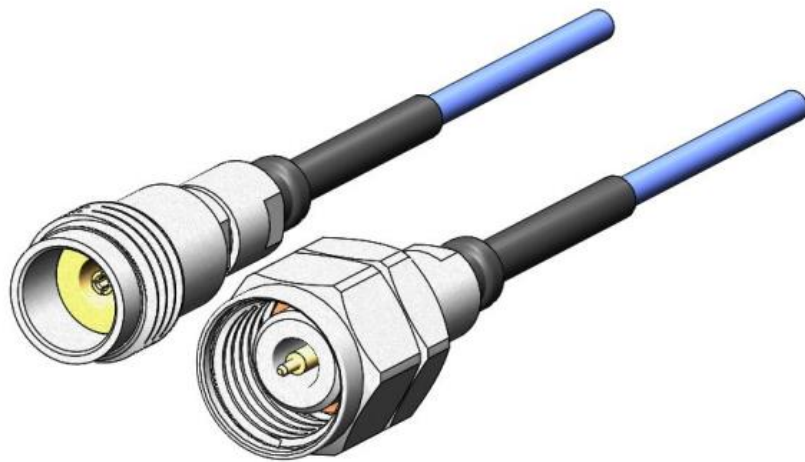




Project Number: Design Qualification Test Report	Tracking Code: 2697054_Report_Rev_1
Requested by: Alvin Wang	Date: 4/17/2021
Part #: RF047-A-24SP-505050-0152/RF047-A-24SJ-505050-0152	
Part description: RF047/RF047	Tech: Kason He
Test Start: 3/7/2021	Test Completed: 3/25/2021



**DESIGN QUALIFICATION TEST REPORT**  
**RF047/RF047**  
**RF047-A-24SP-505050-0152/RF047-A-24SJ-505050-0152**

Tracking Code: 2697054_Report_Rev_1	Part #: RF047-A-24SP-505050-0152/RF047-A-24SJ-505050-0152
Part description: RF024/RF024	

**REVISION HISTORY**

<b>DATA</b>	<b>REV.NUM.</b>	<b>DESCRIPTION</b>	<b>ENG</b>
4/16/2021	1	Initial Issue	KH

## CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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### SCOPE

To perform the following tests: Design Qualification test. Please see test plan.

### APPLICABLE DOCUMENTS

Standards: EIA Publication 364, MIL-PRF-39012.

### TEST SAMPLES AND PREPARATION

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) Parts not intended for testing LLCR and DWV/IR are visually inspected and cleaned if necessary.
- 4) Any additional preparation will be noted in the individual test sequences.

**FLOWCHARTS****Mating/Unmating/Durability**Group 1

RF047-A-24SJ-505050-0152

RF047-A-24SP-505050-0152

4 Assemblies

Step	Description
1.	Length & Mass
2.	Interface Gaging
3.	DWV at Test Voltage <sup>(1)</sup> - Non Standard DWV = 500 VAC
4.	LLCR <sup>(2)</sup> - Non Standard <i>Note: Signal and ground.</i>
5.	Cycles Quantity = 500 Cycles <i>Note: By hand. Torque each time to 8 in-lbs. Rotate plug coupling nut only. Do not rotate entire assembly. MIL-PRF-39012, Paragraph. 4.6.12</i>
6.	LLCR <sup>(2)</sup> - Non Standard Max Delta = 15 mOhm <i>Note: Signal and ground.</i>
7.	Interface Gaging

---

**(1) DWV at Test Voltage = Other**

Test Condition = 1 (Sea Level) Test voltage applied for 60 seconds  
MIL-PRF-39012, Paragraph. 4.6.14 per MIL-STD-202-301

**(2) LLCR = Other**

Open Circuit Voltage = 20 mV Max  
Test Current = 100 mA Max  
MIL-PRF-39012, Paragraph 4.6.13 except current to be 100mA nominal and voltage to be 20 mV maximum.

