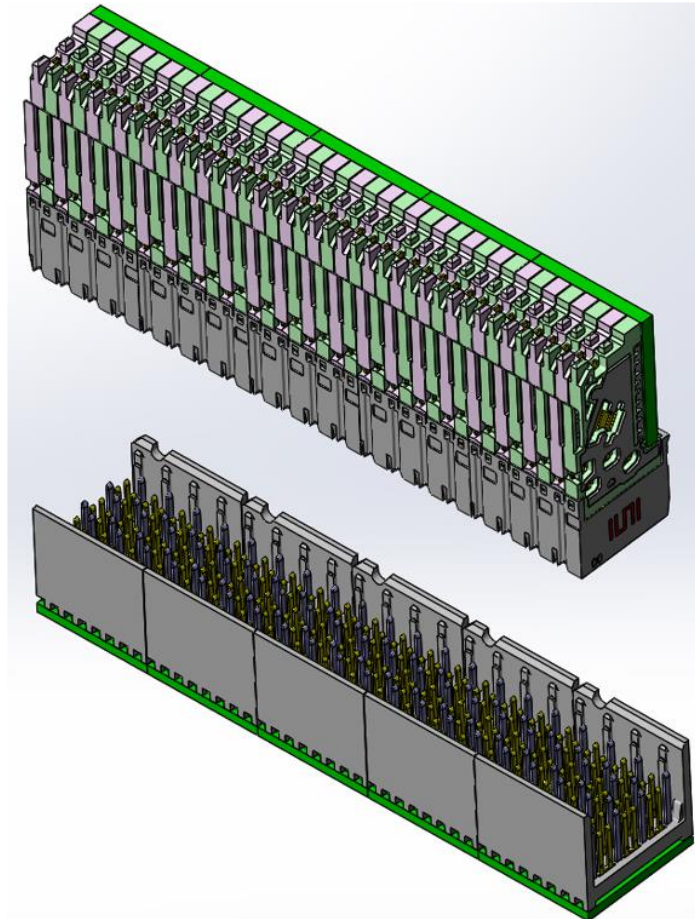




Project Number: Intermateability Qualification Test Report	Tracking Code: 1688927_Report_Rev_1
Requested by: Corey Rose	Date: 1/6/2020
Part #: HDTF-3-08-S-RA-HS-100/HDTM-3-08-1-S-VT-0-1/AX310-00172/923-300E-40D	
Part description: HDTF/HDTM (5 connectors per test boards)	Tech: Aaron McKim
Test Start: 10/8/2018	Test Completed: 12/18/2018



(FIVE CONNECTORS MOUNTED PER TEST BOARD)

INTERMATEABILITY QUALIFICATION TEST REPORT
HDTF/HDTM
SAMTEC: HDTF-3-08-S-RA-HS-100/HDTM-3-08-1-S-VT-0-1
AMPHENOL: AX310-00172/923-300E-40D

Tracking Code: 1688927_Report_Rev_1	Part #: HDTF-3-08-S-RA-HS-100/HDTM-3-08-1-S-VT-0-1/ AX310-00172/923-300E-40D
Part description: HDTF/HDTM (5 connectors per test boards)	

REVISION HISTORY

DATA	REV.NUM.	DESCRIPTION	ENG
1/6/2020	1	Initial Issue	KH

CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

All contents contained herein are the property of Samtec. No portion of this report, in part or in full shall be reproduced without prior written approval of Samtec.

SCOPE

To perform the following tests: Design Qualification test. Please see test plan.

APPLICABLE DOCUMENTS

Standards: EIA Publication 364

TEST SAMPLES AND PREPARATION

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) Parts not intended for testing LLCR are visually inspected and cleaned if necessary.
- 4) Any additional preparation will be noted in the individual test sequences.
- 5) Samtec Test PCBs used: PCB-108355-TST/PCB-108434-TST

FLOWCHARTS**Thermal Shock/Humidity/Dust/Durability**

<u>Group 1</u>		<u>Group 2</u>		<u>Group 3</u>		<u>Group 4</u>	
HDTF-3-08-S-RA-HS-100 HDTM-3-08-1-S-VT-0-1 200 Points Samtec -RA Mated To Samtec -VT		AX310-00172 HDTM-3-08-1-S-VT-0-1 200 Points Amphenol -RA Mated To Samtec -VT		HDTF-3-08-S-RA-HS-100 923-300E-40D 200 Points Samtec -RA Mated To Amphenol -VT		AX310-00172 923-300E-40D 200 Points Amphenol -RA Mated To Amphenol -VT	
Step	Description	Step	Description	Step	Description	Step	Description
1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>
2.	Mating/Unmating Force (3) - Non Standard	2.	Mating/Unmating Force (3) - Non Standard	2.	Mating/Unmating Force (3) - Non Standard	2.	Mating/Unmating Force (3) - Non Standard
3.	LLCR (2)	3.	LLCR (2)	3.	LLCR (2)	3.	LLCR (2)
4.	Cycles Quantity = 250 Cycles	4.	Cycles Quantity = 250 Cycles	4.	Cycles Quantity = 250 Cycles	4.	Cycles Quantity = 250 Cycles
5.	LLCR (2) Max Delta = 10 mOhm	5.	LLCR (2) Max Delta = 10 mOhm	5.	LLCR (2) Max Delta = 10 mOhm	5.	LLCR (2) Max Delta = 10 mOhm
6.	Dust <i>Note: EIA-364-91 Composition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>	6.	Dust <i>Note: EIA-364-91 Composition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>	6.	Dust <i>Note: EIA-364-91 Composition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>	6.	Dust <i>Note: EIA-364-91 Composition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>
7.	LLCR (2) Max Delta = 10 mOhm	7.	LLCR (2) Max Delta = 10 mOhm	7.	LLCR (2) Max Delta = 10 mOhm	7.	LLCR (2) Max Delta = 10 mOhm
8.	Thermal Shock (4) - Non Standard	8.	Thermal Shock (4) - Non Standard	8.	Thermal Shock (4) - Non Standard	8.	Thermal Shock (4) - Non Standard
9.	LLCR (2) Max Delta = 10 mOhm	9.	LLCR (2) Max Delta = 10 mOhm	9.	LLCR (2) Max Delta = 10 mOhm	9.	LLCR (2) Max Delta = 10 mOhm
10.	Humidity (1) - Non Standard	10.	Humidity (1) - Non Standard	10.	Humidity (1) - Non Standard	10.	Humidity (1) - Non Standard
11.	LLCR (2) Max Delta = 10 mOhm	11.	LLCR (2) Max Delta = 10 mOhm	11.	LLCR (2) Max Delta = 10 mOhm	11.	LLCR (2) Max Delta = 10 mOhm
12.	Mating/Unmating Force (3) - Non Standard	12.	Mating/Unmating Force (3) - Non Standard	12.	Mating/Unmating Force (3) - Non Standard	12.	Mating/Unmating Force (3) - Non Standard

(1) Humidity = Other

Test Condition = C (500 Hours)
Test Method = III (+25°C to +65°C @ 80% RH to 98% RH)
EIA-364-31C minimum 50 cycles and minimum 500 hours.

