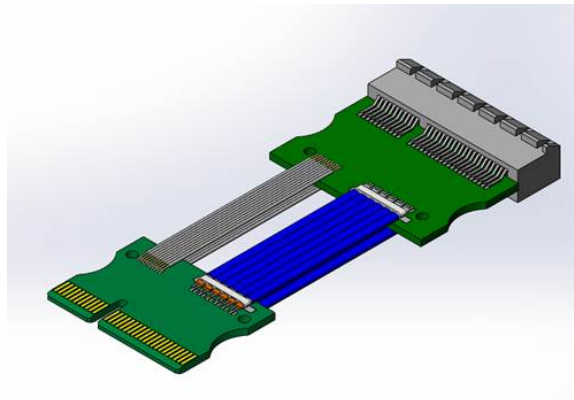




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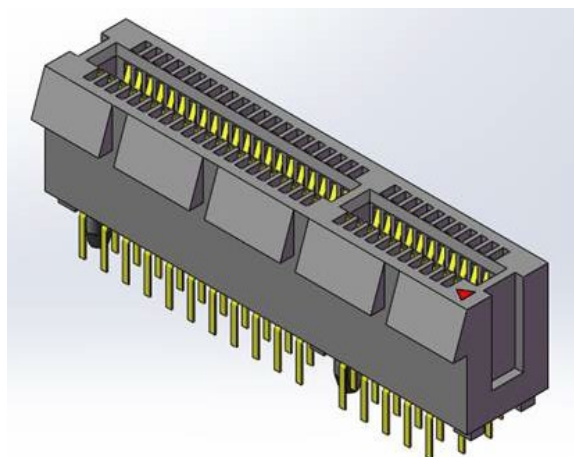
## High Speed Characterization Report

PCIEC-064-XXXX-EC-EM-CP



Mated with:

PCIE-064-02-X-D-TH



### Description:

**1.00 mm PCI Express® Internal Cable Assembly,  
30 AWG, 100 Ohm Twinax Ribbon Cable**

**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

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**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

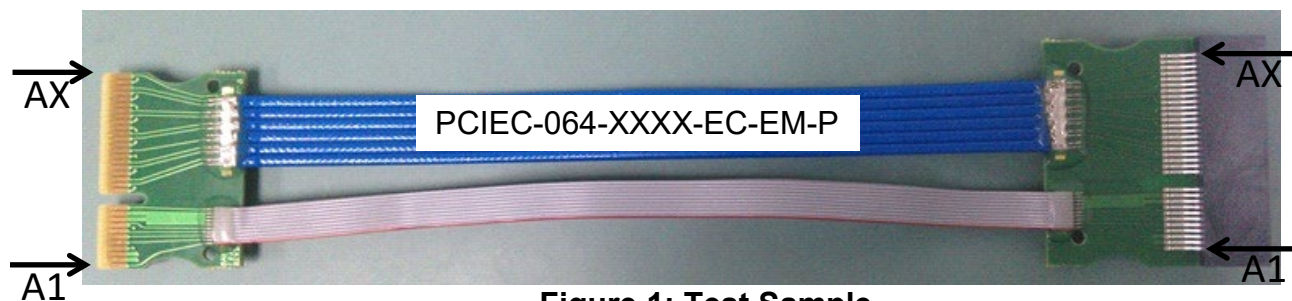
## Cable Assembly Overview

The 1.00 mm (.0394") PCIEC Cable Assembly is constructed using Samtec 30 AWG, 100  $\Omega$  Twinax Ribbon Cable. The cable is terminated at the first end with a 100  $\Omega$  edge card connector and terminated at the second end with a PCIEC edge mount connector on a printed circuit board. The cable assembly is wired to facilitate a Pin 1 to Pin 1 mapping between the cable terminations. The PCIEC series cable assemblies are available in 36, 64, 98 and 164 positions. The data in this report is only applicable to 250 mm, 500mm, and 1000 mm length cable assembly.

Each PCIEC cable assembly was tested by mating it to a PCI Express Card Socket at the first end and edge-card test board at the second end. One sample of each assembly was tested. The actual part numbers that were tested are shown in Table 1, which also identifies End 1 and End 2 of each assembly. A relative sample picture is shown in Figure 1. Two differential pairs, a Long Path and a Short Path, of each assembly type were tested.

| Length  | Part Number             | End 1     | End 2                |
|---------|-------------------------|-----------|----------------------|
| 250 mm  | PCIEC-064-0250-EC-EM-CP | Edge-Card | Edge Mount Connector |
| 500 mm  | PCIEC-064-0500-EC-EM-CP | Edge-Card | Edge Mount Connector |
| 1000 mm | PCIEC-064-1000-EC-EM-CP | Edge-Card | Edge Mount Connector |

**Table 1: Sample Description**

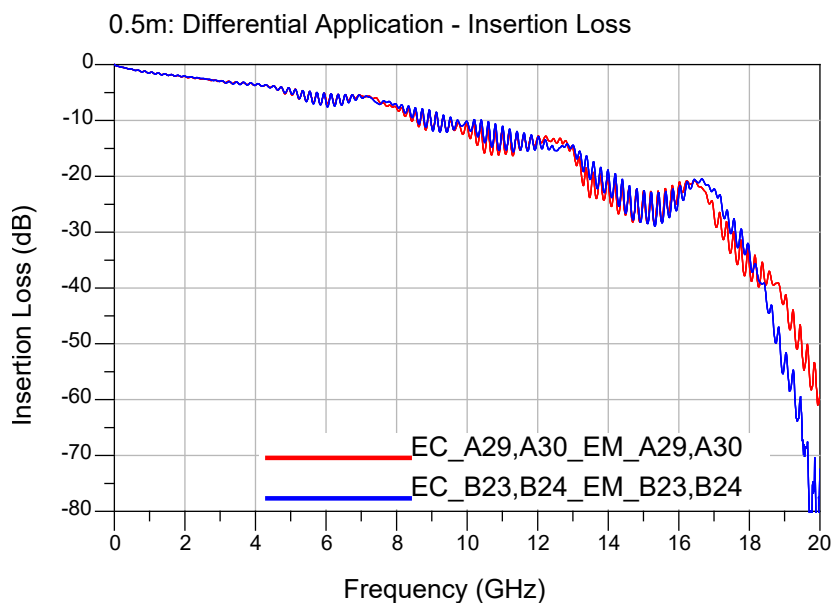
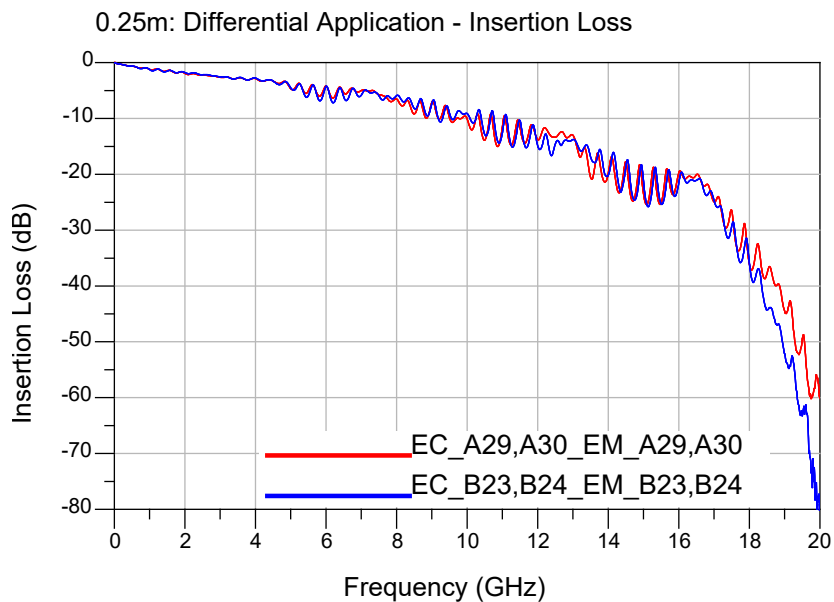


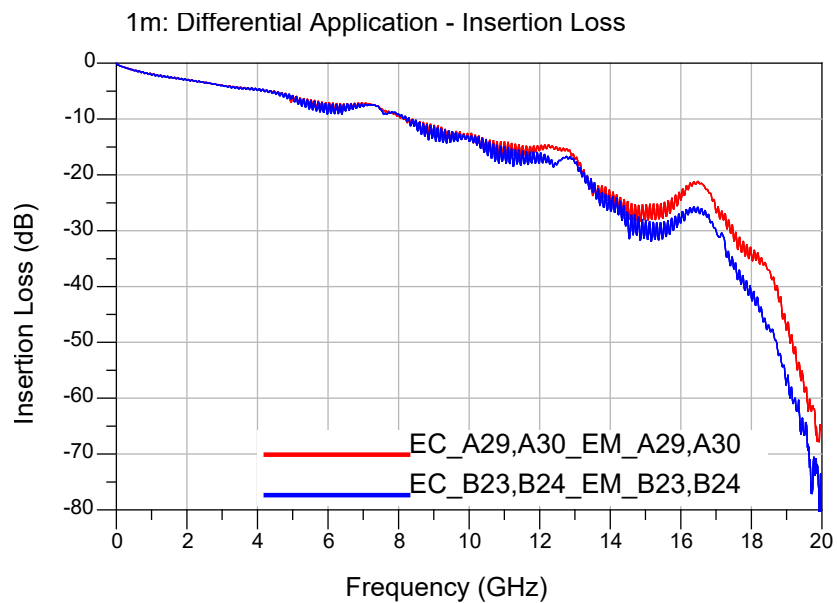
**Figure 1: Test Sample**

**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## Frequency Domain Data Summary

### Bandwidth Chart – Differential Insertion Loss



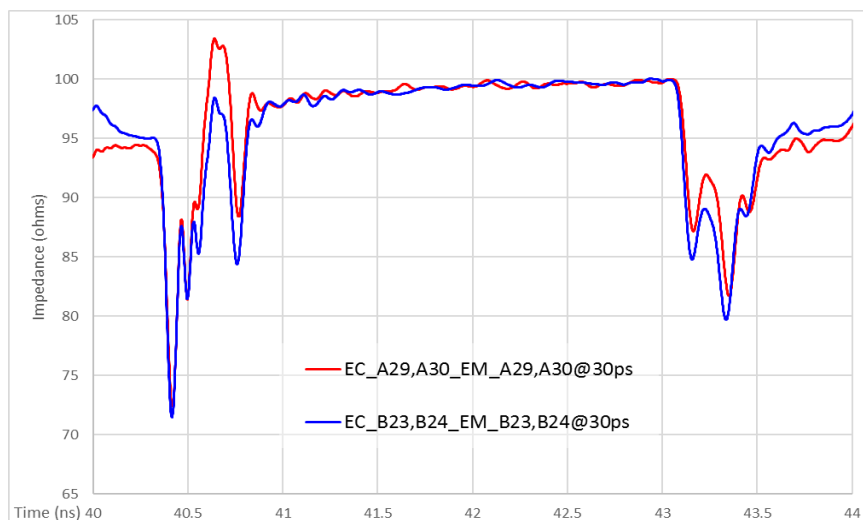
**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## Time Domain Data Summary

0.25m: Differential Application - Impedance



Because the same type cable is used in the cable assemblies with different lengths, only the impedance profile of 0.25 m cable assembly is reported.

