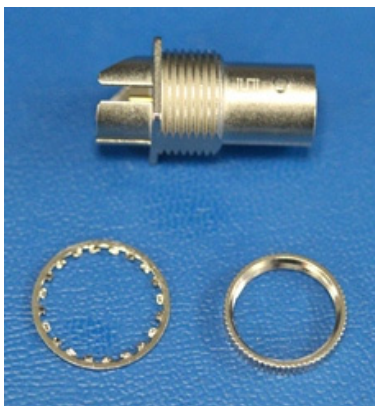


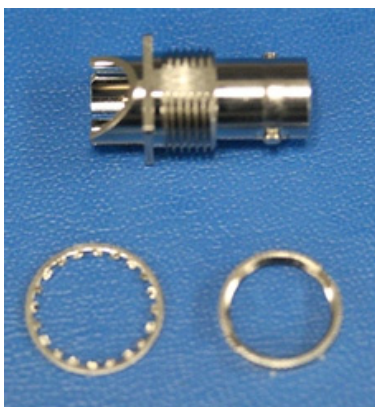


RF Characterization Report

BNC7T-J-P-HN-ST-EM1D



BNC7T-J-P-HN-ST-EM1



Description:

75 Ohm BNC Edge Mount Jack, Die Cast
75 Ohm BNC Edge Mount Jack, Screw Machine

Series: BNC7T RF Connector, 75 Ohm,

Description: PCB Edge Mount, Die Cast and Screw Machine Types

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Series: BNC7T RF Connector, 75 Ohm,

Description: PCB Edge Mount, Die Cast and Screw Machine Types

Test Setup Information

Introduction:

Testing performed evaluates the electrical performance of non-standard impedance products to 12 GHz. Evaluated are two 75 Ω PCB BNC7T Edge Mount Series connector types, die cast and screw machine. Measurements evaluate mated pair connector performance over a frequency range from 300 KHz to 20 GHz. All measurements conducted utilize specifically designed test boards (PCB-106470-SIG: Rev A, Figure 1) and Keysight Technologies Automated Fixture Removal (AFR) software tool for the project. AFR methods will de-embed mixed impedance fixturing effects followed by a bifurcation process, splitting dual mated pair performance into separate, single mated pair performance results.

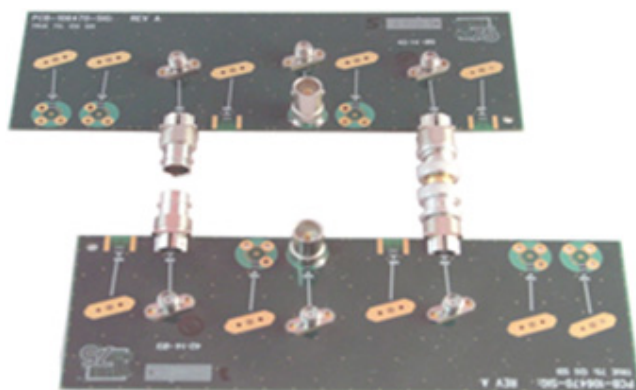
Product Description:

BNC7T-J-P-HN-ST-EM1D, Die Cast

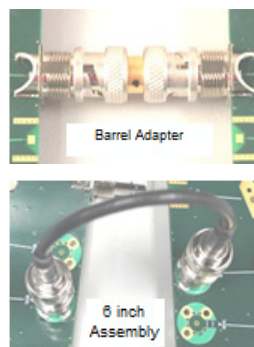
BNC7T-J-P-HN-ST-EM1, Screw Machine

Measurement Conditions:

Test Sample Conditions	Mating Plug Pairs					
	End A	End B	End A	End B	End A	End B
	Radial 75 Ω Barrel Adapter BNC Plug to Plug (2)		Amphenol 75 Ω 6 inch Assembly BNC Plug to Plug (2)		Amphenol 75 Ω 12 inch Assembly BNC Plug to Plug (2)	
Samtec BNC7T-J-P-HN-ST-EM1D Die Cast	H-MM-1A	H-MM-2B	H-6in-1A	H-6in-2B	H-12in-1A	H-12in-2B
	H-MM-3A	H-MM-4B	H-6in-3A	H-6in-4B	H-12in-3A	H-12in-4B
Samtec BNC7T-J-P-HN-ST-EM1 Screw Machine	H-MM-5A	H-MM-6B	H-6in-5A	H-6in-6B	H-12in-5A	H-12in-6B
	H-MM-7A	H-MM-8B	H-6in-7A	H-6in-8B	H-12in-7A	H-12in-8B