(2) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max

(3) Mating/Unmating Force = Other

EIA-364-13 rate of 0.5" per minute

(4) Thermal Shock = Other

Exposure Time at Temperature Extremes = 1/2 Hour
Method A, Test Condition = II (-65°C to +105°C)
Test Duration = (5 Cycles)
EIA-364-TP32B

FLOWCHARTS Continued**Temperature Life**

<u>Group 1</u>		<u>Group 2</u>		<u>Group 3</u>		<u>Group 4</u>	
HDTF-3-08-S-RA-HS-100 HDTM-3-08-1-S-VT-0-1 200 Points Samtec -RA Mated To Samtec -VT		AX310-00172 HDTM-3-08-1-S-VT-0-1 200 Points Amphenol -RA Mated To Samtec -VT		HDTF-3-08-S-RA-HS-100 923-300E-40D 200 Points Samtec -RA Mated To Amphenol -VT		AX310-00172 923-300E-40D 200 Points Amphenol -RA Mated To Amphenol -VT	
Step	Description	Step	Description	Step	Description	Step	Description
1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>
2.	Mating/Unmating Force (2) - Non Standard	2.	Mating/Unmating Force (2) - Non Standard	2.	Mating/Unmating Force (2) - Non Standard	2.	Mating/Unmating Force (2) - Non Standard
3.	LLCR (4)	3.	LLCR (4)	3.	LLCR (4)	3.	LLCR (4)
4.	Thermal Age (3) - Non Standard	4.	Thermal Age (3) - Non Standard	4.	Thermal Age (3) - Non Standard	4.	Thermal Age (3) - Non Standard
5.	LLCR (4) Max Delta = 10 mOhm	5.	LLCR (4) Max Delta = 10 mOhm	5.	LLCR (4) Max Delta = 10 mOhm	5.	LLCR (4) Max Delta = 10 mOhm
6.	Mating/Unmating Force (2) - Non Standard	6.	Mating/Unmating Force (2) - Non Standard	6.	Mating/Unmating Force (2) - Non Standard	6.	Mating/Unmating Force (2) - Non Standard
7.	LLCR (4) Max Delta = 10 mOhm	7.	LLCR (4) Max Delta = 10 mOhm	7.	LLCR (4) Max Delta = 10 mOhm	7.	LLCR (4) Max Delta = 10 mOhm

(1) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max(2) Mating/Unmating Force = Other
EIA-364-13 rate of 0.5" per minute.(3) Thermal Age = Other
Test Condition = 4 (105°C)
Time Condition = A (1000 Hours)
EIA-364-17

FLOWCHARTS Continued**Vibration And Mechanical Shock With Durability**

<u>Group 1</u> HDTF-3-08-S-RA-HS-100 HDTM-3-08-1-S-VT-0-1 200 Points Samtec -RA Mated To Samtec -VT		<u>Group 2</u> AX310-00172 HDTM-3-08-1-S-VT-0-1 200 Points Amphenol -RA Mated To Samtec -VT		<u>Group 3</u> HDTF-3-08-S-RA-HS-100 923-300E-40D 200 Points Samtec -RA Mated To Amphenol -VT		<u>Group 4</u> AX310-00172 923-300E-40D 200 Points Amphenol -RA Mated To Amphenol -VT	
Step	Description	Step	Description	Step	Description	Step	Description
1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>	1.	Visual Inspection <i>Note: Check for lifted beams.</i>
2.	Mating/Unmating Force (2) - Non Standard	2.	Mating/Unmating Force (2) - Non Standard	2.	Mating/Unmating Force (2) - Non Standard	2.	Mating/Unmating Force (2) - Non Standard
3.	LLCR (1)	3.	LLCR (1)	3.	LLCR (1)	3.	LLCR (1)
4.	Cycles Quantity = 100 Cycles	4.	Cycles Quantity = 100 Cycles	4.	Cycles Quantity = 100 Cycles	4.	Cycles Quantity = 100 Cycles
5.	LLCR (1) Max Delta = 10 mOhm	5.	LLCR (1) Max Delta = 10 mOhm	5.	LLCR (1) Max Delta = 10 mOhm	5.	LLCR (1) Max Delta = 10 mOhm
6.	Dust <i>Note: EIA-364-91 Coposition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>	6.	Dust <i>Note: EIA-364-91 Coposition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>	6.	Dust <i>Note: EIA-364-91 Coposition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>	6.	Dust <i>Note: EIA-364-91 Coposition 1 Benign, per section 9 GR-1217-CORE Telcordia</i>
7.	LLCR (1) Max Delta = 10 mOhm	7.	LLCR (1) Max Delta = 10 mOhm	7.	LLCR (1) Max Delta = 10 mOhm	7.	LLCR (1) Max Delta = 10 mOhm
8.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On X axis.</i>	8.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On X axis.</i>	8.	Nanosecond Event Detection (Mechanical Shock) (4) - Non Standard <i>Note: On X axis.</i>	8.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On X axis.</i>
9.	LLCR (1) Max Delta = 10 mOhm	9.	LLCR (1) Max Delta = 10 mOhm	9.	LLCR (1) Max Delta = 10 mOhm	9.	LLCR (1) Max Delta = 10 mOhm
10.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On Y axis.</i>	10.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On Y axis.</i>	10.	Nanosecond Event Detection (Mechanical Shock) (4) - Non Standard <i>Note: On Y axis.</i>	10.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On Y axis.</i>
11.	LLCR (1) Max Delta = 10 mOhm	11.	LLCR (1) Max Delta = 10 mOhm	11.	LLCR (1) Max Delta = 10 mOhm	11.	LLCR (1) Max Delta = 10 mOhm
12.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On Z axis.</i>	12.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On Z axis.</i>	12.	Nanosecond Event Detection (Mechanical Shock) (4) - Non Standard <i>Note: On Z axis.</i>	12.	Nanosecond Event Detection (Mechanical Shock) (3) - Non Standard <i>Note: On Z axis.</i>
13.	LLCR (1) Max Delta = 10 mOhm	13.	LLCR (1) Max Delta = 10 mOhm	13.	LLCR (1) Max Delta = 10 mOhm	13.	LLCR (1) Max Delta = 10 mOhm
14.	Nanosecond Event Detection (Random Vibration) (5) - Non Standard	14.	Nanosecond Event Detection (Random Vibration) (5) - Non Standard	14.	Nanosecond Event Detection (Random Vibration) (5) - Non Standard	14.	Nanosecond Event Detection (Random Vibration) (5) - Non Standard

Part description: HDTF/HDTM (5 connectors per test boards)

15. LLCR (1) Max Delta = 10 mOhm	15. LLCR (1) Max Delta = 10 mOhm	15. LLCR (1) Max Delta = 10 mOhm	15. LLCR (1) Max Delta = 10 mOhm
16. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Y axis.	16. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Y axis.	16. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Y axis.	16. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Y axis.
17. LLCR (1) Max Delta = 10 mOhm	17. LLCR (1) Max Delta = 10 mOhm	17. LLCR (1) Max Delta = 10 mOhm	17. LLCR (1) Max Delta = 10 mOhm
18. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Z axis.	18. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Z axis.	18. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Z axis.	18. Nanosecond Event Detection (Random Vibration) (4) - Non Standard Note: On Z axis.
19. LLCR (1) Max Delta = 10 mOhm	19. LLCR (1) Max Delta = 10 mOhm	19. LLCR (1) Max Delta = 10 mOhm	19. LLCR (1) Max Delta = 10 mOhm
20. Cycles Quantity = 100 Cycles	20. Cycles Quantity = 100 Cycles	20. Cycles Quantity = 100 Cycles	20. Cycles Quantity = 100 Cycles
21. Mating/Unmating Force (2) - Non Standard	21. Mating/Unmating Force (2) - Non Standard	21. Mating/Unmating Force (2) - Non Standard	21. Mating/Unmating Force (2) - Non Standard
22. LLCR (1) Max Delta = 10 mOhm	22. LLCR (1) Max Delta = 10 mOhm	22. LLCR (1) Max Delta = 10 mOhm	22. LLCR (1) Max Delta = 10 mOhm

(1) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max

(2) Mating/Unmating Force = Other

EIA-364-13 Rate of 0.5" per minute

(3) Nanosecond Event Detection (Mechanical Shock) = Other

Use EIA-364-87 for Nanosecond Event Detection:
Test Condition = F (50 nanoseconds at 10 ohms)
Use EIA-364-27 for Mechanical Shock:

Test Condition = H (30 G Peak, 11 milliseconds, Half Sine)
Number of Shocks = 3 Per Direction, Per Axis, 18 Total

(4) Nanosecond Event Detection (Random Vibration) = Other

Use EIA-364-87 for Nanosecond Event Detection:
Test Condition = F (50 nanoseconds at 10 ohms)
Use EIA-364-TB28E for Random Vibration:
Condition = VA (5.35g RMS Average, 2 Hours/Axis)

ATTRIBUTE DEFINITIONS

The following is a brief, simplified description of attributes.

