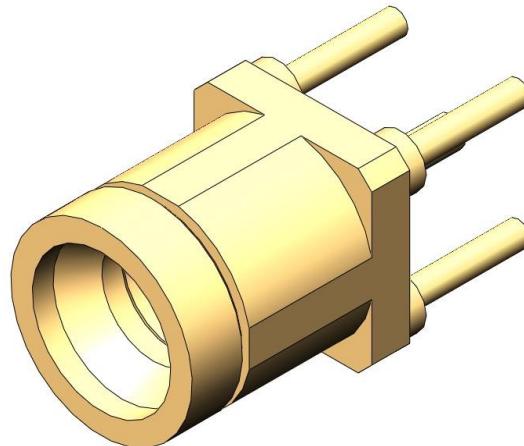
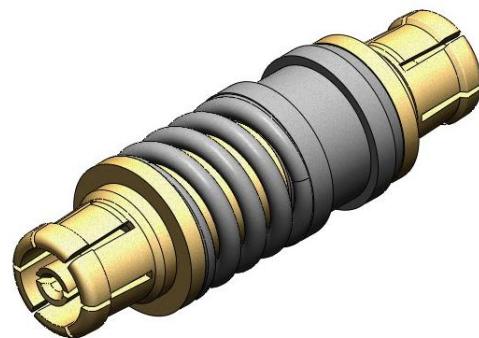


Project Number: Design Qualification Test Report	Tracking Code: 3387412_Report_Rev_2
Requested by: Iris Wang	Date: 6/20/2023
Part #: PRFIA-SMPM-J-J-SP-1/SMPM-PF-P-HG-ST-TH-1	Tech: Keney Chen
Part description: PRFIA / SMPM	Qty to test: 20
Test Start: 6/15/2022	Test Completed: 10/15/2022



## DESIGN QUALIFICATION TEST REPORT

**PRFIA / SMPM**  
**PRFIA-SMPM-J-J-SP-1/SMPM-PF-P-HG-ST-TH-1**

Tracking Code: 3387412\_Report\_Rev\_2

Part #: PRFIA-SMPM-J-J-SP-1/SMPM-PF-P-HG-ST-TH-1

Part description: PRFIA / SMPM

## REVISION HISTORY

DATA	REV.NUM.	DESCRIPTION	ENG
3/1/2023	1	Initial Issue	KC
6/20/2023	2	Update the Mating cycles force and compression force	PC

## CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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### SCOPE

To perform the following tests: Design Qualification test. Please see test plan.

### APPLICABLE DOCUMENTS

Standards: EIA Publication 364 and MIL-STD.

### TEST SAMPLES AND PREPARATION

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) After soldering, the parts to be used for LLCR and IR\_DWV testing were cleaned according to TLWI-0001.
- 4) Either an automated cleaning procedure or an ultrasonic cleaning procedure may be used.
- 5) The automated procedure is used with aqueous compatible soldering materials.
- 6) Parts not intended for testing LLCR and IR\_DWV are visually inspected and cleaned if necessary.
- 7) Any additional preparation will be noted in the individual test sequences.
- 8) Solder Information: Lead Free
- 9) Samtec Test PCBs used: PCB-109619-TST

## FLOWCHARTS

### Mating/Unmating/Durability

Note: Check signal and ground LLCR.