PCB FIXTURE/DUT



THREE CONDITIONS

Series: BNC7T RF Connector, 75 Ohm,

Description: PCB Edge Mount, Die Cast and Screw Machine Types

Procedures

Calibration for Fixture/DUT and 2X Thru Measurements:

Calibration is performed using the 50Ω Agilent mechanical calibration kit, PN 85052D, DC to 26.5 GHz; or an equivalent E-Cal module can be utilized. Performed at the male ends of each test port cable is an unknown thru SOLT type calibration (Figure 1).

Standards used are the female open, female short and a female broadband

load. The unknown thru standard is a Pasternack PE9331 3.5mm (f) to 3.5mm (f) precision adapter. NIST traceable open, short, and load standards establish the calibrated reflective reference points for all Fixture/DUT

measurements. The unknown thru establishes transmission connection and its effects are determined negligible (*Two Port Network Analyzer Calibration Using an Unknown "Thru"*, Andrea

Ferrero, Member, IEEE and Umberto Pisani, IEEE Microwave and Guided Wave Letters, Vol. 2, No.12, December 1992).

The 50Ω standard impedance calibration provides a 20 GHz

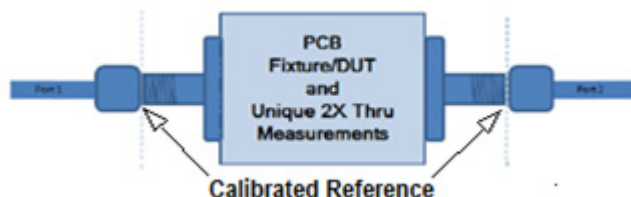


Figure 1 – Standard 50Ω Impedance Calibration

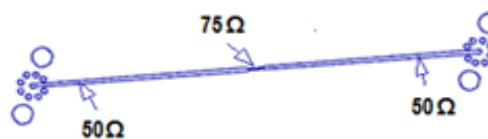


Figure 2 – Unique 2X Thru

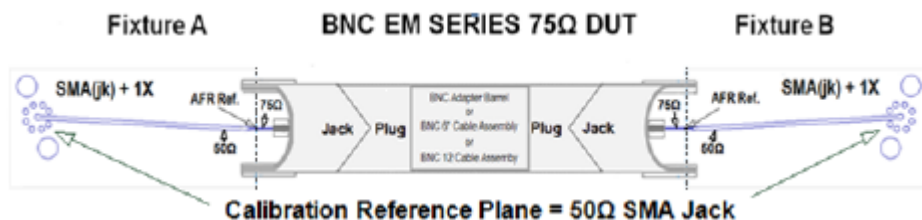


Figure 3 – Fixtures De-embedded

working bandwidth in which to operate. The unique 2X thru of non-standard 75Ω impedance product determines the bandwidth that can be measured effectively. The unique 2X Thru (Figure 3) standard is a one-time critical measurement applicable to all Fixture/DUT measurements. Fixture/DUT measurements total twelve, six die-cast and six screw machine, utilizing the 3-75Ω BNC plug conditions. The AFR bifurcation process generates two mated pair results for each measurement condition totaling twenty-four mated pair results.

AFR¹

AFR is a module embedded into Keysight Technologies PLTS simulation and de-embedding software. Correctly implemented, AFR mathematical routines effectively apply the 2X Thru standard s-parameter characteristics to each of the Fixture/DUT s-parameter measurement characteristics that de-embeds all the unwanted PCB fixture

Series: BNC7T RF Connector, 75 Ohm,

Description: PCB Edge Mount, Die Cast and Screw Machine Types

effects. Non-shaded areas of Figure 3 depict fixtures "A and B" as de-embedded. Of interest are the shaded areas of the 75Ω BNC DUT that contain SI characteristics from two mated pairs of 75Ω BNC connectors, along with induced termination and cable effects from three conditional effects monitored. Final procedure is to employ a method called bifurcation (AFR²) to extract single mated pair results.

