



Project Number: Design Qualification Test Report	Tracking Code: 2183953_Report_Rev_1
Requested by: Alvin Wang	Date: 3/27/2020
Part #: RF047-A-18SP-18SP-0152/RF047-A-18SJ-18SJ-0152	
Part description: RF047-A-18SP/RF047-A-18SJ	Tech: Tony Wagoner
Test Start: 1/15/2020	Test Completed: 1/24/2020



DESIGN QUALIFICATION TEST REPORT
RF047-A-18SP/RF047-A-18SJ
RF047-A-18SP-18SP-0152/RF047-A-18SJ-18SJ-0152

Tracking Code: 2183953_Report_Rev_1	Part #: RF047-A-18SP-18SP-0152/RF047-A-18SJ-18SJ-0152
Part description: RF047-A-18SP/RF047-A-18SJ	

REVISION HISTORY

DATA	REV.NUM.	DESCRIPTION	ENG
2/27/2020	1	Initial Issue	KH

CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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SCOPE

To perform the following tests: Design Qualification test. Please see test plan.

APPLICABLE DOCUMENTS

Standards: EIA Publication 364

TEST SAMPLES AND PREPARATION

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) After soldering, the parts to be used for LLCR testing were cleaned according to TLWI-0001.
- 4) Either an automated cleaning procedure or an ultrasonic cleaning procedure may be used.
- 5) The automated procedure is used with aqueous compatible soldering materials.
- 6) Parts not intended for testing LLCR are visually inspected and cleaned if necessary.
- 7) Any additional preparation will be noted in the individual test sequences.
- 8) Solder Information: Lead Free
- 9) Samtec Test PCBs used: PCB-103219-TST

FLOWCHARTS**Mating/Unmating/Durability**Group 1

RF047-A-18SJ-505050-0152

RF047-A-18SP-505050-0152

4 Assemblies

Step	Description
1.	Length & Mass
2.	Interface Gaging
3.	DWV at Test Voltage ⁽¹⁾ - Non Standard DWW = 500 VAC
4.	LLCR ⁽²⁾ - Non Standard <i>Note: Signal and ground.</i>
5.	Cycles Quantity = 500 Cycles <i>Note: By hand. Torque each time to 8 in-lbs. Rotate plug coupling nut only. Do not rotate entire assembly. MIL-PRF-39012, Paragraph. 4.6.12</i>
6.	LLCR ⁽²⁾ - Non Standard Max Delta = 15 mOhm <i>Note: Signal and ground.</i>
7.	Interface Gaging

(1) DWV at Test Voltage = Other

Test Condition = 1 (Sea Level) Test voltage applied for 60 seconds
MIL-PRF-39012, Paragraph. 4.6.14 per MIL-STD-202-301

(2) LLCR = Other

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max
MIL-PRF-39012, Paragraph 4.6.13 except current to be 100mA nominal and voltage to be 20 mV maximum.

FLOWCHARTS Continued**IR/DWV****Pin-to-Ground**Group 1

RF047-A-18SJ-505050-1000

RF047-A-18SP-505050-1000

4 Assemblies

Note: For STEP 6, please put the following additional cable assemblies in the thermal shock chamber (ride along parts).

Plug & jack versions are mated with dust caps (Yellow) on open ends.

Plug version: RF047A-18SJ-18SJ-1000 (4 PCS)

Jack version: RF047A-18SP-18SP-1000 (4 PCS)

Step	Description
1.	Length & Mass
2.	Interface Gaging
3.	IR (2) - Non Standard
4.	DWV at Test Voltage (1) - Non Standard Test Voltage = 500VAC
5.	LLCR (3) - Non Standard <i>Note: Signal and ground.</i>
6.	Thermal Shock (4) - Non Standard
7.	IR (2) - Non Standard
8.	DWV at Test Voltage (1) - Non Standard Test Voltage = 500VAC
9.	LLCR (3) - Non Standard Max Delta = 15 mOhm <i>Note: Signal and ground.</i>
10.	Interface Gaging

(1) DWV at Test Voltage = Other

Test Condition = 1 (Sea Level) Test voltage applied for 60 seconds
MIL-PRF-39012, Paragraph 4.6.14 per MIL-STD-202-301

(2) IR = Other

Test Condition = 500V DC, 2 Minutes Max
MIL-PRF-39012, Paragraph 4.6.8 per MIL-STD-202-302

(3) LLCR = Other

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max
MIL-PRF-39012, Paragraph 4.6.13 except current to be 100mA nominal and voltage to be 20 mV maximum.

