



Project Number: Design Qualification Test Report	Tracking Code: 982561_Report_Rev_1
Requested by: Donnie Baldwin	Date: 8/7/2023
Part #: LSHM-130-06.0-L-DV-A-N-TR/LSHM-130-06.0-L-DV-A-N-TR	
Part description: LSHM	Tech: Donnie Baldwin
Test Start: 1/3/2017	Test Completed: 2/7/2017



**DESIGN QUALIFICATION TEST REPORT**  
**LSHM**  
**LSHM-130-06.0-L-DV-A-N-TR/LSHM-130-06.0-L-DV-A-N-TR**

Tracking Code: 982561_Report_Rev_1	Part #: LSHM-130-06.0-L-DV-A-N-TR/LSHM-130-06.0-L-DV-A-N-TR
Part description: LSHM	

**REVISION HISTORY**

<b>DATA</b>	<b>REV.NUM.</b>	<b>DESCRIPTION</b>	<b>ENG</b>
5/17/2017	1	Initial Issue	KH

## CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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### SCOPE

To perform the following tests: Elevated Temperatures test. Please see test plan.

### APPLICABLE DOCUMENTS

Standards: EIA Publication 364

### TEST SAMPLES AND PREPARATION

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) After soldering, the parts to be used for LLCR testing were cleaned according to TLWI-0001.
- 4) Either an automated cleaning procedure or an ultrasonic cleaning procedure may be used.
- 5) The automated procedure is used with aqueous compatible soldering materials.
- 6) Parts not intended for testing LLCR are visually inspected and cleaned if necessary.
- 7) Any additional preparation will be noted in the individual test sequences.
- 8) Solder Information: Lead Free
- 9) Samtec Test PCBs used: PCB-107763-TST/PCB-107764-TST

**FLOWCHARTS****Gas Tight**Group 1

LSHM-130-06.0-L-DV-A-N-TR

LSHM-130-06.0-L-DV-A-N-TR

8 Assemblies

Non-Lubed

**Step Description**

1. LLCR <sup>(2)</sup>
2. Gas Tight <sup>(1)</sup>
3. LLCR <sup>(2)</sup>  
Max Delta = 15 mOhm

(1) Gas Tight = EIA-364-36

(2) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max

Test Current = 100 mA Max

**Normal Force**Group 1

LSHM-130-06.0-L-DV-A-N-TR

8 Contacts Minimum

Signal Without Thermals

**Step Description**

1. Contact Gaps
2. Normal Force <sup>(1)</sup>  
Deflection = 0.008 "  
Expected Force at Max Deflection = 100 g

Group 2

LSHM-130-06.0-L-DV-A-N-TR

LSHM-130-06.0-L-DV-A-N-TR

8 Contacts Minimum

Signal With Thermals

**Step Description**

1. Contact Gaps
2. Thermal Age <sup>(2)</sup>
3. Contact Gaps
4. Normal Force <sup>(1)</sup>  
Deflection = 0.008 "  
Expected Force at Max Deflection = 100 g

(1) Normal Force = EIA-364-04

(2) Thermal Age = EIA-364-17

Test Condition = 4 (105°C)

Time Condition = B (250 Hours)

**FLOWCHARTS Continued****Thermal Aging**Group 1

LSHM-130-06.0-L-DV-A-N-TR  
 LSHM-130-06.0-L-DV-A-N-TR  
 8 Assemblies  
 Non-Lubed

Step	Description
1.	Contact Gaps
2.	Mating/Unmating Force (2)
3.	LLCR (1)
4.	Thermal Age (3)
5.	LLCR (1) Max Delta = 15 mOhm
6.	Mating/Unmating Force (2)
7.	Contact Gaps

Group 2

LSHM-130-L6.0-L-DV-A-N-TR  
 LSHM-130-L6.0-L-DV-A-N-TR  
 8 Assemblies  
 Lubed

Step	Description
1.	Contact Gaps
2.	Mating/Unmating Force (2)
3.	LLCR (1)
4.	Thermal Age (3)
5.	LLCR (1) Max Delta = 15 mOhm
6.	Mating/Unmating Force (2)
7.	Contact Gaps

(1) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max  
 Test Current = 100 mA Max

(2) Mating/Unmating Force = EIA-364-13

(3) Thermal Age = EIA-364-17

Test Condition = 4 (105°C)  
 Time Condition = B (250 Hours)

**FLOWCHARTS Continued****Mating/Unmating/Durability****Non-Lubed**Group 1

LSHM-130-06.0-L-DV-A-N-TR  
 LSHM-130-06.0-L-DV-A-N-TR  
 8 Assemblies  
 Non-Lubed

Step	Description
1.	Contact Gaps
2.	LLCR <sup>(2)</sup>
3.	Mating/Unmating Force <sup>(3)</sup>
4.	Cycles Quantity = 25 Cycles
5.	Mating/Unmating Force <sup>(3)</sup>
6.	Cycles Quantity = 25 Cycles
7.	Mating/Unmating Force <sup>(3)</sup>
8.	Cycles Quantity = 25 Cycles
9.	Mating/Unmating Force <sup>(3)</sup>
10.	Cycles Quantity = 25 Cycles
11.	Mating/Unmating Force <sup>(3)</sup>
12.	Contact Gaps
13.	LLCR <sup>(2)</sup> Max Delta = 15 mOhm
14.	Thermal Shock <sup>(4)</sup>
15.	LLCR <sup>(2)</sup> Max Delta = 15 mOhm
16.	Humidity <sup>(1)</sup>
17.	LLCR <sup>(2)</sup> Max Delta = 15 mOhm
18.	Mating/Unmating Force <sup>(3)</sup>

Group 2

LSHM-120-06.0-L-DV-A-N-TR  
 LSHM-120-06.0-L-DV-A-N-TR  
 8 Assemblies  
 Non-Lubed

Step	Description
1.	Contact Gaps
2.	Mating/Unmating Force <sup>(3)</sup>
3.	Cycles Quantity = 25 Cycles
4.	Mating/Unmating Force <sup>(3)</sup>
5.	Cycles Quantity = 25 Cycles
6.	Mating/Unmating Force <sup>(3)</sup>
7.	Cycles Quantity = 25 Cycles
8.	Mating/Unmating Force <sup>(3)</sup>
9.	Cycles Quantity = 25 Cycles
10.	Mating/Unmating Force <sup>(3)</sup>

Group 3

LSHM-150-06.0-L-DV-A-N-TR  
 LSHM-150-06.0-L-DV-A-N-TR  
 8 Assemblies  
 Non-Lubed

Step	Description
1.	Contact Gaps
2.	Mating/Unmating Force <sup>(3)</sup>
3.	Cycles Quantity = 25 Cycles
4.	Mating/Unmating Force <sup>(3)</sup>
5.	Cycles Quantity = 25 Cycles
6.	Mating/Unmating Force <sup>(3)</sup>
7.	Cycles Quantity = 25 Cycles
8.	Mating/Unmating Force <sup>(3)</sup>
9.	Cycles Quantity = 25 Cycles
10.	Mating/Unmating Force <sup>(3)</sup>

**Lubed**

Group 4  
LSHM-130-L6.0-L-DV-A-N-TR  
LSHM-130-L6.0-L-DV-A-N-TR  
8 Assemblies  
Lubed

Step	Description
1.	Contact Gaps
2.	LLCR <sup>(2)</sup>
3.	Mating/Unmating Force <sup>(3)</sup>
4.	Cycles Quantity = 25 Cycles
5.	Mating/Unmating Force <sup>(3)</sup>
6.	Cycles Quantity = 25 Cycles
7.	Mating/Unmating Force <sup>(3)</sup>
8.	Cycles Quantity = 25 Cycles
9.	Mating/Unmating Force <sup>(3)</sup>
10.	Cycles Quantity = 25 Cycles
11.	Mating/Unmating Force <sup>(3)</sup>
12.	Contact Gaps
13.	LLCR <sup>(2)</sup> Max Delta = 15 mOhm
14.	Thermal Shock <sup>(4)</sup>
15.	LLCR <sup>(2)</sup> Max Delta = 15 mOhm
16.	Humidity <sup>(1)</sup>
17.	LLCR <sup>(2)</sup> Max Delta = 15 mOhm
18.	Mating/Unmating Force <sup>(3)</sup>

Group 5  
LSHM-120-L6.0-L-DV-A-N-TR  
LSHM-120-L6.0-L-DV-A-N-TR  
8 Assemblies  
Lubed