AFR²

The definition of bifurcation means to divide into two separate branches, which, when AFR is employed a second time, will occur. By dividing the dual mated pair file result from above against itself, using AFR, the equivalent files are extracted as fixtures, "A" and "B" creating the equivalent mated pair result sought.

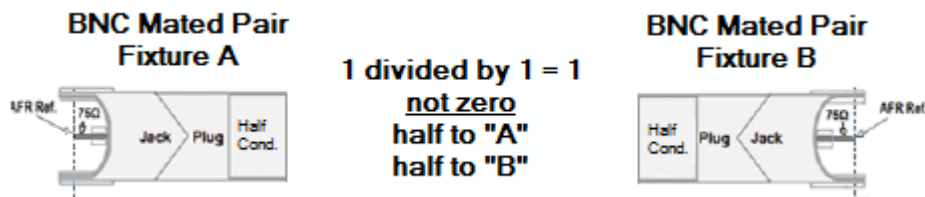


Figure 4 – Two Mated Pair Results Extracted

Instrument Setup:

Network Analyzer	Agilent N5230C PNA-L Series (300 KHz -20GHz)
Mechanical Calibration Kit	2-Port Configuration
Averaging Factor	85052D
Smoothing	0
IF Bandwidth	Off
Sweep Start	1 KHz
Sweep End	10 MHz
Points	20.0 GHz
Calibration File	1601
Test Cables	2015-01-02_2Port_Mech_CER
	Huber-Suhner Sucoflex 104PEA

Simulation, Modeling and Analysis Tools:

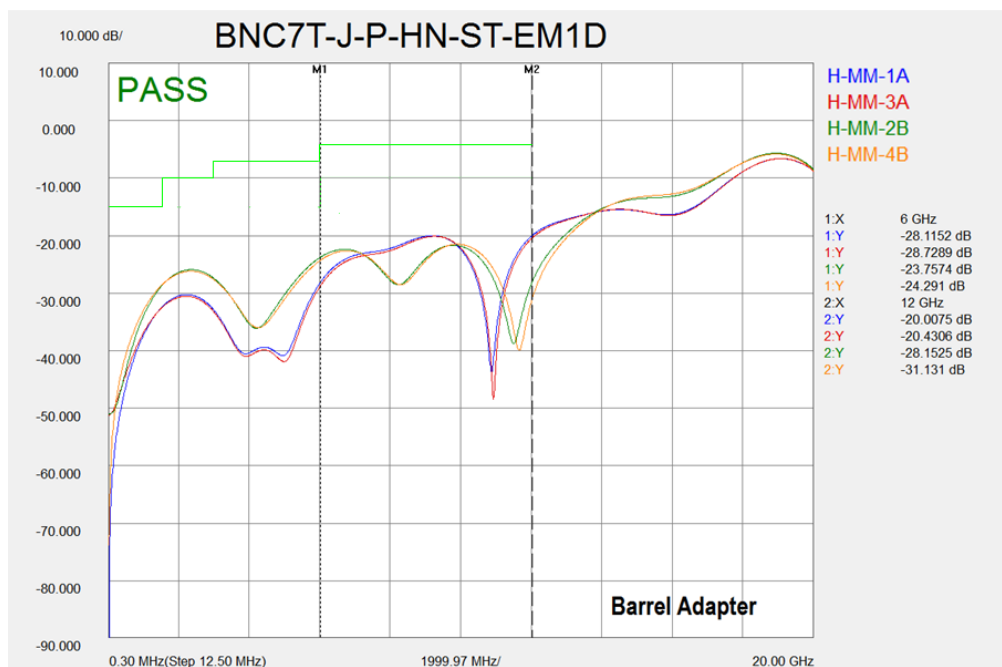
Physical Layer Test System (PLTS), 2014	Keysight Technologies
Automated Fixture Removal (AFR)	Keysight Technologies
AFR (Bifurcation)	Keysight Technologies
AFR ¹ / AFR ² Methods Reference	Non-Standard Impedance Testing

