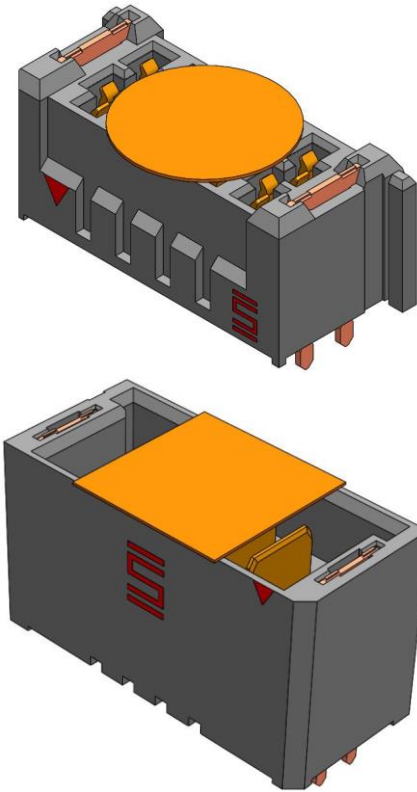




Project Number: Severe Environment Test Report	Tracking Code: 2208698_Report_Rev_1
Requested by: Stephen Brutscher	Date: 5/13/2020
Part #: UMPS-05-05.5-G-VT-SM-WT-K / UMPT-05-06.5-G-VT-SM-WT-K	
Part description: UMPS / UMPT	Tech: Troy Cook
Test Start: 2/3/2020	Test Completed: 3/13/2020



SEVERE ENVIRONMENT TEST REPORT

UMPS / UMPT

UMPS-05-05.5-G-VT-SM-WT-K / UMPT-05-06.5-G-VT-SM-WT-K

REVISION HISTORY

DATA	REV.NUM.	DESCRIPTION	ENG
5/13/2020	1	Initial Issue	KH

CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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SCOPE

To perform the following tests: Severe Environment Test. Please see test plan.

APPLICABLE DOCUMENTS

Standards: EIA Publication 364; VITA 47.1.

TEST SAMPLES AND PREPARATION

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) After soldering, the parts to be used for LLCR and DWV/IR testing were cleaned according to TLWI-0001.
- 4) Either an automated cleaning procedure or an ultrasonic cleaning procedure may be used.
- 5) The automated procedure is used with aqueous compatible soldering materials.
- 6) Parts not intended for testing LLCR and DWV/IR are visually inspected and cleaned if necessary.
- 7) Any additional preparation will be noted in the individual test sequences.
- 8) Solder Information: Lead free
- 9) Samtec Test PCBs used: PCB-110510-TST.

FLOWCHARTS

Mating/Unmating/Durability

Note: With Humidity (Up to 100% RH, 240 hours, 25°C to 65°C)

Note: From MIL-STD-810G: For chamber control purposes, 100% RH implies as close to 100% RH as possible, but not less than 95%.

Group 1

UMPS-05-05.5-G-VT-SM-WT-K
UMPT-05-06.5-G-VT-SM-WT-K
8 Assemblies
5 Positions

Group 2

UMPS-02-05.5-G-VT-SM-WT-K
UMPT-02-06.5-G-VT-SM-WT-K
8 Assemblies
2 Positions

Step	Description
1.	LLCR (2)
2.	Mating/Unmating Force (3)
3.	Cycles Quantity = 250 Cycles
4.	LLCR (2) Max Delta = 15 mOhm
5.	Thermal Shock (4)
6.	LLCR (2) Max Delta = 15 mOhm
7.	Humidity (1) - Non Standard
8.	LLCR (2) Max Delta = 15 mOhm
9.	Mating/Unmating Force (3)

Step	Description
1.	Mating/Unmating Force (3)
2.	Cycles Quantity = 250 Cycles
3.	Mating/Unmating Force (3)