Step	Description
1.	Contact Gaps
2.	Mating/Unmating Force <sup>(3)</sup>
3.	Cycles Quantity = 25 Cycles
4.	Mating/Unmating Force <sup>(3)</sup>
5.	Cycles Quantity = 25 Cycles
6.	Mating/Unmating Force <sup>(3)</sup>
7.	Cycles Quantity = 25 Cycles
8.	Mating/Unmating Force <sup>(3)</sup>
9.	Cycles Quantity = 25 Cycles
10.	Mating/Unmating Force <sup>(3)</sup>

Group 6  
LSHM-150-L6.0-L-DV-A-N-TR  
LSHM-150-L6.0-L-DV-A-N-TR  
8 Assemblies  
Lubed

Step	Description
1.	Contact Gaps
2.	Mating/Unmating Force <sup>(3)</sup>
3.	Cycles Quantity = 25 Cycles
4.	Mating/Unmating Force <sup>(3)</sup>
5.	Cycles Quantity = 25 Cycles
6.	Mating/Unmating Force <sup>(3)</sup>
7.	Cycles Quantity = 25 Cycles
8.	Mating/Unmating Force <sup>(3)</sup>
9.	Cycles Quantity = 25 Cycles
10.	Mating/Unmating Force <sup>(3)</sup>

(1) Humidity = EIA-364-31

Test Condition = B (240 Hours)

Test Method = III (+25°C to +65°C @ 90% RH to 98% RH)

Test Exceptions: ambient pre-condition and delete steps 7a and 7b

(2) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max

Test Current = 100 mA Max

(3) Mating/Unmating Force = EIA-364-13

(4) Thermal Shock = EIA-364-32

Exposure Time at Temperature Extremes = 1/2 Hour

Method A, Test Condition = I (-55°C to +85°C)

Test Duration = A-3 (100 Cycles)

**FLOWCHARTS Continued****IR/DWV**Group 1

LSHM-130-06.0-L-DV-A-N-TR  
 LSHM-130-06.0-L-DV-A-N-TR  
 2 Assemblies  
 Non-Lubed Pin-to-Pin

Group 2

LSHM-130-06.0-L-DV-A-N-TR  
 LSHM-130-06.0-L-DV-A-N-TR  
 2 Assemblies  
 Non-Lubed Row-to-Row

Step	Description	Step	Description
1.	IR (3)	1.	IR (3)
2.	DWV at Test Voltage (1) Test Voltage = 475 V	2.	DWV at Test Voltage (1) Test Voltage = 475 V
3.	Thermal Shock (4)	3.	Thermal Shock (4)
4.	IR (3)	4.	IR (3)
5.	DWV at Test Voltage (1) Test Voltage = 475 V	5.	DWV at Test Voltage (1) Test Voltage = 475 V
6.	Humidity (2)	6.	Humidity (2)
7.	IR (3)	7.	IR (3)
8.	DWV at Test Voltage (1) Test Voltage = 475 V	8.	DWV at Test Voltage (1) Test Voltage = 475 V

- (1) DWV at Test Voltage = EIA-364-20  
 Test Condition = 1 (Sea Level)  
 DWV test voltage is equal to 75% of the lowest breakdown voltage  
 Test voltage applied for 60 seconds
- (2) Humidity = EIA-364-31  
 Test Condition = B (240 Hours)  
 Test Method = III (+25°C to +65°C @ 90% RH to 98% RH)  
 Test Exceptions: ambient pre-condition and delete steps 7a and 7b
- (3) IR = EIA-364-21  
 Test Condition = 500 Vdc, 2 Minutes Max
- (4) Thermal Shock = EIA-364-32  
 Exposure Time at Temperature Extremes = 1/2 Hour  
 Method A, Test Condition = 1 (-55°C to +85°C)  
 Test Duration = A-3 (100 Cycles)

## FLOWCHARTS Continued

### Current Carrying Capacity

<p style="text-align: center; margin: 0;"><u>Group 1</u></p> <p style="margin: 0;">LSHM-150-06.0-L-DV-A-N-TR LSHM-150-06.0-L-DV-A-N-TR 2 Pins Powered Non-Lubed</p> <hr style="border: 0.5px solid black;"/> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; width: 10%;">Step</th> <th style="text-align: left;">Description</th> </tr> </thead> <tbody> <tr> <td style="vertical-align: top;">1.</td> <td>CCC <sup>(1)</sup> Rows = 2 Number of Positions = 1</td> </tr> </tbody> </table>	Step	Description	1.	CCC <sup>(1)</sup> Rows = 2 Number of Positions = 1	<p style="text-align: center; margin: 0;"><u>Group 2</u></p> <p style="margin: 0;">LSHM-150-06.0-L-DV-A-N-TR LSHM-150-06.0-L-DV-A-N-TR 4 Pins Powered Non-Lubed</p> <hr style="border: 0.5px solid black;"/> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; width: 10%;">Step</th> <th style="text-align: left;">Description</th> </tr> </thead> <tbody> <tr> <td style="vertical-align: top;">1.</td> <td>CCC <sup>(1)</sup> Rows = 2 Number of Positions = 2</td> </tr> </tbody> </table>	Step	Description	1.	CCC <sup>(1)</sup> Rows = 2 Number of Positions = 2	<p style="text-align: center; margin: 0;"><u>Group 3</u></p> <p style="margin: 0;">LSHM-150-06.0-L-DV-A-N-TR LSHM-150-06.0-L-DV-A-N-TR 6 Pins Powered Non-Lubed</p> <hr style="border: 0.5px solid black;"/> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; width: 10%;">Step</th> <th style="text-align: left;">Description</th> </tr> </thead> <tbody> <tr> <td style="vertical-align: top;">1.</td> <td>CCC <sup>(1)</sup> Rows = 2 Number of Positions = 3</td> </tr> </tbody> </table>	Step	Description	1.	CCC <sup>(1)</sup> Rows = 2 Number of Positions = 3	<p style="text-align: center; margin: 0;"><u>Group 4</u></p> <p style="margin: 0;">LSHM-150-06.0-L-DV-A-N-TR LSHM-150-06.0-L-DV-A-N-TR 8 Pins Powered Non-Lubed</p> <hr style="border: 0.5px solid black;"/> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; width: 10%;">Step</th> <th style="text-align: left;">Description</th> </tr> </thead> <tbody> <tr> <td style="vertical-align: top;">1.</td> <td>CCC <sup>(1)</sup> Rows = 2 Number of Positions = 4</td> </tr> </tbody> </table>	Step	Description	1.	CCC <sup>(1)</sup> Rows = 2 Number of Positions = 4
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<hr style="border: 1px solid black;"/> <p style="margin: 0;"><u>Group 5</u></p> <p style="margin: 0;">LSHM-150-06.0-L-DV-A-N-TR LSHM-150-06.0-L-DV-A-N-TR 100 Pins Powered Non-Lubed</p> <hr style="border: 0.5px solid black;"/> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; width: 10%;">Step</th> <th style="text-align: left;">Description</th> </tr> </thead> <tbody> <tr> <td style="vertical-align: top;">1.</td> <td>CCC <sup>(1)</sup> Rows = 2 Number of Positions = 50</td> </tr> </tbody> </table>				Step	Description	1.	CCC <sup>(1)</sup> Rows = 2 Number of Positions = 50												
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(1) CCC = EIA-364-70  
Method 2, Temperature Rise Versus Current Curve  
(TIN PLATING) - Tabulate calculated current at RT, 65°C, 75°C and 95°C after derating 20% and based on 105°C  
(GOLD PLATING) - Tabulate calculated current at RT, 85°C, 95°C and 115°C after derating 20% and based on 125°C

**FLOWCHARTS Continued****Mechanical Shock/Random Vibration/LLCR**Group 1

LSHM-130-06.0-L-DV-A-N-TR  
 LSHM-130-06.0-L-DV-A-N-TR  
 8 Assemblies  
 Non-Lubed

Step	Description
1.	LLCR (1)
2.	Mechanical Shock (2)
3.	Random Vibration (3)
4.	LLCR (1) Max Delta = 15 mOhm

Group 2

LSHM-130-L6.0-L-DV-A-N-TR  
 LSHM-130-L6.0-L-DV-A-N-TR  
 8 Assemblies  
 Lubed

Step	Description
1.	LLCR (1)
2.	Mechanical Shock (2)
3.	Random Vibration (3)
4.	LLCR (1) Max Delta = 15 mOhm

