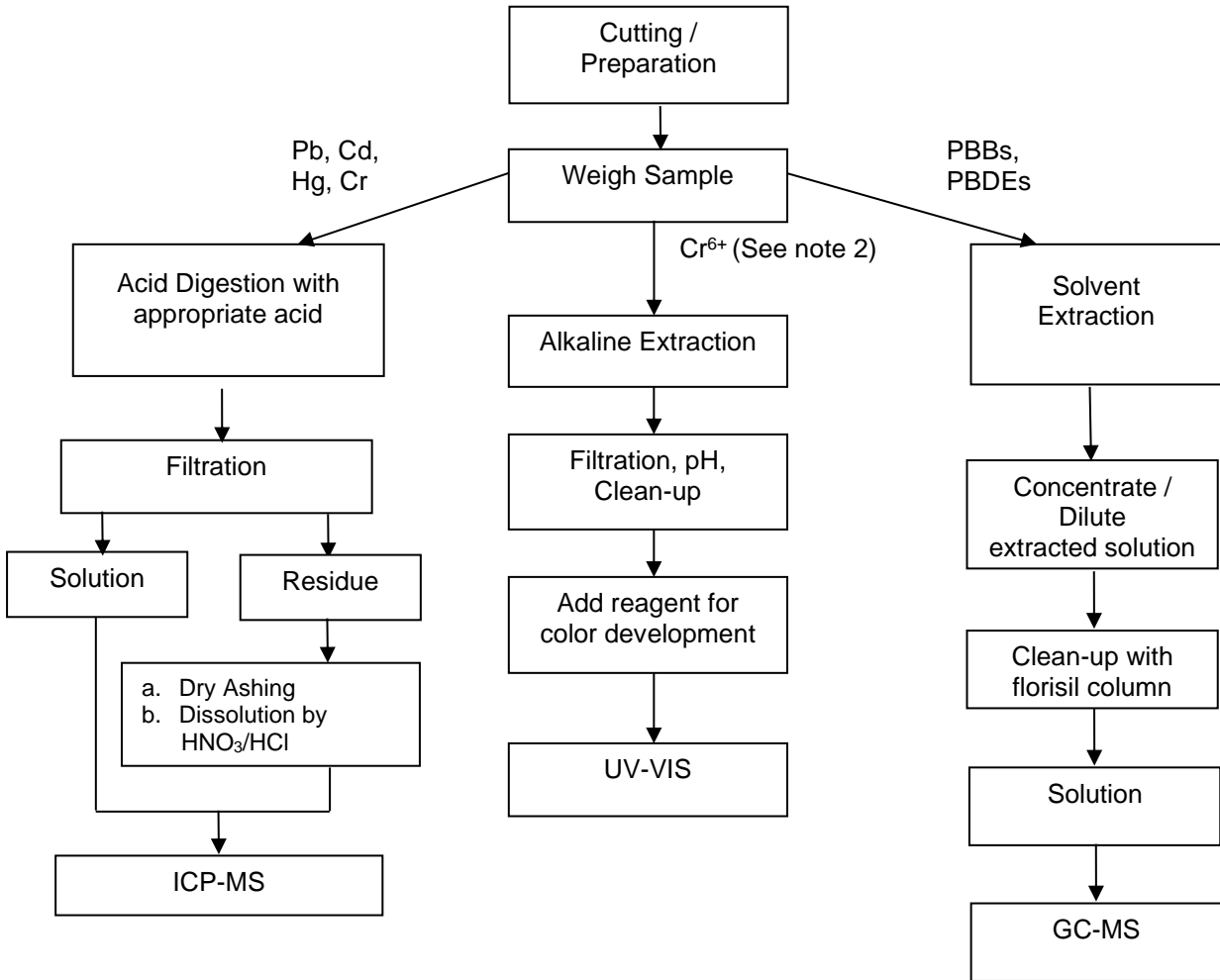
Sample Description:

1. Box 6 – Clear PCB Fr-4

- Note:
1. ppm = parts per million
 2. mg/kg = ppm
 3. 1% = 10000 ppm (mg/kg)
 4. ND = Not Detected, reported when the reading is less than the reporting limit value.