<u>Group 1</u>		<u>Group 2</u>		<u>Group 3</u>		<u>Group 4</u>	
PRFIA-SMPM-J-J-SP-1		PRFIA-SMPM-J-J-SP-1		PRFIA-SMPM-J-J-SP-1		PRFIA-SMPM-J-J-SP-1	
SMPM-PF-P-HG-ST-TH-1		SMPM-PF-P-HG-ST-TH-1		SMPM-PF-P-HG-ST-TH-1		SMPM-PF-P-HG-ST-TH-1	
5 Assemblies		3 Assemblies		5 Assemblies		5 Assemblies	
FULL DETENT TO BULLET		COMPRESSIONS		PULL TO DESTRUCT		SMOOTH BORE TO BULLET	
Note: CYCLE ONLY ONE SIDE OF CONNECTOR. FIXTURE PART SO NO SPRING COMPRESSION OCCURS.						Note: CYCLE ONLY ONE SIDE OF CONNECTOR.	
Step	Description	Step	Description	Step	Description	Step	Description
1.	Contact Gaps	1.	INTERFACE GAGING MAX INTERFACE DEPTH = 0.003 "	1.	Connector Pull Note: PULL TO DESTRUCT. RETAIN SAMPLES FOR ENGINEERING ANALYSIS. (SEE ATTACHMENT)	1.	Contact Gaps
2.	LLCR (2)	2.	LLCR (2)			2.	Mating/Unmating Force (4) - Non Standard
3.	Mating/Unmating Force (3) - Non Standard	3.	COMPRESSION CYCLES COMPRESSION CYCLES = 25 Cycles Note: FULLY COMPRESS ASSEMBLY ALONG CENTER CONTACT AXIS, DISTANCE 0.028 in (0.7112mm).	6.	Humidity (1)	3.	Cycles Quantity = 250 Cycles
4.	Cycles Quantity = 50 Cycles	4.	LLCR (2) Max Delta = 15 mOhm	7.	LLCR (2) Max Delta = 15 mOhm	4.	Mating/Unmating Force (4) - Non Standard
5.	Mating/Unmating Force (3) - Non Standard	5.	Thermal Shock (5) - Non Standard	8.	INTERFACE GAGING MAX INTERFACE DEPTH = 0.003 "	5.	Cycles Quantity = 250 Cycles
6.	Cycles Quantity = 50 Cycles	6.	Humidity (1)		Note: MEASURE C1 AND C2 ON PRINT. USE DROP GAGE.	6.	Mating/Unmating Force (4) - Non Standard
7.	Mating/Unmating Force (3) - Non Standard	7.	LLCR (2) Max Delta = 15 mOhm			7.	Contact Gaps
8.	Contact Gaps	8.	INTERFACE GAGING MAX INTERFACE DEPTH = 0.003 "				
9.	LLCR (2) Max Delta = 15 mOhm						
10.	Thermal Shock (5) - Non Standard						
11.	LLCR (2) Max Delta = 15 mOhm						

### Group 5

PRFIA-SMPM-J-J-SP-1

SMPM-PF-P-HG-ST-TH-1

3 Assemblies

COMPRESSION FORCE TEST

#### Step Description

1. COMPRESSION FORCE TEST

*Note: COMPRESS CONNECTOR AXIALLY. RECORD FORCE REQUIRED TO OVERCOME PRELOAD. ENSURES PART MATES BEFORE COMPRESSION.*

(1) Humidity = EIA-364-31

Test Condition = B (240 Hours)

Test Method = III (+25°C to +65°C @ 90% RH to 98% RH)

Test Exceptions: ambient pre-condition and delete steps 7a and 7b

(2) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max

Test Current = 100 mA Max

(3) Mating/Unmating Force = Other

DSCC 10019, PER MIL-STD-348A, FULL DETENT

ENGAGE MAX = 8lbs ; DISENGAGE MIN = 3lbs

(4) Mating/Unmating Force = Other

DSCC 10019, PER MIL-STD-348A, SMOOTH BORE

ENGAGE MAX = 4lbs ; DISENGAGE MIN = 0.5lbs

(5) Thermal Shock = Other

PER DSCC-10019 AND MIL-STD-202-107

TEST CONDITION B PER DSCC 10019. EXCEPTION: HIGH TEMP. TO BE +165°C

## FLOWCHARTS Continued

### IR/DWV

*Note: 5000 megaohms min IR*

#### Pin-to-Ground

##### Group 1

PRFIA-SMPM-J-J-SP-1  
SMPM-PF-P-HG-ST-TH-1  
2 Assemblies

*Note: 2 Thru Hole connectors and 1 Bullet required to test a full transmission path.*

##### Group 2

PRFIA-SMPM-J-J-SP-1

2 Assemblies

##### Group 3

PRFIA-SMPM-J-J-SP-1  
SMPM-PF-P-HG-ST-TH-1  
2 Assemblies

*Note: 2 Thru Hole connectors and 1 Bullet required to test a full transmission path.*