**Table 2 - Propagation Delay (Cable Assembly)**

| Driver      | Receiver    | 0.25 m   | 0.5 m    | 1 m      |
|-------------|-------------|----------|----------|----------|
| EC_A29, A30 | EM_A29, A30 | 1.658 ns | 2.853 ns | 5.222 ns |
| EC_B23, B24 | EM_B23, B24 | 1.650 ns | 2.847 ns | 5.221 ns |

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## **Characterization Details**

This report presents data that characterizes the signal integrity response of a cable assembly in a controlled printed circuit board (PCB) environment. All efforts are made to reveal typical best-case responses inherent to the system under test (SUT).

In this report, the SUT includes the mating connectors, cable assembly, and footprint effects on a typical multi-layer PCB. PCB effects (trace loss) are de-embedded from test data. Board related effects, such as pad-to-ground capacitance, are included in the data presented in this report.

Additionally, intermediate test signal connections can mask the cable assembly's true performance. Such connection effects are minimized by using high performance test cables and adapters. Where appropriate, calibration and de-embedding routines are also used to reduce residual effects.

## **Differential and Single-Ended Data**

Most Samtec cable assemblies can be used successfully in both differential and single-ended applications. However, electrical performance will differ depending on the signal drive type. In this report, data is presented for "GSSG" differential drive configuration only.

## **Cable assembly Signal to Ground Ratio**

Samtec cable assemblies are most often designed for generic applications and can be implemented using various signal and ground pin assignments. In high speed systems, provisions must be made in the interconnect for signal return currents. Such paths are often referred to as "ground". In some cable assemblies, a ground plane or blade, or an outer shield, is used as the signal return, while in others, cable assembly pins are used as signal returns. Various combinations of signal pins, ground blades, and shields can also be utilized. Electrical performance can vary significantly depending upon the number and location of ground pins.

In general, the more pins dedicated to ground, the better electrical performance will be. But dedicating pins to ground reduces signal density of a cable assembly. Therefore, care must be taken when choosing signal/ground ratios in cost or density-sensitive applications.

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

For this cable assembly, the following array configurations are evaluated:

Differential Impedance:

- Long Path (furthest from test fixture)
- Short Path (closest to test fixture)

Differential Crosstalk:

- Across Row: "Xrow": (from one row of terminals to the other row)

See Appendix C - Product and Test System Descriptions for details

Other configurations can be evaluated upon request. Please contact [sig@samtec.com](mailto:sig@samtec.com) for more information.

In a real system environment, active signals might be located at the outer edges of the signal contacts of concern, as opposed to the ground signals utilized in laboratory testing. For example, in a single-ended system, a pin-out of "SSSS", or four adjacent single ended signals might be encountered as opposed to the "GSG" and "GSSG" configurations tested in the laboratory. Electrical characteristics in such applications could vary slightly from laboratory results. But in most applications, performance can safely be considered equivalent.

### Signal Edge Speed (Rise Time)

In pulse signaling applications, the perceived performance of the interconnect can vary significantly depending on the edge rate or the rise time of the exciting signal. For this report, the fastest rise time used was 30 ps. Generally, this should demonstrate the worst-case performance.

In many systems, the signal edge rate will be significantly slower at the cable assembly than at the driver launch point. To estimate interconnect performance at other edge rates, data is provided for several rise times between 30ps and 100ps.

Unless otherwise stated, measured rise times were at 20%-80% signal levels.

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

### Frequency Domain Data

Frequency Domain parameters are helpful in evaluating the cable assembly system's signal loss and crosstalk characteristics across a range of sinusoidal frequencies. In this report, parameters presented in the Frequency Domain are Insertion Loss, Return Loss, Near-End and Far-End Crosstalk, and Mode Conversion. Other parameters or formats, such as VSWR or S-Parameters, may be available upon request. Please contact our Signal Integrity Group at [sig@samtec.com](mailto:sig@samtec.com) for more information.

Frequency performance characteristics for the SUT are generated from network analyzer measurements.

### Time Domain Data

Time Domain parameters indicate Impedance mismatch versus length and signal propagation time in a pulsed signal environment.

Impedance mismatch versus length is measured by DSA8300 Digital Serial Analyzer. Board related effects, such as pad-to-ground capacitance and trace loss, are included in the data presented in this report. The impedance data is provided in [Appendix B](#) of this report.

The measured S-Parameters from the network analyzer are post-processed using Keysight ADS to obtain the time domain response for signal propagation time. The Time Domain procedure is provided in [Appendix D](#) of this report. Parameters or formats not included in this report may be available upon request. Please contact our Signal Integrity Group at [sig@samtec.com](mailto:sig@samtec.com) for more information.

In this report, propagation delay is defined as the signal propagation time through the cable assembly, mating connectors, and connector footprint. It also includes 10 mils of PCB trace on each connector side. Delay is measured at 100 picoseconds signal rise-time. Delay is calculated as the difference in time measured between the 50% amplitude levels of the input and output pulses.

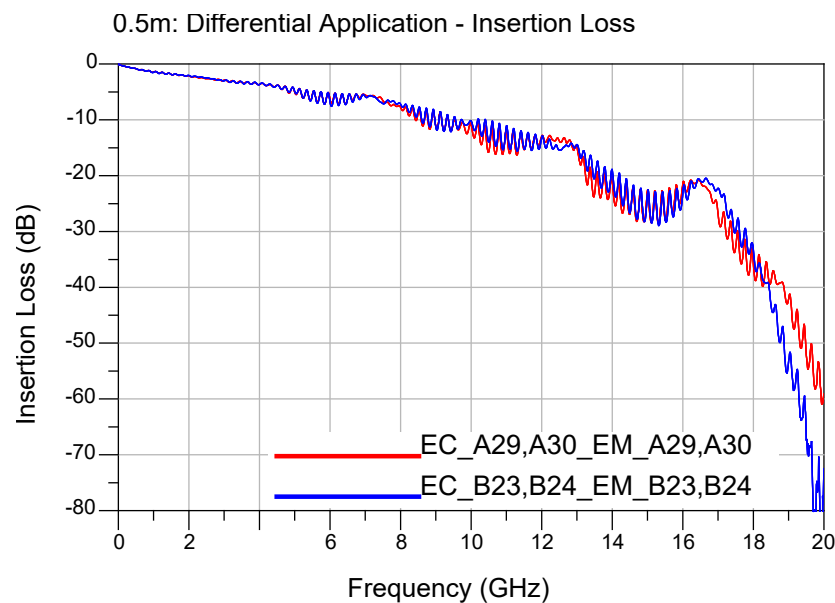
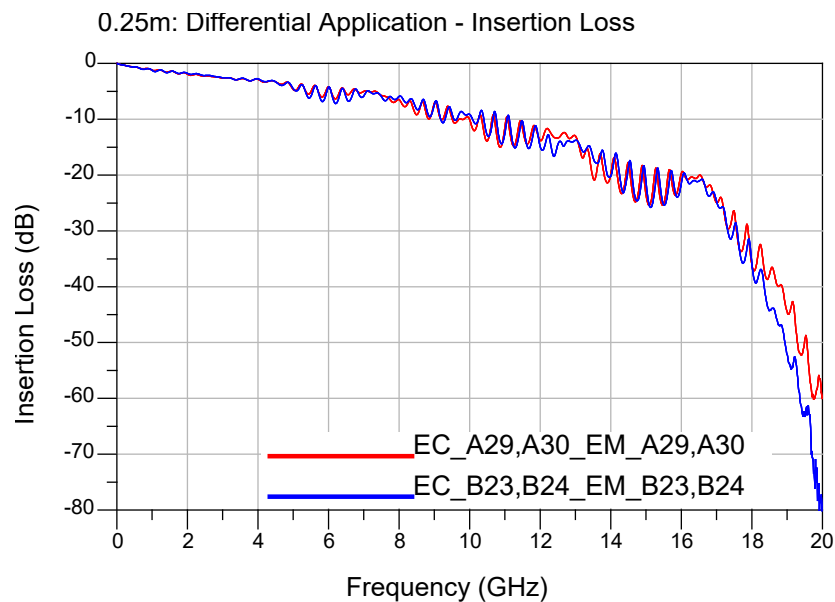
Data for other configurations may be available. Please contact our Signal Integrity Group at [sig@samtec.com](mailto:sig@samtec.com) for further information.