(1) Humidity = Other
240 Hours
+25°C to +65°C @ 95% RH up to 100% RH

(2) LLCR = EIA-364-23
Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max

(3) Mating/Unmating Force = EIA-364-13

(4) Thermal Shock = EIA-364-32
Exposure Time at Temperature Extremes = 1/2 Hour
Method A, Test Condition = I (-55°C to +85°C)
Test Duration = A-3 (100 Cycles)

FLOWCHARTS Continued**Mechanical Shock/Random Vibration/LLCR**Group 1

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

8 Assemblies

VITA 47.1 (V To V)

Step	Description
1.	LLCR (1)
2.	Mechanical Shock (2) - Non Standard
3.	Random Vibration (3) - Non Standard <i>Note: Conditions:</i> 1) 5 Hz to 100 Hz, PSD increasing at 3dB/octave 2) 100 Hz to 1000 Hz 0.10 g ² /Hz 3) 1000 Hz to 2000 Hz PSD decreasing at 3dB/octave
4.	LLCR (1) Max Delta = 15 mOhm

(1) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max
Test Current = 100 mA Max

(2) Mechanical Shock = Other

40G, 11 milliseconds, Half Sine
Number of Shocks = 3 Per Direction, Per Axis, 18 Total
Operating Shock Class OS2

(3) Random Vibration = Other

12 G 'RMS', 5Hz to 2000Hz, 1 Hours/Axis
Vibration Class V3 VITA 47.1**Mechanical Shock/Random Vibration/Event Detection**Group 1

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

8 Assemblies

VITA 47.1 (V To V)

Step	Description
1.	Nanosecond Event Detection (Mechanical Shock) (1) - Non Standard
2.	Nanosecond Event Detection (Random Vibration) (2) - Non Standard <i>Note: Conditions:</i> 1) 5 Hz to 100 Hz, PSD increasing at 3dB/octave 2) 100 Hz to 1000 Hz 0.10 g ² /Hz 3) 1000 Hz to 2000 Hz PSD decreasing at 3dB/octave

(1) Nanosecond Event Detection (Mechanical Shock) = Other

Use EIA-364-87 for Nanosecond Event Detection:
Test Condition = F (50 nanoseconds at 10 ohms)
40G, 11 milliseconds, Half Sine

(2) Nanosecond Event Detection (Random Vibration) = Other

Use EIA-364-87 for Nanosecond Event Detection:
Test Condition = F (50 nanoseconds at 10 ohms)
Random Vibration: 12 G 'RMS', 5Hz to 2000Hz, 1 Hours/Axis, Vibration Class V3 VITA 47.1

FLOWCHARTS Continued**Temperature Cycling**Group 1

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

8 Assemblies

500 Thermal Cycles

*Note: Reference MIL-STD-202G, Method
107, Thermal Shock*

Step	Description
1.	Continuity (Initial)
2.	Temperature Cycles ⁽¹⁾ - Non Standard Cycles = 500 Cycles Continuity = Monitor for 1 MicroSecond Interruptions Throughout
3.	Continuity (Following Last Cycle)

(1) Temperature Cycles = Other
 Max Temperature = 125° C
 Min Temperature = -65° C
 Dwell Time = 30 minutes at each extreme
 Ramp Rate = 10° C/min
 VITA 47.1

Non-Operating Class Temperature**VITA 47.1**Group 1

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

8 Assemblies

Non-Operate Class Temperature

Step	Description
1.	LLCR ⁽¹⁾ Max Delta = 15 mOhm
2.	Temperature Cycle Cycles = 100 Temperature Cycle = -55°C to 105°C
3.	LLCR ⁽¹⁾ Max Delta = 15 mOhm
4.	Temperature Cycle Cycles = 100 Temperature Cycles = -65°C to 125°C
5.	LLCR ⁽¹⁾ Max Delta = 15 mOhm

(1) LLCR = EIA-364-23
 Open Circuit Voltage = 20 mV Max
 Test Current = 100 mA Max