(4) Thermal Shock = Other

Exposure Time at Temperature Extremes = 1/2 Hour
Test Condition = I (-65°C to +125°C)
Test Duration = test condition B except 10 cycles instead of 5.
MIL-PRF-39012, Paragraph 4.6.17 per MIL-STD-202-107

FLOWCHARTS Continued**Cable Pull**Group 1

RF047-A-18SJ-505050-0152

2 Assemblies

0 Degrees

Step	Description
1.	Cable Retention (2) - Non Standard <i>Note: Pull-to-destruct.</i>

Group 2

RF047-A-18SP-505050-0152

2 Assemblies

0 Degrees

Step	Description
1.	Cable Retention (2) - Non Standard <i>Note: Pull-to-destruct.</i>

Group 3

RF047-A-18SJ-505050-0152

RF047-A-18SP-505050-0152

4 Assemblies

0 Degrees

Step	Description
1.	Length & Mass
2.	Interface Gaging
3.	LLCR (3) - Non Standard <i>Note: Signal and ground.</i>
4.	Cable Retention (1) - Non Standard <i>Note: Apply 5 pounds (2.3 kg) for Cable Retention test.</i>
5.	LLCR (3) - Non Standard <i>Note: Signal and ground.</i>
6.	Interface Gaging

(1) Cable Retention = Other

Apply 10 pounds (4.6 kg) for Cable Retention test.
MIL-PRF-30192, Paragraph 4.6.21

(2) Cable Retention = Other

Pull-to-destruct.
MIL-PRF-30192, Paragraph 4.6.21

(3) LLCR = Other

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max
MIL-PRF-39012, Paragraph 4.6.13 except current to be 100mA nominal and voltage to be 20 mV maximum.

ATTRIBUTE DEFINITIONS

The following is a brief, simplified description of attributes.

THERMAL SHOCK:

- 1) MIL-PRF-39012, *Paragraph. 4.6.17 per MIL-STD-202-107*
- 2) Test Condition: I (-65°C to +125°C)
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Test Duration: Test condition B except 10 cycles instead of 5.
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

MATING/UNMATING:

- 1) Reference document: EIA-364-13, *Mating and Unmating Forces Test Procedure for Electrical Connectors.*
- 2) The full insertion position was to within 0.003” to 0.004” of the plug bottoming out in the receptacle to prevent damage to the system under test.
- 3) One of the mating parts is secured to a floating X-Y table to prevent damage during cycling.

LLCR:

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets.*
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
 - a. <= +5.0 mOhms: -----Stable
 - b. +5.1 to +10.0 mOhms:-----Minor
 - c. +10.1 to +15.0 mOhms: -----Acceptable
 - d. +15.1 to +50.0 mOhms: -----Marginal
 - e. +50.1 to +1000 mOhms: -----Unstable
 - f. >+1000 mOhms:-----Open Failure

ATTRIBUTE DEFINITIONS Continued

The following is a brief, simplified description of attributes

INSULATION RESISTANCE (IR):

To determine the resistance of insulation materials to leakage of current through or on the surface of these materials when a DC potential is applied.

- 1) PROCEDURE:
 - a. Reference document: EIA-364-21, *Insulation Resistance Test Procedure for Electrical Connectors*.
 - b. Test Conditions:
 - i. Between Adjacent Contacts or Signal-to-Ground
 - ii. Electrification Time 2.0 minutes
 - iii. Test Voltage (500 VDC) corresponds to calibration settings for measuring resistances.
- 2) MEASUREMENTS:
- 3) When the specified test voltage is applied (VDC), the insulation resistance shall not be less than 5000 megohms.

DIELECTRIC WITHSTANDING VOLTAGE (DWV):

To determine if the sockets can operate at its rated voltage and withstand momentary over potentials due to switching, surges, and other similar phenomenon. Separate samples are used to evaluate the effect of environmental stresses so not to influence the readings from arcing that occurs during the measurement process.

- 1) PROCEDURE:
 - a. Reference document: EIA-364-20, *Withstanding Voltage Test Procedure for Electrical Connectors*.
 - b. Test Conditions:
 - i. Between Adjacent Contacts or Signal-to-Ground
 - ii. Barometric Test Condition 1
 - iii. Rate of Application 500 V/Sec
 - iv. Test Voltage (VAC) until breakdown occurs
- 2) MEASUREMENTS/CALCULATIONS
 - a. The breakdown voltage shall be measured and recorded.
 - b. The dielectric withstanding voltage shall be recorded as 75% of the minimum breakdown voltage.
 - c. The working voltage shall be recorded as one-third (1/3) of the dielectric withstanding voltage (one-fourth of the breakdown voltage).