(1) LLCR = EIA-364-23

Open Circuit Voltage = 20 mV Max  
 Test Current = 100 mA Max

(2) Mechanical Shock = EIA-364-27

Test Condition = C (100 G Peak, 6 milliseconds, Half Sine)  
 Number of Shocks = 3 Per Direction, Per Axis, 18 Total

(3) Random Vibration = EIA-364-28

Condition = VB (7.56 gRMS Average, 2 Hours/Axis)

**Mechanical Shock/Random Vibration/Event Detection**Group 1

LSHM-130-06.0-L-DV-A-N-TR  
 LSHM-130-06.0-L-DV-A-N-TR  
 60 Points  
 Non-Lubed

Step	Description
1.	Nanosecond Event Detection (Mechanical Shock) (1)
2.	Nanosecond Event Detection (Random Vibration) (2)

Group 2

LSHM-130-L6.0-L-DV-A-N-TR  
 LSHM-130-L6.0-L-DV-A-N-TR  
 60 Points  
 Lubed

Step	Description
1.	Nanosecond Event Detection (Mechanical Shock) (1)
2.	Nanosecond Event Detection (Random Vibration) (2)

(1) Nanosecond Event Detection (Mechanical Shock)

Use EIA-364-87 for Nanosecond Event Detection:  
 Test Condition = F (50 nanoseconds at 10 ohms)

Use EIA-364-27 for Mechanical Shock:  
 Test Condition = C (100 G Peak, 6 milliseconds, Half Sine)  
 Number of Shocks = 3 Per Direction, Per Axis, 18 Total

(2) Nanosecond Event Detection (Random Vibration)

Use EIA-364-87 for Nanosecond Event Detection:  
 Test Condition = F (50 nanoseconds at 10 ohms)

Use EIA-364-28 for Random Vibration:  
 Condition = VB (7.56 gRMS Average, 2 Hours/Axis)

## ATTRIBUTE DEFINITIONS

The following is a brief, simplified description of attributes.

### THERMAL:

- 1) EIA-364-17, *Temperature Life with or without Electrical Load Test Procedure for Electrical Connectors*.
- 2) Test Condition at 105° C.
- 3) Test Time Condition B for 250 hours.
- 4) All test samples are pre-conditioned at ambient.
- 5) All test samples are exposed to environmental stressing in the mated condition.

### THERMAL SHOCK:

- 1) EIA-364-32, *Thermal Shock (Temperature Cycling) Test Procedure for Electrical Connectors*.
- 2) Test Condition: -55°C to +85°C
- 3) Test Time: ½ hour dwell at each temperature extreme
- 4) Number of Cycles: 100
- 5) All test samples are pre-conditioned at ambient.
- 6) All test samples are exposed to environmental stressing in the mated condition.

### HUMIDITY:

- 1) Reference document: EIA-364-31, *Humidity Test Procedure for Electrical Connectors*.
- 2) Test Condition B, 240 Hours.
- 3) Method III, +25° C to + 65° C, 90% to 98% Relative Humidity excluding sub-cycles 7a and 7b.
- 4) All samples are pre-conditioned at ambient.
- 5) All test samples are exposed to environmental stressing in the mated condition.

### MECHANICAL SHOCK (Specified Pulse):

- 1) Reference document: EIA-364-27, *Mechanical Shock Test Procedure for Electrical Connectors*
- 2) Test Condition C
- 3) Peak Value: 100 G
- 4) Duration: 6 Milliseconds
- 5) Wave Form: Half Sine
- 6) Velocity: 12.3 ft/s
- 7) Number of Shocks: 3 Shocks / Direction, 3 Axis (18 Total)

### VIBRATION:

- 1) Reference document: EIA-364-28, *Vibration Test Procedure for Electrical Connectors*
- 2) Test Condition V, Letter B
- 3) Power Spectral Density: 0.04 G<sup>2</sup> / Hz
- 4) G 'RMS': 7.56
- 5) Frequency: 50 to 2000 Hz
- 6) Duration: 2.0 Hours per axis (3 axis total)

### NANOSECOND-EVENT DETECTION:

- 1) Reference document: EIA-364-87, *Nanosecond-Event Detection for Electrical Connectors*
- 2) Prior to test, the samples were characterized to assure the low nanosecond event being monitored will trigger the detector.
- 3) After characterization it was determined the test samples could be monitored for 50 nanosecond events

### MATING/UNMATING:

- 1) Reference document: EIA-364-13, *Mating and Unmating Forces Test Procedure for Electrical Connectors*.
- 2) The full insertion position was to within 0.003" to 0.004" of the plug bottoming out in the receptacle to prevent damage to the system under test.
- 3) One of the mating parts is secured to a floating X-Y table to prevent damage during cycling.

### ATTRIBUTE DEFINITIONS Continued

The following is a brief, simplified description of attributes

#### **NORMAL FORCE (FOR CONTACTS TESTED IN THE HOUSING):**

- 1) Reference document: EIA-364-04, *Normal Force Test Procedure for Electrical Connectors*.
- 2) The contacts shall be tested in the connector housing.
- 3) If necessary, a "window" shall be made in the connector body to allow a probe to engage and deflect the contact at the same attitude and distance (plus 0.05 mm [0.002"]) as would occur in actual use.
- 4) The connector housing shall be placed in a holding fixture that does not interfere with or otherwise influence the contact force or deflection.
- 5) Said holding fixture shall be mounted on a floating, adjustable, X-Y table on the base of the Dillon TC<sup>2</sup>, computer controlled test stand with a deflection measurement system accuracy of 5.0  $\mu\text{m}$  (0.0002").
- 6) The nominal deflection rate shall be 5 mm (0.2")/minute.
- 7) Unless otherwise noted a minimum of five contacts shall be tested.
- 8) The force/deflection characteristic to load and unload each contact shall be repeated five times.
- 9) The system shall utilize the TC<sup>2</sup> software in order to acquire and record the test data.
- 10) The permanent set of each contact shall be measured within the TC<sup>2</sup> software.
- 11) The acquired data shall be graphed with the deflection data on the X-axis and the force data on the Y-axis and a print out will be stored with the Tracking Code paperwork.

#### **TEMPERATURE RISE (Current Carrying Capacity, CCC):**

- 1) EIA-364-70, *Temperature Rise versus Current Test Procedure for Electrical Connectors and Sockets*.
- 2) When current passes through a contact, the temperature of the contact increases as a result of  $I^2R$  (resistive) heating.
- 3) The number of contacts being investigated plays a significant part in power dissipation and therefore temperature rise.
- 4) The size of the temperature probe can affect the measured temperature.
- 5) Copper traces on PC boards will contribute to temperature rise:
  - a. Self heating (resistive)
  - b. Reduction in heat sink capacity affecting the heated contacts
- 6) A de-rating curve, usually 20%, is calculated.
- 7) Calculated de-rated currents at four temperature points are reported:
  - a. Ambient
  - b. 85° C
  - c. 95° C
  - d. 115° C
- 8) Typically, neighboring contacts (in close proximity to maximize heat build up) are energized.
- 9) The thermocouple (or temperature measuring probe) will be positioned at a location to sense the maximum temperature in the vicinity of the heat generation area.
- 10) A computer program, *TR 803.exe*, ensures accurate stability for data acquisition.
- 11) Hook-up wire cross section is larger than the cross section of any connector leads/PC board traces, jumpers, etc.
- 12) Hook-up wire length is longer than the minimum specified in the referencing standard.

**ATTRIBUTE DEFINITIONS Continued**

The following is a brief, simplified description of attributes

**LLCR:**

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms:-----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+2000$  mOhms: -----Unstable
  - f.  $>+2000$  mOhms:-----Open Failure

**GAS TIGHT:**

To provide method for evaluating the ability of the contacting surfaces in preventing penetration of harsh vapors which might lead to oxide formation that may degrade the electrical performance of the contact system.

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
  - a.  $\leq +5.0$  mOhms:-----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms:-----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+2000$  mOhms:-----Unstable
  - f.  $>+2000$  mOhms:-----Open Failure
- 4) Procedure:
  - a. Reference document: EIA-364-36, *Test Procedure for Determination of Gas-Tight Characteristics for Electrical Connectors, Sockets and/or Contact Systems*.
  - b. Test Conditions:
    - i. Class II--- Mated pairs of contacts assembled to their plastic housings.
    - ii. Reagent grade Nitric Acid shall be used of sufficient volume to saturate the test chamber
    - iii. The ratio of the volume of the test chamber to the surface area of the acid shall be 10:1.
    - iv. The chamber shall be saturated with the vapor for at least 15 minutes before samples are added.
    - v. Exposure time, 55 to 65 minutes.
    - vi. The samples shall be no closer to the chamber walls than 1 inches and no closer to the surface of the acid than 3 inches.
    - vii. The samples shall be dried after exposure for a minimum of 1 hour.
    - viii. Drying temperature  $50^{\circ}$  C
    - ix. The final LLCR shall be conducted within 1 hour after drying.

