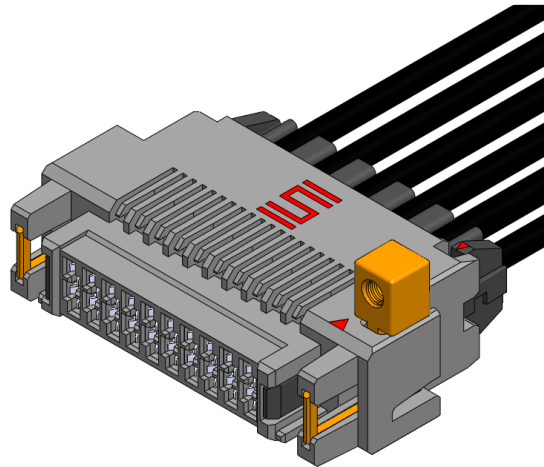
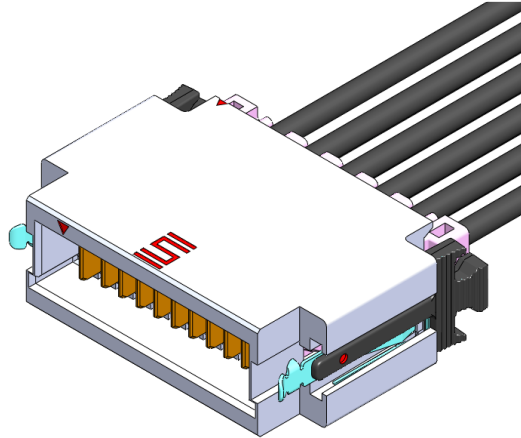




Project: Power Testing	Test Request Number: 3467354_Power_Report_Rev_1
Requested by: Roy Luo	Date: 3/1/2023
Part #: UMPE-10-T-18-12.0\UMPI-10-T-18-12.0	
Part description: UMPCT/UMPT	Technician: Kason He
Test Start: 10/14/2022	Test Completed: 11/7/2022

SAMTEC POWER CHARACTERIZATION



UMPE/UMPI
UMPE-10-T-18-12.0/UMPI-10-T-18-12.0



**POWER INTEGRITY TEST
REPORT**

3467354

Revision 1

REVISION HISTORY

DATE	REV. NUM.	DESCRIPTION	ENG
3/1/2023	1	Initial Issue	KH

CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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SCOPE

1. Temperature Rise/Current Carrying Capacity
 - 1.1. To determine the amount of current the device under test (DUT) can safely carry over the operating temperature range of the DUT.
 - 1.2. Contact loading will also be addressed in this document which will determine how much current can be carried as the number of energized contacts is varied.
2. Current Cycling
 - 2.1. To determine the performance of the device under test (DUT) when subjected to the power-on/power-off cycling that heats and cools the DUT in normal everyday use.
 - 2.2. Contact loading will set to 100% throughout the test.

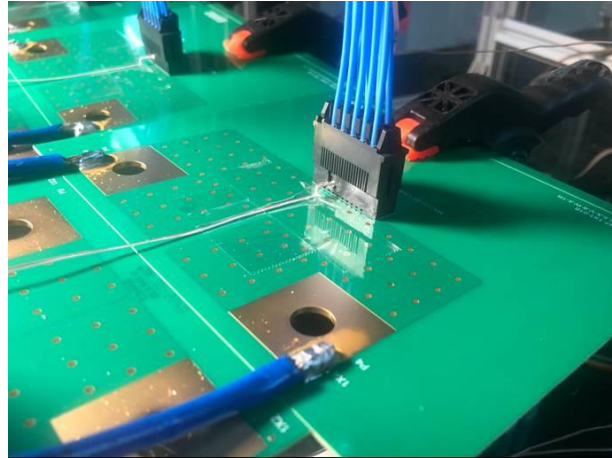
APPLICABLE DOCUMENTS

Standards: EIA Publication 364-70 Temperature Rise
EIA Publication 364-06 Contact Resistance
EIA Publication 364-55 Current Cycling
TLPM-032 Current Carrying Capacity
TLPM-084 Current Cycling
IEC 512-3 Electromechanical Components for Electronic Equipment: Basic Testing Procedures and Measuring Methods, Part 3: Current Carrying Capacity Tests

TEST SAMPLES AND PREPARATION

1. All materials shall be manufactured in accordance with the applicable product specification.
2. All test samples shall be identified and encoded to maintain traceability throughout the test sequences.
3. After soldering, the parts to be used shall be cleaned according to TLWI-0001.
4. All samples shall be visually inspected and cleaned as necessary.
5. Any additional preparation shall be noted in the individual test sequences.
6. Solder Information: Lead Free
7. Re-Flow Time/Temp: See accompanying profile.
8. All products designed to operate mounted on a printed circuits board shall be tested mounted to test boards in accordance with EIA-364-70.

PREPARED TEST SAMPLE



9. The following loading configurations shall be tested for Temperature Rise/Current Carrying Capacity testing of double row connector systems:
- 9.1. Two contacts energized only.
 - 9.2. Four contacts energized adjacent to each other.
 - 9.3. Six contacts energized adjacent to each other.
 - 9.4. Eight contacts energized adjacent to each other.
 - 9.5. All contacts energized.

✦ Indicates energized contacts.

✦ Indicates thermocouple monitored, energized contacts.