**FLOWCHARTS Continued****IR/DWV****Pin-to-Ground**Group 1

RF047-A-24SJ-505050-1000

RF047-A-24SP-505050-1000

4 Assemblies

*Note: For STEP 6, please put the following additional cable assemblies in the thermal shock chamber (ride along parts).*

*Plug & jack versions are mated with dust caps (Yellow) on open ends.*

*Plug version: RF047A-24SP-24SP-1000 (4 PCS)*

*Jack version: RF047A-24SJ-24SJ-1000 (4 PCS)*

Step	Description
1.	Length & Mass
2.	Interface Gaging
3.	IR (2) - Non Standard
4.	DWV at Test Voltage(1) - Non Standard Test Voltage = 500 VAC
5.	LLCR (3) - Non Standard <i>Note: Signal and ground.</i>
6.	Thermal Shock (4) - Non Standard
7.	IR (2) - Non Standard
8.	DWV at Test Voltage(1) - Non Standard Test Voltage = 500 VAC
9.	LLCR (3) - Non Standard Max Delta = 15 mOhm <i>Note: Signal and ground.</i>
10.	Interface Gaging

(1) DWV at Test Voltage = Other

Test Condition = 1 (Sea Level) Test voltage applied for 60 seconds  
MIL-PRF-39012, Paragraph. 4.6.14 per MIL-STD-202-301

(2) IR = Other

Test Condition = 500V DC, 2 Minutes Max  
MIL-PRF-39012, Paragraph 4.6.8 per MIL-STD-202-302

(3) LLCR = Other

Open Circuit Voltage = 20 mV Max  
Test Current = 100 mA Max  
MIL-PRF-39012, Paragraph 4.6.13 except current to be 100mA nominal and voltage to be 20 mV maximum.

(4) Thermal Shock = Other

Exposure Time at Temperature Extremes = 1/2 Hour  
Test Condition = I (-65°C to +125°C)  
Test Duration = test condition B except 10 cycles instead of 5.  
MIL-PRF-39012, Paragraph. 4.6.17 per MIL-STD-202-107

**FLOWCHARTS Continued****Cable Pull**

Group 1  
RF047-A-24SJ-505050-0152

2 Assemblies  
0 Degrees

**Step Description**

1. Cable Retention (2) - Non Standard  
*Note: Pull-to-destruct.*

Group 2  
RF047-A-24SP-505050-0152

2 Assemblies  
0 Degrees

**Step Description**

1. Cable Retention (2) - Non Standard  
*Note: Pull-to-destruct.*

Group 3  
RF047-A-24SJ-505050-0152  
RF047-A-24SP-505050-0152

4 Assemblies  
0 Degrees

**Step Description**

1. Length & Mass
2. Interface Gaging
3. LLCR (3) - Non Standard  
*Note: Signal and ground.*
4. Cable Retention (1) - Non Standard  
*Note: Apply 5 pounds (2.3 kg) for Cable Retention test.*
5. LLCR (3) - Non Standard  
*Note: Signal and ground.*
6. Interface Gaging

(1) Cable Retention = Other

Apply 10 pounds (4.6 kg) for Cable Retention test.  
MIL-PRF-30192, Paragraph 4.6.21

(2) Cable Retention = Other

Pull-to-destruct.  
MIL-PRF-30192, Paragraph 4.6.21

(3) LLCR = Other

Open Circuit Voltage = 20 mV Max  
Test Current = 100 mA Max  
MIL-PRF-39012, Paragraph 4.6.13 except current to be 100mA nominal and voltage to be 20 mV maximum.

## ATTRIBUTE DEFINITIONS

The following is a brief, simplified description of attributes.

### THERMAL SHOCK:

- 1) MIL-PRF-39012, paragraph. 4.6.17 per MIL-STD-202-107.
- 2) Test Condition I: -65°C to +125°C
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Test Duration: test condition B except 10 cycles instead of 5.
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

### Cycles:

- 1) By hand. Torque each time to 8 in-lbs. Rotate plug coupling nut only. Do not rotate entire assembly. MIL-PRF-39012, paragraph. 4.6.12.

### LLCR:

- 1) MIL-PRF-39012, Paragraph 4.6.13 except current to be 100 mA nominal and voltage to be 20 mV maximum.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b. +5.1 to +10.0 mOhms:-----Minor
  - c. +10.1 to +15.0 mOhms: -----Acceptable
  - d. +15.1 to +50.0 mOhms: -----Marginal
  - e. +50.1 to +1000 mOhms: -----Unstable
  - f.  $>+1000$  mOhms:-----Open Failure

### CABLE RETENTION:

- 1) Apply 10 pounds (4.6 kg) for cable retention test.
- 2) Pull to destruct.
- 3) MIL-PRF-30192, paragraph. 4.6.21.