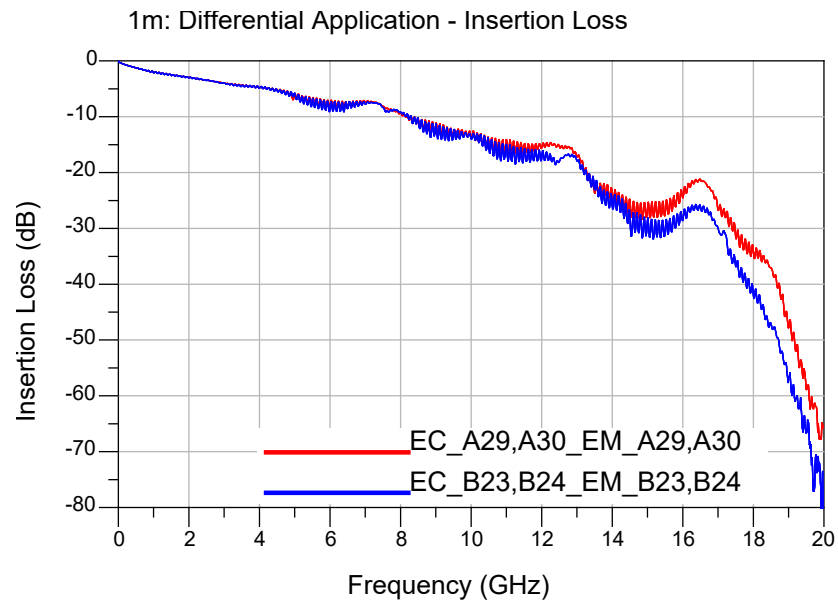
Additional information concerning test conditions and procedures is located in the appendices of this report. Further information may be obtained by contacting our Signal Integrity Group at [sig@samtec.com](mailto:sig@samtec.com).

**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

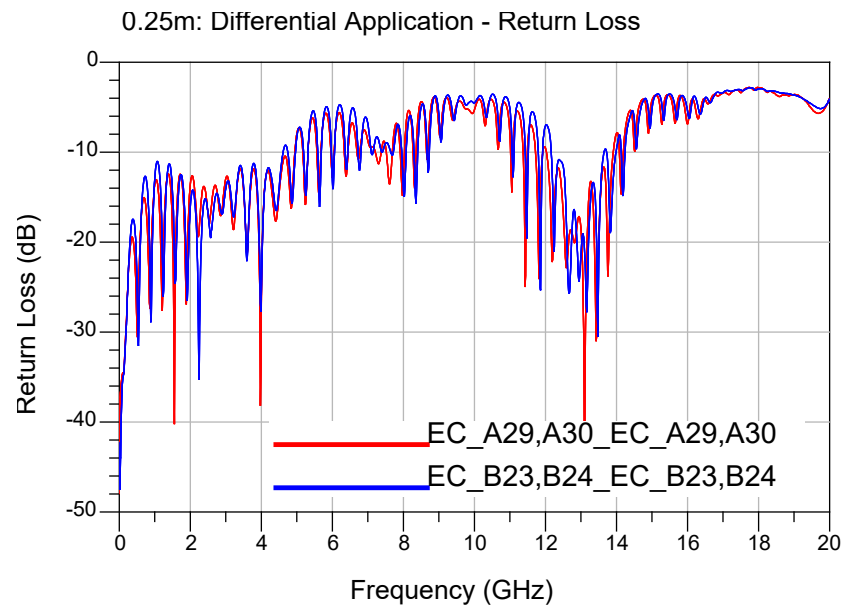
## Appendix A – Frequency Domain Response Graphs

### Differential Application – Insertion Loss



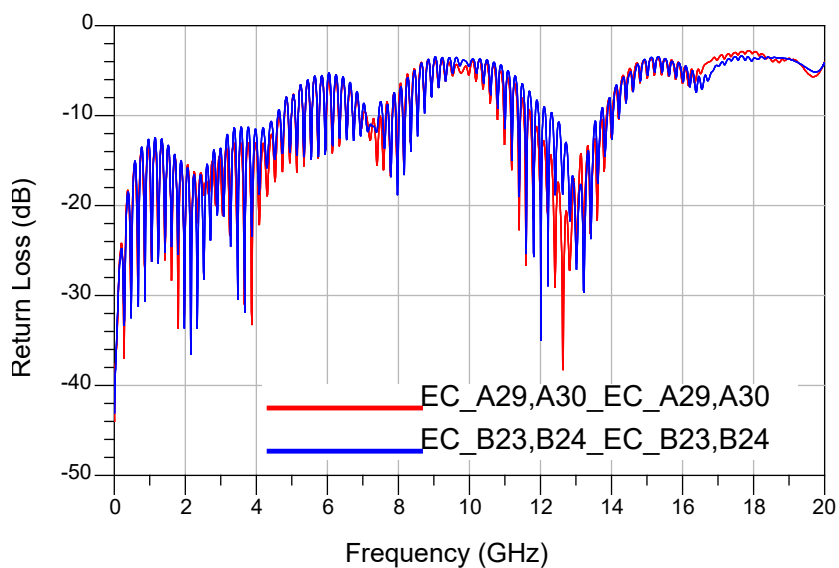
**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

### Differential Application – Return Loss

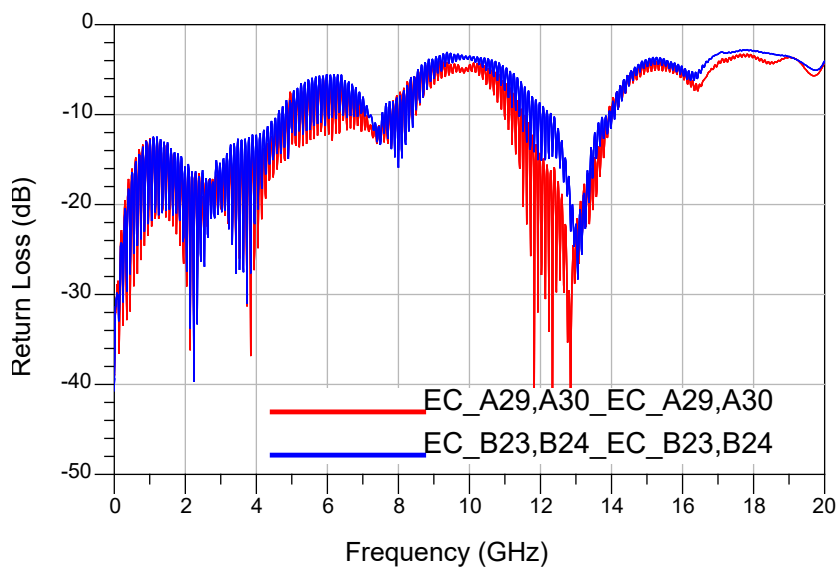


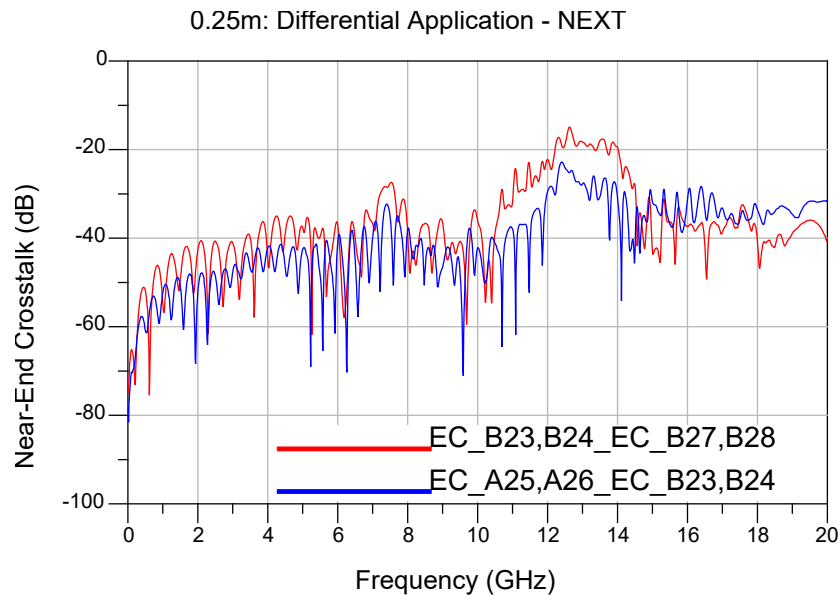
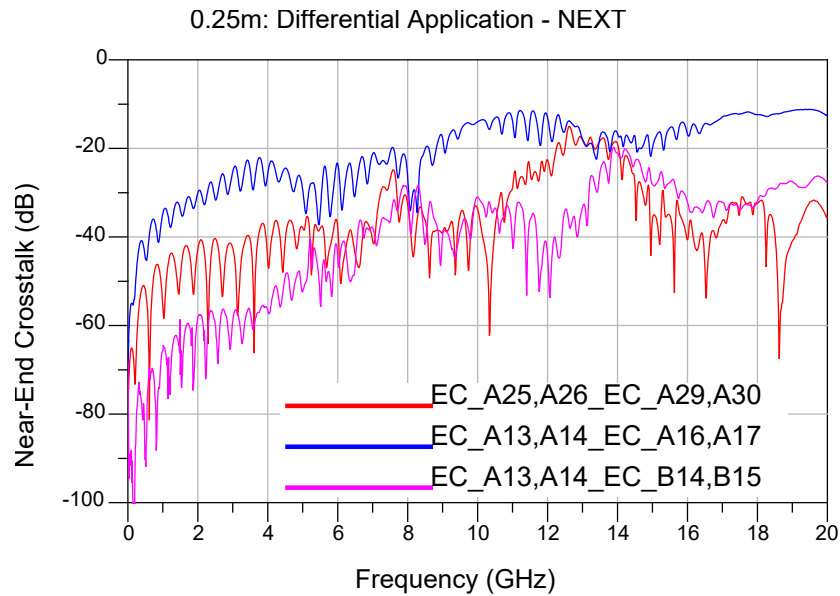
**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