ATTRIBUTE DEFINITIONS Continued

The following is a brief, simplified description of attributes

CABLE PULL:

- 1) Secure cable near center and pull on connector
 - a. At 0°, in-line with cable



Fig. 1

0° Connector pull, notice the electrical continuity hook-up wires.

RESULTS**Cable Pull force**

- **0° Pull**
 - SJ**
 - **Min** -----13.26 lbs
 - **Max** -----14.84 lbs
 - SP**
 - **Min** -----12.71 lbs
 - **Max** -----13.26 lbs

Insulation Resistance minimums, IR**Pin to Ground**

- **Initial**
 - **Mated** -----45000 Meg Ω ----- Passed
- **Thermal Shock**
 - **Mated** -----45000 Meg Ω ----- Passed

Dielectric Withstanding Voltage minimums, DWV

- **Minimums**
 - **Test Voltage** -----500 VAC

Pin to Ground

- **Initial DWV** -----Passed
- **Thermal DWV** -----Passed

DWV Mating/Unmating Durability Group

- **Minimums**
 - **Test Voltage** -----500 VAC

Pin to Ground

- **Initial DWV** -----Passed

RESULTS Continued**Length & Mass****Mating/Unmating Durability Group****Length****SJ**

- **Min** ----- 153.19 mm
- **Max** ----- 153.99 mm

SP

- **Min** ----- 152.40 mm
- **Max** ----- 153.99 mm

Mass**SJ**

- **Min** ----- 3.048 g
- **Max** ----- 3.064 g

SP

- **Min** ----- 3.810 g
- **Max** ----- 3.860 g

IR/DWV Group**Length****SJ**

- **Min** ----- 1004.89 mm
- **Max** ----- 1004.89 mm

SP

- **Min** ----- 1003.3 mm
- **Max** ----- 1003.3 mm

Mass**SJ**

- **Min** ----- 7.952 g
- **Max** ----- 8.044 g

SP

- **Min** ----- 8.878 g
- **Max** ----- 8.923 g

Cable Pull Group**Length****SJ**

- **Min** ----- 152.40 mm
- **Max** ----- 152.40 mm

SP

- **Min** ----- 152.40 mm
- **Max** ----- 152.40 mm

Mass**SJ**

- **Min** ----- 3.05 g
- **Max** ----- 3.50 g

SP

- **Min** ----- 3.81 g
- **Max** ----- 3.82 g

RESULTS Continued**Interface Gaging****IR/DWV Group****SJ****Initial**

- **Min ----- 0.00020 inch**
- **Max ----- 0.00071 inch**

After 500 cycles

- **Min ----- 0.00028 inch**
- **Max ----- 0.00067 inch**

SP**Initial**

- **Min ----- 0.00047 inch**
- **Max ----- 0.00130 inch**

After 500 cycles

- **Min ----- 0.00067 inch**
- **Max ----- 0.00205 inch**

Cable Pull Group**SJ****Initial**

- **Min ----- 0.00001 inch**
- **Max ----- 0.00051 inch**

After 500 cycles

- **Min ----- 0.00016 inch**
- **Max ----- 0.00079 inch**

SP**Initial**

- **Min ----- 0.00020 inch**
- **Max ----- 0.00079 inch**

After 500 cycles

- **Min ----- 0.00016 inch**
- **Max ----- 0.00177 inch**

RESULTS Continued**LLCR IR/DWV (4 signal and 4 ground LLCR test points)****Signal Pin**

- **Initial** -----552.01 mOhms Max
- **Thermal Shock**
 - <= +5.0 mOhms-----0 Points ----- Stable
 - +5.1 to +10.0 mOhms -----4 Points ----- Minor
 - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
 - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.1 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

Ground Pin

- **Initial** -----194.90 mOhms Max
- **Thermal Shock**
 - <= +5.0 mOhms-----0 Points ----- Stable
 - +5.1 to +10.0 mOhms -----0 Points ----- Minor
 - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
 - +15.1 to +50.0 mOhms -----4 Points ----- Marginal
 - +50.1 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

LLCR Cable Pull (4 signal and 4 ground LLCR test points)**Signal Pin**

- **Initial** ----- 81.29 mOhms Max
- **5 Ib Retention**
 - <= +5.0 mOhms-----4 Points ----- Stable
 - +5.1 to +10.0 mOhms -----0 Points ----- Minor
 - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
 - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.1 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

Ground Pin

- **Initial** ----- 28.71 mOhms Max
- **5 Ib Retention**
 - <= +5.0 mOhms-----4 Points ----- Stable
 - +5.1 to +10.0 mOhms -----0 Points ----- Minor
 - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
 - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
 - +50.1 to +1000 mOhms-----0 Points ----- Unstable
 - >+1000 mOhms-----0 Points ----- Open Failure