THERMAL:

- 1) EIA-364-17, *Temperature Life with or without Electrical Load Test Procedure for Electrical Connectors*.
- 2) Test Condition at 105° C.
- 3) Test Time Condition A for 1000 hours.
- 4) All test samples are pre-conditioned at ambient.
- 5) All test samples are exposed to environmental stressing in the mated condition.

THERMAL SHOCK:

- 1) EIA-364-32, *Thermal Shock (Temperature Cycling) Test Procedure for Electrical Connectors*.
- 2) Test Condition II: -65°C to +105°C
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Number of Cycles: 5
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

HUMIDITY:

- 1) Reference document: EIA-364-31C, *Humidity Test Procedure for Electrical Connectors*.
- 2) Test Condition C, 500 Hours.
- 3) Method III, +25° C to + 65° C, 80%RH to 98%RH.
- 4) All samples are pre-conditioned at ambient.
- 5) All test samples are exposed to environmental stressing in the mated condition.

MECHANICAL SHOCK (Specified Pulse):

- 1) Reference document: EIA-364-27, *Mechanical Shock Test Procedure for Electrical Connectors*
- 2) Test Condition: H
- 3) Peak Value: 30 G
- 4) Duration: 11 Milliseconds
- 5) Wave Form: Half Sine
- 6) Number of Shocks: 3 Per Direction, Per Axis (18 Total)

VIBRATION:

- 1) Reference document: EIA-364-28, *Vibration Test Procedure for Electrical Connectors*
- 2) Test Condition V, Letter A
- 3) Power Spectral Density: 0.02 G² / Hz
- 4) G 'RMS': 5.35
- 5) Frequency: 50 to 2000 Hz
- 6) Duration: 2.0 Hours per axis (3 axis total)

NANOSECOND-EVENT DETECTION:

- 1) Reference document: EIA-364-87, *Nanosecond-Event Detection for Electrical Connectors*
- 2) Prior to test, the samples were characterized to assure the low nanosecond event being monitored will trigger the detector.
- 3) After characterization it was determined the test samples could be monitored for 50 nanosecond events

ATTRIBUTE DEFINITIONS Continued

The following is a brief, simplified description of attributes

MATING/UNMATING:

- 1) Reference document: EIA-364-13, *Mating and Unmating Forces Test Procedure for Electrical Connectors*.
- 2) The full insertion position was to within 0.003" to 0.004" of the plug bottoming out in the receptacle to prevent damage to the system under test.
- 3) One of the mating parts is secured to a floating X-Y table to prevent damage during cycling.

LLCR:

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.0$ to $+7.5$ mOhms: -----Minor
 - c. $+7.6$ to $+10.0$ mOhms: -----Acceptable
 - d. $+10.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $>+1000$ mOhms: -----Open Failure

RESULTS**Mating – Unmating Forces****Thermal Shock/Humidity/Dust/Durability Group****Samtec to Samtec**

- **Initial**
 - **Mating**
 - **Min** -----27.57 lbs
 - **Max** -----28.13 lbs
 - **Unmating**
 - **Min** -----24.16 lbs
 - **Max** -----25.56 lbs
- **After Humidity**
 - **Mating**
 - **Min** -----25.92 lbs
 - **Max** -----27.61 lbs
 - **Unmating**
 - **Min** -----22.54 lbs
 - **Max** -----22.82 lbs

Amphenol-RA to Samtec-VT

- **Initial**
 - **Mating**
 - **Min** -----38.36 lbs
 - **Max** -----42.23 lbs
 - **Unmating**
 - **Min** -----29.12 lbs
 - **Max** -----30.13 lbs
- **After Humidity**
 - **Mating**
 - **Min** -----36.40 lbs
 - **Max** -----40.24 lbs
 - **Unmating**
 - **Min** -----31.88 lbs
 - **Max** -----34.07 lbs

Samtec-RA to Amphenol-VT

- **Initial**
 - **Mating**
 - **Min** -----23.23 lbs
 - **Max** -----23.55 lbs
 - **Unmating**
 - **Min** -----17.03 lbs
 - **Max** -----18.89 lbs
- **After Humidity**
 - **Mating**
 - **Min** -----19.98 lbs
 - **Max** -----20.58 lbs
 - **Unmating**
 - **Min** -----16.98 lbs
 - **Max** -----17.63 lbs

RESULTS**Mating – Unmating Forces****Thermal Shock/Humidity/Dust/Durability Group****Amphenol to Amphenol**

- **Initial**
 - **Mating**
 - **Min** -----29.46 lbs
 - **Max** -----30.46 lbs
 - **Unmating**
 - **Min** -----19.56 lbs
 - **Max** -----21.14 lbs
- **After Humidity**
 - **Mating**
 - **Min** -----27.20 lbs
 - **Max** -----27.75 lbs
 - **Unmating**
 - **Min** -----20.47 lbs
 - **Max** -----21.02 lbs

Temperature Life Group**Samtec to Samtec**

- **Initial**
 - **Mating**
 - **Min** -----28.13 lbs
 - **Max** -----28.25 lbs
 - **Unmating**
 - **Min** -----22.65 lbs
 - **Max** -----23.33 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----19.61 lbs
 - **Max** -----19.69 lbs
 - **Unmating**
 - **Min** -----16.10 lbs
 - **Max** -----16.96 lbs

Amphenol-RA to Samtec-VT

- **Initial**
 - **Mating**
 - **Min** -----38.54 lbs
 - **Max** -----39.34 lbs
 - **Unmating**
 - **Min** -----28.61 lbs
 - **Max** -----32.09 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----25.96 lbs
 - **Max** -----26.60 lbs
 - **Unmating**
 - **Min** -----22.31 lbs
 - **Max** -----24.08 lbs

RESULTS Continued**Mating – Unmating Forces****Temperature Life Group****Samtec-RA to Amphenol-VT**

- **Initial**
 - **Mating**
 - **Min** -----22.56 lbs
 - **Max** -----23.12 lbs
 - **Unmating**
 - **Min** -----18.89 lbs
 - **Max** -----19.72 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----15.94 lbs
 - **Max** -----16.01 lbs
 - **Unmating**
 - **Min** -----13.59 lbs
 - **Max** -----13.79 lbs

Amphenol to Amphenol

- **Initial**
 - **Mating**
 - **Min** -----29.24 lbs
 - **Max** -----29.38 lbs
 - **Unmating**
 - **Min** -----18.86 lbs
 - **Max** -----20.55 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----19.96 lbs
 - **Max** -----20.51 lbs
 - **Unmating**
 - **Min** -----16.62 lbs
 - **Max** -----16.63 lbs

RESULTS Continued**Mating – Unmating Forces****Vibration And Mechanical Shock With Durability Group****Samtec to Samtec**

- **Initial**
 - **Mating**
 - **Min** -----28.13 lbs
 - **Max** -----28.25 lbs
 - **Unmating**
 - **Min** -----22.65 lbs
 - **Max** -----23.33 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----19.61 lbs
 - **Max** -----19.69 lbs
 - **Unmating**
 - **Min** -----16.10 lbs
 - **Max** -----16.96 lbs