Test Condition as in 9.1 above

✦			
✦			



POWER INTEGRITY TEST REPORT

3467354

Revision 1

FLOWCHARTS

Current Carrying Capacity

Group 6

UMPE-10-T-18-12.0
UMPI-10-T-18-12.0
1 Pins Powered
Signal

Step	Description
1.	CCC ⁽¹⁾ Rows = 1 Number of Positions = 1

Group 7

UMPE-10-T-18-12.0
UMPI-10-T-18-12.0
2 Pins Powered
Signal

Step	Description
1.	CCC ⁽¹⁾ Rows = 1 Number of Positions = 2

Group 8

UMPE-10-T-18-12.0
UMPI-10-T-18-12.0
3 Pins Powered
Signal

Step	Description
1.	CCC ⁽¹⁾ Rows = 1 Number of Positions = 3

Group 9

UMPE-10-T-18-12.0
UMPI-10-T-18-12.0
4 Pins Powered
Signal

Step	Description
1.	CCC ⁽¹⁾ Rows = 1 Number of Positions = 4

Group 10

UMPE-10-T-18-12.0
UMPI-10-T-18-12.0
10 Pins Powered
Signal

Step	Description
1.	CCC ⁽¹⁾ Rows = 1 Number of Positions = 10

(1) CCC = EIA-364-70
Method 2, Temperature Rise Versus Current Curve
(TIN PLATING) - Tabulate calculated current at RT,65°C, 75°C and 95°C after derating 20% and based on 105°C
(GOLD PLATING) - Tabulate calculated current at RT,85°C, 95°C and 115°C after derating 20% and based on 125°C

Current Cycling

Group 2

UMPE-10-T-18-12.0
UMPI-10-T-18-12.0
8 Assemblies
Signal

Step	Description
1.	Current Cycle ⁽¹⁾

(1) Current Cycle = EIA 364-55
Test Condition = B (125% Rated Current)
Method = 4 (On: 45 Minutes, Off: 15 Minutes)
Number of Cycles = 500



POWER INTEGRITY TEST REPORT

3467354

Revision 1

TEST PROCEDURES

Part No.	UMPE-10-T-18-12.0	Mating Part No.	UMPI-10-T-18-12.0
Sample Size	15	Technician	Kason He
Start Date	9/16/2022	Complete Date	9/26/2022
Room Ambient	26.1°C	Relative Humidity	50%
Equipment ID#: HZ-MO-01, HZ-PS-01, TCS (004-050), HZ-THL-01			

TEMPERATURE RISE (Current Carrying Capacity, CCC):

1. Thermocouples shall be calibrated in accordance with Samtec documents; TLWI 0003, Thermocouple Welding Procedure and TLWI 0005, Thermocouple Calibration
2. The thermocouples shall be placed at a location to sense the maximum temperature generated during testing.
3. Temperature stability shall be defined as the temperature at which three successive readings, 5 minutes apart, differ not more than 1° C (computer-controlled data acquisition). This is the Temperature Rise that the Current Carrying Capacity and De-rating curves are based on.
4. The following loading configurations shall be tested (double for two row systems):
 - a) One contact energized only.
 - b) Two contacts energized adjacent to each other.
 - c) Three contacts energized adjacent to each other.
 - d) Four contacts energized adjacent to each other.
 - e) All contacts energized.
5. The following loading configurations shall be tested for Temperature Rise/Current Carrying Capacity testing of two row connector systems:
 - a) Two by One contact energized.
 - b) Two by Two contacts energized adjacent to each other.
 - c) Two by Three contacts energized adjacent to each other.
 - d) Two by Four contacts energized adjacent to each other.
 - e) All contacts energized.
6. Three samples shall be tested for each of the above configurations for a total of eighteen assemblies.
7. Temperature Rise measurements shall be made at 5 different current levels yielding temperature rises in the 10 to 70°C range.
8. The base curve for the Current Rating chart will be derived from the average (maximum) value of three test specimens in accordance with IEC 512-3, Test 5b.

CURRENT CYCLING

1. Samples shall be prepared and tested as above (paragraph 14.5).
2. Current Cycling shall be performed in accordance with EIA-364-55, Test Condition
3. Testing shall be as follows:
 - 3.1. Test Current: 16.5(125% of 30°C Rating)
 - 3.2. "ON" Time: 45 Minutes
 - 3.3. "OFF" Time: 15 Minutes
 - 3.4. Number of Cycles: 500
 - 3.5. Measurements: 40 minutes into ON cycle
 - 3.5.1. Temperature
 - 3.5.2. Voltage Drop/Contact Resistance
4. Temperature vs. Number of Cycles and Voltage Drop vs. Number of Cycles shall be measured and recorded.



TEST RESULTS

CURRENT CARRYING CAPACITY (CCC) RESULTS

- There was no evidence of physical damage to the test samples as tested.
- The following is a summary of the observed data:

Temperature Rise, CCC at a 20% de-rating

- CCC for a 30°C Temperature Rise-----17.5 A per contact with 1 contact (1 x 1) powered.
- CCC for a 30°C Temperature Rise-----12.7 A per contact with 2 contacts (1 x 2) powered.
- CCC for a 30°C Temperature Rise-----10.5 A per contact with 3 contacts (1 x 3) powered.
- CCC for a 30°C Temperature Rise-----9.4 A per contact with 4 contacts (1 x 4) powered.
- CCC for a 30°C Temperature Rise-----6.7 A per contact with 10 contacts (1 x 10) powered.