Series: BNC7T RF Connector, 75 Ohm,

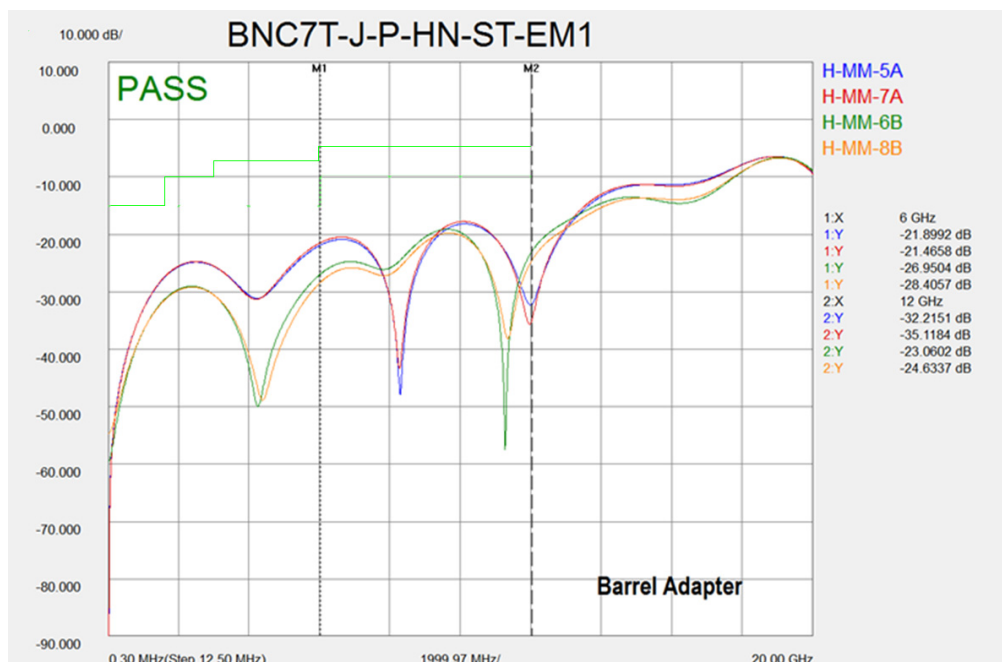
Description: PCB Edge Mount, Die Cast and Screw Machine Types