**ATTRIBUTE DEFINITIONS Continued**

The following is a brief, simplified description of attributes

**INSULATION RESISTANCE (IR):**

To determine the resistance of insulation materials to leakage of current through or on the surface of these materials when a DC potential is applied.

- 1) PROCEDURE:
  - a. Reference document: EIA-364-21, *Insulation Resistance Test Procedure for Electrical Connectors*.
  - b. Test Conditions:
    - i. Between Adjacent Contacts or Signal-to-Ground
    - ii. Electrification Time 2.0 minutes
    - iii. Test Voltage (500 VDC) corresponds to calibration settings for measuring resistances.
- 2) MEASUREMENTS:
- 3) When the specified test voltage is applied (VDC), the insulation resistance shall not be less than 5000 megohms.

**DIELECTRIC WITHSTANDING VOLTAGE (DWV):**

To determine if the sockets can operate at its rated voltage and withstand momentary over potentials due to switching, surges, and other similar phenomenon. Separate samples are used to evaluate the effect of environmental stresses so not to influence the readings from arcing that occurs during the measurement process.

- 1) PROCEDURE:
  - a. Reference document: EIA-364-20, *Withstanding Voltage Test Procedure for Electrical Connectors*.
  - b. Test Conditions:
    - i. Between Adjacent Contacts or Signal-to-Ground
    - ii. Barometric Test Condition 1
    - iii. Rate of Application 500 V/Sec
    - iv. Test Voltage (VAC) until breakdown occurs
- 2) MEASUREMENTS/CALCULATIONS
  - a. The breakdown voltage shall be measured and recorded.
  - b. The dielectric withstanding voltage shall be recorded as 75% of the minimum breakdown voltage.
  - c. The working voltage shall be recorded as one-third (1/3) of the dielectric withstanding voltage (one-fourth of the breakdown voltage).

## RESULTS

### Temperature Rise, CCC at a 20% de-rating

- CCC for a 30°C Temperature Rise-----1.9 A per contact with 2 contacts (2x1) powered
- CCC for a 30°C Temperature Rise-----1.4 A per contact with 4 contacts (2x2) powered
- CCC for a 30°C Temperature Rise-----1.2 A per contact with 6 contacts (2x3) powered
- CCC for a 30°C Temperature Rise-----1.1 A per contact with 8 contacts (2x4) powered
- CCC for a 30°C Temperature Rise-----0.5 A per contact with 100 contacts (2x50) powered

### Mating – Unmating Forces

#### Thermal aging Group---Non Lubed

- **Initial**
  - **Mating**
    - Min ----- 7.83 lbs
    - Max----- 8.73 lbs
  - **Unmating**
    - Min ----- 8.35 lbs
    - Max-----11.97 lbs
- **After Thermal**
  - **Mating**
    - Min ----- 5.41 lbs
    - Max----- 6.37 lbs
  - **Unmating**
    - Min ----- 5.08 lbs
    - Max----- 8.08 lbs

#### Thermal aging Group---Lubed

- **Initial**
  - **Mating**
    - Min ----- 6.97 lbs
    - Max----- 7.85 lbs
  - **Unmating**
    - Min ----- 6.15 lbs
    - Max-----10.62 lbs
- **After Thermal**
  - **Mating**
    - Min ----- 4.64 lbs
    - Max----- 5.21 lbs
  - **Unmating**
    - Min ----- 4.65 lbs
    - Max----- 6.73 lbs

**RESULTS Continued****Mating – Unmating Forces****Mating/Unmating Durability Group---Non Lubed****LSHM-130-06.0-L-DV-A-N-TR/LSHM-130-06.0-L-DV-A-N-TR**

- **Initial**
  - **Mating**
    - **Min** ----- 7.52 lbs
    - **Max** ----- 9.04 lbs
  - **Unmating**
    - **Min** ----- 6.35 lbs
    - **Max** ----- 11.06 lbs
- **After 25 Cycles**
  - **Mating**
    - **Min** ----- 7.74 lbs
    - **Max** ----- 9.45 lbs
  - **Unmating**
    - **Min** ----- 6.28 lbs
    - **Max** ----- 11.16 lbs
- **After 50 Cycles**
  - **Mating**
    - **Min** ----- 8.15 lbs
    - **Max** ----- 10.04 lbs
  - **Unmating**
    - **Min** ----- 7.05 lbs
    - **Max** ----- 11.79 lbs
- **After 75 Cycles**
  - **Mating**
    - **Min** ----- 8.69 lbs
    - **Max** ----- 10.23 lbs
  - **Unmating**
    - **Min** ----- 7.34 lbs
    - **Max** ----- 12.65 lbs
- **After 100 Cycles**
  - **Mating**
    - **Min** ----- 9.02 lbs
    - **Max** ----- 11.11 lbs
  - **Unmating**
    - **Min** ----- 7.43 lbs
    - **Max** ----- 12.80 lbs
- **Humidity**
  - **Mating**
    - **Min** ----- 5.80 lbs
    - **Max** ----- 6.71 lbs
  - **Unmating**
    - **Min** ----- 7.92 lbs
    - **Max** ----- 8.53 lbs

**RESULTS Continued****Mating – Unmating Forces****Mating/Unmating Basic---Non Lubed****LSHM-120-06.0-L-DV-A-N-TR/LSHM-120-06.0-L-DV-A-N-TR**

- **Initial**
  - **Mating**
    - **Min ----- 6.10 lbs**
    - **Max----- 8.52 lbs**
  - **Unmating**
    - **Min ----- 9.50 lbs**
    - **Max-----11.18 lbs**
- **After 25 Cycles**
  - **Mating**
    - **Min ----- 6.09 lbs**
    - **Max----- 9.78 lbs**
  - **Unmating**
    - **Min ----- 9.50 lbs**
    - **Max-----10.90 lbs**
- **After 50 Cycles**
  - **Mating**
    - **Min ----- 6.24 lbs**
    - **Max-----10.44 lbs**
  - **Unmating**
    - **Min ----- 9.23 lbs**
    - **Max-----11.70 lbs**
- **After 75 Cycles**
  - **Mating**
    - **Min ----- 6.51 lbs**
    - **Max-----10.93 lbs**
  - **Unmating**
    - **Min -----10.18 lbs**
    - **Max-----12.03 lbs**
- **After 100 Cycles**
  - **Mating**
    - **Min ----- 6.89 lbs**
    - **Max-----11.53 lbs**
  - **Unmating**
    - **Min ----- 9.63 lbs**
    - **Max-----12.51 lbs**

**RESULTS Continued****Mating – Unmating Forces****Mating/Unmating Basic---Non Lubed****LSHM-150-06.0-L-DV-A-N-TR/LSHM-150-06.0-L-DV-A-N-TR**

- **Initial**
  - **Mating**
    - **Min** -----12.61 lbs
    - **Max** -----14.90 lbs
  - **Unmating**
    - **Min** -----15.98 lbs
    - **Max** -----18.11 lbs
- **After 25 Cycles**
  - **Mating**
    - **Min** -----12.55 lbs
    - **Max** -----16.25 lbs
  - **Unmating**
    - **Min** -----16.72 lbs
    - **Max** -----19.08 lbs
- **After 50 Cycles**
  - **Mating**
    - **Min** -----13.60 lbs
    - **Max** -----17.17 lbs
  - **Unmating**
    - **Min** -----15.44 lbs
    - **Max** -----19.65 lbs
- **After 75 Cycles**
  - **Mating**
    - **Min** -----14.08 lbs
    - **Max** -----17.75 lbs
  - **Unmating**
    - **Min** -----14.06 lbs
    - **Max** -----20.65 lbs
- **After 100 Cycles**
  - **Mating**
    - **Min** -----14.35 lbs
    - **Max** -----18.50 lbs
  - **Unmating**
    - **Min** -----14.76 lbs
    - **Max** -----22.26 lbs