CURRENT CYCLING RESULTS

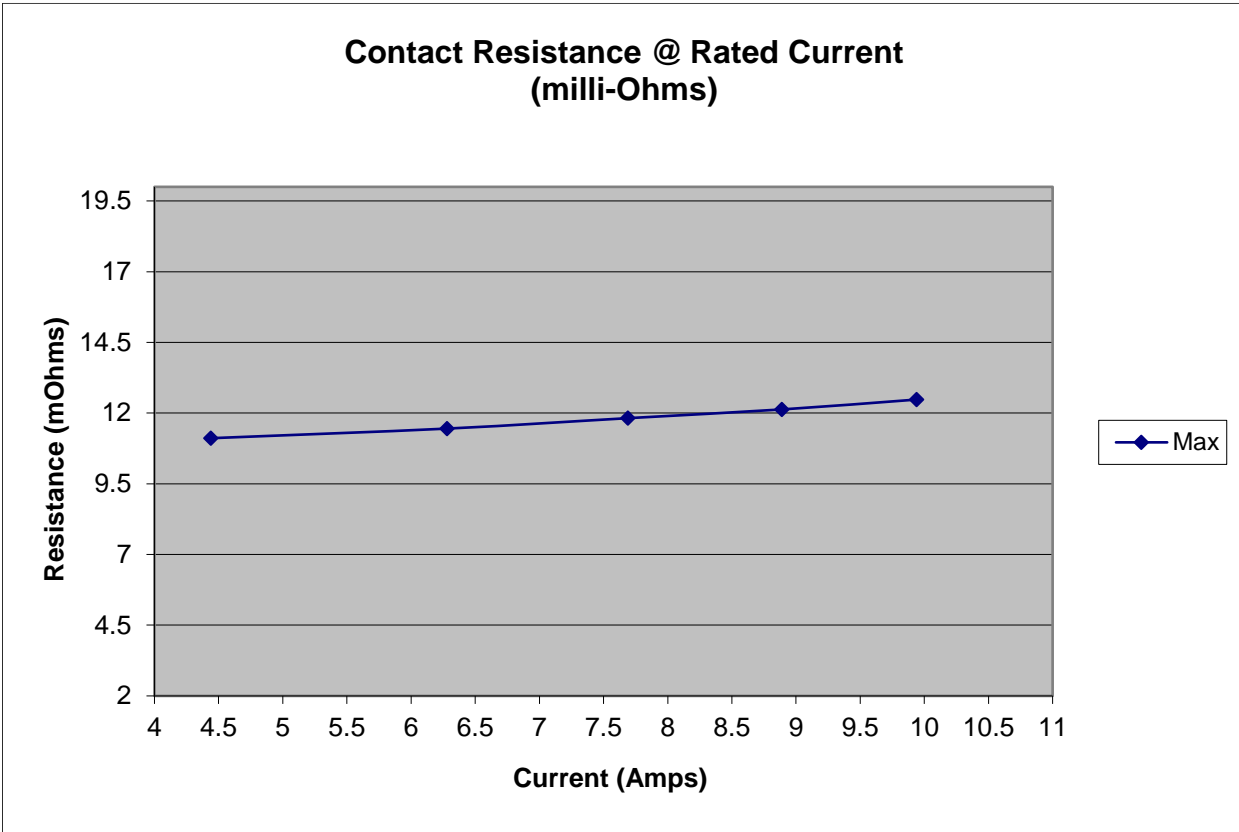
Test Condition: 500 Cycles, 45 minutes ON and 15 minutes OFF

- Test Current ----- 8.4 Amps
- Contact Resistances, Measured 40 minutes into the FIRST and LAST ON cycle.
 - Initial
 - Min -----10.69 mOhms
 - Max-----11.58 mOhms
 - Final
 - Min -----10.86 mOhms
 - Max-----11.95 mOhms
- Temperature Change, Measured 40 minutes into the FIRST and LAST ON cycle.
 - Initial Temperature Change -----27.9°C
 - Final Temperature Change -----28.8°C

TEST DATA

CONTACT RESISTANCE @ RATED CURRENT - DC Resistance (DCR)

The following data represents the Voltage drop and Contact Resistance at Rated Current for the 100% energized samples:



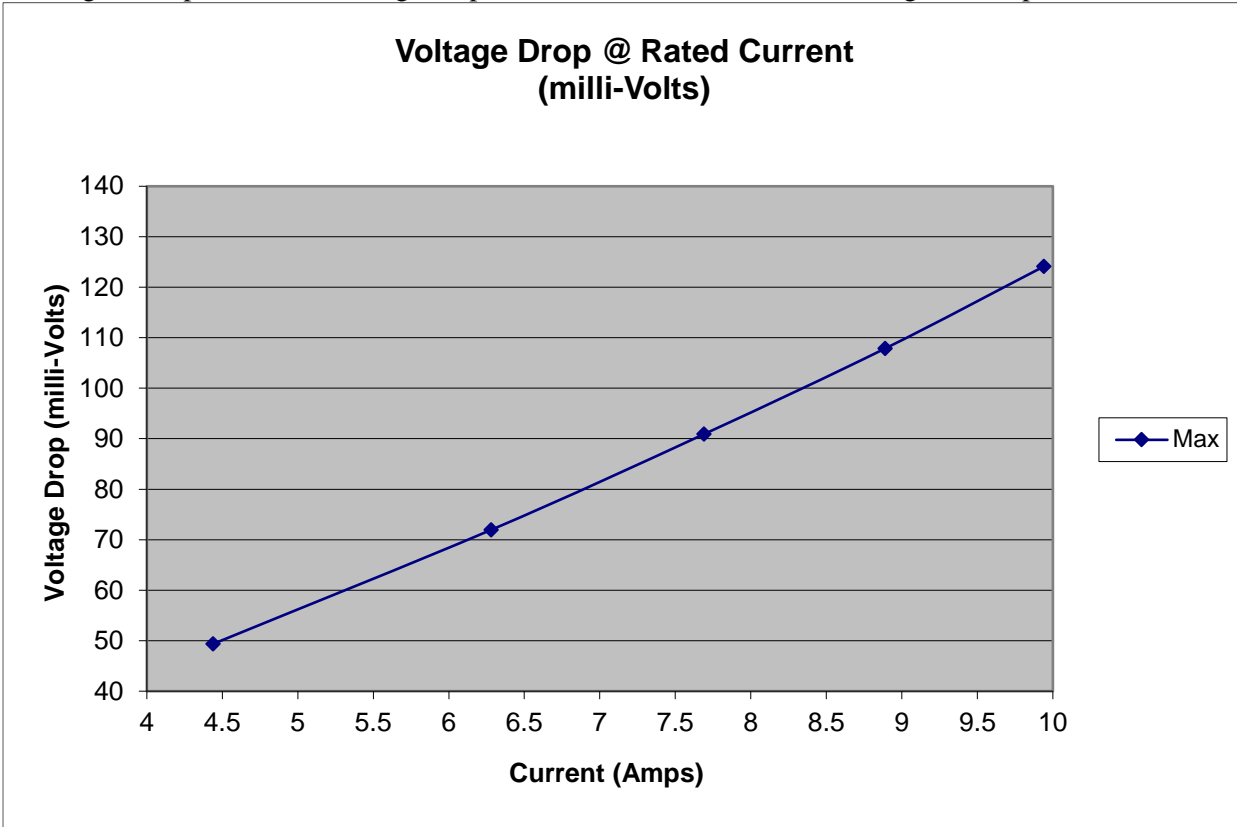
**CONTACT RESISTANCE DATA
ALL CONTACTS ENERGIZED
(mΩ)**

TEST CURRENT AMPS	4.44	6.28	7.69	8.89	9.94
Min	10.66	10.99	11.27	11.54	11.8
Max	11.11	11.45	11.82	12.13	12.48
Avg	10.81	11.12	11.47	11.79	12.12