FLOWCHARTS Continued**DWV @ Altitude****Pin to Pin**Group 1

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

3 Assemblies

Custom Group

Step Description

1. DWV at Test Voltage₍₁₎ - Non Standard
Note: Test Voltage to be 300 VAC

Pin to Weld TabGroup 2

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

3 Assemblies

Custom Group

Step Description

1. DWV at Test Voltage₍₂₎ - Non Standard
Note: Test Voltage to be 300 VAC

-
- (1) DWV at Test Voltage = Other
Test Condition IV= 70,000 ft
DWV test voltage is equal to 75% of the lowest breakdown voltage
Test voltage applied for 60 seconds
- (2) DWV at Test Voltage = Other
Test Condition IV= 70,000 ft
DWV test voltage is equal to 75% of the lowest breakdown voltage
Test voltage applied for 60 seconds

Electrostatic Discharge (ESD)Group 1

UMPS-05-05.5-G-VT-SM-WT-K

UMPT-05-06.5-G-VT-SM-WT-K

8 Assemblies

EN61000-4-2

Step Description

1. Exposure To 5kV, 10kV, 15kV,
Repeat 10 Times
Note: The connector shall not be susceptible to damage by ESD events from 0 to 15kV as discharged from a 150 pf capacitor through a 330 ohm resistor.
-

ATTRIBUTE DEFINITIONS

The following is a brief, simplified description of attributes.

TEMPERATURE CYCLES:

- 1) OTHER, *Thermal Shock (Temperature Cycling) Test Procedure for Electrical Connectors.*
- 2) Test Condition: -65°C to +125°C
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Test Duration: 500 Cycles
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

TEMPERATURE CYCLES:

- 7) OTHER, *Thermal Shock (Temperature Cycling) Test Procedure for Electrical Connectors.*
- 8) Test Condition: -55°C to +105°C and -65°C to +125°C
- 9) Test Time: ½ hour dwell at each temperature extreme
- 10) Test Duration: 100 Cycles
- 11) All test samples are pre-conditioned at ambient.
- 12) All test samples are exposed to environmental stressing in the mated condition.

THERMAL SHOCK:

- 1) EIA-364-32, *Thermal Shock (Temperature Cycling) Test Procedure for Electrical Connectors.*
- 2) Test Condition I: -55°C to +85°C
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Test Duration: A-3 100 Cycles
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

HUMIDITY:

- 1) Reference document: MIL-STD-810G, *Humidity Test Procedure for Electrical Connectors.*
- 2) Test Condition B, 240 Hours.
- 3) Method III, +25° C to + 65° C, 95% to 100% Relative Humidity.
- 4) All samples are pre-conditioned at ambient.
- 5) All test samples are exposed to environmental stressing in the mated condition.

MECHANICAL SHOCK (Specified Pulse):

- 1) Other method, *Mechanical Shock Test Procedure for Electrical Connectors*
- 2) Peak Value: 40 G
- 3) Duration: 11 Milliseconds
- 4) Wave Form: Half Sine
- 5) Velocity: Operating Shock Class OS2
- 6) Number of Shocks: 3 Shocks / Direction, 3 Axis (18 Total)

VIBRATION:

- 1) Other method, *Vibration Test Procedure for Electrical Connectors*
- 2) G 'RMS': 12
- 3) Frequency: 5 to 2000 Hz
- 4) Vibration Class V3 VITA 47.1
- 5) Duration: 2.0 Hours per axis (3 axis total)

NANOSECOND-EVENT DETECTION:

- 1) Reference document: EIA-364-87, *Nanosecond-Event Detection for Electrical Connectors*
- 2) Prior to test, the samples were characterized to assure the low nanosecond event being monitored will trigger the detector.
- 3) After characterization it was determined the test samples could be monitored for 50 nanosecond events

ATTRIBUTE DEFINITIONS Continued

The following is a brief, simplified description of attributes.