**RESULTS Continued****Mating – Unmating Forces****Mating/Unmating Durability Group---Lubed**

LSHM-130-06.0-L-DV-A-N-TR/LSHM-130-06.0-L-DV-A-N-TR

- **Initial**
  - **Mating**
    - **Min** ----- 6.31 lbs
    - **Max** ----- 7.07 lbs
  - **Unmating**
    - **Min** ----- 7.63 lbs
    - **Max** ----- 9.51 lbs
- **After 25 Cycles**
  - **Mating**
    - **Min** ----- 5.84 lbs
    - **Max** ----- 6.85 lbs
  - **Unmating**
    - **Min** ----- 5.85 lbs
    - **Max** ----- 9.55 lbs
- **After 50 Cycles**
  - **Mating**
    - **Min** ----- 6.32 lbs
    - **Max** ----- 7.22 lbs
  - **Unmating**
    - **Min** ----- 5.89 lbs
    - **Max** ----- 10.09 lbs
- **After 75 Cycles**
  - **Mating**
    - **Min** ----- 6.43 lbs
    - **Max** ----- 7.36 lbs
  - **Unmating**
    - **Min** ----- 5.99 lbs
    - **Max** ----- 10.30 lbs
- **After 100 Cycles**
  - **Mating**
    - **Min** ----- 6.69 lbs
    - **Max** ----- 7.67 lbs
  - **Unmating**
    - **Min** ----- 6.32 lbs
    - **Max** ----- 10.56 lbs
- **Humidity**
  - **Mating**
    - **Min** ----- 5.19 lbs
    - **Max** ----- 5.94 lbs
  - **Unmating**
    - **Min** ----- 5.12 lbs
    - **Max** ----- 8.45 lbs

**RESULTS Continued****Mating – Unmating Forces****Mating/Unmating Basic---Lubed****LSHM-120-06.0-L-DV-A-N-TR/LSHM-120-06.0-L-DV-A-N-TR**

- **Initial**
  - **Mating**
    - **Min** ----- 5.44 lbs
    - **Max** ----- 6.01 lbs
  - **Unmating**
    - **Min** ----- 6.41 lbs
    - **Max** ----- 8.88 lbs
- **After 25 Cycles**
  - **Mating**
    - **Min** ----- 5.02 lbs
    - **Max** ----- 5.77 lbs
  - **Unmating**
    - **Min** ----- 6.15 lbs
    - **Max** ----- 8.01 lbs
- **After 50 Cycles**
  - **Mating**
    - **Min** ----- 5.08 lbs
    - **Max** ----- 5.78 lbs
  - **Unmating**
    - **Min** ----- 6.25 lbs
    - **Max** ----- 8.01 lbs
- **After 75 Cycles**
  - **Mating**
    - **Min** ----- 5.05 lbs
    - **Max** ----- 5.84 lbs
  - **Unmating**
    - **Min** ----- 6.25 lbs
    - **Max** ----- 8.11 lbs
- **After 100 Cycles**
  - **Mating**
    - **Min** ----- 5.04 lbs
    - **Max** ----- 6.02 lbs
  - **Unmating**
    - **Min** ----- 6.20 lbs
    - **Max** ----- 8.24 lbs

**RESULTS Continued****Mating – Unmating Forces****Mating/Unmating Basic---Lubed****LSHM-150-06.0-L-DV-A-N-TR/LSHM-150-06.0-L-DV-A-N-TR**

- **Initial**
  - **Mating**
    - **Min** ----- 8.90 lbs
    - **Max** ----- 9.96 lbs
  - **Unmating**
    - **Min** ----- 7.41 lbs
    - **Max** ----- 13.13 lbs
- **After 25 Cycles**
  - **Mating**
    - **Min** ----- 8.49 lbs
    - **Max** ----- 9.03 lbs
  - **Unmating**
    - **Min** ----- 7.41 lbs
    - **Max** ----- 11.59 lbs
- **After 50 Cycles**
  - **Mating**
    - **Min** ----- 8.66 lbs
    - **Max** ----- 9.45 lbs
  - **Unmating**
    - **Min** ----- 7.16 lbs
    - **Max** ----- 11.79 lbs
- **After 75 Cycles**
  - **Mating**
    - **Min** ----- 8.58 lbs
    - **Max** ----- 9.68 lbs
  - **Unmating**
    - **Min** ----- 7.18 lbs
    - **Max** ----- 12.04 lbs
- **After 100 Cycles**
  - **Mating**
    - **Min** ----- 8.70 lbs
    - **Max** ----- 9.78 lbs
  - **Unmating**
    - **Min** ----- 7.58 lbs
    - **Max** ----- 11.91 lbs



**RESULTS Continued**

**LLCR Gas Tight (192 LLCR test points)**

- **Initial** ----- 25.55 mOhms Max
- **Gas-Tight**
  - **<= +5.0 mOhms** ----- 192 Points ----- Stable
  - **+5.1 to +10.0 mOhms** ----- 0 Points ----- Minor
  - **+10.1 to +15.0 mOhms** ----- 0 Points ----- Acceptable
  - **+15.1 to +50.0 mOhms** ----- 0 Points ----- Marginal
  - **+50.1 to +2000 mOhms** ----- 0 Points ----- Unstable
  - **>+2000 mOhms** ----- 0 Points ----- Open Failure

**LLCR Thermal Aging (192 LLCR test points)**

- Non Lubed**
- **Initial** ----- 35.60 mOhms Max
  - **Thermal Aging**
    - **<= +5.0 mOhms** ----- 191 Points ----- Stable
    - **+5.1 to +10.0 mOhms** ----- 1 Points ----- Minor
    - **+10.1 to +15.0 mOhms** ----- 0 Points ----- Acceptable
    - **+15.1 to +50.0 mOhms** ----- 0 Points ----- Marginal
    - **+50.1 to +2000 mOhms** ----- 0 Points ----- Unstable
    - **>+2000 mOhms** ----- 0 Points ----- Open Failure

**Lubed**

- **Initial** ----- 28.67 mOhms Max
- **Thermal Aging**
  - **<= +5.0 mOhms** ----- 191 Points ----- Stable
  - **+5.1 to +10.0 mOhms** ----- 0 Points ----- Minor
  - **+10.1 to +15.0 mOhms** ----- 1 Points ----- Acceptable
  - **+15.1 to +50.0 mOhms** ----- 0 Points ----- Marginal
  - **+50.1 to +2000 mOhms** ----- 0 Points ----- Unstable
  - **>+2000 mOhms** ----- 0 Points ----- Open Failure

**RESULTS Continued****LLCR Durability (192 LLCR test points)****Non Lubed**

- **Initial** ----- 27.55 mOhms Max
- **Durability, 100 Cycles**
  - <= +5.0 mOhms ----- 192 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 0 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +2000 mOhms ----- 0 Points ----- Unstable
  - >+2000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
  - <= +5.0 mOhms ----- 192 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 0 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +2000 mOhms ----- 0 Points ----- Unstable
  - >+2000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
  - <= +5.0 mOhms ----- 192 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 0 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +2000 mOhms ----- 0 Points ----- Unstable
  - >+2000 mOhms ----- 0 Points ----- Open Failure

**Lubed**

- **Initial** ----- 29.98 mOhms Max
- **Durability, 100 Cycles**
  - <= +5.0 mOhms ----- 190 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 2 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +2000 mOhms ----- 0 Points ----- Unstable
  - >+2000 mOhms ----- 0 Points ----- Open Failure
- **Thermal**
  - <= +5.0 mOhms ----- 186 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 6 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +2000 mOhms ----- 0 Points ----- Unstable
  - >+2000 mOhms ----- 0 Points ----- Open Failure
- **Humidity**
  - <= +5.0 mOhms ----- 185 Points ----- Stable
  - +5.1 to +10.0 mOhms ----- 7 Points ----- Minor
  - +10.1 to +15.0 mOhms ----- 0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms ----- 0 Points ----- Marginal
  - +50.1 to +2000 mOhms ----- 0 Points ----- Unstable
  - >+2000 mOhms ----- 0 Points ----- Open Failure

**RESULTS Continued**

**LLCR Shock & Vibration (192 LLCR test points)**

**Non Lubed**

- **Initial** ----- 25.62 mOhms Max
- **Shock &Vibration**
  - <= +5.0 mOhms ----- 192 Points ----- Stable
  - +5.1 to +10.0 mOhms -----0 Points ----- Minor
  - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
  - +50.1 to +2000 mOhms-----0 Points ----- Unstable
  - >+2000 mOhms-----0 Points ----- Open Failure