TEST DATA

VOLTAGE DROP @ RATED CURRENT

The following data represents the Voltage drop at Rated Current for the 100% energized samples:



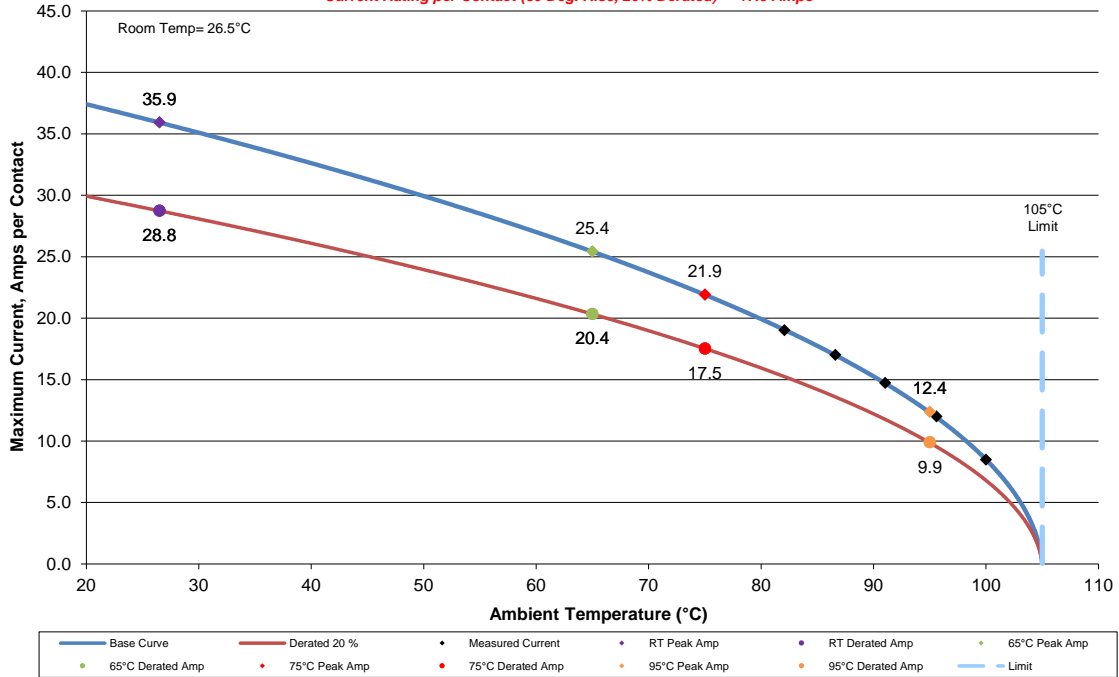
**VOLTAGE DROP DATA
ALL CONTACTS ENERGIZED
(mV)**

TEST CURRENT AMPS	4.44	6.28	7.69	8.89	9.94
Min	47.34	69.01	86.67	103.06	117.32
Max	49.35	71.92	90.88	107.85	124.08
Avg	47.95	69.77	88.07	104.64	120.24

CURRENT CARRYING CAPACITY DATA

3467354
 1(1X1) Contacts in Series(Contact Interface)
 Part Numbers:UMPE-10-T-18-12.0/UMPI-10-T-18-12.0

Current Rating per Contact (30 Deg. Rise, 20% Derated) = 17.5 Amps

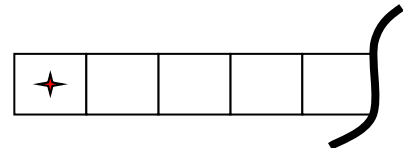


TEMPERATURE RISE DATA ONE CONTACTS ENERGIZED (Degrees Celsius above ambient)

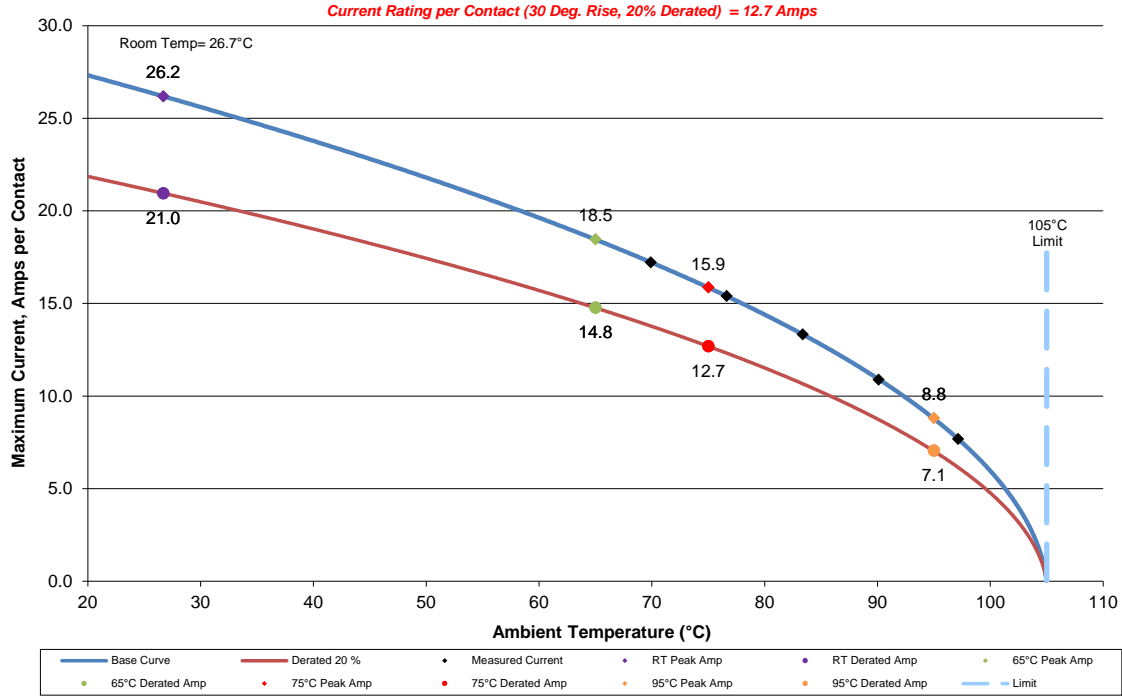
TEST CURRENT AMPS	8.49	12.02	14.73	17.01	19.02
Sample 1	5	9.4	14.1	18.7	23.2
Sample 2	5	9.2	13.6	17.7	22
Sample 3	5	9.6	14.2	18.8	23.6
Min	5	9.2	13.6	17.7	22
Max	5	9.6	14.2	18.8	23.6
Avg	5	9.4	13.97	18.4	22.93