MATING/UNMATING:

- 1) Reference document: EIA-364-13, *Mating and Unmating Forces Test Procedure for Electrical Connectors*.
- 2) The full insertion position was to within 0.003" to 0.004" of the plug bottoming out in the receptacle to prevent damage to the system under test.
- 3) One of the mating parts is secured to a floating X-Y table to prevent damage during cycling.

LLCR:

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms:-----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $>+1000$ mOhms:-----Open Failure

DIELECTRIC WITHSTANDING VOLTAGE (DWV):

To determine if the sockets can operate at its rated voltage and withstand momentary over potentials due to switching, surges, and similar phenomenon. Separate samples are used to evaluate the effect of environmental stresses so not to influence the readings from arcing that occurs during the measurement process.

- 1) PROCEDURE:
 - a. Reference document: other, *Withstanding Voltage Test Procedure for Electrical Connectors*.
 - b. Test Conditions IV=70000 ft
 - c. Test voltage applied for 60 seconds.

ELECTROSTATIC DISCHARGE:

- 1) Reference Document: EN61000-4-2, VITA 47
- 2) Connector shall not be susceptible to damage by electrostatic discharge (ESD) events from 0 to 15kV as discharged from a 150-pf capacitor through a 330-ohm resistor
- 3) Any damage shall be noted

RESULTS

Mating – Unmating Forces

Mating-Unmating Durability Group (UMPS-05-05.5-G-VT-SM-WT-K / UMPT-05-06.5-G-VT-SM-WT-K)

- **Initial**
 - **Mating**
 - **Min** ----- 6.03 Lbs
 - **Max** ----- 7.05 Lbs
 - **Unmating**
 - **Min** ----- 3.53 Lbs
 - **Max** ----- 4.47 Lbs
- **After 250 Cycles**
 - **Mating**
 - **Min** ----- 7.04 Lbs
 - **Max** ----- 8.53 Lbs
 - **Unmating**
 - **Min** ----- 5.10 Lbs
 - **Max** ----- 7.04 Lbs
- **Humidity**
 - **Mating**
 - **Min** ----- 3.00 Lbs
 - **Max** ----- 3.57 Lbs
 - **Unmating**
 - **Min** ----- 2.37 Lbs
 - **Max** ----- 2.82 Lbs

Mating-Unmating Basic (UMPS-02-05.5-G-VT-SM-WT-K / UMPT-02-06.5-G-VT-SM-WT-K)

- **Initial**
 - **Mating**
 - **Min** ----- 1.74 Lbs
 - **Max** ----- 2.39 Lbs
 - **Unmating**
 - **Min** ----- 0.85 Lbs
 - **Max** ----- 1.18 Lbs
- **After 250 Cycles**
 - **Mating**
 - **Min** ----- 2.09 Lbs
 - **Max** ----- 3.18 Lbs
 - **Unmating**
 - **Min** ----- 1.69 Lbs
 - **Max** ----- 2.13 Lbs

RESULTS Continued

Temperature Cycling

- Continuity Initial**
 - No Interruptions -----Passed
- Continuity Following 500 Cycles**
 - No Interruptions -----Passed

DWV @ Altitude

- **Minimums**
 - Test Voltage -----300 VAC
 - Altitude Tested -----70000 ft

Mated

- Pin to Pin**
- DWV-----Passed

- Pin to Weld Tab**
- DWV-----Passed

Unmated

- Pin to Pin**
- DWV-----Passed

- Pin to Weld Tab**
- DWV-----Passed

Electrostatic Discharge

- 5kV**
 - No Damage -----Passed
- 10kV**
 - No Damage -----Passed
- 15kV**
 - No Damage -----Passed