**Mechanical Shock & Random Vibration:**

- **Shock**
  - No Damage----- Pass
  - 50 Nanoseconds----- Pass
- **Vibration**
  - No Damage----- Pass
  - 50 Nanoseconds----- Pass

**Lubed**

- **Initial** ----- 33.48 mOhms Max
- **Shock &Vibration**
  - <= +5.0 mOhms ----- 192 Points ----- Stable
  - +5.1 to +10.0 mOhms -----0 Points ----- Minor
  - +10.1 to +15.0 mOhms -----0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms -----0 Points ----- Marginal
  - +50.1 to +2000 mOhms-----0 Points ----- Unstable
  - >+2000 mOhms-----0 Points ----- Open Failure

**Mechanical Shock & Random Vibration:**

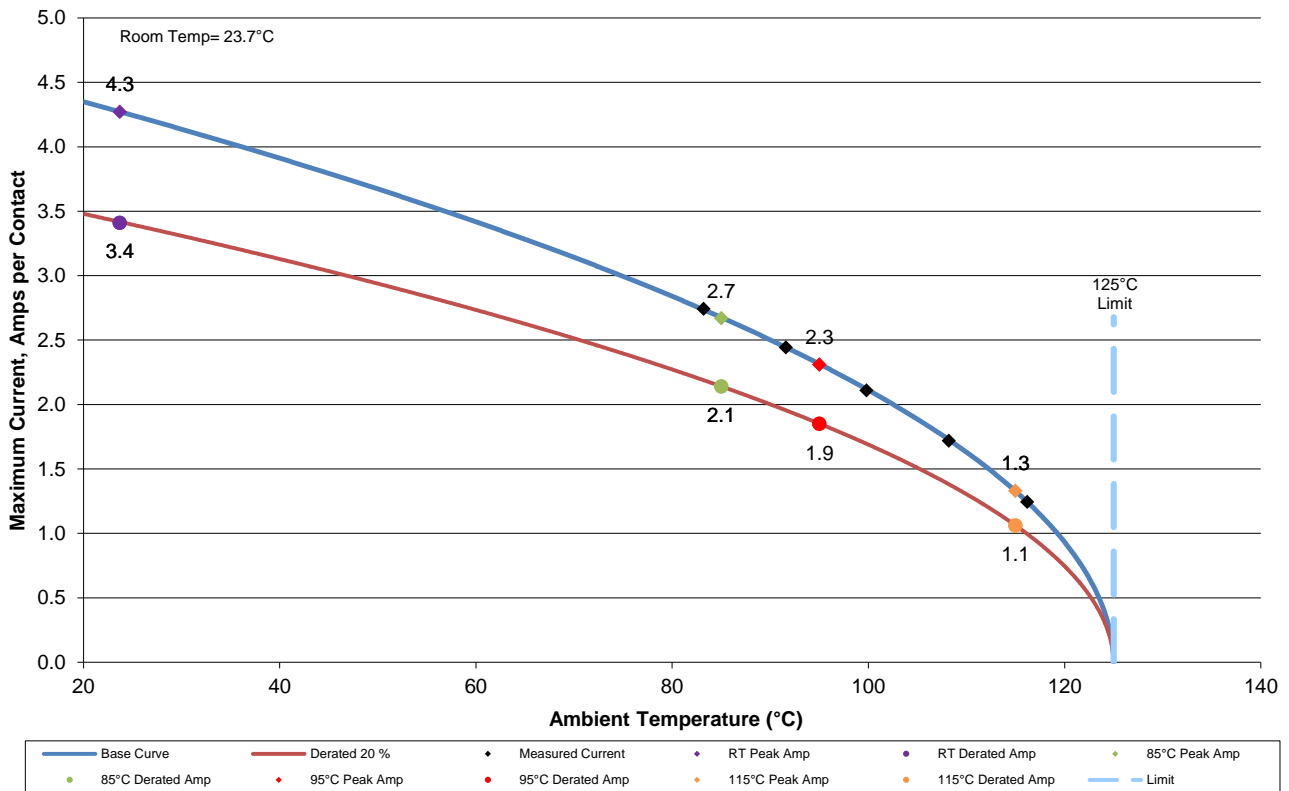
- **Shock**
  - No Damage----- Pass
  - 50 Nanoseconds----- Pass
- **Vibration**
  - No Damage----- Pass
  - 50 Nanoseconds----- Pass

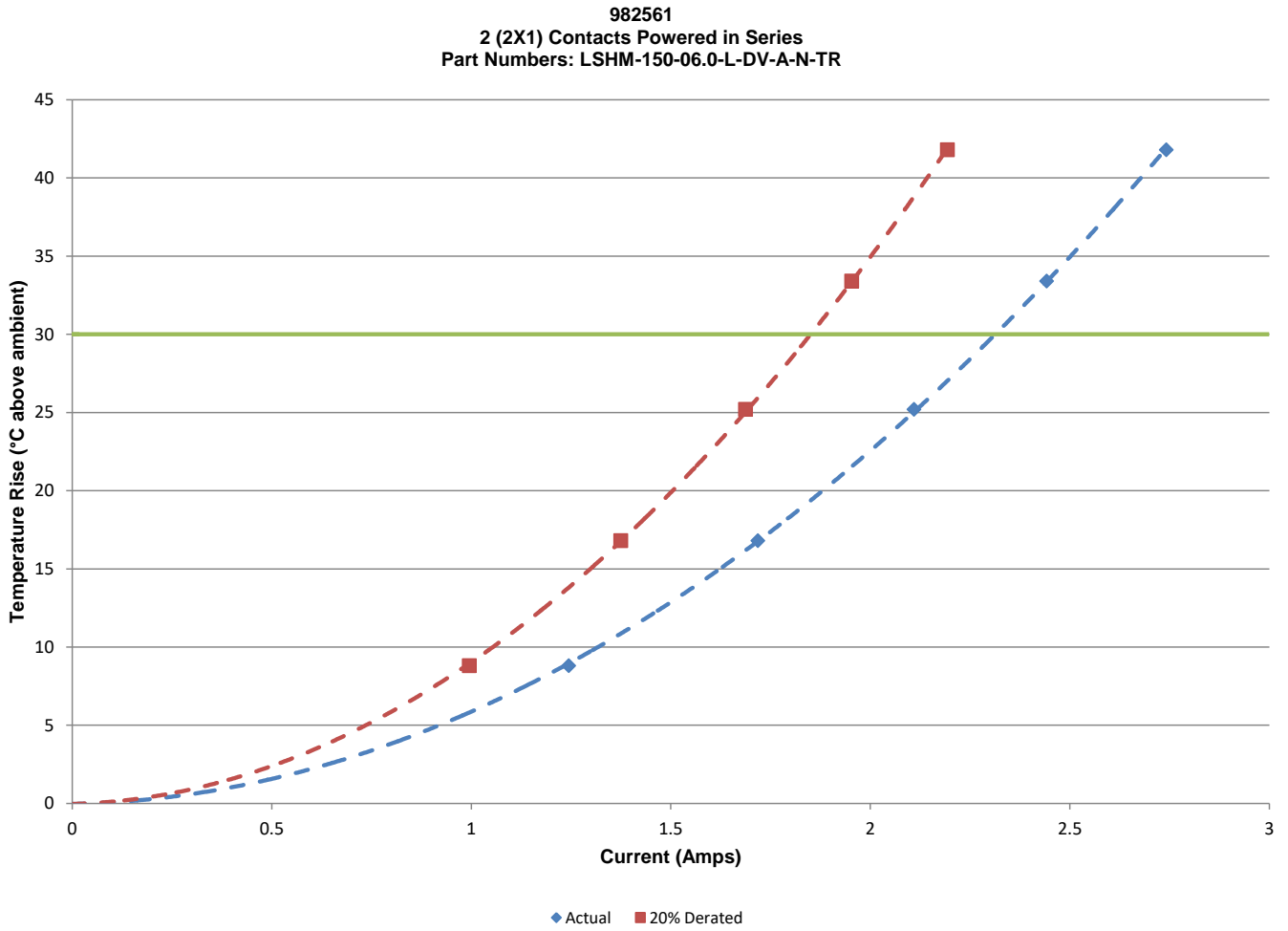
### DATA SUMMARIES

#### TEMPERATURE RISE (Current Carrying Capacity, CCC):

- 1) High quality thermocouples whose temperature slopes track one another were used for temperature monitoring.
- 2) The thermocouples were placed at a location to sense the maximum temperature generated during testing.
- 3) Temperature readings recorded are those for which three successive readings, 15 minutes apart, differ less than 1° C (computer controlled data acquisition).
- 4) Adjacent contacts were powered:
  - a. Linear configuration with 2 adjacent conductors/contacts powered