#### **Step Description**

1. Mated Height

*Note: MEASURE MATED HEIGHT OF ALL 3 PARTS FULLY MATED. MEASURE FROM THE PCB SEATING SURFACE OF ONE MATING PART TO THE OTHER.*

2. DWV Breakdown<sup>(2)</sup> - Non Standard

#### **Step Description**

1. DWV Breakdown<sup>(2)</sup> - Non Standard

#### **Step Description**

1. Mated Height

*Note: MEASURE MATED HEIGHT OF ALL 3 PARTS FULLY MATED. MEASURE FROM THE PCB SEATING SURFACE OF ONE MATING PART TO THE OTHER.*

2. IR (4)

3. DWV at Test Voltage<sup>(1)</sup> - Non Standard  
Test Voltage = 325 V

4. Thermal Shock<sup>(5)</sup> - Non Standard

5. IR (4)

6. DWV at Test Voltage<sup>(1)</sup> - Non Standard  
Test Voltage = 325 V

7. Humidity<sup>(3)</sup>

8. Visual Inspection  
*Note: VISUAL INSPECTION FOR HUMIDITY DAMAGE*

9. IR (4)

10. DWV at Test Voltage<sup>(1)</sup> - Non Standard  
Test Voltage = 325 V

(1) DWV at Test Voltage = Other

DSCC-10019 AND MIL-PRF-39012 (PARA 4.6.14)

Test Condition = 1 (Sea Level) ; DWV test voltage is equal to 75% of the lowest breakdown voltage ; Test voltage applied for 60 seconds.

(2) DWV Breakdown = Other

MIL-PRF-39012 (PARA 4.6.14)

RECORD BREAKDOWN VOLTAGE. (DATA ONLY)

(3) Humidity = EIA-364-31

Test Condition = B (240 Hours)

Test Method = III (+25°C to +65°C @ 90% RH to 98% RH)

Test Exceptions: ambient pre-condition and delete steps 7a and 7b

(4) IR = EIA-364-21

Test Condition = 500 Vdc, 2 Minutes Max

(5) Thermal Shock = Other

PER DSCC-10019 AND MIL-STD-202-107

TEST CONDITION B PER DSCC 10019. EXCEPTION: HIGH TEMP. TO BE +165°C

**FLOWCHARTS Continued****Retention**

Group 1  
PRFIA-SMPM-J-J-SP-1

10 Assemblies  
BULLET

**Step    Description**

1. Center Contact Retention  
MIN AXIAL RETENTION = 1.5 lbs  
*Note: PER DSCC 10019*

Group 2  
PRFIA-SMPM-J-J-SP-1

10 Assemblies  
BULLET

**Step    Description**

1. Center Contact Retention  
*Note: PUSH TO DESTRUCT. RECORD FORCE.*

## ATTRIBUTE DEFINITIONS

The following is a brief, simplified description of attributes.

### **THERMAL SHOCK:**

- 1) DSCC 10091 and MIL-STD-202-107
- 2) Test Condition: B (-65°C to +165°C)
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Test Duration: Test condition B except 10 cycles instead of 5.
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

### **HUMIDITY:**

- 1) Reference document: EIA-364-31, *Humidity Test Procedure for Electrical Connectors*.
- 2) Test Condition B, 240 Hours.
- 3) Method III, +25° C to + 65° C, 90% to 98% Relative Humidity excluding sub-cycles 7a and 7b.
- 4) All samples are pre-conditioned at ambient.
- 5) All test samples are exposed to environmental stressing in the mated condition.

### **MATING/UNMATING:**

- 1) Reference document: EIA-364-13, *Mating and Unmating Forces Test Procedure for Electrical Connectors*.
- 2) The full insertion position was to within 0.003" to 0.004" of the plug bottoming out in the receptacle to prevent damage to the system under test.
- 3) One of the mating parts is secured to a floating X-Y table to prevent damage during cycling.