**ATTRIBUTE DEFINITIONS Continued**

The following is a brief, simplified description of attributes

**INSULATION RESISTANCE (IR):**

To determine the resistance of insulation materials to leakage of current through or on the surface of these materials when a DC potential is applied.

- 1) PROCEDURE:
  - a. Reference document: MIL-PRF-39012, paragraph. 4.6.8 per MIL-STD-202-302.
  - b. Test Conditions:
    - i. Between Adjacent Contacts or Signal-to-Ground
    - ii. Electrification Time 2.0 minutes
    - iii. Test Voltage (500 VDC) corresponds to calibration settings for measuring resistances.
- 2) MEASUREMENTS:
- 3) When the specified test voltage is applied (VDC), the insulation resistance shall not be less than 1000 megohms.

**DIELECTRIC WITHSTANDING VOLTAGE (DWV):**

To determine if the sockets can operate at its rated voltage and withstand momentary over potentials due to switching, surges, and other similar phenomenon. Separate samples are used to evaluate the effect of environmental stresses so not to influence the readings from arcing that occurs during the measurement process.

- 1) PROCEDURE:
  - a. Reference document: MIL-PRF-39012, paragraph. 4.6.14 per MIL-STD-202-301.
  - b. Test Conditions:
    - i. Between Adjacent Contacts or Signal-to-Ground
    - ii. Barometric Test Condition 1(Sea Level) Test voltage applied for 60 seconds.
    - iii. Rate of Application 500 V/Sec
    - iv. Test Voltage (VAC) until breakdown occurs
- 2) MEASUREMENTS/CALCULATIONS
  - a. The breakdown voltage shall be measured and recorded.
  - b. The dielectric withstanding voltage shall be recorded as 75% of the minimum breakdown voltage.
  - c. The working voltage shall be recorded as one-third (1/3) of the dielectric withstanding voltage (one-fourth of the breakdown voltage).

**RESULTS****Cable Pull force**

- **0° Pull**
  - Group 1 RF047-A-24SJ-505050-0152**
    - **Min** -----16.11 lbs
    - **Max** -----16.27 lbs
  - Group 2 RF047-A-24SP-505050-0152**
    - **Min** -----15.62 lbs
    - **Max** -----16.14 lbs

**Insulation Resistance minimums, IR****Pin to Ground**

- **Initial**
  - **Mated** -----45000 Meg  $\Omega$  ----- Passed
- **Thermal Shock**
  - **Mated** -----45000 Meg  $\Omega$  ----- Passed