✦ Indicates energized contacts.

✦ Indicates thermocouple monitored, energized contacts.



3467354
2(1X2) Contacts in Series(Contact Interface)
Part Numbers:UMPE-10-T-18-12.0/UMPI-10-T-18-12.0

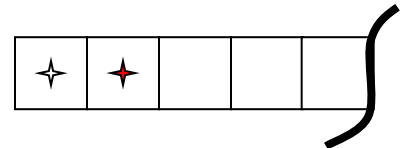


TEMPERATURE RISE DATA TWO CONTACTS ENERGIZED (Degrees Celsius above ambient)

TEST CURRENT AMPS	7.69	10.89	13.34	15.41	17.22
Sample 4	8.3	15.7	22.8	30.1	37.4
Sample 5	7.8	14.8	21.5	28	34.4
Sample 6	7.5	14.2	20.6	27	33.5
Min	7.5	14.2	20.6	27	33.5
Max	8.3	15.7	22.8	30.1	37.4
Avg	7.87	14.9	21.63	28.37	35.1

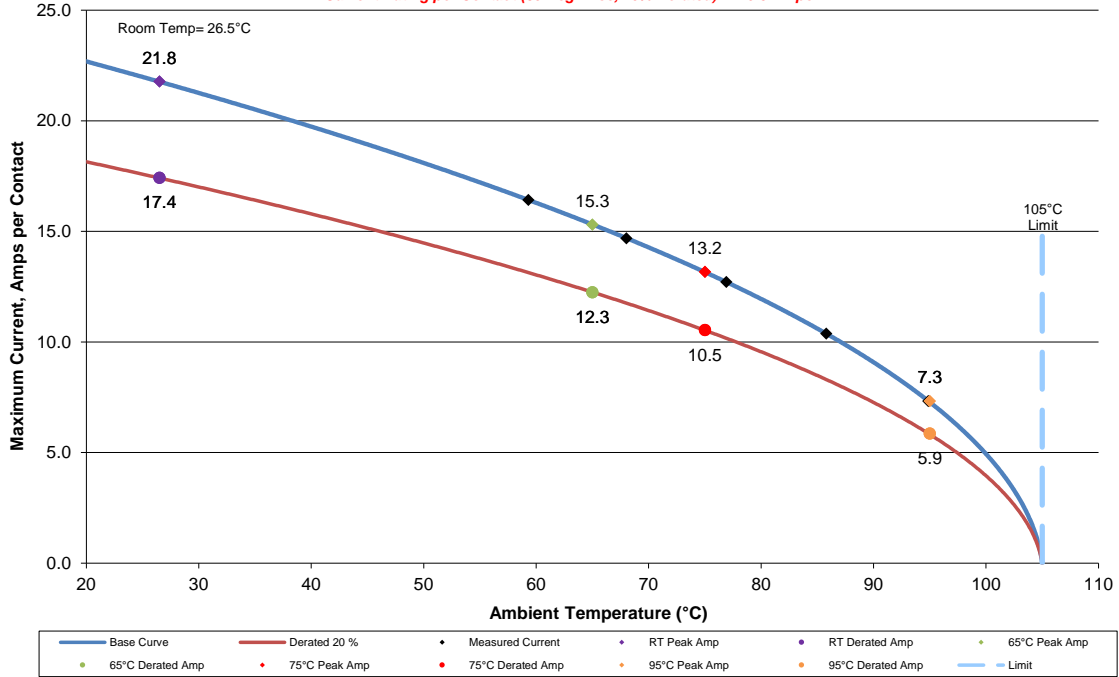
✦ Indicates energized contacts.

✦ Indicates thermocouple monitored, energized contacts.



3467354
 3(1X3) Contacts in Series(Contact Interface)
 Part Numbers:UMPE-10-T-18-12.0/UMPI-10-T-18-12.0

Current Rating per Contact (30 Deg. Rise, 20% Derated) = 10.5 Amps

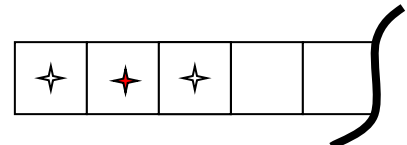


TEMPERATURE RISE DATA THREE CONTACTS ENERGIZED (Degrees Celsius above ambient)