Amphenol-RA to Samtec-VT

- **Initial**
 - **Mating**
 - **Min** -----38.54 lbs
 - **Max** -----39.34 lbs
 - **Unmating**
 - **Min** -----28.61 lbs
 - **Max** -----32.09 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----25.96 lbs
 - **Max** -----26.60 lbs
 - **Unmating**
 - **Min** -----22.31 lbs
 - **Max** -----24.08 lbs

Samtec-RA to Amphenol-VT

- **Initial**
 - **Mating**
 - **Min** -----22.56 lbs
 - **Max** -----23.12 lbs
 - **Unmating**
 - **Min** -----18.89 lbs
 - **Max** -----19.72 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----15.94 lbs
 - **Max** -----16.01 lbs
 - **Unmating**
 - **Min** -----13.59 lbs
 - **Max** -----13.79 lbs

RESULTS Continued**Mating – Unmating Forces****Vibration And Mechanical Shock With Durability Group****Amphenol to Amphenol**

- **Initial**
 - **Mating**
 - **Min** -----29.24 lbs
 - **Max** -----29.38 lbs
 - **Unmating**
 - **Min** -----18.86 lbs
 - **Max** -----20.55 lbs
- **After Thermal**
 - **Mating**
 - **Min** -----19.96 lbs
 - **Max** -----20.51 lbs
 - **Unmating**
 - **Min** -----16.62 lbs
 - **Max** -----16.63 lbs

RESULTS Continued**LLCR Temperature Life Group (218 signal and 110 ground LLCR test points)****Samtec to Samtec****Signal Pin**

- **Initial** ----- 17.36 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

Ground Pin

- **Initial** ----- 13.53 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Temperature Life Group (218 signal and 110 ground LLCR test points)****Amphenol-RA to Samtec-VT****Signal Pin**

- **Initial** ----- 18.05 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

Ground Pin

- **Initial** ----- 15.80 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Temperature Life Group (218 signal and 110 ground LLCR test points)****Samtec-RA to Amphenol-VT****Signal Pin**

- **Initial** ----- 19.58 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 200 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 13 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 5 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

Ground Pin

- **Initial** ----- 13.12 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 108 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 1 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 1 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Temperature Life Group (218 signal and 110 ground LLCR test points)****Amphenol to Amphenol****Signal Pin**

- **Initial** ----- 18.40 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 202 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 9 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 7 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

Ground Pin

- **Initial** ----- 15.25 mOhms Max
- **Thermal Aging**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **1 cycle**
 - <= +5.0 mOhms ----- 107 Points ----- Stable
 - +5.1 to +7.5 mOhms ----- 1 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 2 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Thermal Shock/Humidity/Dust/Durability Group (218 signal and 110 ground LLCR test points)****Samtec to Samtec****Signal Pin**

- **Initial** ----- 17.49 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**Ground Pin**

- **Initial** ----- 13.10 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms ----- 109 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 1 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Thermal Shock/Humidity/Dust/Durability Group (218 signal and 110 ground LLCR test points)****Amphenol-RA to Samtec-VT****Signal Pin**

- **Initial** ----- 18.23 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**Ground Pin**

- **Initial** ----- 13.76 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Thermal Shock/Humidity/Dust/Durability Group (218 signal and 110 ground LLCR test points)****Samtec-RA to Amphenol-VT****Signal Pin**

- **Initial** ----- 18.00 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

RESULTS Continued**Ground Pin**

- **Initial** ----- 12.56 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Thermal Shock/Humidity/Dust/Durability Group (218 signal and 110 ground LLCR test points)****Amphenol to Amphenol****Signal Pin**

- **Initial** ----- 18.37 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms-----218 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

RESULTS Continued**Ground Pin**

- **Initial** ----- 15.30 mOhms Max
- **Durability, 250 Cycles**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Dust**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
 - <= +5.0 mOhms ----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

RESULTS Continued**LLCR Vibration And Mechanical Shock With Durability Group (218 signal and 110 ground LLCR test points)****Samtec to Samtec****Signal Pin**

- **Initial** ----- 18.03 mOhms Max
- **Durability, 100 Cycles**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----218 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

Ground Pin

- **Initial**----- 13.76 mOhms Max
- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Z**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

- **Vibe Z**
 - <= +5.0 mOhms----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Durability, 100 Cycles**
 - <= +5.0 mOhms----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

Mechanical Shock & Random Vibration:

- **Shock**
 - No Damage----- Pass
 - 50 Nanoseconds ----- Pass
- **Vibration**
 - No Damage----- Pass
 - 50 Nanoseconds ----- Pass

RESULTS Continued**LLCR Vibration And Mechanical Shock With Durability Group (218 signal and 110 ground LLCR test points)
Amphenol-RA to Samtec-VT****Signal Pin**

- **Initial** ----- 18.87 mOhms Max
- **Durability, 100 Cycles**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----218 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

Ground Pin

- **Initial**----- 14.27 mOhms Max
- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Z**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

- **Vibe Z**
 - <= +5.0 mOhms----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Durability, 100 Cycles**
 - <= +5.0 mOhms----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

Mechanical Shock & Random Vibration:

- **Shock**
 - No Damage----- Pass
 - 50 Nanoseconds ----- Pass
- **Vibration**
 - No Damage----- Pass
 - 50 Nanoseconds ----- Pass

RESULTS Continued**LLCR Vibration And Mechanical Shock With Durability Group (218 signal and 110 ground LLCR test points)
Samtec-RA to Amphenol -VT****Signal Pin**

- **Initial** ----- 18.54 mOhms Max
- **Durability, 100 Cycles**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----218 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

Ground Pin

- **Initial**----- 13.41 mOhms Max
- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Z**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

- **Vibe Z**
 - **<= +5.0 mOhms----- 110 Points ----- Stable**
 - **+5.0 to +7.5 mOhms -----0 Points ----- Minor**
 - **+7.5 to +10.0 mOhms -----0 Points ----- Acceptable**
 - **+10.0 to +50.0 mOhms -----0 Points ----- Marginal**
 - **+50.0 to +1000 mOhms-----0 Points ----- Unstable**
 - **>+1000 mOhms-----0 Points ----- Open Failure**
- **Durability, 100 Cycles**
 - **<= +5.0 mOhms----- 110 Points ----- Stable**
 - **+5.0 to +7.5 mOhms -----0 Points ----- Minor**
 - **+7.5 to +10.0 mOhms -----0 Points ----- Acceptable**
 - **+10.0 to +50.0 mOhms -----0 Points ----- Marginal**
 - **+50.0 to +1000 mOhms-----0 Points ----- Unstable**
 - **>+1000 mOhms-----0 Points ----- Open Failure**

Mechanical Shock & Random Vibration:

- **Shock**
 - **No Damage----- Pass**
 - **50 Nanoseconds ----- Pass**
- **Vibration**
 - **No Damage----- Pass**
 - **50 Nanoseconds ----- Pass**

RESULTS Continued**LLCR Vibration And Mechanical Shock With Durability Group (218 signal and 110 ground LLCR test points)****Amphenol to Amphenol****Signal Pin**

- **Initial** ----- 18.36 mOhms Max
- **Durability, 100 Cycles**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Shock Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe X**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Y**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure
- **Vibe Z**
 - <= +5.0 mOhms ----- 218 Points ----- Stable
 - +5.0 to +7.5 mOhms ----- 0 Points ----- Minor
 - +7.5 to +10.0 mOhms ----- 0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms ----- 0 Points ----- Marginal
 - +50.0 to +1000 mOhms ----- 0 Points ----- Unstable
 - >+1000 mOhms ----- 0 Points ----- Open Failure

- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----218 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

Ground Pin

- **Initial**----- 13.21 mOhms Max
- **Durability, 100 Cycles**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Shock Z**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe X**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure
- **Vibe Y**
 - $\leq +5.0$ mOhms-----110 Points----- Stable
 - $+5.0$ to $+7.5$ mOhms -----0 Points----- Minor
 - $+7.5$ to $+10.0$ mOhms -----0 Points----- Acceptable
 - $+10.0$ to $+50.0$ mOhms -----0 Points----- Marginal
 - $+50.0$ to $+1000$ mOhms-----0 Points----- Unstable
 - $>+1000$ mOhms-----0 Points----- Open Failure

- **Vibe Z**
 - <= +5.0 mOhms----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure
- **Durability, 100 Cycles**
 - <= +5.0 mOhms----- 110 Points ----- Stable
 - +5.0 to +7.5 mOhms -----0 Points ----- Minor
 - +7.5 to +10.0 mOhms -----0 Points ----- Acceptable
 - +10.0 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.0 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

Mechanical Shock & Random Vibration:

- **Shock**
 - No Damage----- Pass
 - 50 Nanoseconds ----- Pass
- **Vibration**
 - No Damage----- Pass
 - 50 Nanoseconds ----- Pass

DATA SUMMARIES**MATING/UNMATING:
Temperature Life Group
Samtec to Samtec**

	Initial				After Thermals			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	125.10	28.13	100.74	22.65	87.22	19.61	71.62	16.10
Maximum	125.67	28.25	103.77	23.33	87.59	19.69	75.44	16.96
Average	125.39	28.19	102.26	22.99	87.41	19.65	73.53	16.53
St Dev	0.40	0.09	2.15	0.48	0.27	0.06	2.70	0.61
Count	2	2	2	2	2	2	2	2

Amphenol-RA to Samtec-VT

	Initial				After Thermals			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	171.43	38.54	127.28	28.61	115.46	25.96	99.22	22.31
Maximum	174.99	39.34	142.72	32.09	118.30	26.60	107.09	24.08
Average	173.21	38.94	135.00	30.35	116.88	26.28	103.15	23.19
St Dev	2.52	0.57	10.92	2.46	2.01	0.45	5.56	1.25
Count	2	2	2	2	2	2	2	2

Samtec-RA to Amphenol-VT

	Initial				After Thermals			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	100.36	22.56	84.03	18.89	70.88	15.94	60.44	13.59
Maximum	102.82	23.12	87.71	19.72	71.20	16.01	61.32	13.79
Average	101.59	22.84	85.87	19.31	71.04	15.97	60.88	13.69
St Dev	1.74	0.39	2.61	0.59	0.23	0.05	0.63	0.14
Count	2	2	2	2	2	2	2	2

Amphenol to Amphenol

	Initial				After Thermals			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	130.06	29.24	83.88	18.86	88.77	19.96	73.93	16.62
Maximum	130.69	29.38	91.41	20.55	91.22	20.51	73.96	16.63
Average	130.37	29.31	87.64	19.70	89.99	20.23	73.95	16.63
St Dev	0.44	0.10	5.32	1.20	1.73	0.39	0.02	0.00
Count	2	2	2	2	2	2	2	2

DATA SUMMARIES Continued**MATING/UNMATING:****Thermal Shock/Humidity/Dust/Durability Group****Samtec to Samtec**

	Initial				After Humidity			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	122.62	27.57	107.46	24.16	115.28	25.92	100.24	22.54
Maximum	125.11	28.13	113.67	25.56	122.81	27.61	101.50	22.82
Average	123.87	27.85	110.57	24.86	119.04	26.76	100.87	22.68
St Dev	1.76	0.40	4.39	0.99	5.32	1.20	0.89	0.20
Count	2	2	2	2	2	2	2	2

Amphenol-RA to Samtec-VT

	Initial				After Humidity			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	170.63	38.36	129.53	29.12	161.92	36.40	141.80	31.88
Maximum	187.86	42.23	134.04	30.13	179.00	40.24	151.54	34.07
Average	179.24	40.30	131.79	29.63	170.46	38.32	146.67	32.98
St Dev	12.18	2.74	3.18	0.72	12.07	2.71	6.89	1.55
Count	2	2	2	2	2	2	2	2

Samtec-RA to Amphenol-VT

	Initial				After Humidity			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	103.33	23.23	75.75	17.03	88.87	19.98	75.53	16.98
Maximum	104.75	23.55	84.02	18.89	91.54	20.58	78.42	17.63
Average	104.04	23.39	79.89	17.96	90.21	20.28	76.97	17.31
St Dev	1.01	0.23	5.85	1.32	1.89	0.42	2.04	0.46
Count	2	2	2	2	2	2	2	2

Amphenol to Amphenol

	Initial				After Humidity			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	131.03	29.46	86.99	19.56	121.00	27.20	91.04	20.47
Maximum	135.46	30.46	94.01	21.14	123.43	27.75	93.51	21.02
Average	133.25	29.96	90.50	20.35	122.22	27.48	92.28	20.75
St Dev	3.14	0.70	4.97	1.12	1.71	0.39	1.75	0.39
Count	2	2	2	2	2	2	2	2

DATA SUMMARIES**MATING/UNMATING:****Vibration And Mechanical Shock With Durability Group
Samtec to Samtec**

	Initial				After 100 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	124.77	28.05	101.64	22.85	177.45	39.90	137.48	30.91
Maximum	125.95	28.32	109.26	24.56	178.14	40.05	139.98	31.47
Average	125.36	28.18	105.45	23.71	177.80	39.97	138.73	31.19
St Dev	0.84	0.19	5.39	1.21	0.48	0.11	1.77	0.40
Count	2	2	2	2	2	2	2	2

Amphenol-RA to Samtec-VT

	Initial				After 100 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	173.76	39.06	145.00	32.60	217.63	48.93	191.29	43.01
Maximum	184.98	41.59	153.89	34.60	228.47	51.37	205.69	46.24
Average	179.37	40.33	149.45	33.60	223.05	50.15	198.49	44.63
St Dev	7.94	1.78	6.28	1.41	7.67	1.72	10.18	2.29
Count	2	2	2	2	2	2	2	2

Samtec-RA to Amphenol-VT

	Initial				After 100 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	107.05	24.07	73.98	16.63	169.19	38.04	137.30	30.87
Maximum	111.08	24.97	78.74	17.70	175.14	39.38	137.51	30.92
Average	109.07	24.52	76.36	17.17	172.17	38.71	137.40	30.89
St Dev	2.85	0.64	3.37	0.76	4.21	0.95	0.15	0.03
Count	2	2	2	2	2	2	2	2

Amphenol to Amphenol

	Initial				After 100 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	125.30	28.17	90.49	20.35	203.39	45.73	153.44	34.50
Maximum	137.74	30.97	91.30	20.53	219.23	49.29	156.30	35.14
Average	131.52	29.57	90.89	20.44	211.31	47.51	154.87	34.82
St Dev	8.80	1.98	0.57	0.13	11.20	2.52	2.02	0.45
Count	2	2	2	2	2	2	2	2

DATA SUMMARIES Continued

LLCR Thermal Shock/Humidity/Dust/Durability Group:

- 1) A total of 218 signal and 110 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms: -----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+2000$ mOhms -----Unstable
 - f. $>+2000$ mOhms: -----Open Failure