RESULTS Continued**LLCR Mating/Unmating Durability Group (40 LLCR test points)**

- **Initial** -----1.60 mOhms Max
- **Durability, 250 Cycles**
 - **<= +5.0 mOhms**----- 40 Points ----- Stable
 - **+5.1 to +10.0 mOhms** -----0 Points ----- Minor
 - **+10.1 to +15.0 mOhms** -----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure
- **Thermal Shock**
 - **<= +5.0 mOhms**----- 40 Points ----- Stable
 - **+5.1 to +10.0 mOhms** -----0 Points ----- Minor
 - **+10.1 to +15.0 mOhms** -----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure
- **Humidity**
 - **<= +5.0 mOhms**----- 40 Points ----- Stable
 - **+5.1 to +10.0 mOhms** -----0 Points ----- Minor
 - **+10.1 to +15.0 mOhms** -----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure

LLCR Non-Operating Class Temperature Group (40 LLCR test points)

- **Initial** -----1.81 mOhms Max
- **Temperature Cycle1 (-55°C to +105°C)**
 - **<= +5.0 mOhms**----- 40 Points ----- Stable
 - **+5.1 to +10 mOhms** -----0 Points ----- Minor
 - **+10 to +15.0 mOhms**-----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure
- **Temperature Cycle2 (-65°C to +125°C)**
 - **<= +5.0 mOhms**----- 40 Points ----- Stable
 - **+5.1 to +10 mOhms** -----0 Points ----- Minor
 - **+10 to +15.0 mOhms**-----0 Points ----- Acceptable
 - **+15.1 to +50.0 mOhms** -----0 Points ----- Marginal
 - **+50.1 to +1000 mOhms**-----0 Points ----- Unstable
 - **>+1000 mOhms**-----0 Points ----- Open Failure

RESULTS Continued

LLCR Shock & Vibration Group (40 LLCR test points)

- **Initial -----1.71 mOhms Max**
- **Shock &Vibration**
 - **<= +5.0 mOhms----- 40 Points ----- Stable**
 - **+5.1 to +10.0 mOhms -----0 Points ----- Minor**
 - **+10.1 to +15.0 mOhms -----0 Points ----- Acceptable**
 - **+15.1 to +50.0 mOhms -----0 Points ----- Marginal**
 - **+50.1 to +1000 mOhms-----0 Points ----- Unstable**
 - **>+1000 mOhms-----0 Points ----- Open Failure**

Mechanical Shock & Random Vibration:

- **Shock**
 - **No Damage----- Pass**
 - **50 Nanoseconds ----- Pass**
- **Vibration**
 - **No Damage----- Pass**
 - **50 Nanoseconds ----- Pass**

DATA SUMMARIES**MATING-UNMATING FORCE:****Mating-Unmating Durability Group (UMPS-05-05.5-G-VT-SM-WT-K / UMPT-05-06.5-G-VT-SM-WT-K)**

	Initial				After 250 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	26.82	6.03	15.70	3.53	31.31	7.04	22.68	5.10
Maximum	31.36	7.05	19.88	4.47	37.94	8.53	31.31	7.04
Average	28.77	6.47	18.07	4.06	34.67	7.79	26.08	5.86
St Dev	1.78	0.40	1.67	0.37	1.95	0.44	2.65	0.60
Count	8	8	8	8	8	8	8	8