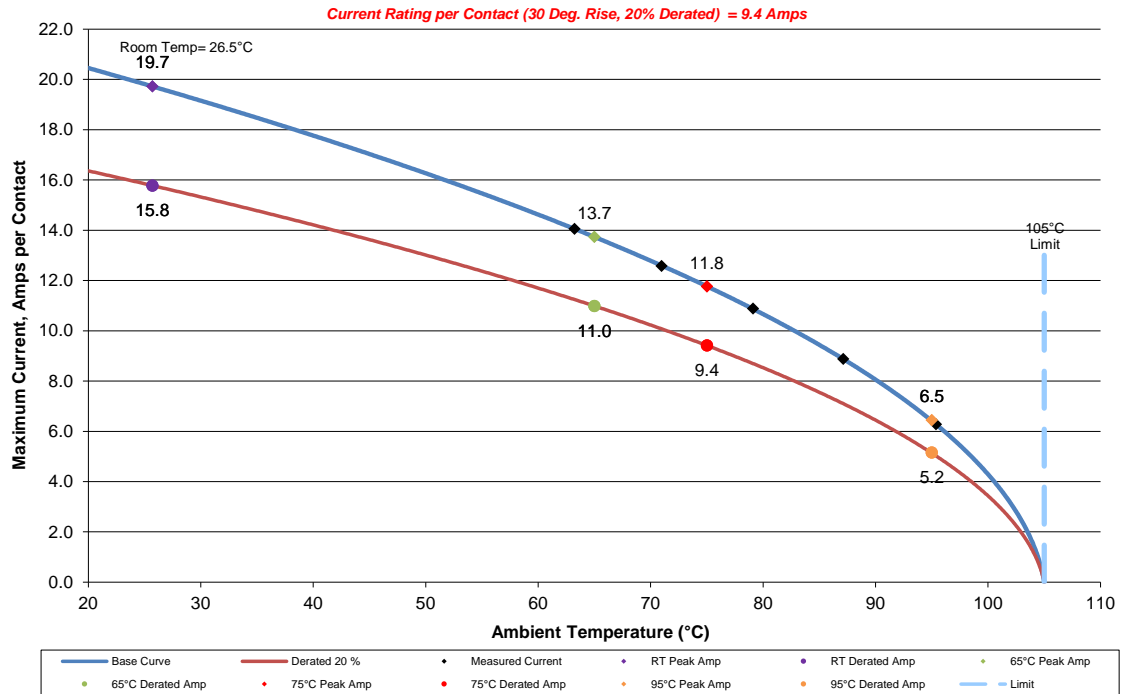
TEST CURRENT AMPS	7.33	10.37	12.72	14.69	16.42
Sample 7	9.8	18.6	27.2	35.8	46.9
Sample 8	10.4	19.7	28.8	37.9	45.5
Sample 9	10.2	19.3	28.3	37.2	53
Min	9.8	18.6	27.2	35.8	45.5
Max	10.4	19.7	28.8	37.9	53
Avg	10.13	19.2	28.1	36.97	48.47

✦ Indicates energized contacts.

✦ Indicates thermocouple monitored, energized contacts.



3467354
4(1X4) Contacts in Series(Contact Interface)
Part Numbers:UMPE-10-T-18-12.0/UMPI-10-T-18-12.0

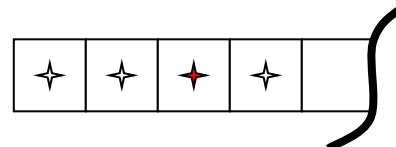


TEMPERATURE RISE DATA FOUR CONTACTS ENERGIZED (Degrees Celsius above ambient)

TEST CURRENT AMPS	6.28	8.88	10.89	12.58	14.06
Sample 10	10	18.5	25.8	33.8	42.9
Sample 11	9.3	17.4	24.3	32	41.1
Sample 12	9.6	17.7	24.6	32.4	41.3
Min	9.3	17.4	24.3	32	41.1
Max	10	18.5	25.8	33.8	42.9
Avg	9.63	17.87	24.9	32.73	41.77

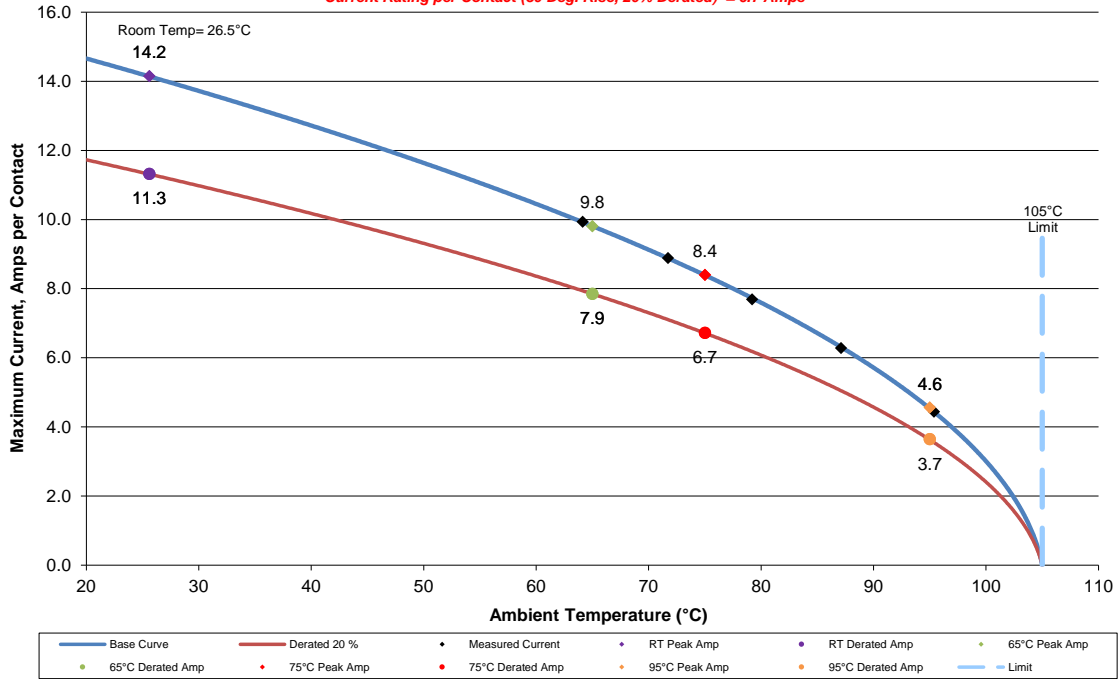
✦ Indicates energized contacts.

✦ Indicates thermocouple monitored, energized contacts.