Samtec to Samtec

LLCR Measurement Summaries by Pin Type					
Date	10/18/2018	10/31/2018	11/12/2018	11/19/2018	12/11/2018
Room Temp (Deg C)	23	23	22	23	23
Rel Humidity (%)	36	46	35	38	35
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
Pin Type 1: Signal					
mOhm values	Actual Initial	Delta 250 Cycles	Delta Dust	Delta Thermal Shock	Delta Humidity
Samtec to Samtec	Pin Type 1: Signal				
Average	13.99	0.38	0.31	0.47	0.45
St. Dev.	2.01	0.52	0.27	0.64	0.46
Min	10.11	0.00	0.00	0.00	0.00
Max	17.49	3.21	1.88	4.19	3.25
Summary Count	218	218	218	218	218
Total Count	218	218	218	218	282
Pin Type 2: Ground					
Average	11.24	0.64	0.47	0.67	0.71
St. Dev.	1.02	0.64	0.46	0.78	0.55
Min	8.00	0.00	0.01	0.01	0.02
Max	13.10	3.22	3.40	5.80	3.51
Summary Count	110	110	110	110	110
Total Count	110	110	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \& \ \leq 7.5$	$>7.5 \ \& \ \leq 10$	$>10 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	>1000
250 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Thermal Shock	327	1	0	0	0	0
Humidity	328	0	0	0	0	0

DATA SUMMARIES Continued**Amphenol-RA to Samtec-VT**

LLCR Measurement Summaries by Pin Type					
Date	10/18/2018	11/1/2018	11/12/2018	11/19/2018	12/12/2018
Room Temp (Deg C)	23	23	22	23	23
Rel Humidity (%)	36	46	35	38	36
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 250 Cycles	Delta Dust	Delta Thermal Shock	Delta Humidity
Pin Type 1: Signal					
Average	14.35	0.38	0.36	0.55	0.39
St. Dev.	2.20	0.43	0.35	0.65	0.34
Min	10.28	0.00	0.00	0.00	0.00
Max	18.23	3.43	2.59	4.10	2.33
Summary Count	218	218	218	218	218
Total Count	218	218	218	218	282
Pin Type 2: Ground					
Average	11.42	0.49	0.47	0.69	0.66
St. Dev.	1.04	0.61	0.46	0.66	0.52
Min	8.58	0.01	0.00	0.01	0.00
Max	13.76	3.27	2.36	3.54	3.05
Summary Count	110	110	110	110	110
Total Count	110	110	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
250 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Thermal Shock	328	0	0	0	0	0
Humidity	328	0	0	0	0	0

DATA SUMMARIES Continued**Amphenol-RA to Samtec-VT**

LLCR Measurement Summaries by Pin Type					
Date	12/27/2018	12/27/2018	1/8/2019	1/15/2019	2/5/2019
Room Temp (Deg C)	23	23	22	22	23
Rel Humidity (%)	36	36	44	34	44
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 250 Cycles	Delta Dust	Delta Thermal Shock	Delta Humidity
Samtec-RA to Amp-VT					
Pin Type 1: Signal					
Average	14.29	0.39	0.67	0.66	0.92
St. Dev.	1.94	0.33	0.44	0.41	0.71
Min	10.41	0.00	0.00	0.01	0.02
Max	18.00	2.90	2.30	2.24	4.57
Summary Count	218	218	218	218	218
Total Count	218	218	218	218	282
Pin Type 2: Ground					
Average	10.76	0.29	0.53	0.40	0.66
St. Dev.	1.00	0.31	0.46	0.36	0.62
Min	7.96	0.00	0.00	0.00	0.00
Max	12.56	2.16	2.91	1.93	3.52
Summary Count	110	110	110	110	110
Total Count	110	110	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
250 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Thermal Shock	328	0	0	0	0	0
Humidity	328	0	0	0	0	0

DATA SUMMARIES Continued**Amphenol to Amphenol**

LLCR Measurement Summaries by Pin Type					
Date	10/18/2018	11/1/2018	11/12/2018	11/19/2018	12/12/2018
Room Temp (Deg C)	23	23	22	23	23
Rel Humidity (%)	36	46	35	38	36
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 250 Cycles	Delta Dust	Delta Thermal Shock	Delta Humidity
Amp to Amp	Pin Type 1: Signal				
Average	14.78	0.52	0.58	0.86	0.75
St. Dev.	2.16	0.57	0.40	0.61	0.37
Min	10.56	0.00	0.00	0.00	0.01
Max	18.37	3.98	3.25	4.77	1.91
Summary Count	218	218	218	218	218
Total Count	218	218	218	218	282
	Pin Type 2: Ground				
Average	11.69	0.63	0.68	1.05	0.99
St. Dev.	1.14	0.63	0.61	0.76	0.56
Min	8.90	0.01	0.01	0.00	0.09
Max	15.30	3.20	3.16	4.39	3.47
Summary Count	110	110	110	110	110
Total Count	110	110	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
250 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Thermal Shock	328	0	0	0	0	0
Humidity	328	0	0	0	0	0

DATA SUMMARIES Continued

LLCR Temperature Life Group:

- 1) A total of 218 signal and 110 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms:-----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+2000$ mOhms: -----Unstable
 - f. $>+2000$ mOhms:-----Open Failure

Samtec to Samtec

LLCR Measurement Summaries by Pin Type			
	10/22/2018	12/5/2018	12/6/2018
Date	10/22/2018	12/5/2018	12/6/2018
Room Temp (Deg C)	23	23	23
Rel Humidity (%)	34	35	35
Technician	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 1000hr Thermal Age	Delta 1 Cycle
Pin Type 1: Signal			
Average	14.12	0.35	0.71
St. Dev.	2.01	0.35	0.60
Min	10.09	0.00	0.02
Max	17.36	2.24	3.88
Summary Count	218	218	218
Total Count	218	218	218
Pin Type 2: Ground			
Average	11.15	0.42	0.88
St. Dev.	1.03	0.42	0.92
Min	8.33	0.00	0.02
Max	13.53	2.55	4.64
Summary Count	110	110	110
Total Count	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \& \ \leq 7.5$	$>7.5 \ \& \ \leq 10$	$>10 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	>1000
1000hr Thermal Age	328	0	0	0	0	0
1 Cycle	328	0	0	0	0	0

DATA SUMMARIES Continued**Amphenol-RA to Samtec-VT**

LLCR Measurement Summaries by Pin Type			
	10/22/2018	12/5/2018	12/6/2018
Date	10/22/2018	12/5/2018	12/6/2018
Room Temp (Deg C)	23	23	23
Rel Humidity (%)	36	35	36
Technician	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 1000hrs Thermal Age	Delta 1 Cycle
Amp-RA to Samtec-VT	Pin Type 1: Signal		
Average	14.37	0.40	0.45
St. Dev.	2.22	0.42	0.50
Min	10.20	0.00	0.01
Max	18.05	3.79	3.28
Summary Count	218	218	218
Total Count	218	218	218
	Pin Type 2: Ground		
Average	11.77	0.74	0.60
St. Dev.	1.14	0.68	0.62
Min	8.66	0.05	0.01
Max	15.80	3.54	3.22
Summary Count	110	110	110
Total Count	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
1000hrs Thermal Age	328	0	0	0	0	0
1 Cycle	328	0	0	0	0	0

DATA SUMMARIES Continued**Samtec-RA to Amphenol -VT**

LLCR Measurement Summaries by Pin Type			
	10/19/2018	12/5/2018	12/6/2018
Date	10/19/2018	12/5/2018	12/6/2018
Room Temp (Deg C)	23	23	23
Rel Humidity (%)	36	35	35
Technician	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 1000hrs Thermal Age	Delta 1 Cycle
Samtec-RA to Amp-VT			
Pin Type 1: Signal			
Average	14.79	0.82	1.76
St. Dev.	2.06	0.86	1.90
Min	10.64	0.00	0.03
Max	19.58	4.62	9.56
Summary Count	218	218	218
Total Count	218	218	218
Pin Type 2: Ground			
Average	11.03	0.72	0.94
St. Dev.	1.02	0.83	1.03
Min	8.33	0.01	0.00
Max	13.12	4.94	7.66
Summary Count	110	110	110
Total Count	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
1000hrs Thermal Age	328	0	0	0	0	0
1 Cycle	308	14	6	0	0	0