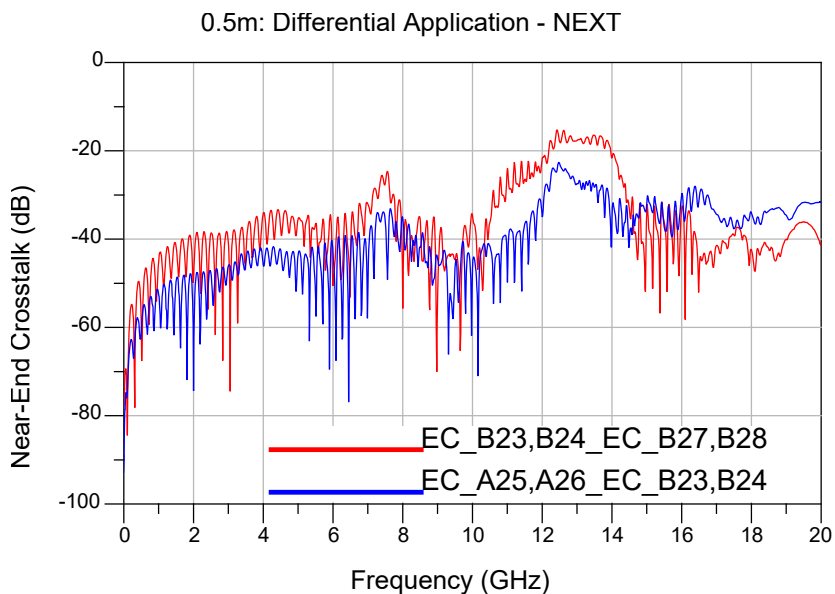
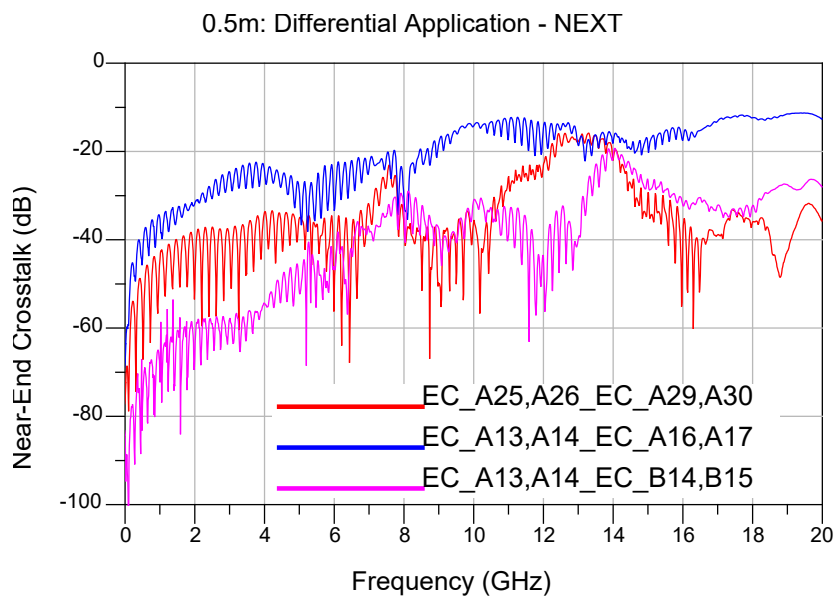
0.5m: Differential Application - Return Loss

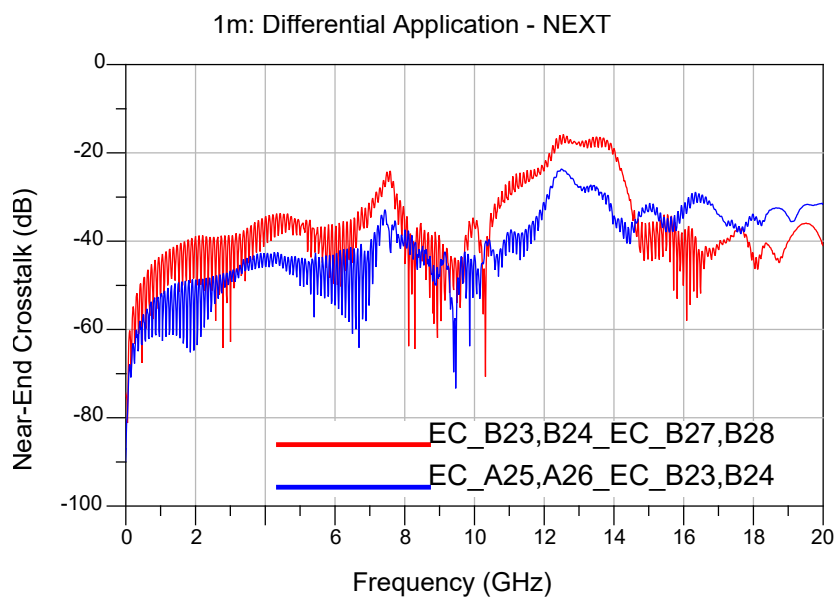
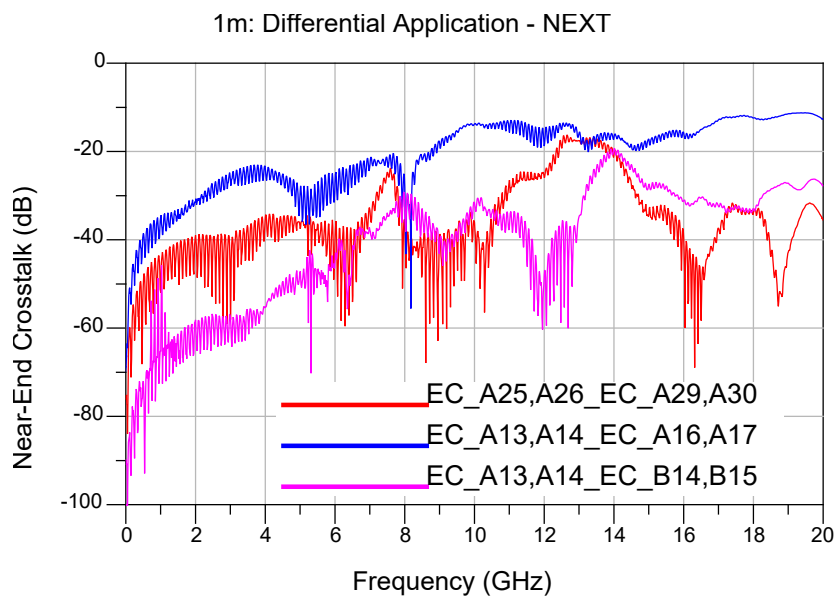


1m: Differential Application - Return Loss



**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable**Differential Application – NEXT Configurations**

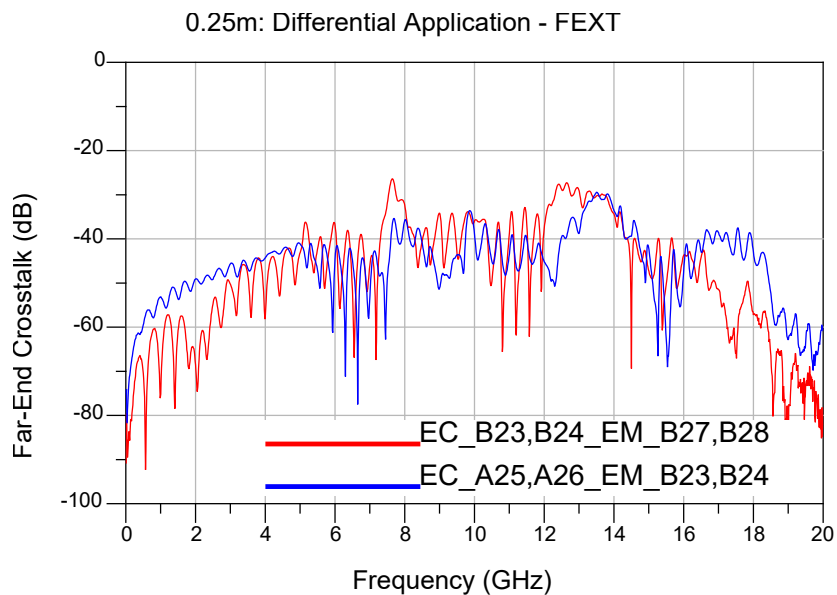
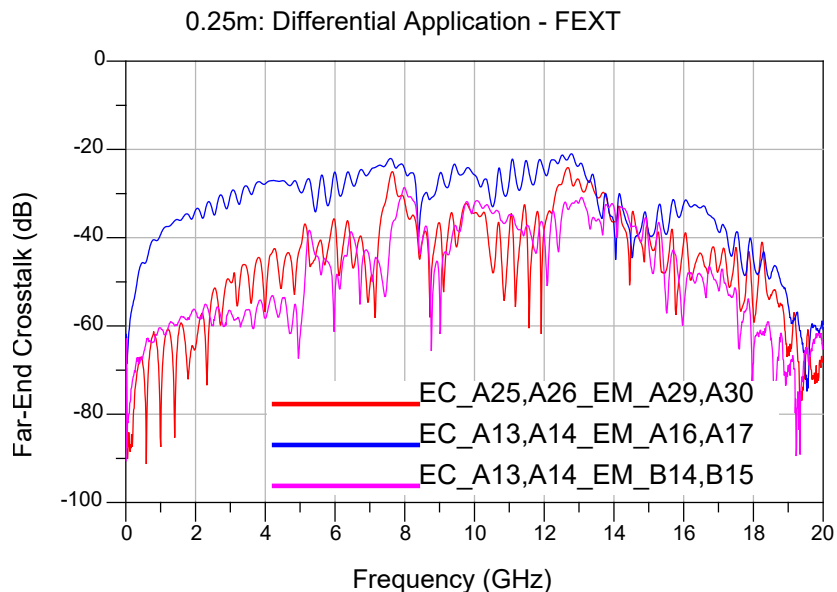
**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

**Series:** PCIEC

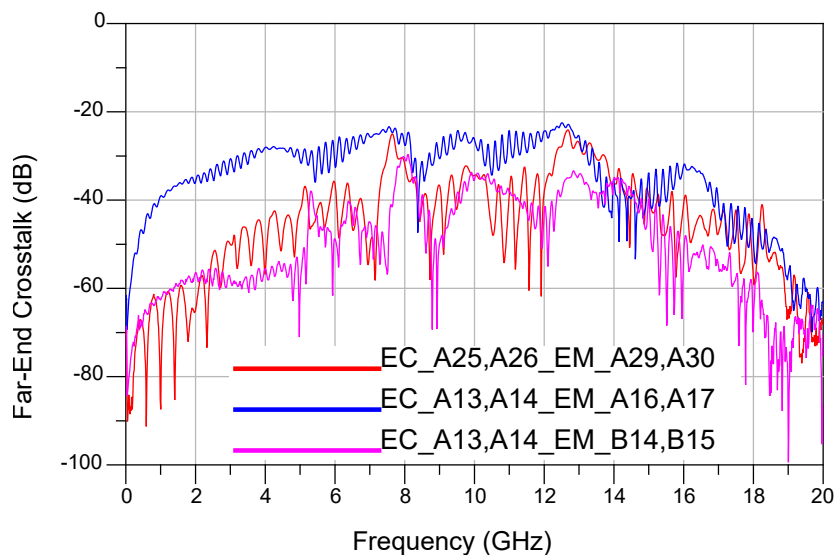
**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## Differential Application – FEXT Configurations