3467354
10(1X10) Contacts in Series(Contact Interface)
Part Numbers:UMPE-10-T-18-12.0/UMPI-10-T-18-12.0

Current Rating per Contact (30 Deg. Rise, 20% Derated) = 6.7 Amps

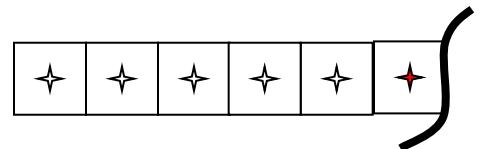


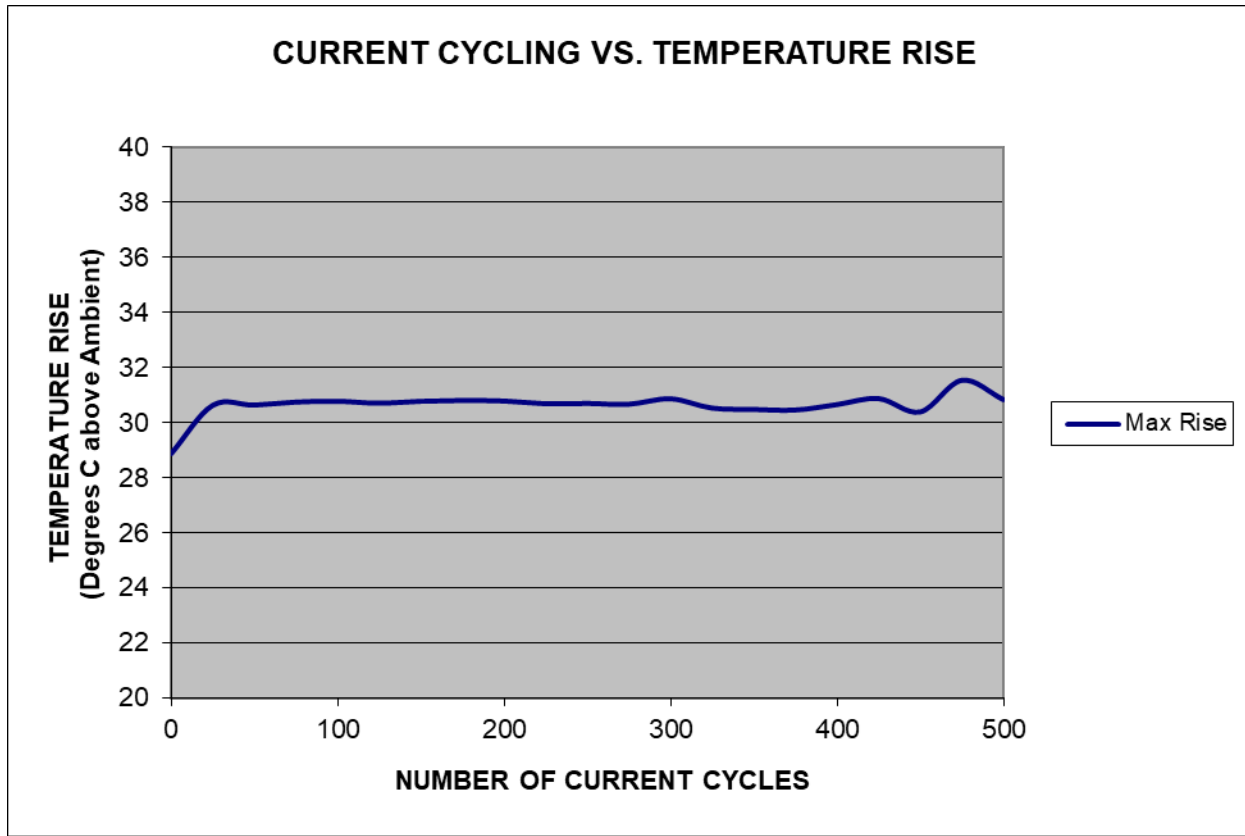
TEMPERATURE RISE DATA ALL CONTACTS ENERGIZED (Degrees Celsius above ambient)

TEST CURRENT AMPS	4.44	6.28	7.69	8.89	9.94
Sample 13	10	18.5	25.9	33.7	42.5
Sample 14	9.3	17.2	23.8	30.9	38.5
Sample 15	9.6	18	25.3	33.1	41.6
Min	9.3	17.2	23.8	30.9	38.5
Max	10	18.5	25.9	33.7	42.5
Avg	9.63	17.9	25	32.57	40.87

✦ Indicates energized contacts.

✦ Indicates thermocouple monitored, energized contacts.