DATA SUMMARIES Continued**Amphenol to Amphenol**

LLCR Measurement Summaries by Pin Type			
	10/19/2018	12/5/2018	12/6/2018
Date	10/19/2018	12/5/2018	12/6/2018
Room Temp (Deg C)	23	23	23
Rel Humidity (%)	36	36	36
Technician	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual Initial	Delta 1000hrs Thermal Age	Delta 1 Cycle
Amphenol to Amphenol Pin Type 1: Signal			
Average	14.99	0.51	1.70
St. Dev.	2.10	0.60	2.02
Min	10.40	0.00	0.01
Max	18.40	4.85	9.48
Summary Count	218	218	218
Total Count	218	218	218
Pin Type 2: Ground			
Average	11.86	0.63	1.17
St. Dev.	1.24	0.58	1.57
Min	8.65	0.00	0.00
Max	15.25	3.01	9.47
Summary Count	110	110	110
Total Count	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
1000hrs Thermal Age	328	0	0	0	0	0
1 Cycle	309	10	9	0	0	0

DATA SUMMARIES Continued

LLCR Vibration And Mechanical Shock With Durability Group:

- 1). A total of 218 signal and 110 ground points were measured.
- 2). EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3). The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms: -----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+2000$ mOhms -----Unstable
 - f. $>+2000$ mOhms:-----Open Failure

Samtec to Samtec

LLCR Measurement Summaries by Pin Type										
	10/22/2018	11/1/2018	11/12/2018	12/1/2018	12/3/2018	12/4/2018	12/10/2018	12/11/2018	12/14/2018	12/18/2018
Date	10/22/2018	11/1/2018	11/12/2018	12/1/2018	12/3/2018	12/4/2018	12/10/2018	12/11/2018	12/14/2018	12/18/2018
Room Temp (Deg C)	23	23	22	23	23	23	23	22	23	22
Rel Humidity (%)	32	46	35	30	30	30	34	31	33	33
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta
	Initial	100 Cycles	Dust	Shock X	Shock Y	Shock Z	Vibe X	Vibe Y	Vibe Z	100 Cycles
Pin Type 1: Signal										
Average	14.28	0.47	0.54	0.61	0.65	0.85	0.64	0.68	0.66	0.70
St. Dev.	2.09	0.53	0.48	0.45	0.46	0.73	0.53	0.61	0.49	0.46
Min	10.05	0.00	0.00	0.00	0.03	0.02	0.01	0.00	0.01	0.04
Max	18.03	3.76	2.89	2.85	2.82	3.73	3.06	3.80	3.00	3.24
Summary Count	218	218	218	218	218	218	218	218	218	218
Total Count	218	218	218	218	218	218	218	218	218	218
Pin Type 2: Ground										
Average	11.41	0.58	0.75	0.76	0.72	0.98	0.75	0.78	0.75	0.82
St. Dev.	1.10	0.60	0.70	0.63	0.68	0.91	0.71	0.74	0.66	0.66
Min	8.49	0.00	0.01	0.01	0.01	0.00	0.00	0.02	0.01	0.00
Max	13.76	3.77	3.21	2.97	3.17	3.53	3.12	3.29	3.15	2.98
Summary Count	110	110	110	110	110	110	110	110	110	110
Total Count	110	110	110	110	110	110	110	110	110	110

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \& \ \leq 7.5$	$>7.5 \ \& \ \leq 10$	$>10 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	>1000
100 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Shock X	328	0	0	0	0	0
Shock Y	328	0	0	0	0	0
Shock Z	328	0	0	0	0	0
Vibe X	328	0	0	0	0	0
Vibe Y	328	0	0	0	0	0
Vibe Z	328	0	0	0	0	0
100 Cycles	328	0	0	0	0	0

DATA SUMMARIES Continued**Nanosecond Event Detection:**

Shock and Vibration Event Detection Summary	
Contacts tested	64
Test Condition	C, 50g's, 11ms, Half-Sine
Shock Events	0
Test Condition	50-2000Hz, V-B, 5.35 rms g
Vibration Events	0
Total Events	0

DATA SUMMARIES Continued

Amphenol-RA to Samtec-VT

LLCR Measurement Summaries by Pin Type

	10/22/2018	11/1/2018	11/12/2018	11/30/2018	12/3/2018	12/4/2018	12/10/2018	12/11/2018	12/14/2018	12/18/2018
Date	10/22/2018	11/1/2018	11/12/2018	11/30/2018	12/3/2018	12/4/2018	12/10/2018	12/11/2018	12/14/2018	12/18/2018
Room Temp (Deg C)	23	23	23	23	22	22	23	22	22	22
Rel Humidity (%)	32	46	35	30	32	32	34	36	38	33
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta
	Initial	100 Cycles	Dust	Shock X	Shock Y	Shock Z	Vibe X	Vibe Y	Vibe Z	100 Cycles
Pin Type 1: Signal										
Average	14.37	0.59	0.50	0.40	0.40	0.53	0.50	0.51	0.44	0.44
St. Dev.	2.32	0.64	0.58	0.37	0.37	0.56	0.43	0.50	0.37	0.38
Min	9.86	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	0.01
Max	18.87	3.47	3.24	2.11	2.11	3.56	2.71	4.15	1.96	2.33
Summary Count	218	218	218	218	218	218	218	218	218	218
Total Count	218	218	218	218	218	218	218	218	218	218
Pin Type 2: Ground										
Average	11.61	0.58	0.63	0.64	0.64	0.85	0.72	0.71	0.65	0.70
St. Dev.	1.08	0.53	0.61	0.51	0.51	0.70	0.49	0.53	0.52	0.51
Min	8.89	0.01	0.00	0.01	0.01	0.02	0.01	0.00	0.00	0.01
Max	14.27	3.12	3.90	2.28	2.28	3.15	2.35	2.60	2.44	2.41
Summary Count	110	110	110	110	110	110	110	110	110	110
Total Count	110	110	110	110	110	110	110	110	110	110

LLCR Delta Count by Category

	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
100 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Shock X	328	0	0	0	0	0
Shock Y	328	0	0	0	0	0
Shock Z	328	0	0	0	0	0
Vibe X	328	0	0	0	0	0
Vibe Y	328	0	0	0	0	0
Vibe Z	328	0	0	0	0	0
100 Cycles	328	0	0	0	0	0

Nanosecond Event Detection:

Shock and Vibration Event Detection Summary	
Contacts tested	64
Test Condition	C, 50g's, 11ms, Half-Sine
Shock Events	0
Test Condition	50-2000Hz, V-B, 5.35 rms g
Vibration Events	0
Total Events	0

DATA SUMMARIES Continued**Samtec-RA to Amphenol-VT****LLCR Measurement Summaries by Pin Type**