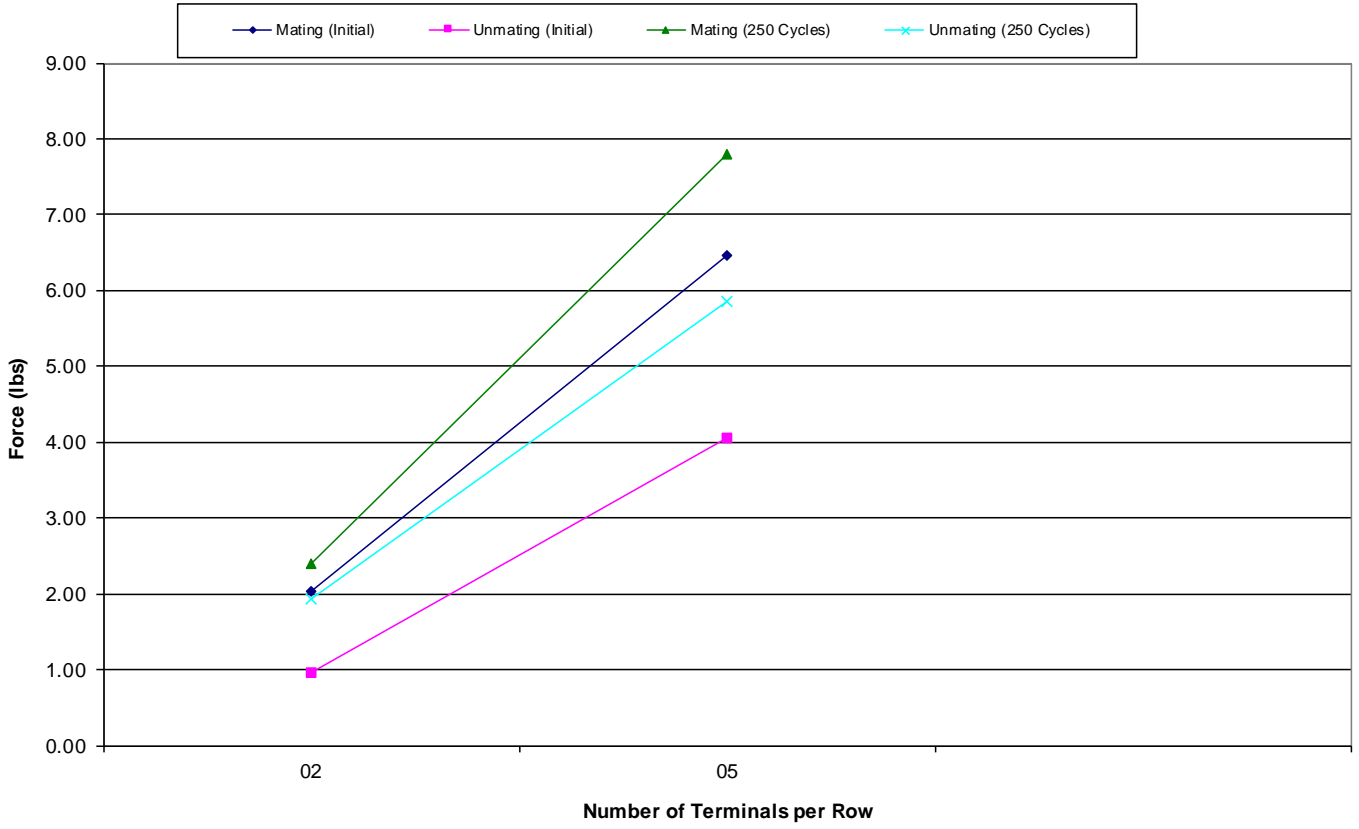
	After Humidity			
	Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	13.34	3.00	10.54	2.37
Maximum	15.88	3.57	12.54	2.82
Average	14.49	3.26	11.41	2.57
St Dev	1.05	0.24	0.63	0.14
Count	8	8	8	8

Mating-Unmating Basic (UMPS-02-05.5-G-VT-SM-WT-K / UMPT-02-06.5-G-VT-SM-WT-K)

	Initial				After 250 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	7.74	1.74	3.78	0.85	9.30	2.09	7.52	1.69
Maximum	10.63	2.39	5.25	1.18	14.14	3.18	9.47	2.13
Average	9.05	2.04	4.31	0.97	10.66	2.40	8.58	1.93
St Dev	0.98	0.22	0.52	0.12	1.68	0.38	0.75	0.17
Count	8	8	8	8	8	8	8	8