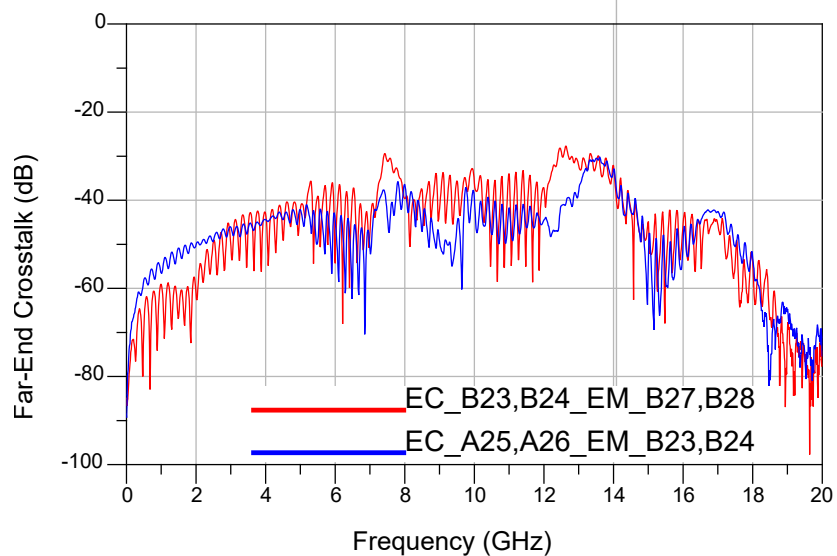


**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

0.5m: Differential Application - FEXT



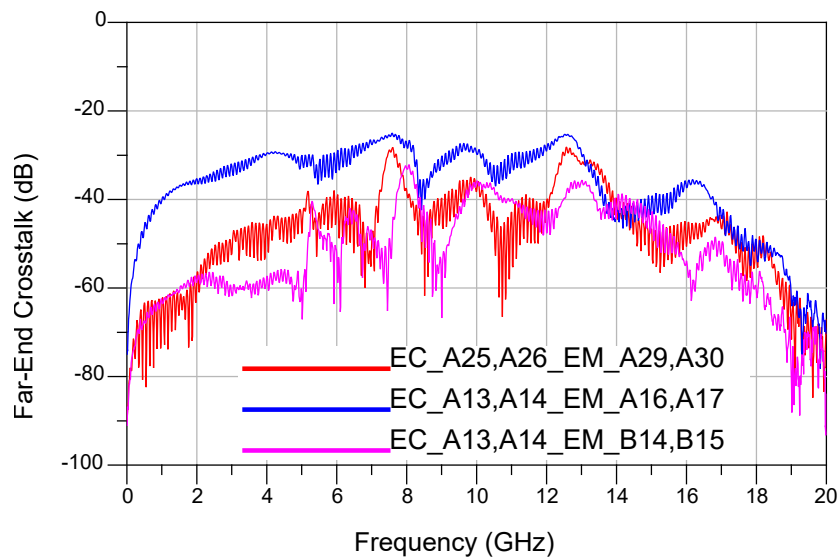
0.5m: Differential Application - FEXT



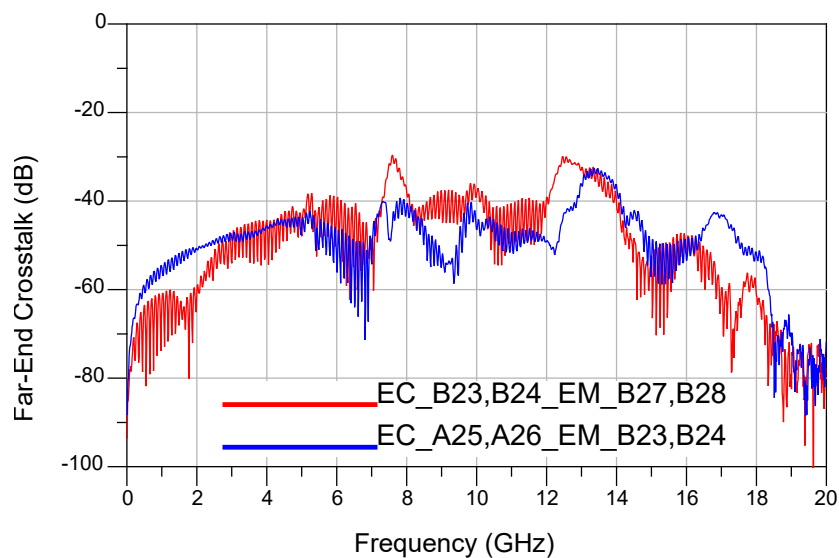
**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

1m: Differential Application - FEXT

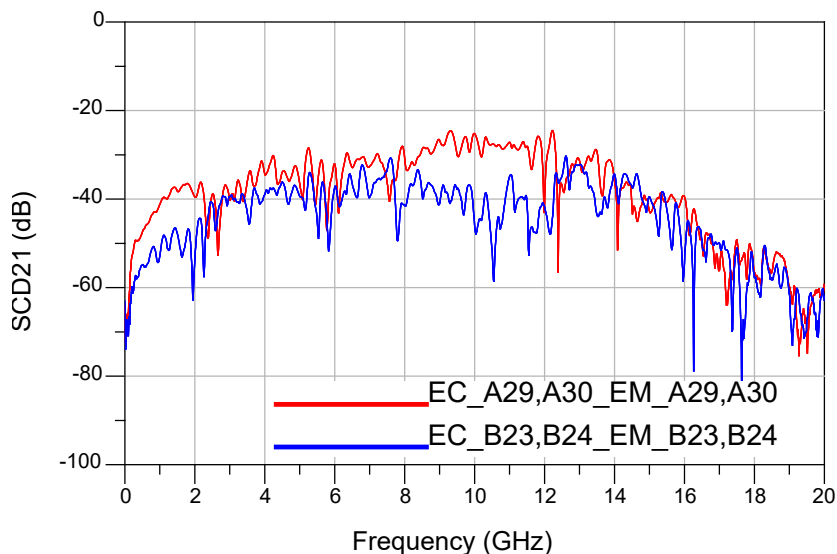


1m: Differential Application - FEXT

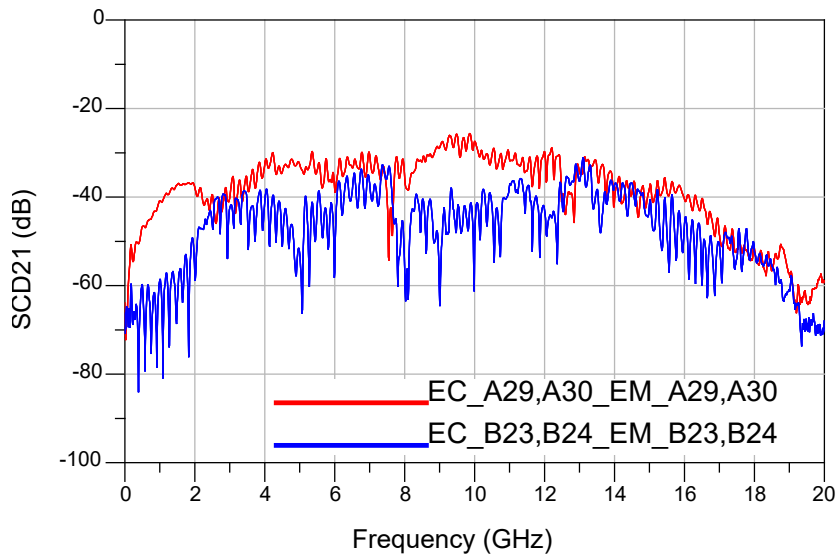


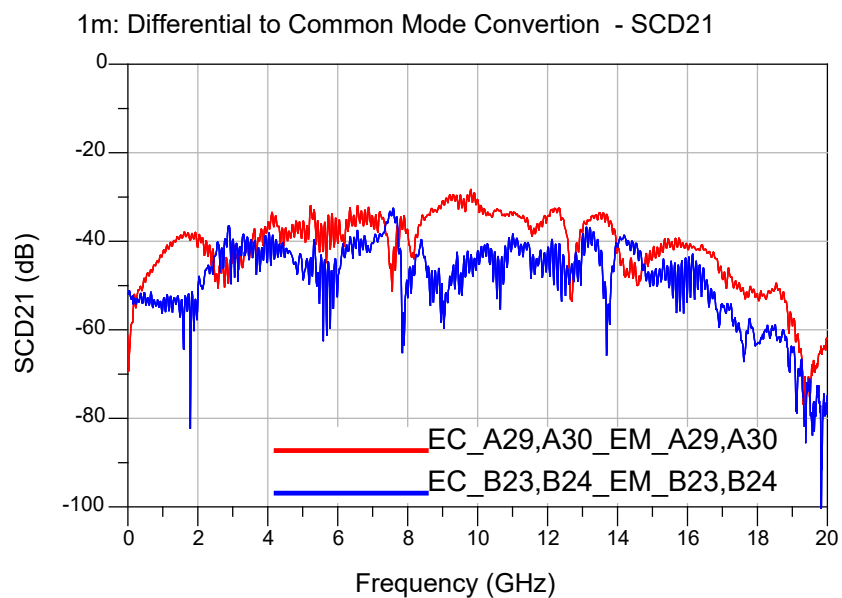
**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable**Differential Application – Differential to Common Mode Conversion**

0.25m: Differential to Common Mode Conversion - SCD21



0.5m: Differential to Common Mode Conversion - SCD21



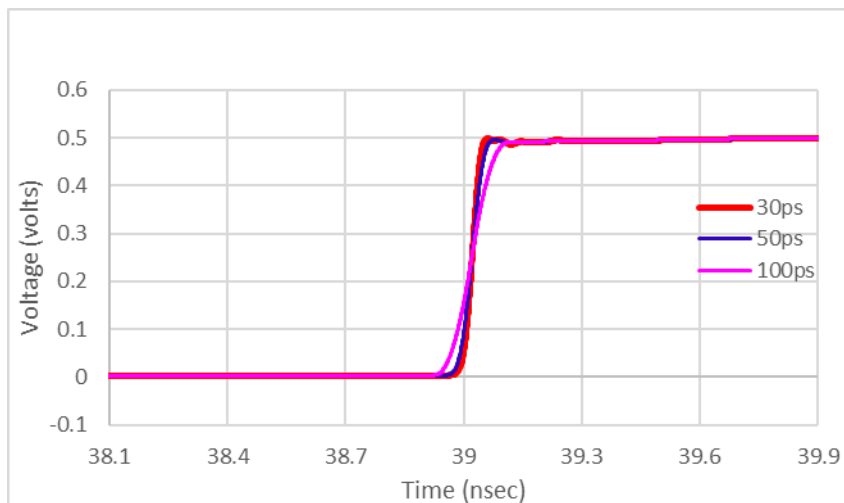
**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## Appendix B – Time Domain Response Graphs