Date	10/22/2018	11/1/2018	11/12/2018	12/2/2018	12/3/2018	12/4/2018	12/10/2018	12/11/2018	12/14/2018	12/18/2018
Room Temp (Deg C)	23	23	22	23	23	23	23	23	22	22
Rel Humidity (%)	32	46	35	30	32	36	35	32	32	32
Technician	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta
	Initial	100 Cycles	Dust	Shock X	Shock Y	Shock Z	Vibe X	Vibe Y	Vibe Z	100 Cycles
Pin Type 1: Signal										
Average	14.82	0.71	1.04	1.19	1.11	1.09	1.11	1.03	1.17	1.22
St. Dev.	1.90	0.57	0.68	0.69	0.66	0.70	0.71	0.69	0.71	0.67
Min	10.79	0.00	0.05	0.14	0.04	0.02	0.00	0.02	0.09	0.22
Max	18.54	3.06	3.86	4.33	4.39	4.09	4.04	3.94	3.97	4.60
Summary Count	218	218	218	218	218	218	218	218	218	218
Total Count	218	218	218	218	218	218	218	218	218	218
Pin Type 2: Ground										
Average	10.96	0.56	0.48	0.51	0.48	0.47	0.56	0.47	0.54	0.48
St. Dev.	0.97	0.73	0.40	0.40	0.38	0.36	0.53	0.41	0.43	0.40
Min	8.46	0.00	0.01	0.01	0.01	0.03	0.02	0.01	0.02	0.01
Max	13.41	3.83	1.74	2.68	2.50	2.11	3.10	2.16	2.81	2.64
Summary Count	110	110	110	110	110	110	110	110	110	110
Total Count	110	110	110	110	110	110	110	110	110	110

LLCR Delta Count by Category

mOhms	Stable	Minor	Acceptable	Marginal	Unstable	Open
	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
100 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Shock X	328	0	0	0	0	0
Shock Y	328	0	0	0	0	0
Shock Z	328	0	0	0	0	0
Vibe X	328	0	0	0	0	0
Vibe Y	328	0	0	0	0	0
Vibe Z	328	0	0	0	0	0
100 Cycles	328	0	0	0	0	0

Nanosecond Event Detection:

Shock and Vibration Event Detection Summary	
Contacts tested	64
Test Condition	C, 50g's, 11ms, Half-Sine
Shock Events	0
Test Condition	50-2000Hz, V-B, 5.35 rms g
Vibration Events	0
Total Events	0

DATA SUMMARIES Continued

Amphenol to Amphenol

LLCR Measurement Summaries by Pin Type

		10/22/2018	11/2/2018	11/12/2018	12/2/2018	12/3/2018	12/5/2018	12/10/2018	12/13/2018	12/14/2018	12/17/2018
Date	Room Temp (Deg C)	23	23	23	23	23	23	23	23	23	23
	Rel Humidity (%)	32	46	35	30	35	34	34	36	38	33
Technician		Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim	Aaron McKim
mOhm values	Actual	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta	Delta
	Initial	100 Cycles	Dust	Shock X	Shock Y	Shock Z	Vibe X	Vibe Y	Vibe Z	100 Cycles	
Pin Type 1: Signal											
Average	St. Dev.	14.54	0.38	0.45	0.52	0.57	0.55	0.56	0.54	0.57	0.52
	Min	2.10	0.50	0.46	0.34	0.39	0.45	0.46	0.47	0.47	0.34
	Max	10.18	0.00	0.00	0.00	0.01	0.00	0.00	0.00	0.01	0.00
Summary Count		18.36	3.46	3.87	1.82	3.43	4.08	3.28	4.15	4.28	1.69
Total Count		218	218	218	218	218	218	218	218	218	218
		218	218	218	218	218	218	218	218	218	218
Pin Type 2: Ground											
Average	St. Dev.	11.09	0.36	0.37	0.35	0.40	0.36	0.37	0.36	0.38	0.32
	Min	1.10	0.51	0.37	0.32	0.39	0.34	0.28	0.38	0.28	0.28
	Max	8.45	0.02	0.00	0.00	0.00	0.00	0.01	0.00	0.00	0.00
Summary Count		13.21	3.48	2.70	2.17	3.20	2.23	1.67	2.52	1.53	1.65
Total Count		110	110	110	110	110	110	110	110	110	110
		110	110	110	110	110	110	110	110	110	110

LLCR Delta Count by Category

mOhms	Stable	Minor	Acceptable	Marginal	Unstable	Open
	<=5	>5 & <=7.5	>7.5 & <=10	>10 & <=50	>50 & <=1000	>1000
100 Cycles	328	0	0	0	0	0
Dust	328	0	0	0	0	0
Shock X	328	0	0	0	0	0
Shock Y	328	0	0	0	0	0
Shock Z	328	0	0	0	0	0
Vibe X	328	0	0	0	0	0
Vibe Y	328	0	0	0	0	0
Vibe Z	328	0	0	0	0	0
100 Cycles	328	0	0	0	0	0

Nanosecond Event Detection:

Shock and Vibration Event Detection Summary	
Contacts tested	64
Test Condition	C, 50g's, 11ms, Half-Sine
Shock Events	0
Test Condition	50-2000Hz, V-B, 5.35 rms g
Vibration Events	0
Total Events	0

EQUIPMENT AND CALIBRATION SCHEDULES**Equipment #:** TCT-04**Description:** Dillon Quantrol TC21 25-1000 mm/min series test stand**Manufacturer:** Dillon Quantrol**Model:** TC2 I series test stand**Serial #:** 04-1041-04**Accuracy:** Speed Accuracy: +/- 5% of indicated speed; Speed Accuracy: +/- 5% of indicated speed;
... Last Cal: 05/29/2018, Next Cal: 05/29/2019**Equipment #:** MO-11**Description:** Switch/Multimeter**Manufacturer:** Keithley**Model:** 3706**Serial #:** 120169**Accuracy:** See Manual

... Last Cal: 09/11/2018, Next Cal: 09/11/2019

Equipment #: THC-05**Description:** Temperature/Humidity Chamber (Chamber Room)**Manufacturer:** Thermotron**Model:** SM-8-3800**Serial #:** 05 23 00 02**Accuracy:** See Manual

... Last Cal: 11/14/2018, Next Cal: 11/14/2019

Equipment #: TSC-01**Description:** Vertical Thermal Shock Chamber**Manufacturer:** Cincinnati Sub Zero**Model:** VTS-3-6-6-SC/AC**Serial #:** 10-VT14993**Accuracy:** See Manual

... Last Cal: 06/30/2018, Next Cal: 06/30/2019

Equipment #: OV-05**Description:** Forced Air Oven, 5 Cu. Ft., 120 V (Chamber Room)**Manufacturer:** Sheldon Mfg.**Model:** CE5F**Serial #:** 02008008**Accuracy:** +/- 5 deg. C

... Last Cal: 02/05/2018, Next Cal: 02/05/2019

Equipment #: PS-02**Description:** Power Supply**Manufacturer:** Hewlett-Packard**Model:** 6033A**Serial #:** N/A**Accuracy:** See Manual

... Last Cal: NOT CALIBRATED

EQUIPMENT AND CALIBRATION SCHEDULES**Equipment #:** SVC-01**Description:** Shock & Vibration Table**Manufacturer:** Data Physics**Model:** LE-DSA-10-20K**Serial #:** 10037**Accuracy:** See Manual

... Last Cal: 04/22/2018, Next Cal: 04/22/2019

Equipment #: ACLM-01**Description:** Accelerometer**Manufacturer:** PCB Piezotronics**Model:** 352C03**Serial #:** 115819**Accuracy:** See Manual

... Last Cal: 07/18/2018, Next Cal: 07/18/2019

Equipment #: ED-03**Description:** Event Detector**Manufacturer:** Analysis Tech**Model:** 32EHD**Serial #:** 1100604**Accuracy:** See Manual

... Last Cal: 10/31/2018, Next Cal: 10/31/2019

Equipment #: MO-04**Description:** Multimeter /Data Acquisition System**Manufacturer:** Keithley**Model:** 2700**Serial #:** 0798688**Accuracy:** See Manual

... Last Cal: 09/11/2018, Next Cal: 09/11/2019