### **LLCR:**

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
  - a. <= +5.0 mOhms: -----Stable
  - b. +5.1 to +10.0 mOhms: -----Minor
  - c. +10.1 to +15.0 mOhms: -----Acceptable
  - d. +15.1 to +50.0 mOhms: -----Marginal
  - e. +50.1 to +1000 mOhms: -----Unstable
  - f. >+1000 mOhms: -----Open Failure

## ATTRIBUTE DEFINITIONS Continued

The following is a brief, simplified description of attributes

### INSULATION RESISTANCE (IR):

To determine the resistance of insulation materials to leakage of current through or on the surface of these materials when a DC potential is applied.

- 1) PROCEDURE:
  - a. Reference document: EIA-364-21, *Insulation Resistance Test Procedure for Electrical Connectors*.
  - b. Test Conditions:
    - i. Between Adjacent Contacts or Signal-to-Ground
    - ii. Electrification Time 2.0 minutes
    - iii. Test Voltage (500 VDC) corresponds to calibration settings for measuring resistances.
- 2) MEASUREMENTS:
- 3) When the specified test voltage is applied (VDC), the insulation resistance shall not be less than 1000 megohms.

### DIELECTRIC WITHSTANDING VOLTAGE (DWV):

To determine if the sockets can operate at its rated voltage and withstand momentary over potentials due to switching, surges, and other similar phenomenon. Separate samples are used to evaluate the effect of environmental stresses so not to influence the readings from arcing that occurs during the measurement process.

- 1) PROCEDURE:
  - a. Reference document: EIA-364-20, *Withstanding Voltage Test Procedure for Electrical Connectors*.
  - b. Test Conditions:
    - i. Between Adjacent Contacts or Signal-to-Ground
    - ii. Barometric Test Condition 1
    - iii. Rate of Application 500 V/Sec
    - iv. Test Voltage (VAC) until breakdown occurs
- 2) MEASUREMENTS/CALCULATIONS
  - a. The breakdown voltage shall be measured and recorded.
  - b. The dielectric withstanding voltage shall be recorded as 75% of the minimum breakdown voltage.
  - c. The working voltage shall be recorded as one-third (1/3) of the dielectric withstanding voltage (one-fourth of the breakdown voltage).

**ATTRIBUTE DEFINITIONS Continued**

The following is a brief, simplified description of attributes

**Retention Force:**

- 1) Center contact retention.
  - a. Keep 1.5 lbs for center pin.
  - b. Push force for center pin until destroy.