**Dielectric Withstanding Voltage minimums, DWV**

- **Minimums**
  - **Test Voltage** -----500 VAC

**Pin to Ground**

- **Initial DWV** -----Passed
- **Thermal DWV** -----Passed

**Mating/Unmating Durability Group****Pin to Ground**

- **Initial DWV** -----Passed

**RESULTS Continued****Length & Mass****Mating/Unmating Durability Group****Length****24SP**

- **Min** ----- 154.00 mm
- **Max** ----- 154.00 mm

**24SJ**

- **Min** ----- 154.00 mm
- **Max** ----- 154.00 mm

**Mass****24SP**

- **Min** ----- 3.69 g
- **Max** ----- 3.70 g

**24SJ**

- **Min** ----- 3.02 g
- **Max** ----- 3.02 g

**IR/DWV Group****Length****24SP**

- **Min** -----1004.00 mm
- **Max** -----1005.00mm

**24SJ**

- **Min** -----1004.00 mm
- **Max** -----1005.00 mm

**Mass****24SP**

- **Min** ----- 8.36 g
- **Max** ----- 8.38 g

**24SJ**

- **Min** ----- 7.70 g
- **Max** ----- 7.71 g

**Cable Pull Group****Length****24SP**

- **Min** ----- 154.00 mm
- **Max** ----- 154.00 mm

**24SJ**

- **Min** ----- 154.00 mm
- **Max** ----- 154.00 mm

**Mass****24SP**

- **Min** ----- 3.68 g
- **Max** ----- 3.70 g

**24SJ**

- **Min** ----- 3.02 g
- **Max** ----- 3.04 g

**RESULTS Continued****Interface Gaging****Mating/Unmating Durability Group****24SP****Initial**

- **Min** ----- **0.0448 mm**
- **Max** ----- **0.0614 mm**

**After 500 cycles**

- **Min** ----- **0.0404 mm**
- **Max** ----- **0.0666 mm**

**24SJ****Initial**

- **Min** ----- **0.0309 mm**
- **Max** ----- **0.0406 mm**

**After 500 cycles**

- **Min** ----- **0.0099 mm**
- **Max** ----- **0.0406 mm**

**IR/DWV Group****24SP****Initial**

- **Min** ----- **0.0392 mm**
- **Max** ----- **0.0672 mm**

**After Thermal Shock**

- **Min** ----- **0.0447 mm**
- **Max** ----- **0.0557 mm**

**24SJ****Initial**

- **Min** ----- **0.0334 mm**
- **Max** ----- **0.0419 mm**

**After Thermal Shock**

- **Min** ----- **0.0336 mm**
- **Max** ----- **0.0509 mm**

**Cable Pull Group****24SP****Initial**

- **Min** ----- **0.0317 mm**
- **Max** ----- **0.0522 mm**

**After Retention**

- **Min** ----- **0.0206 mm**
- **Max** ----- **0.0337 mm**

**24SJ****Initial**

- **Min** ----- **0.0207 mm**
- **Max** ----- **0.0609 mm**

**After Retention**

- **Min** ----- **0.0248 mm**
- **Max** ----- **0.0353 mm**

**RESULTS Continued****LLCR Mating/Unmating Durability (4 ground and 4 signal LLCR test points)****Ground pin**

- Initial ----- 35.45 mOhms Max
- After 500 cycles
  - <= +5.0 mOhms ----- 4 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 0 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +1000 mOhms ----- 0 Points ----- Unstable
  - >+1000 mOhms ----- 0 Points ----- Open Failure

**Signal pin**

- Initial ----- 81.95 mOhms Max
- After 500 cycles
  - <= +5.0 mOhms ----- 4 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 0 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +1000 mOhms ----- 0 Points ----- Unstable
  - >+1000 mOhms ----- 0 Points ----- Open Failure

**LLCR IR/DWV (4 ground and 4 signal LLCR test points)****Ground pin**

- Initial ----- 216.8 mOhms Max
- Thermal Shock
  - <= +5.0 mOhms ----- 3 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 1 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +1000 mOhms ----- 0 Points ----- Unstable
  - >+1000 mOhms ----- 0 Points ----- Open Failure

**Signal pin**

- Initial ----- 547.1 mOhms Max
- Thermal Shock
  - <= +5.0 mOhms ----- 4 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 0 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +1000 mOhms ----- 0 Points ----- Unstable
  - >+1000 mOhms ----- 0 Points ----- Open Failure

**RESULTS Continued**

**LLCR Cable Pull (4 ground and 4 signal LLCR test points)**

**Ground pin**

- **Initial** ----- 33.32 mOhms Max
- **After 5lb Retention**
  - <= +5.0 mOhms-----4 Points ----- Stable
  - +5.1 to +10.0 mOhms -----0 Points ----- Minor
  - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
  - +50.1 to +1000 mOhms-----0 Points ----- Unstable
  - >+1000 mOhms-----0 Points ----- Open Failure

**Signal pin**

- **Initial** ----- 81.98 mOhms Max
- **After 5lb Retention**
  - <= +5.0 mOhms-----4 Points ----- Stable
  - +5.1 to +10.0 mOhms -----0 Points ----- Minor
  - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
  - +50.1 to +1000 mOhms-----0 Points ----- Unstable
  - >+1000 mOhms-----0 Points ----- Open Failure

**DATA SUMMARIES**

**INSULATION RESISTANCE (IR):**

<b>Pin to Ground</b>	
Mated	
Minimum	<b>RF047/RF047</b>
<b>Initial</b>	45000
<b>Thermal Shock</b>	45000

**DIELECTRIC WITHSTANDING VOLTAGE (DWV):**

<b>Voltage Rating Summary</b>	
Minimum	<b>RF047/RF047</b>
<b>Test Voltage</b>	500
<b>Pin to Ground</b>	
<b>Initial Test Voltage</b>	Pass
<b>After Thermal Shock Test Voltage</b>	Pass