RESULTS Continued**LLCR Durability (4 signal and 4 ground LLCR test points)****Signal Pin**

- **Initial** ----- 81.87 mOhms Max
- **Durability, 500 Cycles**
 - **<= +5.0 mOhms**-----4 Points ----- Stable
 - **+5.1 to +10.0 mOhms** -----0 Points ----- Minor
 - **+10.1 to +15.0 mOhms** -----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure

Ground Pin

- **Initial** ----- 29.25 mOhms Max
- **Durability, 500 Cycles**
 - **<= +5.0 mOhms**-----4 Points ----- Stable
 - **+5.1 to +10.0 mOhms** -----0 Points ----- Minor
 - **+10.1 to +15.0 mOhms** -----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure

DATA SUMMARIES**Cable Pull Force:
0° Pull**

18SJ	Force (lbs)
Minimum	13.26
Maximum	14.84
Average	14.05

18SP	Force (lbs)
Minimum	12.71
Maximum	13.26
Average	12.98

INSULATION RESISTANCE (IR):

Pin to Ground	
Mated	
Minimum	RF047A/RF047A
Initial	45000
Thermal Shock	45000

DIELECTRIC WITHSTANDING VOLTAGE (DWV):

Pin to Ground (500 VAC)	
Initial Test Voltage	Pass
After Thermal Shock Test Voltage	Pass

DWV Mating/Unmating Durability Group

Pin to Ground (500 VAC)	
Initial Test Voltage	Pass

DATA SUMMARIES Continued**LENGTH & MASS****Mating/Unmating Durability Group**

18SJ	Length (mm)	Mass (g)
1	153.99	3.057
2	153.99	3.064
3	153.19	3.048
4	153.19	3.06
Min	153.19	3.048
Max	154.99	3.064
Avg	153.59	3.057

18SP	Length (mm)	Mass (g)
1	152.40	3.812
2	153.99	3.829
3	153.99	3.821
4	152.40	3.857
Min	152.40	3.81
Max	153.99	3.86
Avg	153.20	3.83

IR/DWV Group

18SJ	Length (mm)	Mass (g)
1	1004.89	7.998
2	1004.89	7.998
3	1004.89	7.952
4	1004.89	8.044
Min	1004.89	7.952
Max	1004.89	8.044
Avg	1004.89	7.998

18SP	Length (mm)	Mass (g)
1	1003.3	8.890
2	1003.3	8.923
3	1003.3	8.906
4	1003.3	8.878
Min	1003.3	8.878
Max	1003.3	8.923
Avg	1003.3	8.899

DATA SUMMARIES Continued**Cable Pull Group**

18SJ	Length (mm)	Mass (g)
13	152.40	3.054
14	152.40	3.051
15	152.40	3.504
16	152.40	3.050
Min	152.40	3.05
Max	152.40	3.50
Avg	152.40	3.17

18SP	Length (mm)	Mass (g)
13	152.40	3.830
14	152.40	3.821
15	152.40	3.811
16	152.40	3.811
Min	152.40	3.81
Max	152.40	3.83
Avg	152.40	3.82

DATA SUMMARIES Continued**INTERFACE GAGING**
IR/DWV Group

Gaging (.003 / .000) (in)			
18SJ	Initial	500 Cycles	Deltas
1	0.00039	0.00039	0.00000
2	0.00055	0.00047	0.00008
3	0.0002	0.00028	0.00008
4	0.00071	0.00067	0.00004
Min	0.00020	0.00028	0.00000
Max	0.00071	0.00067	0.00008
Avg	0.00046	0.00045	0.00005

Gaging (.003 / .000) (in)			
18SP	Initial	500 Cycles	Deltas
1	0.00047	0.00134	0.00087
2	0.00067	0.00067	0.00000
3	0.00083	0.00126	0.00043
4	0.00130	0.00205	0.00075
Min	0.00047	0.00067	0.00000
Max	0.00130	0.00205	0.00087
Avg	0.00082	0.00133	0.00051

Cable Pull Group

Gaging (.003 / .000) (in)			
18SJ	Initial	500 Cycles	Deltas
1	0.00001	0.00016	0.00015
2	0.00008	0.00063	0.00055
3	0.00012	0.00079	0.00067
4	0.00051	0.00055	0.00004
Min	0.00001	0.00016	0.00004
Max	0.00051	0.00079	0.00067
Avg	0.00018	0.00053	0.00035