Return Loss Results

Samtec Die Cast Jack Mated to Radial Plug Barrel Adapter



Samtec Screw Machine Jack Mated to Radial Plug Barrel Adapter

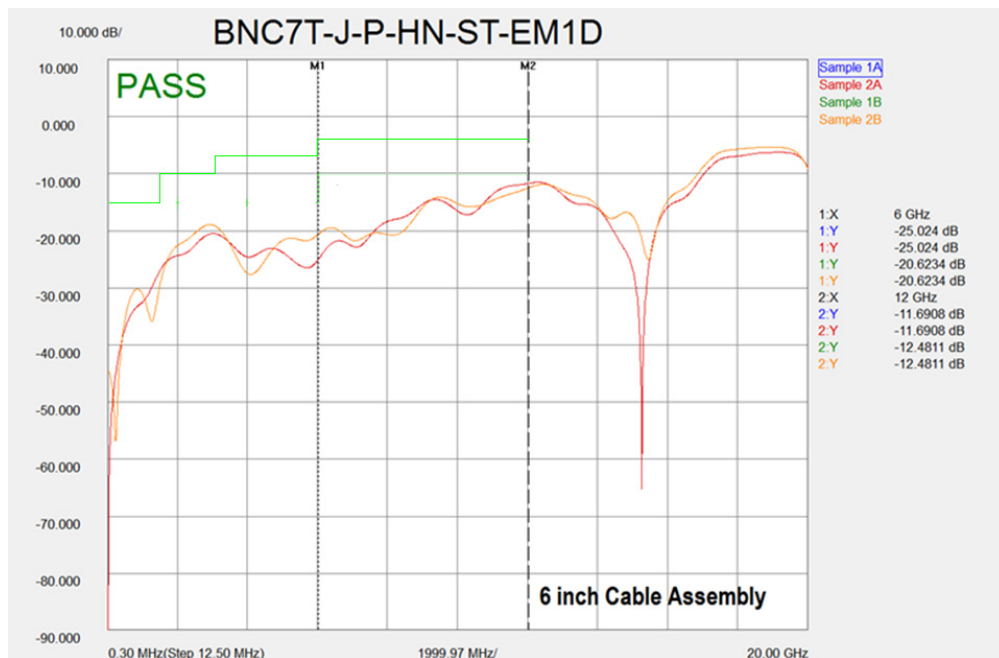


Series: BNC7T RF Connector, 75 Ohm,

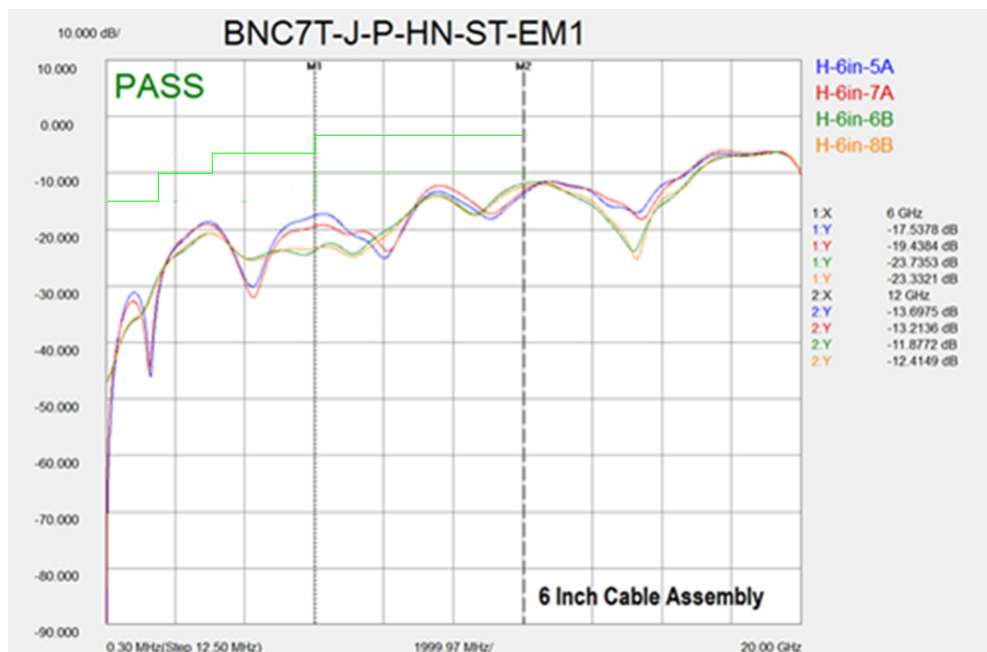
Description: PCB Edge Mount, Die Cast and Screw Machine Types