**Mating/Unmating Durability Group**

<b>Pin to Ground</b>	
<b>Initial Test Voltage</b>	Pass

**Cable Pull Force:**

**0° Pull**

**Group 1 RF047-A-24SJ-505050-0152**

<b>Force (lbs)</b>	
Minimum	<b>16.11</b>
Maximum	16.27
Average	16.19

**Group 2 RF047-A-24SP-505050-0152**

<b>Force (lbs)</b>	
Minimum	<b>15.62</b>
Maximum	16.14
Average	15.88

**DATA SUMMARIES Continued****LENGTH & MASS****Mating/Unmating Durability Group**

24SP	Length (mm)	Mass (g)
1	154.00	3.69
2	154.00	3.70
3	154.00	3.69
4	154.00	3.69

24SJ	Length (mm)	Mass (g)
1	154.00	3.02
2	154.00	3.02
3	154.00	3.02
4	154.00	3.02

**IR/DWV Group**

24SP	Length (mm)	Mass (g)
1	1004.00	8.38
2	1005.00	8.36
3	1004.00	8.36
4	1004.00	8.37

24SJ	Length (mm)	Mass (g)
1	1004.00	7.70
2	1004.00	7.71
3	1005.00	7.70
4	1004.00	7.71

**Cable Pull Group**

Group 3		
24SP	Length (mm)	Mass (g)
1	154.0	3.700
2	154.0	3.680
3	154.0	3.690
4	154.0	3.690

Group 3		
24SJ	Length (mm)	Mass (g)
1	154.0	3.020
2	154.0	3.030
3	154.0	3.040
4	154.0	3.030

**DATA SUMMARIES Continued****INTERFACE GAGING****Mating/Unmating Durability Group**

<b>Gaging (0.08 /-0.00) (mm)</b>			
<b>24SP</b>	<b>Initial</b>	<b>Post 500 Cycles</b>	<b>Delta</b>
1	0.0512	0.05020	0.00100
2	0.0614	0.06660	0.00520
3	0.0448	0.04040	0.00440
4	0.0518	0.06070	0.00890

<b>Gaging (0.08 /-0.00) (mm)</b>			
<b>24SJ</b>	<b>Initial</b>	<b>Post 500 Cycles</b>	<b>Delta</b>
1	0.0406	0.0099	0.0307
2	0.0362	0.0324	0.0038
3	0.0327	0.0406	0.0079
4	0.0309	0.0245	0.0064

**IR/DWV Group**

<b>Gaging (0.08 /-0.00) (mm)</b>			
<b>24SP</b>	<b>Initial</b>	<b>Post Ther Shock</b>	<b>Delta</b>
1	0.0467	0.0557	0.009
2	0.0672	0.0483	0.0189
3	0.0392	0.0505	0.0113
4	0.0524	0.0447	0.0077

<b>Gaging (0.08 /-0.00) (mm)</b>			
<b>24SJ</b>	<b>Initial</b>	<b>Post Ther Shock</b>	<b>Delta</b>
1	0.0404	0.0491	0.0087
2	0.0419	0.0406	0.0013
3	0.0334	0.0509	0.0175
4	0.0387	0.0336	0.0051

**Cable Pull Group**

<b>Gaging (0.08 /-0.00) (mm)</b>			
<b>24SP</b>	<b>Initial</b>	<b>Retention</b>	<b>Delta</b>
1	0.0521	0.023300	0.0288
2	0.0522	0.020600	0.0316
3	0.0317	0.024400	0.0073
4	0.0444	0.0337	0.0107

<b>Gaging (0.08 /-0.00) (mm)</b>			
<b>24SJ</b>	<b>Initial</b>	<b>Retention</b>	<b>Delta</b>
1	0.0328	0.031800	0.0010
2	0.0207	0.024800	0.0041
3	0.0609	0.033600	0.0273
4	0.0511	0.0353	0.0158