DATA SUMMARIES Continued

Mating/Unmating Data for 02 and 05 Position UMPS/UMPT



DATA SUMMARIES Continued**Temperature Cycling**

Temperature Cycling Event Detection Summary	
Contacts tested	40
Test Conditions	Continuity (Monitor for 1 Microsecond Interruptions Throughout)
Temperature	Min Temp = -65°C / Max Temp = 125°C
Dwell Time	30 Minutes at each Extreme
Ramp Rate	10°C/min
Total Events	No IPC Events Observed On The 8 Samples

DWV @ Altitude

Altitude Tested = 70,000 feet	
Test Voltage= 300	
Mated	
UMPS / UMPT	
Pin to Pin	Pin to Weld Tab
Passed	Passed
Passed	Passed
Passed	Passed

Altitude Tested = 70,000 feet	
Test Voltage= 300	
Unmated	
UMPS	
Pin to Pin	Pin to Weld Tab
Passed	Passed
Passed	Passed
Passed	Passed

Altitude Tested = 70,000 feet	
Test Voltage= 300	
Unmated	
UMPT	
Pin to Pin	Pin to Weld Tab
Passed	Passed
Passed	Passed
Passed	Passed

DATA SUMMARIES Continued**Electrostatic Discharge:**

Electrostatic Discharge (ESD) Summary	
Assemblies tested	8
Test Conditions	Exposure to 5kV, 10kV, and 15kV (Repeated 10 Times)
5kV	No Damage
10kV	No Damage
15kV	No Damage
Pass/Fail	Pass

DATA SUMMARIES Continued**LLCR Non-Operating Class Temperature Group:**

- 1) A total of 40 points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms: -----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $>+1000$ mOhms: -----Open Failure

LLCR Measurement Summaries by Pin Type			
Date	1/21/2020	3/9/2020	3/13/2020
Room Temp (Deg C)	23	23	23
Rel Humidity (%)	34	34	33
Technician	Troy Cook	Troy Cook	Troy Cook
mOhm values	Actual	Delta	Delta
	Initial	After Temp Cycle-1	After Temp Cycle-2
Pin Type: Signal 1			
Average	1.42	0.17	0.18
St. Dev.	0.21	0.16	0.14
Min	1.04	0	0.01
Max	1.81	0.4	0.51
Summary Count	40	10	40
Total Count	40	40	40

LLCR Delta Count by Category - Signal						
mOhms	Stable	Minor	Acceptable	Marginal	Unstable	Open
	≤ 5	>5 & ≤ 10	>10 & ≤ 15	>15 & ≤ 50	>50 & ≤ 1000	>1000
After Temp Cycle-1	40	0	0	0	0	0
After Temp Cycle-2	40	0	0	0	0	0

DATA SUMMARIES Continued

LLCR Mating/Unmating Durability Group

- 1). A total of 40 points were measured.
- 2). EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3). A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4). The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms: -----Stable
 - b. $+5.1$ to $+10.0$ mOhms: -----Minor
 - c. $+10.1$ to $+15.0$ mOhms: -----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms: -----Marginal
 - e. $+50.1$ to $+1000$ mOhms: -----Unstable
 - f. $> +1000$ mOhms: -----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	1/21/2020	1/27/2020	2/10/2020	3/3/2020
Room Temp (Deg C)	23	23	22	22
Rel Humidity (%)	37	35	38	43
Technician	Troy Cook	Troy Cook	Troy Cook	Aaron McKim
mOhm values	Actual Initial	Delta 250 Cycles	Delta Therm Shck	Delta Humidity
Pin Type 1: Signal				
Average	1.40	0.13	0.07	0.06
St. Dev.	0.12	0.12	0.07	0.07
Min	1.07	0.01	0.00	0.00
Max	1.60	0.53	0.29	0.30
Summary Count	40	40	40	40
Total Count	40	40	40	40

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	>1000
250 Cycles	40	0	0	0	0	0
Therm Shck	40	0	0	0	0	0
Humidity	40	0	0	0	0	0