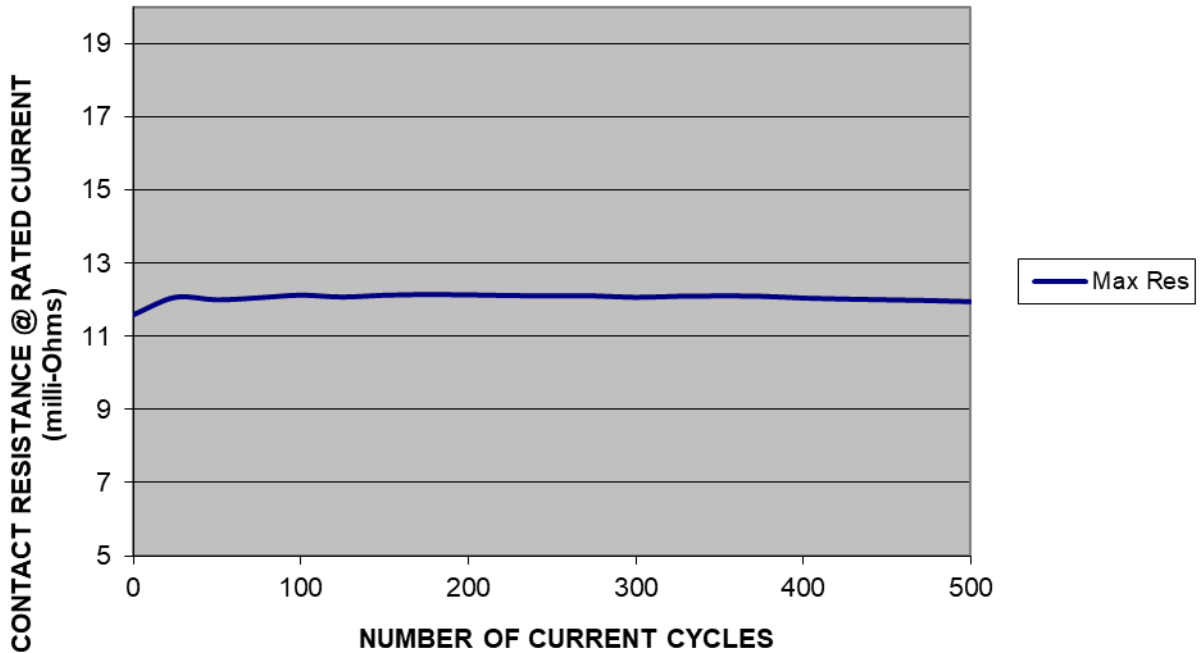




**TEMPERATURE RISE DATA
ALL CONTACTS ENERGIZED
(Degrees Celsius above ambient)**

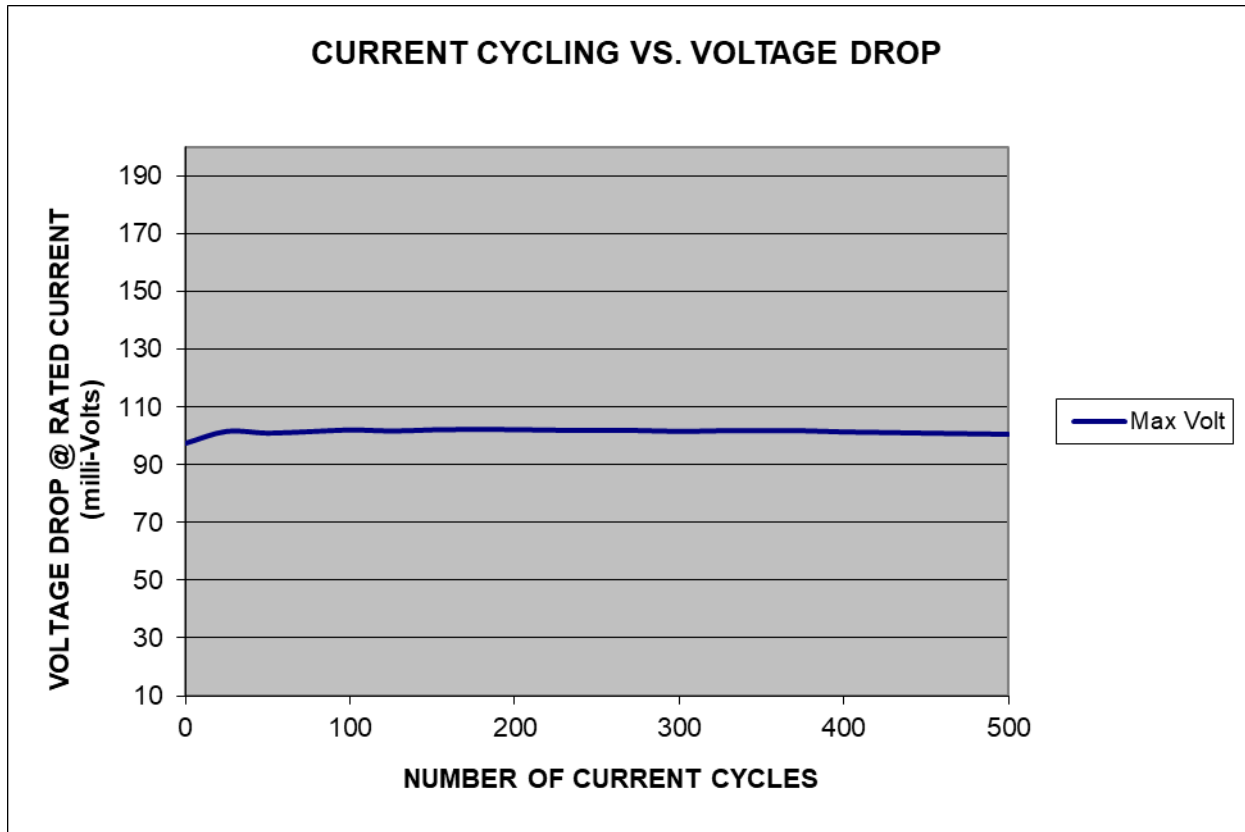
	INITIAL	50 CYCLES	100 CYCLES	200 CYCLES	500 CYCLES
Min	26.3	27	27.1	27	26.9
Max	28.9	30.6	30.8	30.8	30.8
Avg	27.9	28.7	28.8	28.7	28.8

CURRENT CYCLING VS. CONTACT RESISTANCE



**CONTACT RESISTANCE DATA
ALL CONTACTS ENERGIZED
(mΩ)**

	INITIAL	50 CYCLES	100 CYCLES	200 CYCLES	500 CYCLES
Min	10.69	10.85	10.9	10.94	10.86
Max	11.58	12	12.13	12.14	11.95
Avg	11.15	11.34	11.4	11.43	11.4



**VOLTAGE DROP DATA
ALL CONTACTS ENERGIZED
(MV)**

	INITIAL	50 CYCLES	100 CYCLES	200 CYCLES	500 CYCLES
Min	89.8	91.1	91.6	91.9	91.2
Max	97.3	100.8	101.9	102	100.4
Avg	93.65	95.28	95.79	96.04	95.72



**POWER INTEGRITY TEST
REPORT**

3467354

Revision 1

EQUIPMENT AND CALIBRATION SCHEDULES

Equipment #: DG-PS-01

Description: Power Supply

Manufacturer: Keithley

Model: N5769A

Serial #: US21F8306R

Accuracy: Last Cal: 8/12/2022, Next Cal: 8/11/2023

Equipment #: DG-PS-02

Description: Power Supply

Manufacturer: Keithley

Model: N5763A

Serial #: US22F6249R

Accuracy: Last Cal: 8/12/2022, Next Cal: 8/11/2023

Equipment #: HZ-MO-06

Description: Micro-ohmmeter

Manufacturer: Keithley

Model: 2750

Serial #: 1310732C

Accuracy: Last Cal: 12/16/2022, Next Cal: 12/15/2023