**982561**  
**2 (2X1) Contacts Powered in Series**  
**Part Numbers: LSHM-150-06.0-L-DV-A-N-TR**  
*Current Rating per Contact (30 Deg. Rise, 20% Derated) = 1.9 Amps*





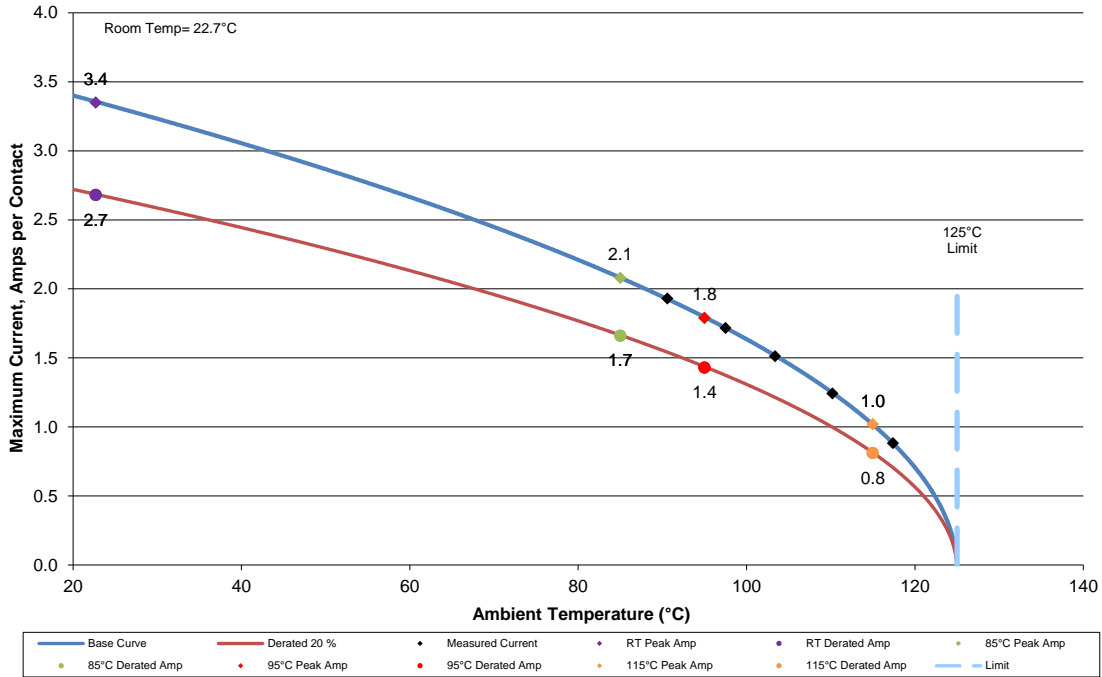
### DATA SUMMARIES Continued

b. Linear configuration with 4 adjacent conductors/contacts powered

982561

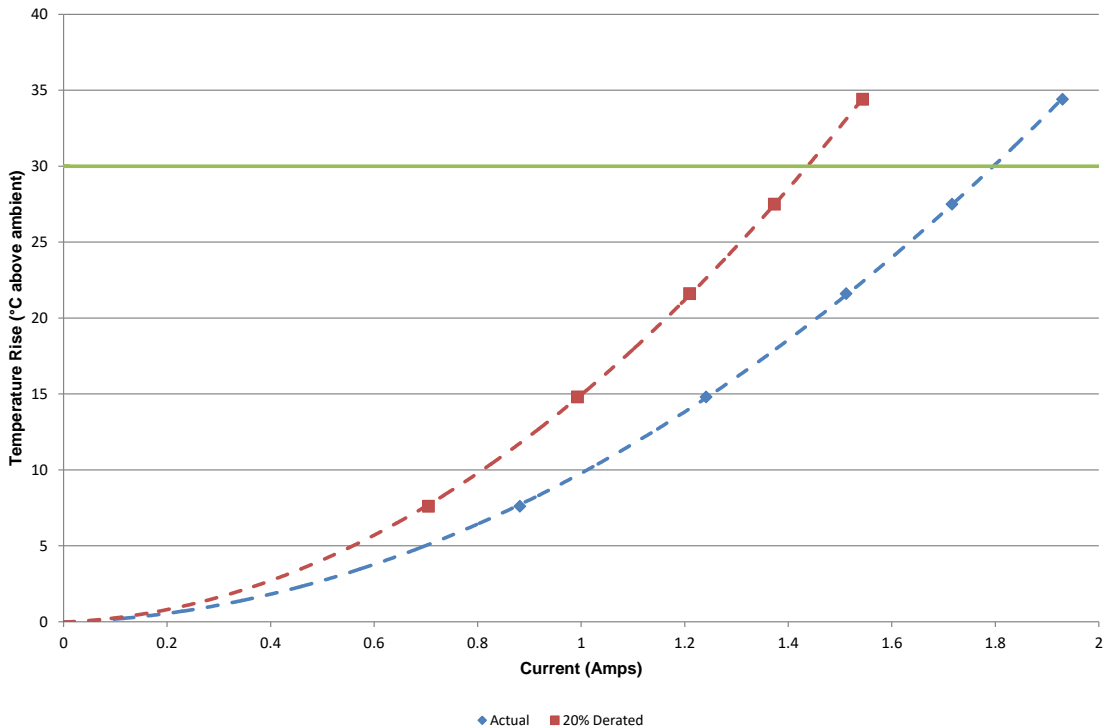
4 (2X2) Contacts Powered in Series  
Part Numbers: LSHM-150-06.0-L-DV-A-N-TR