DATA SUMMARIES Continued

LLCR Shock & Vibration Group

- 1) A total of 40 points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
 - a. $\leq +5.0$ mOhms:-----Stable
 - b. $+5.1$ to $+10.0$ mOhms:-----Minor
 - c. $+10.1$ to $+15.0$ mOhms:-----Acceptable
 - d. $+15.1$ to $+50.0$ mOhms:-----Marginal
 - e. $+50.1$ to $+1000$ mOhms-----Unstable
 - f. $>+1000$ mOhms:-----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	1/22/2020	1/27/2020		
Room Temp (Deg C)	22	22		
Rel Humidity (%)	34	38		
Technician	Troy Cook	Troy Cook		
mOhm values	Actual	Delta	Delta	Delta
	Initial	Shock-Vib		
Pin Type 1: Signal				
Average	1.46	0.12		
St. Dev.	0.12	0.12		
Min	1.22	0.00		
Max	1.71	0.48		
Summary Count	40	40		
Total Count	40	40		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	≤ 5	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	>1000
Shock-Vib	40	0	0	0	0	0

Nanosecond Event Detection:

Shock and Vibration Event Detection Summary	
Contacts tested	32
Test Condition	C, 40g's, 11ms, Half-Sine
Shock Events	0
Test Condition	V-B, 12.0 rms g, 1 Hr./Axis
Vibration Events	0
Total Events	0

EQUIPMENT AND CALIBRATION SCHEDULES**Equipment #:** TCT-04**Description:** Dillon Quantrol TC21 25-1000 mm/min series test stand**Manufacturer:** Dillon Quantrol**Model:** TC2 I series test stand**Serial #:** 04-1041-04**Accuracy:** Speed Accuracy: +/- 5% of indicated speed; Speed Accuracy: +/- 5% of indicated speed;
... Last Cal: 05/29/2019, Next Cal: 05/29/2020**Equipment #:** MO-11**Description:** Switch/Multimeter**Manufacturer:** Keithley**Model:** 3706**Serial #:** 120169**Accuracy:** See Manual

... Last Cal: 09/11/2019, Next Cal: 09/11/2020

Equipment #: THC-05**Description:** Temperature/Humidity Chamber (Chamber Room)**Manufacturer:** Thermotron**Model:** SM-8-3800**Serial #:** 05 23 00 02**Accuracy:** See Manual

... Last Cal: 11/14/2019, Next Cal: 05/31/2020

Equipment #: TSC-01**Description:** Vertical Thermal Shock Chamber**Manufacturer:** Cincinnati Sub Zero**Model:** VTS-3-6-6-SC/AC**Serial #:** 10-VT14993**Accuracy:** See Manual

... Last Cal: 06/30/2019, Next Cal: 06/30/2020

Equipment #: HPT-01**Description:** Hipot Safety Tester**Manufacturer:** Vitrek**Model:** V73**Serial #:** 019808**Accuracy:**

... Last Cal: 05/15/2019, Next Cal: 05/15/2020

Equipment #: SVC-01**Description:** Shock & Vibration Table**Manufacturer:** Data Physics**Model:** LE-DSA-10-20K**Serial #:** 10037**Accuracy:** See Manual

... Last Cal: 04/22/2019, Next Cal: 04/22/2020

EQUIPMENT AND CALIBRATION SCHEDULES**Equipment #:** ACLM-01**Description:** Accelerometer**Manufacturer:** PCB Piezotronics**Model:** 352C03**Serial #:** 115819**Accuracy:** See Manual

... Last Cal: 07/18/2019, Next Cal: 07/18/2020

Equipment #: ED-03**Description:** Event Detector**Manufacturer:** Analysis Tech**Model:** 32EHD**Serial #:** 1100604**Accuracy:** See Manual

... Last Cal: 10/31/2019, Next Cal: 10/31/2020