### DATA SUMMARIES Continued

**LLCR Durability:**

- 1) A total of 4 signal and 4 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms: -----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+1000$  mOhms: -----Unstable
  - f.  $>+1000$  mOhms: -----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	2021/3/11	3/17/2021		
Room Temp (Deg C)	22	22		
Rel Humidity (%)	50	50		
Technician	Kason He	Kason He		
<b>mOhm values</b>	<b>Actual</b>	<b>Delta</b>		
	<b>Initial</b>	<b>500 Cycles</b>		
Pin Type: Signal 1				
Average	81.03	0.64		
St. Dev.	0.82	0.58		
Min	80.23	0.19		
Max	81.95	1.46		
Summary Count	4	4		
Total Count	4	4		
Pin Type: GND 1				
Average	34.46	0.34		
St. Dev.	0.79	0.12		
Min	33.77	0.24		
Max	35.45	0.48		
Summary Count	4	4		
Total Count	4	4		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	$\leq 5$	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	$>1000$
After 500 Cycles	8	0	0	0	0	0

### DATA SUMMARIES Continued

**LLCR IR/DWV:**

- 1) A total of 4 signal and 4 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms:-----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+1000$  mOhms: -----Unstable
  - f.  $>+1000$  mOhms:-----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	3/8/2021	3/10/2021		
Room Temp (Deg C)	22	22		
Rel Humidity (%)	50	50		
Technician	Kason He	Kason He		
<b>mOhm values</b>	<b>Actual</b>	<b>Delta</b>		
	<b>Initial</b>	<b>Thermal Shock</b>		
Pin Type: Signal 1				
Average	546.7	0.675		
St. Dev.	0.2944	0.6021		
Min	546.4	0.1		
Max	547.1	1.5		
Summary Count	4	4		
Total Count	4	4		
Pin Type: GND 1				
Average	199	3.675		
St. Dev.	12.9936	3.4053		
Min	185.7	1		
Max	216.8	8.2		
Summary Count	4	4		
Total Count	4	4		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	$\leq 5$	$>5$ & $\leq 10$	$>10$ & $\leq 15$	$>15$ & $\leq 50$	$>50$ & $\leq 1000$	$>1000$
<b>After Thermal Shock</b>	<b>7</b>	<b>1</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

### DATA SUMMARIES Continued

**LLCR Cable Pull:**

- 1) A total of 4 signal and 4 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets.*
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms: -----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+1000$  mOhms: -----Unstable
  - f.  $>+1000$  mOhms: -----Open Failure

LLCR Measurement Summaries by Pin Type				
Date	3/16/2021	3/18/2021		
Room Temp (Deg C)	20	23		
Rel Humidity (%)	50	50		
Technician	Kason He	Kason He		
<b>mOhm values</b>	<b>Actual</b>	<b>Delta</b>		
	<b>Initial</b>	<b>5lb Retention</b>		
Pin Type: Signal 1				
Average	81.12	0.57		
St. Dev.	0.78	0.61		
Min	80.22	0.13		
Max	81.98	1.27		
Summary Count	4	4		
Total Count	4	4		
Pin Type: GND 1				
Average	32.40	0.67		
St. Dev.	1.15	0.31		
Min	30.79	0.34		
Max	33.32	0.95		
Summary Count	4	4		
Total Count	4	4		

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
<b>mOhms</b>	$\leq 5$	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	$>1000$
<b>After 5lb Retention</b>	<b>8</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

**EQUIPMENT AND CALIBRATION SCHEDULES****Equipment #:** HZ-TCT-01**Description:** Normal force analyzer**Manufacturer:** Mecmesin Multitester**Model:** Mecmesin Multitester 2.5-i**Serial #:** 08-1049-04**Accuracy:** Last Cal: 3/4/2021, Next Cal: 3/3/2022**Equipment #:** HZ-TSC-01**Description:** Vertical Thermal Shock Chamber**Manufacturer:** Cincinnatti Sub Zero**Model:** VTS-3-6-6-SC/AC**Serial #:** 10-VT14994**Accuracy:** See Manual

... Last Cal: 04/16/2020, Next Cal: 04/15/2021

**Equipment #:** DG-HPT-01**Description:** Hipot Safety Tester**Manufacturer:** Vitrek**Model:** V73**Serial #:** 025866**Accuracy:**

... Last Cal: 04/16/2020, Next Cal: 04/15/2021

**Equipment #:** HZ-MO-05**Description:** Micro-ohmmeter**Manufacturer:** Keithley**Model:** 3706**Serial #:** 1285188**Accuracy:** Last Cal: 12/17/2020, Next Cal: 12/16/2021