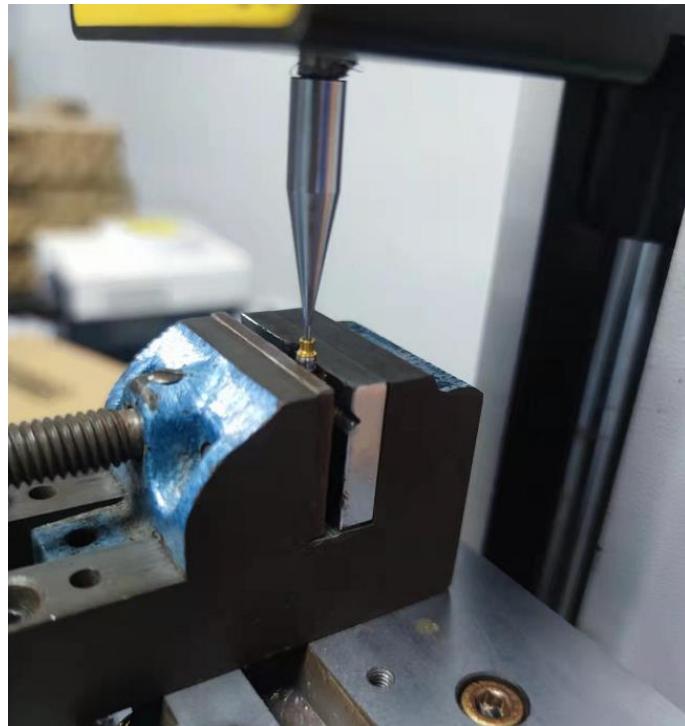


Fig. 1

## RESULTS

### Mating/Unmating Durability Force

#### Group 1 mating unmating force

- Initial
  - Mating
    - Min ----- 1.91 lbs
    - Max ----- 2.83 lbs
  - Unmating
    - Min ----- 4.10 lbs
    - Max ----- 7.88 lbs
- After 50 Cycles
  - Mating
    - Min ----- 2.06 lbs
    - Max ----- 4.57 lbs
  - Unmating
    - Min ----- 3.22 lbs
    - Max ----- 5.94 lbs
- After 100 Cycles
  - Mating
    - Min ----- 2.52 lbs
    - Max ----- 4.57 lbs
  - Unmating
    - Min ----- 3.18 lbs
    - Max ----- 5.31 lbs

#### Group 3 Connector Pull

- Min ----- 18.60 lbs
- Max ----- 25.17 lbs

#### Group 4 mating unmating force

- Initial
  - Mating
    - Min ----- 1.89 lbs
    - Max ----- 2.13 lbs
  - Unmating
    - Min ----- 1.58 lbs
    - Max ----- 1.83 lbs
- After 250 Cycles
  - Mating
    - Min ----- 1.70 lbs
    - Max ----- 1.87 lbs
  - Unmating
    - Min ----- 1.38 lbs
    - Max ----- 1.51 lbs
- After 500 Cycles
  - Mating
    - Min ----- 1.59 lbs
    - Max ----- 2.01 lbs
  - Unmating
    - Min ----- 1.41 lbs
    - Max ----- 1.89 lbs

## RESULTS Continued

### Group 5 Compression force

- Min ----- 2.69 lbs
- Max ----- 2.84 lbs

### Retention force

- Group1
  - Keep 1.5lbs ----- Passed
- Group2
  - Min ----- 5.89 lbs
  - Max ----- 7.10 lbs

### Insulation Resistance minimums, IR

#### Pin to Ground

- Initial
  - Mated ----- 45000 Meg Ω ----- Passed
- Thermal Shock
  - Mated ----- 45000 Meg Ω ----- Passed
- Humidity
  - Mated ----- 45000 Meg Ω ----- Passed

### Dielectric Withstanding Voltage minimums, DWV

- Test Voltage ----- 698 VAC

#### Pin to Ground

- Initial DWV ----- Passed
- Thermal DWV ----- Passed

## RESULTS Continued

### LLCR Durability

#### Group 1(5 signal and 5 ground LLCR test points)

##### Signal Pin

- Initial ----- **48.08 mOhms Max**

##### Ground Pin

- Initial ----- **17.48 mOhms Max**
- After 100 cycles

○ <= +5.0 mOhms-----	10 Points -----	Stable
○ +5.1 to +10.0 mOhms-----	0 Points -----	Minor
○ +10.1 to +15.0 mOhms-----	0 Points -----	Acceptable
○ +15.1 to +50.0 mOhms-----	0 Points -----	Marginal
○ +50.1 to +1000 mOhms-----	0 Points -----	Unstable
○ >+1000 mOhms-----	0 Points -----	Open Failure

- Thermal Shock

○ <= +5.0 mOhms-----	10 Points -----	Stable
○ +5.1 to +10.0 mOhms-----	0 Points -----	Minor
○ +10.1 to +15.0 mOhms-----	0 Points -----	Acceptable
○ +15.1 to +50.0 mOhms-----	0 Points -----	Marginal
○ +50.1 to +1000 mOhms-----	0 Points -----	Unstable
○ >+1000 mOhms-----	0 Points -----	Open Failure

#### Group 2(3 signal and 3 ground LLCR test points)

##### Signal Pin

- Initial ----- **47.54 mOhms Max**

##### Ground Pin

- Initial ----- **17.34 mOhms Max**
- After 25 cycles

○ <= +5.0 mOhms-----	6 Points -----	Stable
○ +5.1 to +10.0 mOhms-----	0 Points -----	Minor
○ +10.1 to +15.0 mOhms-----	0 Points -----	Acceptable
○ +15.1 to +50.0 mOhms-----	0 Points -----	Marginal
○ +50.1 to +1000 mOhms-----	0 Points -----	Unstable
○ >+1000 mOhms-----	0 Points -----	Open Failure