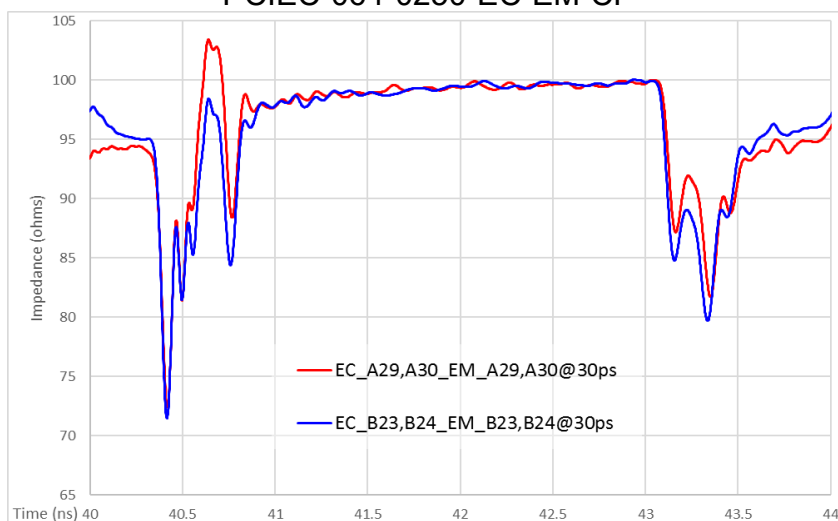
### Differential Application – Input Pulse



### Differential Application – Cable Assembly Impedance

0.25m: Differential Application - Impedance

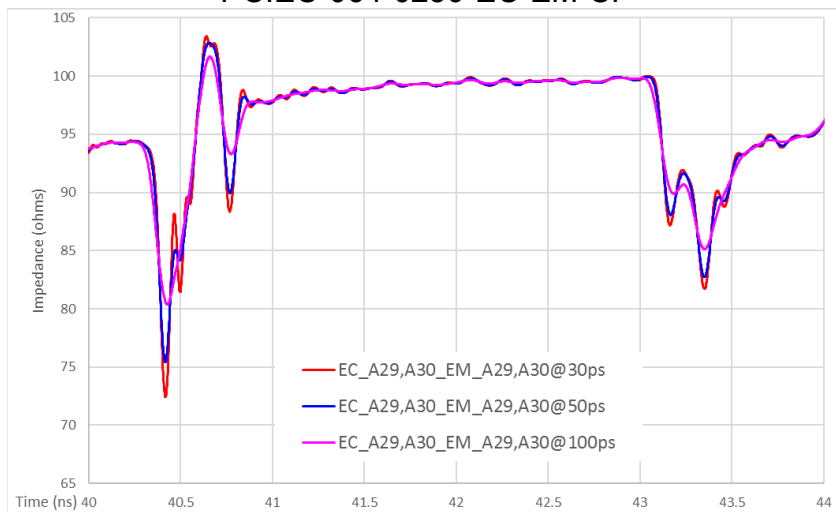
PCIEC-064-0250-EC-EM-CP



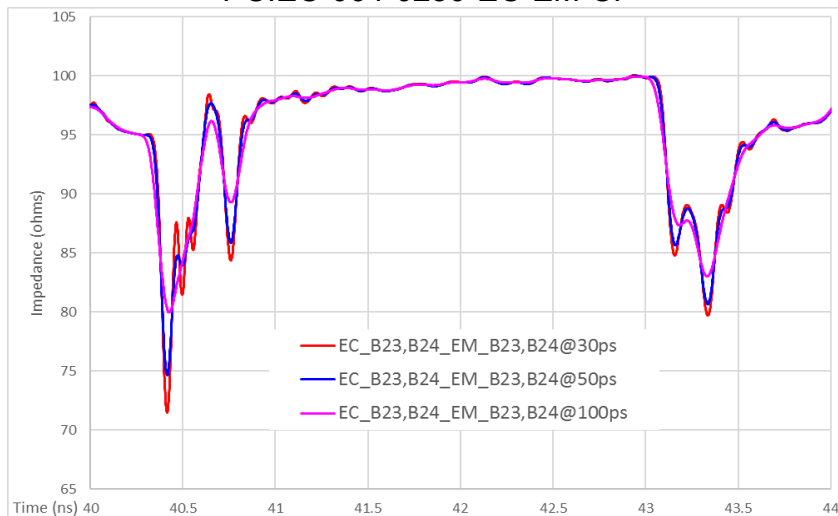
**Series:** PCIEC

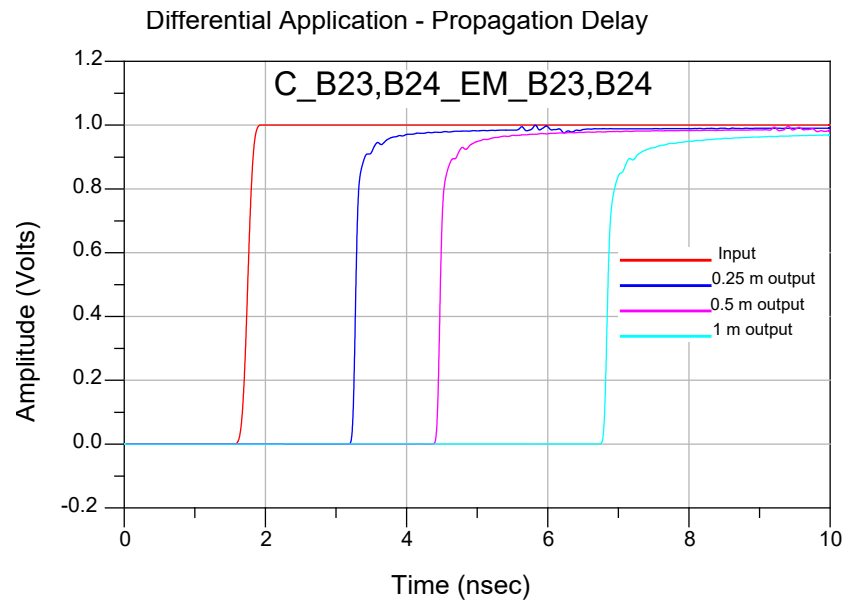
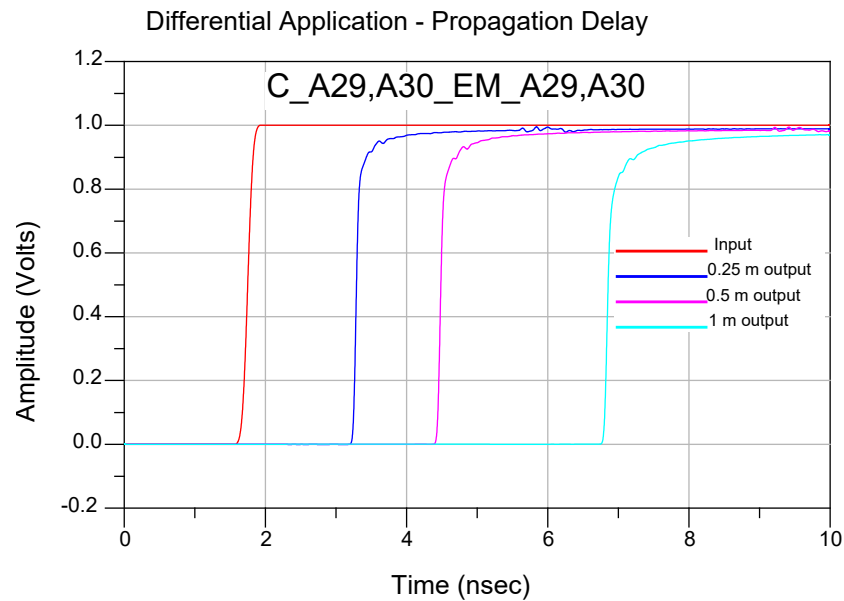
**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

PCIEC-064-0250-EC-EM-CP



PCIEC-064-0250-EC-EM-CP



**Series:** PCIEC**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable**Differential Application – Propagation Delay**

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## Appendix C – Product and Test System Descriptions

### Product Description

Product test samples are 1.00mm PCI Express® Internal Cable Assemblies. The part numbers are PCIEC-064-0250-EC-EM-CP, PCIEC-064-0500-EC-EM-CP and PCIEC-064-1000-EC-EM-CP. They mate with PCIE-064-02-F-D-TH and edge card test board. A photo of the mated test article mounted to SI test boards is shown below.

The cable assembly terminations had a particular signal line configuration. The respective signal line numbers are shown in Table 5. There is a total of 32 positions per row but all are not shown. Positions 1 – 11 terminate to the PVC power cable. All Side B pairs are Transmitter pairs. All Side A pairs are Receiver pairs except for pair A13-A14, which is the Reference Clock Pair. SMA jack numbers on the test boards correspond to the assembly line numbers. All adjacent lines are terminated where applicable.