Return Loss

Samtec Die Cast BNC-EM Jack Mated to Amphenol 6" BNC Plug Cable Assembly



Samtec Screw Machine Jack Mated to Amphenol 6" BNC Plug Cable Assembly

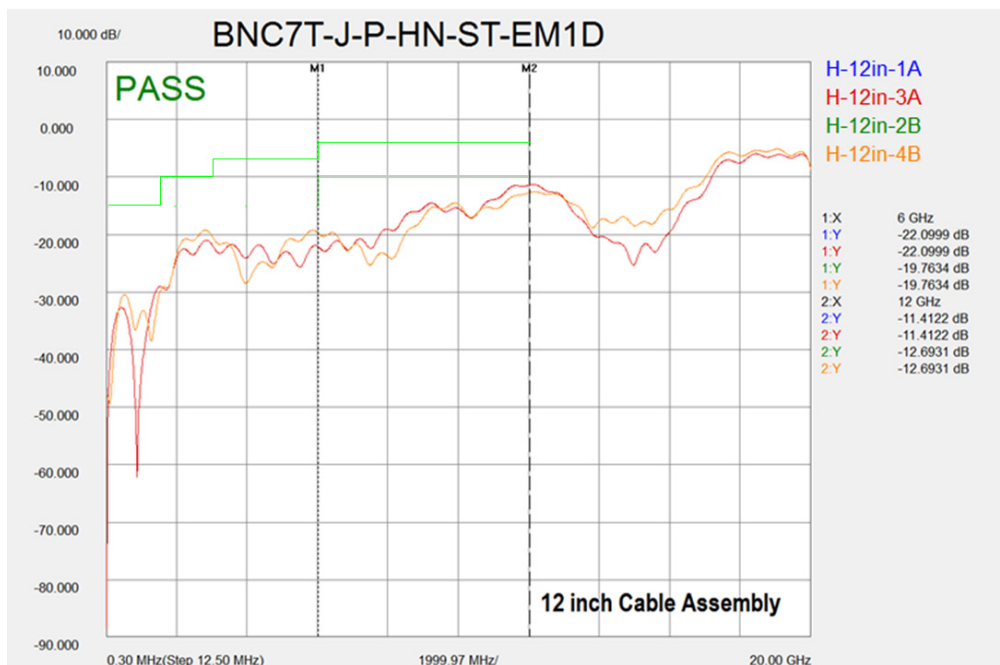


Series: BNC7T RF Connector, 75 Ohm,

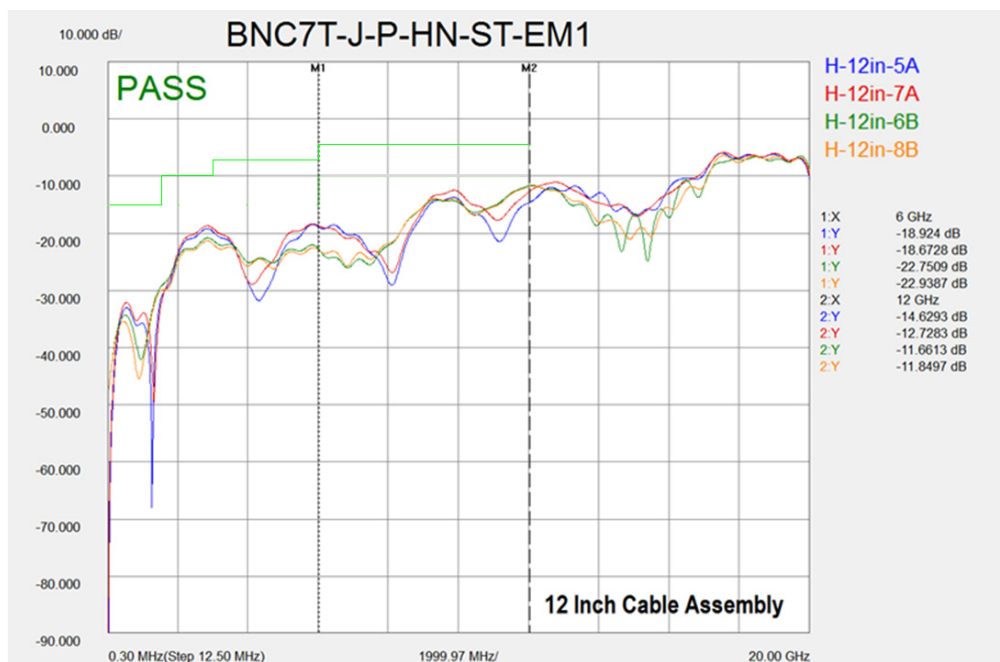
Description: PCB Edge Mount, Die Cast and Screw Machine Types