- humidity

○ <= +5.0 mOhms-----	6 Points -----	Stable
○ +5.1 to +10.0 mOhms-----	0 Points -----	Minor
○ +10.1 to +15.0 mOhms-----	0 Points -----	Acceptable
○ +15.1 to +50.0 mOhms-----	0 Points -----	Marginal
○ +50.1 to +1000 mOhms-----	0 Points -----	Unstable
○ >+1000 mOhms-----	0 Points -----	Open Failure

## DATA SUMMARIES

### Durability Force

#### Group 1

	Initial				After 50 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	8.50	1.91	18.24	4.10	9.16	2.06	14.32	3.22
Maximum	16.72	3.76	35.05	7.88	20.33	4.57	26.42	5.94
<b>Average</b>	<b>12.58</b>	<b>2.83</b>	27.07	<b>6.09</b>	15.22	<b>3.42</b>	19.78	<b>4.45</b>
St Dev	3.23	0.73	6.15	1.38	4.32	0.97	4.65	1.05
Count	5	5	5	5	5	5	5	5
After 100 Cycles								
	Mating		Unmating					
	Newton	Force (Lbs)	Newton	Force (Lbs)				
	Minimum	11.21	2.52	14.14	3.18			
Maximum	20.33	4.57	23.62	5.31				
<b>Average</b>	<b>16.16</b>	<b>3.63</b>	18.17	<b>4.08</b>				
St Dev	3.69	0.83	3.97	0.89				
Count	5	5	5	5				

#### Group 4

	Initial				250 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)	Newton	Force (Lbs)
Minimum	8.41	1.89	7.04	1.58	7.57	1.70	6.14	1.38
Maximum	9.48	2.13	8.12	1.83	8.30	1.87	6.72	1.51
<b>Average</b>	<b>9.05</b>	<b>2.03</b>	7.55	<b>1.70</b>	8.00	<b>1.80</b>	6.48	<b>1.46</b>
St Dev	0.45	0.10	0.49	0.11	0.27	0.06	0.25	0.06
Count	5	5	5	5	5	5	5	5
500 Cycles								
	Mating		Unmating					
	Newton	Force (Lbs)	Newton	Force (Lbs)				
	Minimum	7.05	1.59	6.29	1.41			
Maximum	8.92	2.01	8.41	1.89				
<b>Average</b>	<b>8.11</b>	<b>1.82</b>	6.97	<b>1.57</b>				
St Dev	0.68	0.15	0.84	0.19				
Count	5	5	5	5				

**DATA SUMMARIES Continued****Group 3**

	Force (lbs)
Minimum	<b>18.60</b>
Maximum	25.17
Average	21.90

**Group 5**

	Force (lbs)
Minimum	<b>2.69</b>
Maximum	2.84
Average	2.77

**Retention Force:  
Keep 1.5 lbs**

	Force (lbs)
Minimum	1.50
Maximum	1.50
Average	1.50

**Destroy**

	Force (lbs)
Minimum	<b>5.89</b>
Maximum	7.10
Average	6.35

**DATA SUMMARIES Continued****INSULATION RESISTANCE (IR):**

	Pin to Ground		
	Mated	Unmated	Unmated
Minimum	<b>PRFIA/SMPM</b>	<b>PRFIA</b>	<b>SMPM</b>
<b>Initial</b>	45000	45000	45000
<b>Thermal</b>	45000	45000	45000
<b>Humidity</b>	45000	45000	45000

**DIELECTRIC WITHSTANDING VOLTAGE (DWV):**

Voltage Rating Summary	
Minimum	<b>PRFIA/SMPM</b>
<b>Break Down Voltage</b>	931
<b>Test Voltage</b>	698
<b>Working Voltage</b>	233

Pin to Ground	
<b>Initial Test Voltage</b>	Passed
<b>After Thermal Test Voltage</b>	Passed
<b>After Humidity Test Voltage</b>	Passed