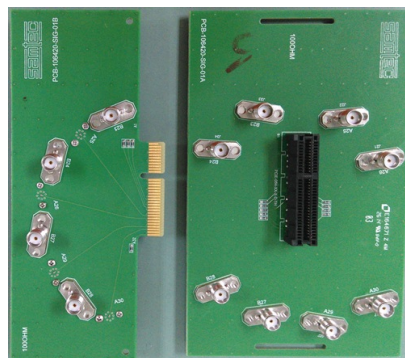
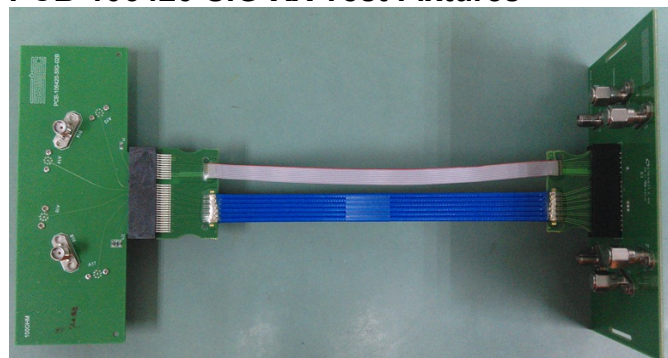
|        |    |    |    |    |    |    |   |    |    |    |    |           |           |    |    |    |    |           |           |    |    |
|--------|----|----|----|----|----|----|---|----|----|----|----|-----------|-----------|----|----|----|----|-----------|-----------|----|----|
| Side A | G  | 13 | 14 | G  | 16 | 17 | G | 19 | G  | 21 | 22 | G         | G         | 25 | 26 | G  | G  | <b>29</b> | <b>30</b> | G  | 32 |
| Side B | 12 | G  | 14 | 15 | G  | 17 | G | 19 | 20 | G  | G  | <b>23</b> | <b>24</b> | G  | G  | 27 | 28 | G         | 30        | 31 | G  |

Table 3: Respective signal line numbers as viewed from End 1

### Test System Description

The test fixtures are composed of four-layer FR-4 material with 50Ω signal trace and pad configurations designed for the electrical characterization of Samtec high speed cable assembly products. A PCB mount SMA connector is used to interface the VNA test cables to the test fixtures. Optimization of the SMA launch was performed using full wave simulation tools to minimize reflections. Four test fixtures are specific to PCIEC series cable assembly and identified by part numbers PCB-106420-SIG-01A and B to PCB-106420-SIG-02A and B. The Auto Fixture Removal (AFR) calibration structures designed specifically for the PCIEC series are located on the calibration board PCB-106420-SIG-06. Displayed on the following pages is the information for the PCIEC and AFR calibration structure and directives for the mating PCIEC fixtures.

### PCB-106420-SIG-XX Test Fixtures



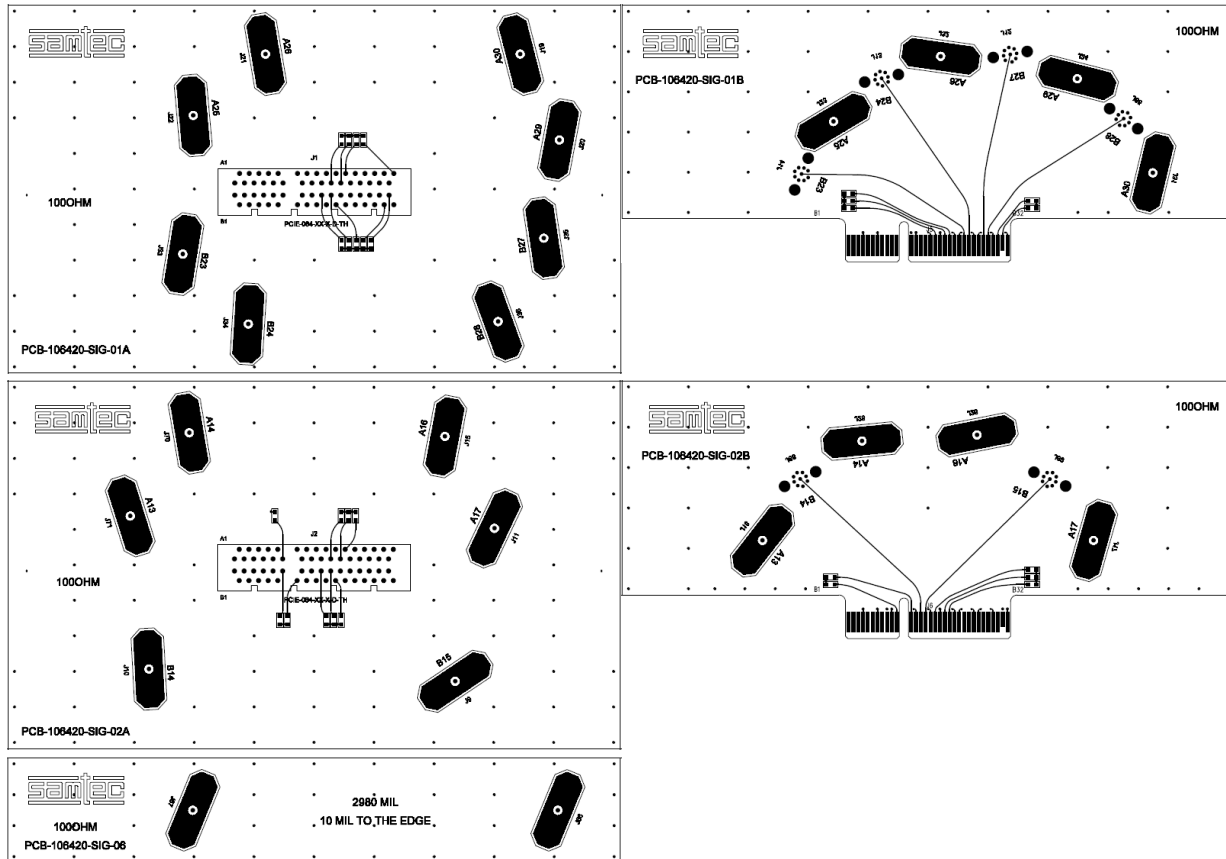
**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

## PCB Fixtures

The test fixtures used are as follows:



- PCB-106420-SIG-01A – PCIEC-100 Cable Test Board 1
- PCB-106420-SIG-01B – PCIEC-100 Cable Test Board 2
- PCB-106420-SIG-02A – PCIEC-100 Cable Test Board 3
- PCB-106420-SIG-02B – PCIEC-100 Cable Test Board 4
- PCB-106420-SIG-06 – Through

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

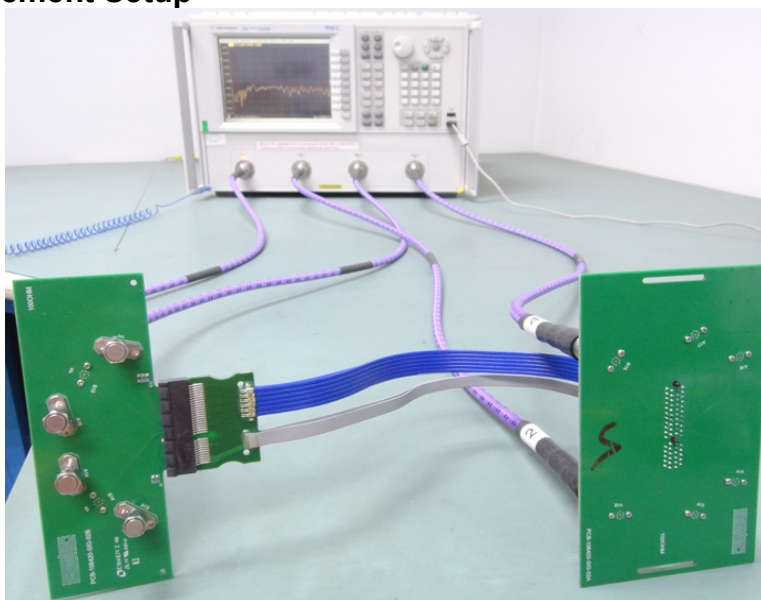
## Appendix D – Test and Measurement Setup

For frequency domain measurements, the test instrument is the Agilent N5230C PNA-L network analyzer. Frequency domain data and graphs are extracted from the instrument by AFR application. Post-processed time domain data and graphs are generated using convolution algorithms within Agilent ADS. The network analyzer is configured as follows:

|                           |                        |
|---------------------------|------------------------|
| Start Frequency – 300 KHz | Number of points -1601 |
| Stop Frequency – 20 GHz   | IFBW – 1 KHz           |

With these settings, the measurement time is approximately 20 seconds.

### N5230C Measurement Setup



### Test Instruments

| <u>QTY</u> | <u>Description</u>                                        |
|------------|-----------------------------------------------------------|
| 1          | Agilent N5230C PNA-L Network Analyzer (300 KHz to 20 GHz) |
| 1          | Agilent N4433A ECAL Module (300 KHz to 20 GHz)            |

### Test Cables & Adapters

| <u>QTY</u> | <u>Description</u>               |
|------------|----------------------------------|
| 4          | Gore OWD01D02039-4 (DC-26.5 GHz) |

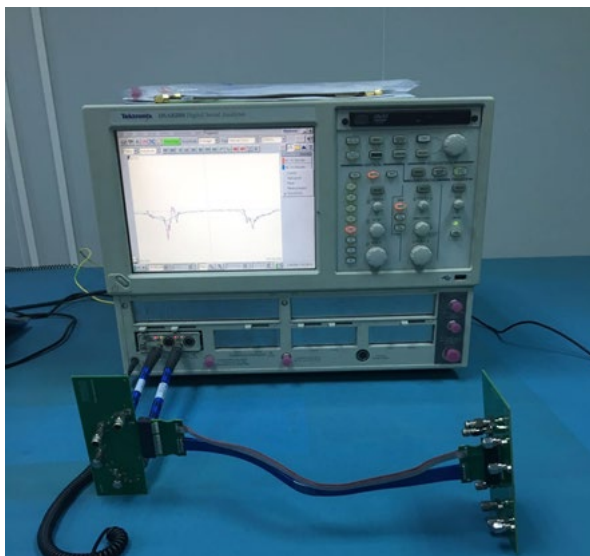
**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

For impedance measurements, the test instrument is the Tektronix DSA8200 Digital Serial Analyzer mainframe and 80E04 sampling module. The impedance data and profiles are obtained directly from the instrument. The Digital Analyzer is configured as follows:

Vertical Scale: 5 ohm / Div:  
Offset: Default / Scroll  
Horizontal Scale: 500ps/ Div  
Record Length: 4000  
Averages:  $\geq 16$

### **DSA8200 Measurement Setup**



### **Test Instruments**

| <u>QTY</u> | <u>Description</u>                                      |
|------------|---------------------------------------------------------|
| 1          | Tektronix DSA8200 Digital Serial Analyzer               |
| 2          | Tektronix 80E04 Dual Channel 20 GHz TDR Sampling Module |