Gaging (.003 / .000) (in)			
18SP	Initial	500 Cycles	Deltas
1	0.00079	0.00177	0.00098
2	0.00071	0.00095	0.00024
3	0.00047	0.00142	0.00095
4	0.00020	0.00016	0.00004
Min	0.00020	0.00016	0.00004
Max	0.00079	0.00177	0.00098
Avg	0.00054	0.00108	0.00055

DATA SUMMARIES Continued

LLCR Durability:

- 1) A total of 4 signal and 4 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms: -----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $>+1000$ mOhms: -----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	1/15/2020	1/24/2020		
Room Temp (Deg C)	23	23		
Rel Humidity (%)	45	39		
Technician	Tony Wagoner	Tony Wagoner		
mOhm values	Actual	Delta		
	Initial	500 Cycles		
Pin Type: Signal 1				
Average	81.58	0.47		
St. Dev.	0.26	0.19		
Min	81.31	0.24		
Max	81.87	0.69		
Summary Count	4	4		
Total Count	4	4		
Pin Type: GND 1				
Average	28.92	0.67		
St. Dev.	0.26	0.17		
Min	28.61	0.44		
Max	29.25	0.82		
Summary Count	4	4		
Total Count	4	4		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \&\ \leq 10$	$>10 \ \&\ \leq 15$	$>15 \ \&\ \leq 50$	$>50 \ \&\ \leq 1000$	>1000
500 Cycles	8	0	0	0	0	0

DATA SUMMARIES Continued**LLCR IR/DWV:**

- 1) A total of 4 signal and 4 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms:-----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $>+1000$ mOhms:-----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	1/15/2020	1/16/2020		
Room Temp (Deg C)	23	22		
Rel Humidity (%)	46	37		
Technician	Tony Wagoner	Tony Wagoner		
mOhm values	Actual	Delta		
	Initial	Thermal Shock		
Pin Type: Signal 1				
Average	551.62	7.57		
St. Dev.	0.45	0.24		
Min	551	7.3		
Max	552.01	7.85		
Summary Count	4	4		
Total Count	4	4		
Pin Type: GND 1				
Average	193.05	33.13		
St. Dev.	1.66	1.38		
Min	190.98	31.41		
Max	194.9	34.62		
Summary Count	4	4		
Total Count	4	4		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	>5 & ≤ 10	>10 & ≤ 15	>15 & ≤ 50	>50 & ≤ 1000	>1000
Thermal Shock	0	4	0	4	0	0

DATA SUMMARIES Continued

LLCR Cable Pull:

- 1) A total of 4 signal and 4 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms: -----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $>+1000$ mOhms: -----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	1/15/2020	1/16/2020		
Room Temp (Deg C)	23	23		
Rel Humidity (%)	46	36		
Technician	Tony Wagoner	Tony Wagoner		
mOhm values	Actual	Delta		
	Initial	5lb Retention		
Pin Type: Signal 1				
Average	81.15	1.41		
St. Dev.	0.15	1.02		
Min	80.95	0.12		
Max	81.29	2.54		
Summary Count	4	4		
Total Count	4	4		
Pin Type: GND 1				
Average	28.51	0.43		
St. Dev.	0.18	0.29		
Min	28.29	0.24		
Max	28.71	0.86		
Summary Count	4	4		
Total Count	4	4		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	>1000
Cable Retention (5lbs)	8	0	0	0	0	0

EQUIPMENT AND CALIBRATION SCHEDULES**Equipment #:** TCT-04**Description:** Dillon Quantrol TC21 25-1000 mm/min series test stand**Manufacturer:** Dillon Quantrol**Model:** TC2 I series test stand**Serial #:** 04-1041-04**Accuracy:** Speed Accuracy: +/- 5% of indicated speed; Speed Accuracy: +/- 5% of indicated speed;
... Last Cal: 05/29/2019, Next Cal: 05/29/2020**Equipment #:** MO-11**Description:** Switch/Multimeter**Manufacturer:** Keithley**Model:** 3706**Serial #:** 120169**Accuracy:** See Manual

... Last Cal: 09/11/2019, Next Cal: 09/11/2020

Equipment #: TSC-01**Description:** Vertical Thermal Shock Chamber**Manufacturer:** Cincinnati Sub Zero**Model:** VTS-3-6-6-SC/AC**Serial #:** 10-VT14993**Accuracy:** See Manual

... Last Cal: 06/30/2019, Next Cal: 06/30/2020

Equipment #: HPT-01**Description:** Hipot Safety Tester**Manufacturer:** Vitrek**Model:** V73**Serial #:** 019808**Accuracy:**

... Last Cal: 05/15/2019, Next Cal: 05/15/2020