Return Loss

Samtec Die Cast BNC-EM Jack Mated to Amphenol 12" BNC Plug Cable Assembly



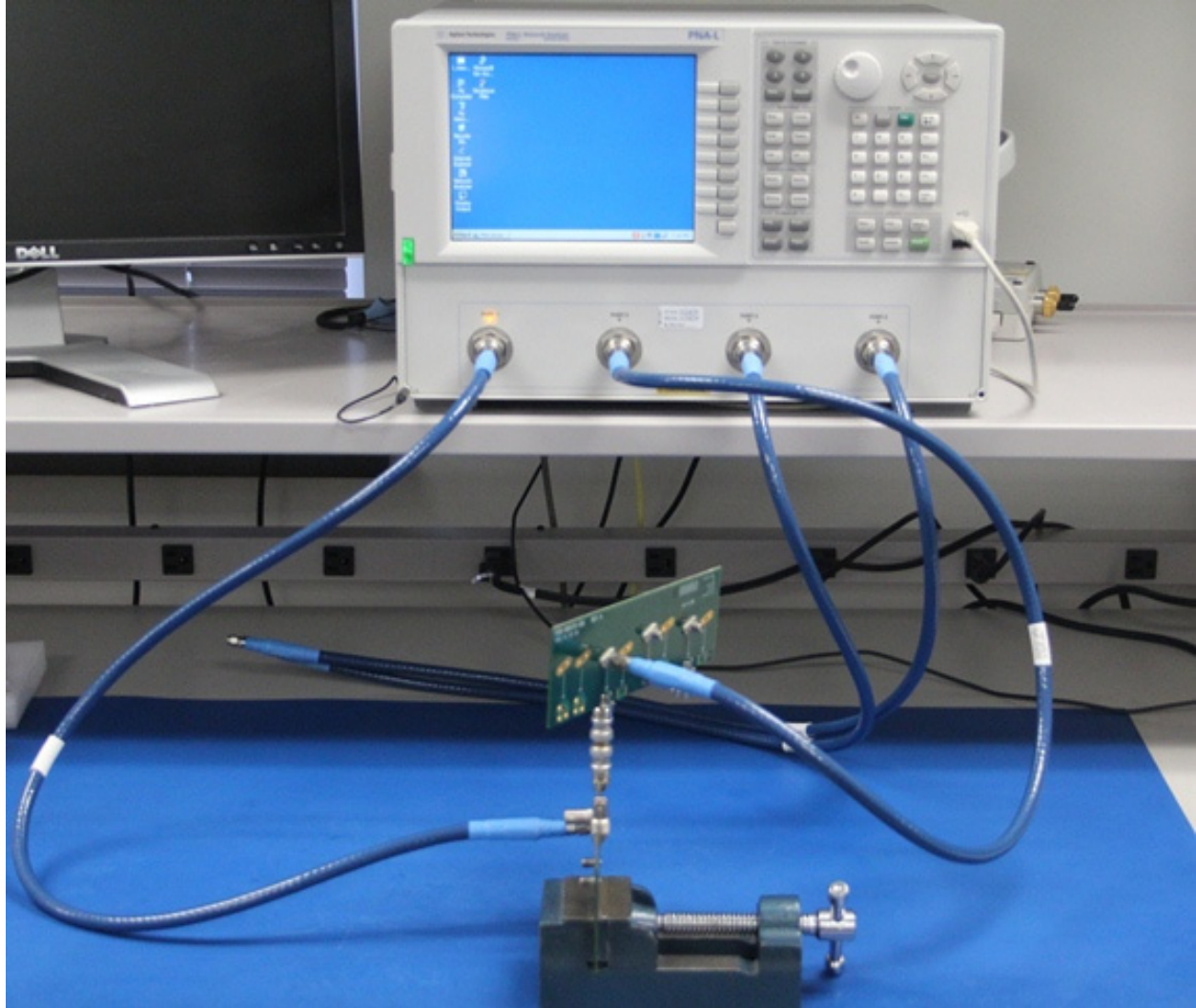
Samtec Screw Machine Jack Mated to Amphenol 12" BNC Plug Cable Assembly



Series: BNC7T RF Connector, 75 Ohm,

Description: PCB Edge Mount, Die Cast and Screw Machine Types

Test Environment:



(A Typical set-up, actual part depicted.)