### **Test Cables & Adapters**

| <u>QTY</u> | <u>Description</u>                        |
|------------|-------------------------------------------|
| 2          | JUNFLON- MWX-021-0025DMSDMS/B (DC-20 GHz) |

**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

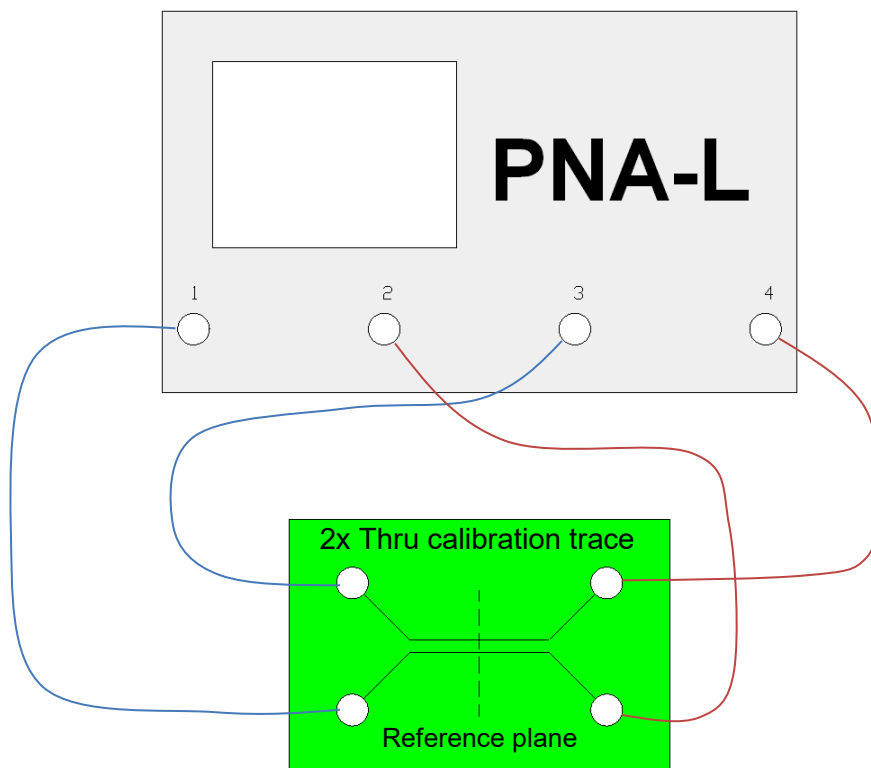
## Appendix E - Frequency and Time Domain Measurements

### Frequency (S-Parameter) Domain Procedures

The quality of any data taken with a network analyzer is directly related to the quality of the calibration standards and the use of proper test procedures. For this reason, extreme care is taken in the design of the calibration standards, the SI test boards, and the selection of the PCB vendor.

The measurement process begins with a measurement of the AFR calibration standards. A coaxial SOLT calibration is performed using an N4433A E-CAL module. This measurement is required in order to obtain precise values of the line standard offset delay and frequency bandwidths. Measurements of the 2x through line standard can be used to determine the maximum frequency for which the calibration standards are valid. For the PCIEC test boards, this is greater than 20 GHz.

The figure below shows how the 2X THRU reference traces is utilized to compensate for the losses due to the coaxial test cables and the test fixture during testing. The calibration board is characterized to obtain parameters required to define the 2X THRU.



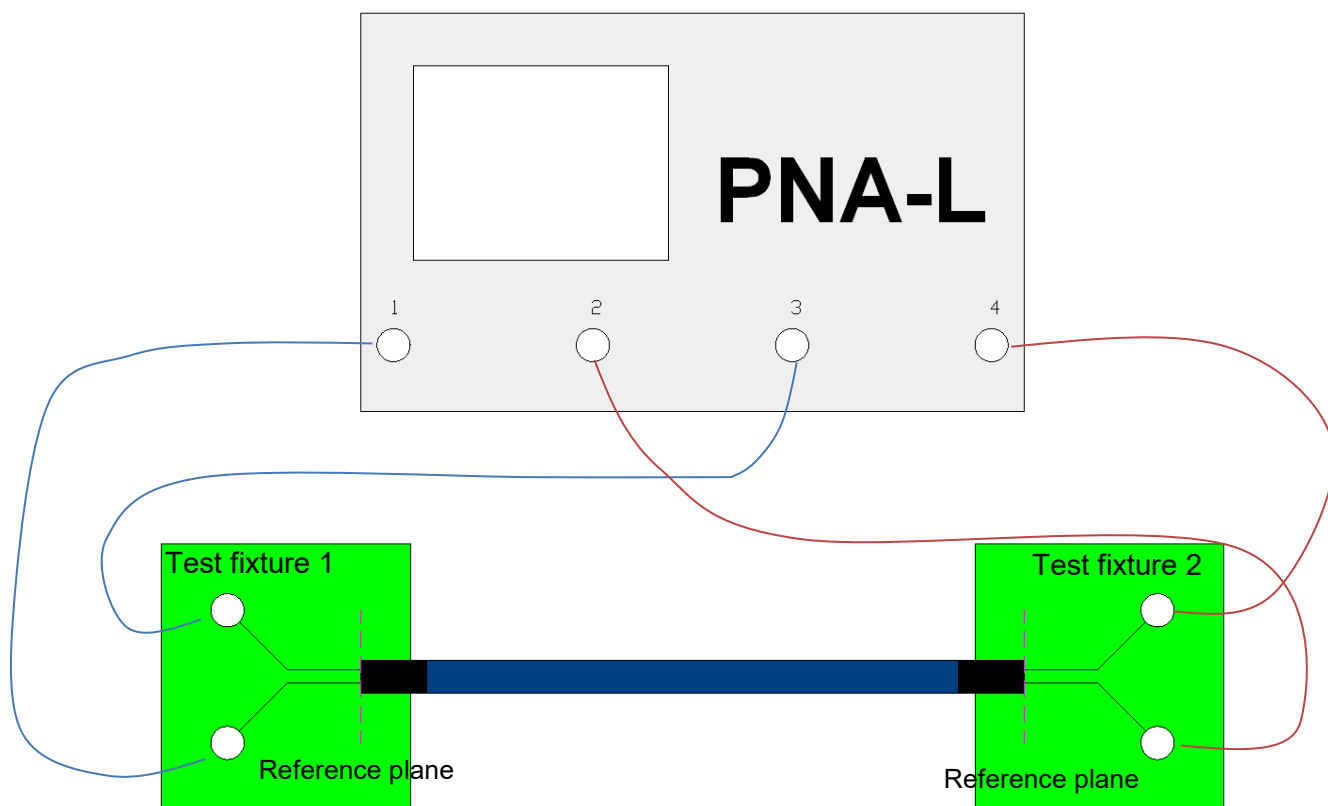
**Series:** PCIEC

**Description:** PCI Express® Internal Cable Assembly, 30 AWG, 100 Ohm Twinax Ribbon Cable

Measurements are then performed using the test boards as shown below. The test board effects are removed in post-processing via AFR in Agilent PLTS. The calibrated reference plane is located 10 mils from the connector footprint on each side. The S-Parameter measurements include:

- A. 10 mils of 10.2 mil wide differential microstrip signal trace
- B. Test board vias, pads (footprint effects) for the PCIE connector
- C. The PCIE series connector
- D. The PCIEC-100 test cable
- E. The Edge Card
- F. Test board vias, pads (footprint effects) for the edge card
- G. 10 mils of 10.2 mil wide differential microstrip signal trace

The figure below shows the location of the measurement reference plane.



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### Time Domain Procedures

Mathematically, Frequency Domain data can be transformed to obtain a Time Domain response. Perfect transformation requires Frequency Domain data from DC to infinity Hz. Fortunately, a very accurate Time Domain response can be obtained with bandwidth-limited data, such as measured with modern network analyzer.

The Time Domain responses were generated using Keysight ADS 2017 update 1. This tool has a transient convolution simulator, which can generate a Time Domain response directly from measured S-Parameters. An example of a similar methodology is provided in the Samtec Technical Note on domain transformation.

[http://suddendocs.samtec.com/notesandwhitepapers/tech-note\\_using-plts-for-time-domain-data\\_web.pdf](http://suddendocs.samtec.com/notesandwhitepapers/tech-note_using-plts-for-time-domain-data_web.pdf)

### Propagation Delay (TDT)

The Propagation Delay is a measure of the Time Domain delay through the cable assembly and footprint. A step pulse is applied to the touchstone model of the cable assembly and the transmitted voltage is monitored. The same pulse is also applied to a reference channel with zero loss, and the Time Domain pulses are plotted on the same graph. The difference in time, measured at the 50% point of the step voltage is the propagation delay.

### Impedance (TDR)

Measurements involving digital pulses are performed using either Time Domain Reflectometer (TDR) or Time Domain Transmission (TDT) methods. The TDR method is used for the impedance measurements in this report.

The signal line(s) of the SUT's is energized with a TDR pulse and the far-end of the energized signal line is terminated in the test systems characteristic impedance (e.g.; 50Ω or 100Ω terminations). By terminating the adjacent signal lines in the test systems characteristic impedance, the effects on the resultant impedance shape of the waveform is limited. The "best case" signal mapping was tested and is presented in this report.

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### Appendix F – Glossary of Terms

ADS – Agilent Advanced Design System  
AFR – Automatic Fixture Removal  
CTLE – Continuous Time Linear Analyzer  
CuFireFly™ - Copper FireFly™ assembly  
DUT – Device under test  
FD – Frequency domain  
FEXT – Far-End Crosstalk  
HDV – High Density Vertical  
NEXT – Near-End Crosstalk  
OV – Optimal Vertical  
OH – Optimal Horizontal  
PCB – Printed Circuit Board  
PLTS – Agilent Physical Layer Design System  
PPO – Pin Population Option  
SE – Single-Ended  
SI – Signal Integrity  
SUT – System Under Test  
S – Static (independent of PCB ground)  
SOLT – acronym used to define Short, Open, Load & Thru Calibration Standards  
TD – Time Domain  
TDA – Time Domain Analysis  
TDR – Time Domain Reflectometry  
TDT – Time Domain Transmission  
UI – Unit Interval  
XROW – Across Row  
Z – Impedance (expressed in ohms)