



Test Report

No. 4846862 – CH60

Date: December 8, 2021

Page 1 of 6

Samtec Inc.
520 Park East Blvd.
New Albany, IN 47150
United States

The following sample(s) was/were submitted and identified by/on behalf of the client as:

Solder (lead-free) Color = Silver Metallic
Model/Part No.: Solder (lead-free)
Country of Destination: USA

Sample Received Date: 11/18/2021

Testing Period: 11/18/2021 – 12/01/2021

Test Requested : Please refer to the result summary.

Test Method & Results : Please refer to next page(s).

Result Summary :

Test Requested	Conclusion
1. RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU	PASS

Signed for and on behalf of SGS North America, Inc.

Prepared By:

Ivan Chan
Senior Laboratory manager, Chemistry laboratory

Nandani Goolsarran
Technical Report Writer, Chemistry Laboratory

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1. RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU
Testing was done at an SGS Affiliate Laboratory:

Specimen No.	SGS Sample ID	Description
1	HKT21-058375.002	Silvery metal

Remarks :

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

Test Method : With reference to IEC 62321-4:2013+A1:2017, IEC62321-5:2013 and IEC62321-6:2015, analyzed by ICP-OES and GC-MS. (Decision Rule: please refer to appendix 1: Category 1) With reference to IEC62321-7-1:2015, analyzed by UV-Vis. (Decision Rule: please refer to appendix 1: Category 4)

Test Item(s)	Limit	Unit	MDL	002
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	5	63
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI)) ▼	-	µg/cm ²	0.10	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND

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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series

http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101::::FSP_ORG_ID,FSP_LANG_ID:1258637,25

(2) ▼ = a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 μ g/cm². The sample coating is considered to contain Cr(VI)

b. The sample is negative for Cr(VI) if Cr(VI) is ND (concentration less than 0.10 μ g/cm²).

The coating is considered a non-Cr(VI) based coating

c. The result between 0.10 μ g/cm² and 0.13 μ g/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination

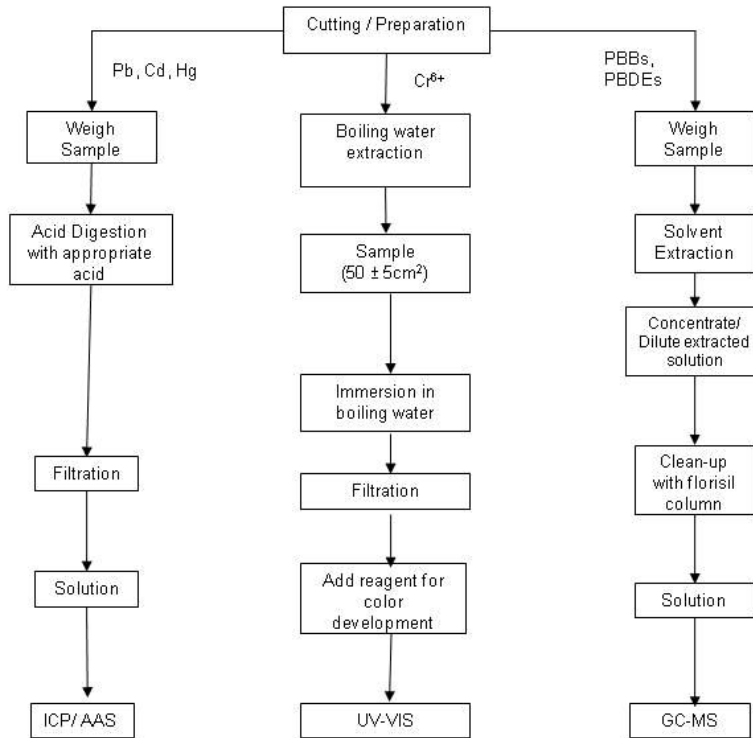
Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.

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Appendix 1

Category	Decision Rule Statement
1	The decision rule for conformity reporting is based on the non-binary statement with guard band (is equal to the expanded measurement uncertainty with a 95% coverage probability, w = U95) in ILAC-G8:09/2019 Clause 4.2.3. A. "Pass - the measured value is within (or below / above) the acceptance limit, where the acceptance limit is below / above to the guard band." or "Pass - The measured values were observed in tolerance at the points tested. The specific false accept risk is up to 2.5%." B. "Conditional Pass - The measured values were observed in tolerance at the points tested. However, a portion of the expanded measurement uncertainty intervals about one or more measured values exceeded / out of tolerance. When the measured result is close to the tolerance, the specific false accept risk is up to 50%." C. "Conditional Fail - One or more measured values were observed out of tolerance at the points tested. However, a portion of the expanded measurement uncertainty intervals about one or more measured values were in tolerance. When the measured result is close to the tolerance, the specific false reject risk is up to 50%." D. "Fail - the measured value is out of (or below / above) the tolerance limit added / subtracted to the guard band." or "Fail - One or more measured values were observed out of tolerance at the points tested". The specific false reject risk is up to 2.5%.
2	The decision rule for conformity reporting is based on BS EN 1811:2011+A1:2015: Reference test method for release of nickel from all post assemblies which are inserted into pierced parts of the human body and articles intended to come into direct and prolonged contact with the skin in Section 9.2 interpretation of results.
3	The decision rule for conformity reporting is based on the general consideration of simple acceptance as stated in ISO/IEC Guide 98-3: "Uncertainty of measurement - Part 3: Guide to the expression of uncertainty in measurement (GUM 1995)", and more specifically for analytical measurements to the EURACHEM/CITAC Guide 2012 "Quantifying Uncertainty in Analytical Measurement".
4	The decision rule for conformity reporting is according to the IEC 62321-7-1 Edition 1.0 2015-09 Section 7: Table 1-(comparison to standard and interpretation of result)
5	The decision rule for conformity reporting is according to the IEC 62321-3-1 Edition 1.0 2013-06 Annex A.3 interpretation of result.
6	The decision rule for conformity reporting is according to the GB/T 26125-2011 Annex A to H
7	The decision rule for conformity reporting is according to the requested specification or standard (ASTM F963-17 section 4.3.5)
8	The decision rule for conformity reporting is according to the requested specification or standard (AS/NZS ISO 8124 Part 3 section 4.2)
Remark	If the decision rule is not feasible to be used and the uncertainty of the result is able to be provided, the uncertainty range of the result will be shown in the report. Otherwise, only result will be shown in the report.

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The metallic samples were dissolved totally by pre-conditioning method according to above flow chart for Cd, Pb and Hg contents analysis.

Operator : Chiu Kan Yuen/ Tang Koon Pang (Acid digestion)
Nick Liu (Hexavalent Chromium)
Kent Wan (PBBs and PBDEs)

Section Chief : Chan Chun Kit (Dickson Chan)

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Sample photo:

Photo was Taken at an SGS Affiliate Laboratory:



HKTEC2105837502

HKT21-058375.002

SGS authenticate the photo on original report only

*** End of Report ***

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