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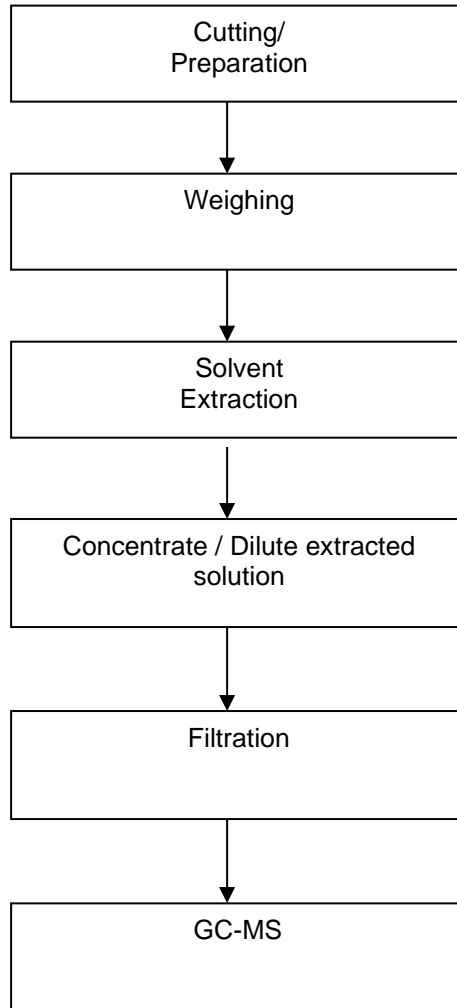
Flowchart for RoHS:



- Note : 1. The Cr, Cd, Pb and Hg contents test on polymeric samples were dissolved totally by pre-conditioning method according to above flow chart.
 2. Cr⁶⁺ is performed only when total Cr is detected

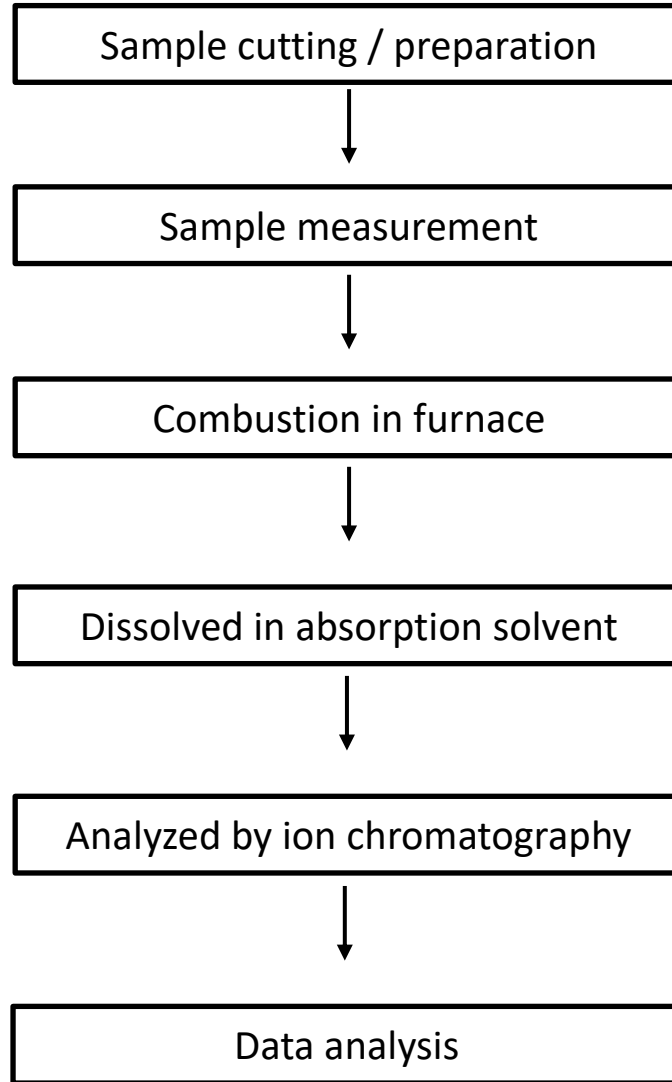
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Flowchart for Phthalates:



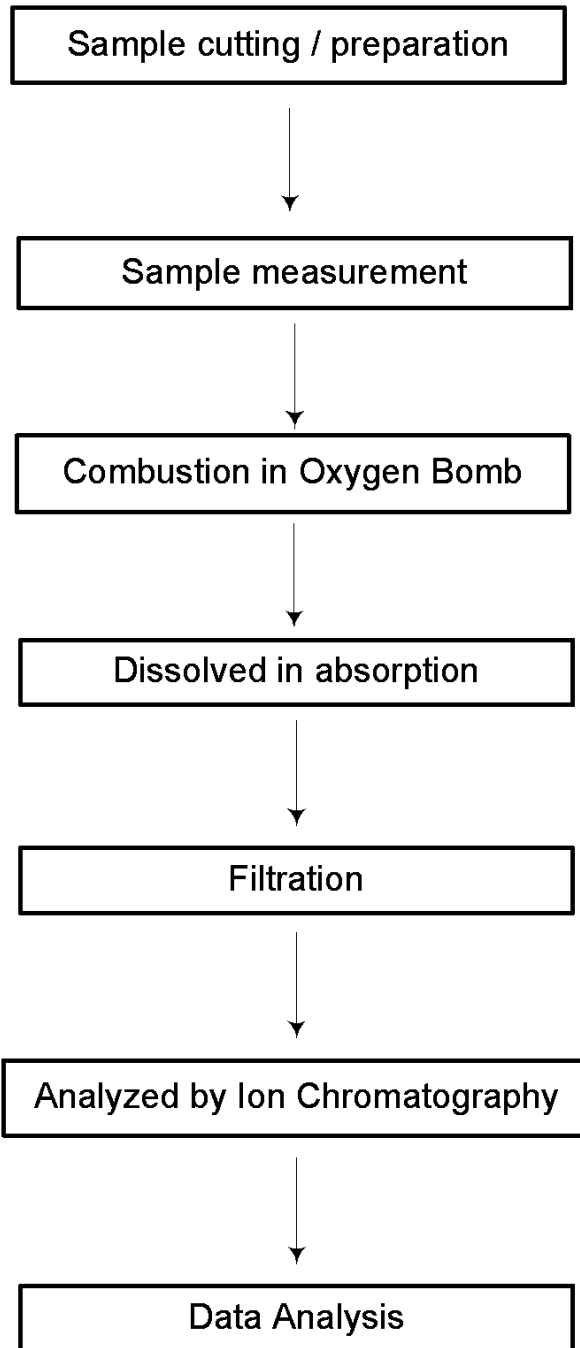
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Flow Chart of Halogen Test by Combustion Ion Chromatography:



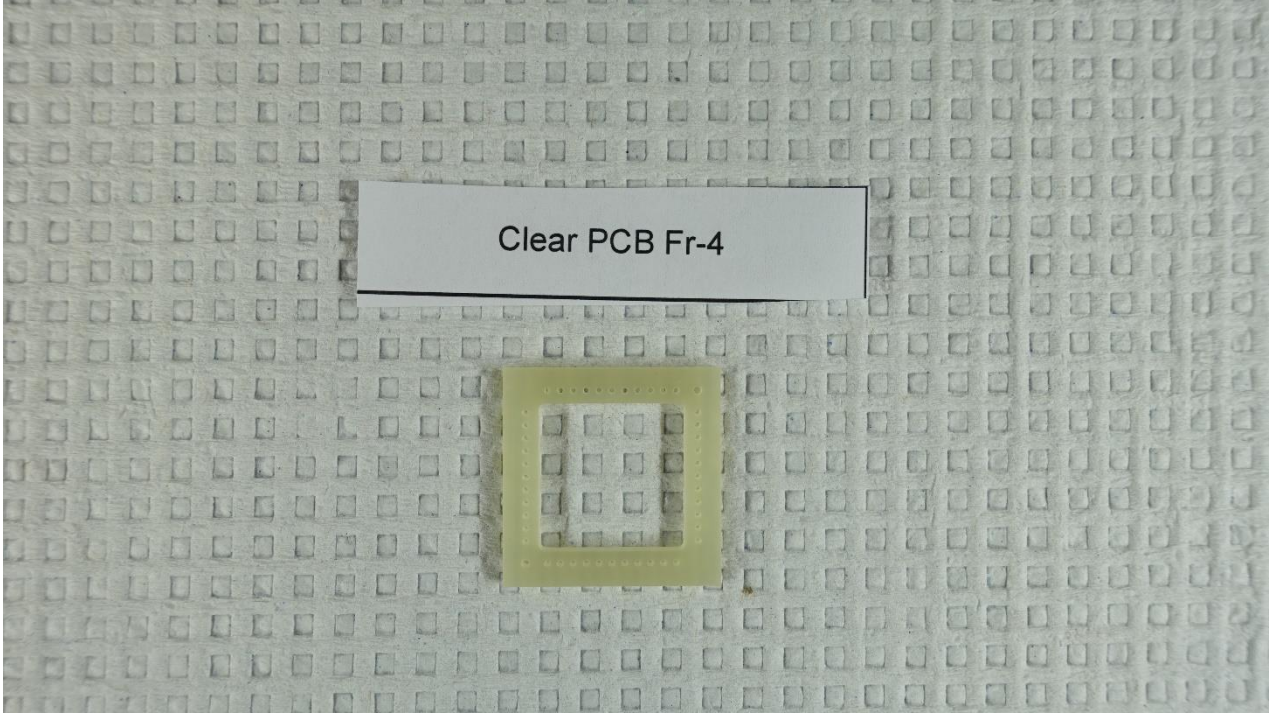
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Halogen Testing Flow Chart (EN 14582):



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Sample Photo(s):



SGS authenticates the photo(s) on the original report only

*** End of Report ***

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