## DATA SUMMARIES Continued

### LLCR Durability:

- 1) A total of 5 signal and 5 ground points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms: -----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+1000$  mOhms -----Unstable
  - f.  $>+1000$  mOhms: -----Open Failure

### Group 1

LLCR Measurement Summaries by Pin Type						
Date Room Temp (Deg C) Rel Humidity (%) Technician <b>mOhm values</b>	Date	7/15/2022	7/20/2022	8/1/2022		
	23	23	23			
	54	54	54			
	Peter Chen	Peter Chen	Peter Chen			
	Actual Initial	Delta 100 Cycles	Delta Therm Shck	Delta		
	Pin Type 1: Ground					
	Average	16.45	1.79	3.50		
	St. Dev.	0.64	0.28	0.60		
	Min	15.58	1.53	2.85		
Summary Count Total Count	Max	17.48	2.25	4.60		
	5	5	5			
	5	5	5			
	Pin Type 2: Signal					
Average St. Dev. Min Max Summary Count Total Count	Average	47.46	0.16	1.07		
	St. Dev.	0.43	0.11	0.92		
	Min	46.94	0.04	0.29		
	Max	48.08	0.36	2.80		
	5	5	5			
	5	5	5			
	LLCR Delta Count by Category					
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	$\leq 5$	$>5 \text{ & } \leq 10$	$>10 \text{ & } \leq 15$	$>15 \text{ & } \leq 50$	$>50 \text{ & } \leq 1000$	$>1000$
100 Cycles	10	0	0	0	0	0
Therm Shck	10	0	0	0	0	0

**DATA SUMMARIES Continued****Group 2**

LLCR Measurement Summaries by Pin Type						
	Date	7/15/2022	7/19/2022		8/15/2022	
Room Temp (Deg C)		23	23		23	
Rel Humidity (%)		54	53		54	
Technician	Peter Chen	Peter Chen		Peter Chen		
mOhm values	Actual Initial	Delta 25 Cycles	Delta	Delta	Humidity	
Pin Type 1: Ground						
Average	17.21	0.35			3.85	
St. Dev.	0.14	0.36			0.85	
Min	17.01	0.04			2.65	
Max	17.34	0.86			4.48	
Summary Count	3	3			3	
Total Count	3	3			3	
Pin Type 2: Signal						
Average	47.23	0.06			1.95	
St. Dev.	0.25	0.01			1.14	
Min	46.92	0.05			0.70	
Max	47.54	0.08			3.46	
Summary Count	3	3			3	
Total Count	3	3			3	

LLCR Delta Count by Category						
mOhms	Stable	Minor	Acceptable	Marginal	Unstable	Open
	<=5	>5 & <=10	>10 & <=15	>15 & <=50	>50 & <=1000	>1000
25 Cycles	6	0	0	0	0	0
Humidity	6	0	0	0	0	0

## EQUIPMENT AND CALIBRATION SCHEDULES

**Equipment #:** HZ-TCT-01

**Description:** Normal force analyzer

**Manufacturer:** Mecmesin Multitester

**Model:** Mecmesin Multitester 2.5-i

**Serial #:** 08-1049-04

**Accuracy:** Last Cal: 4/26/2022, Next Cal: 4/25/2023

**Equipment #:** HZ-THC-01

**Description:** Humidity transmitter

**Manufacturer:** Thermtron

**Model:** SM-8-8200

**Serial #:** 38846

**Accuracy:** Last Cal: 2/28/2022, Next Cal: 2/27/2023

**Equipment #:** HZ-TSC-01

**Description:** Vertical Thermal Shock Chamber

**Manufacturer:** Cincinnati Sub Zero

**Model:** VTS-3-6-6-SC/AC

**Serial #:** 10-VT14994

**Accuracy:** See Manual

... Last Cal: 06/28/2022, Next Cal: 06/27/2023

**Equipment #:** HZ-HPM-01

**Description:** NA9636H

**Manufacturer:** Ainuo

**Model:** 6031A

**Serial #:** 089601091

**Accuracy:** Last Cal: 3/7/2022, Next Cal: 3/6/2023