Current Rating per Contact (30 Deg. Rise, 20% Derated) = 1.4 Amps



982561

4 (2X2) Contacts Powered in Series  
Part Numbers: LSHM-150-06.0-L-DV-A-N-TR



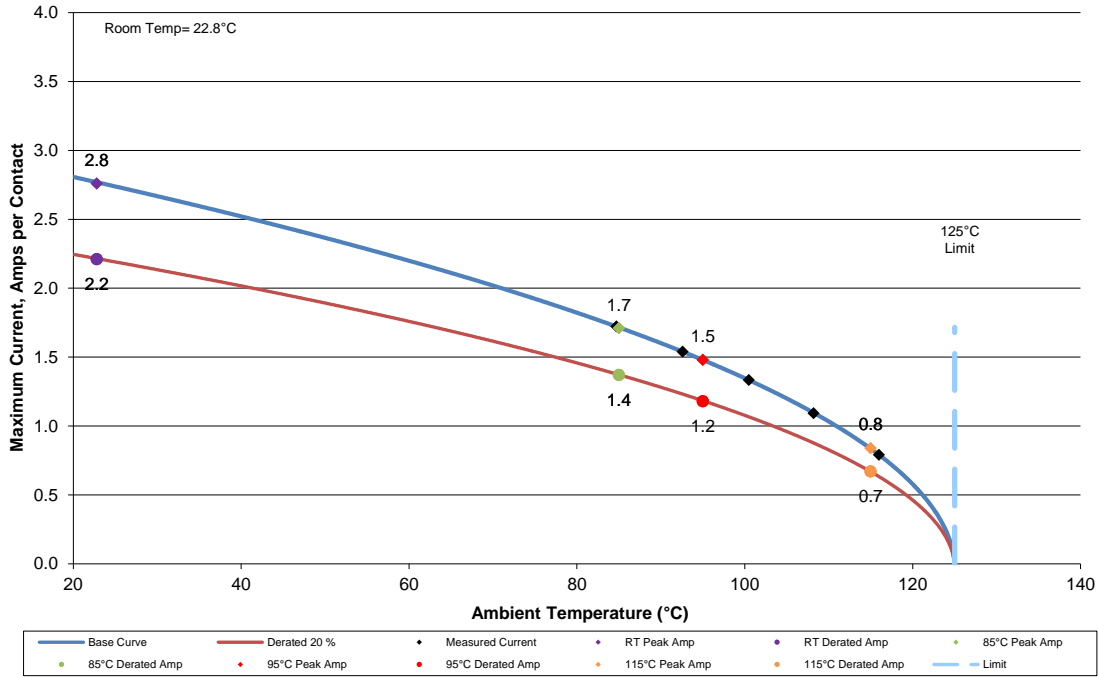
### DATA SUMMARIES Continued

c. Linear configuration with 6 adjacent conductors/contacts powered

982561

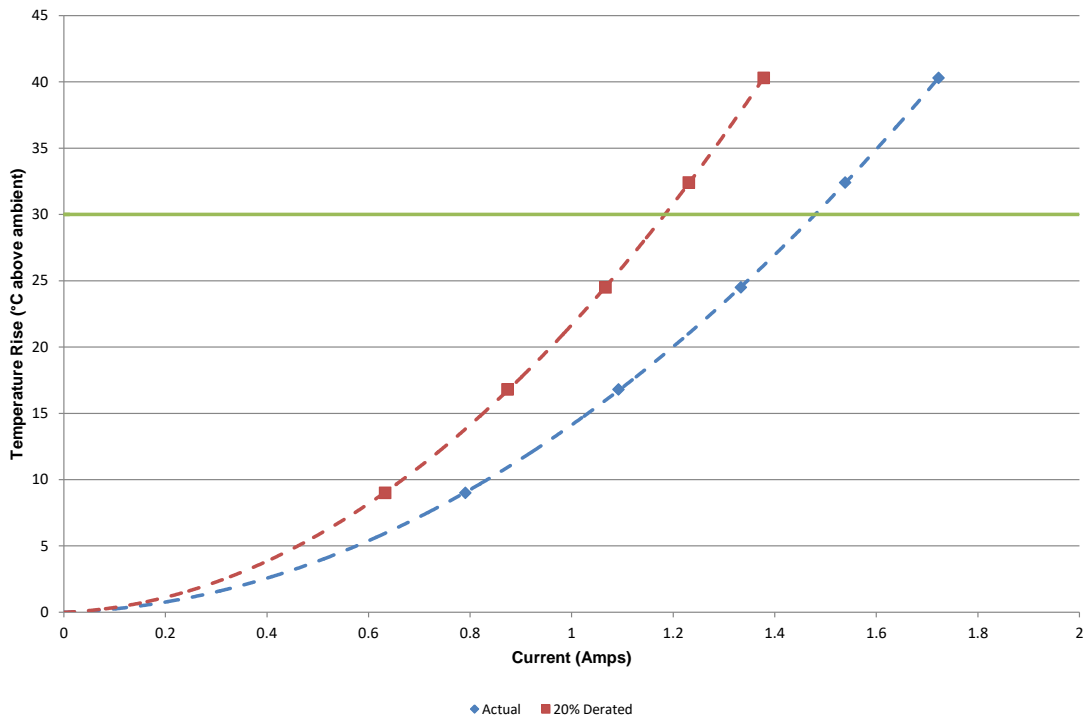
6 (2X3) Contacts Powered in Series  
Part Numbers: LSHM-150-06.0-L-DV-A-N-TR

Current Rating per Contact (30 Deg. Rise, 20% Derated) = 1.2 Amps



982561

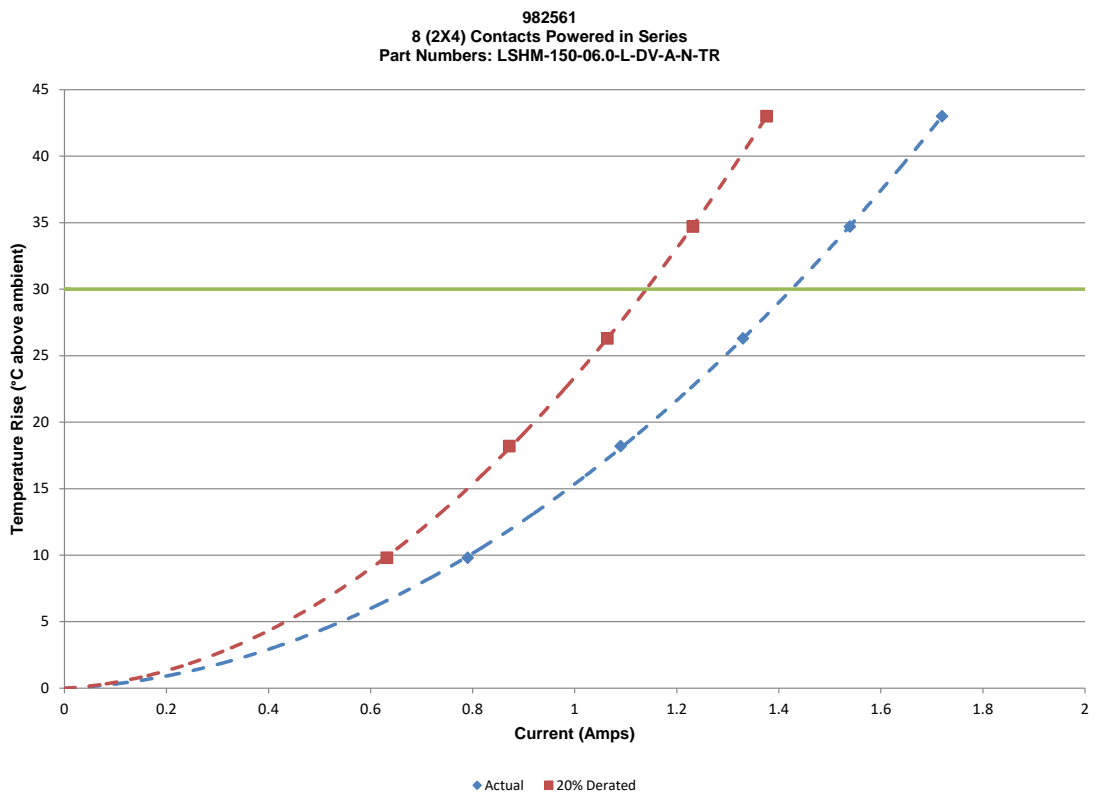
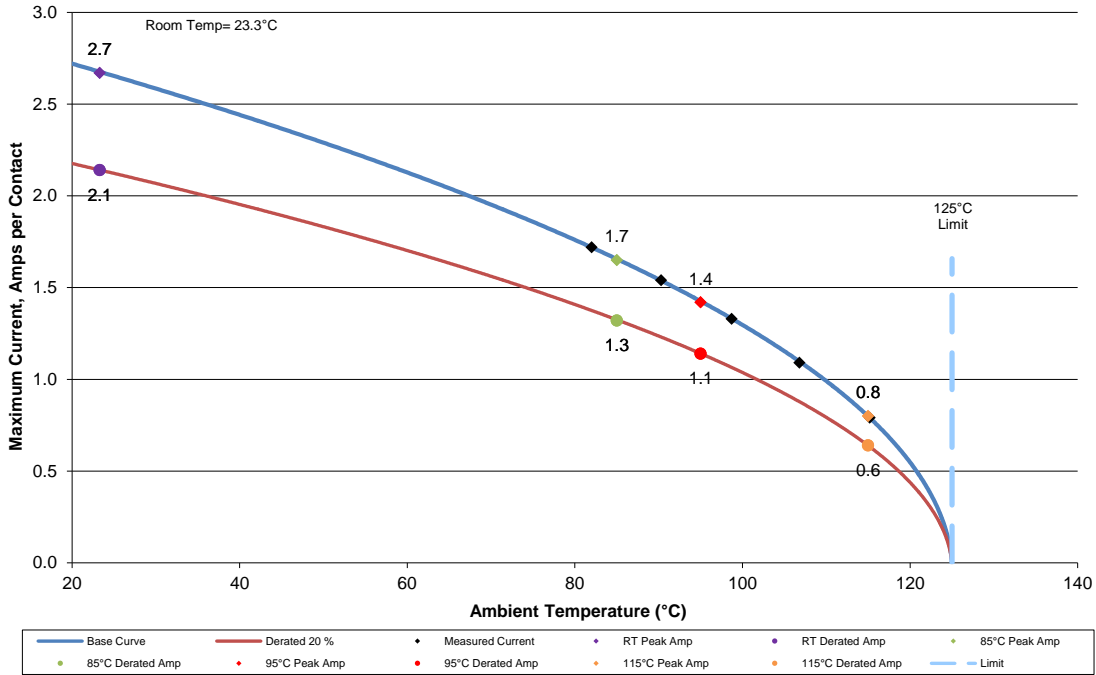
6 (2X3) Contacts Powered in Series  
Part Numbers: LSHM-150-06.0-L-DV-A-N-TR



### DATA SUMMARIES Continued

d. Linear configuration with 8 adjacent conductors/contacts powered

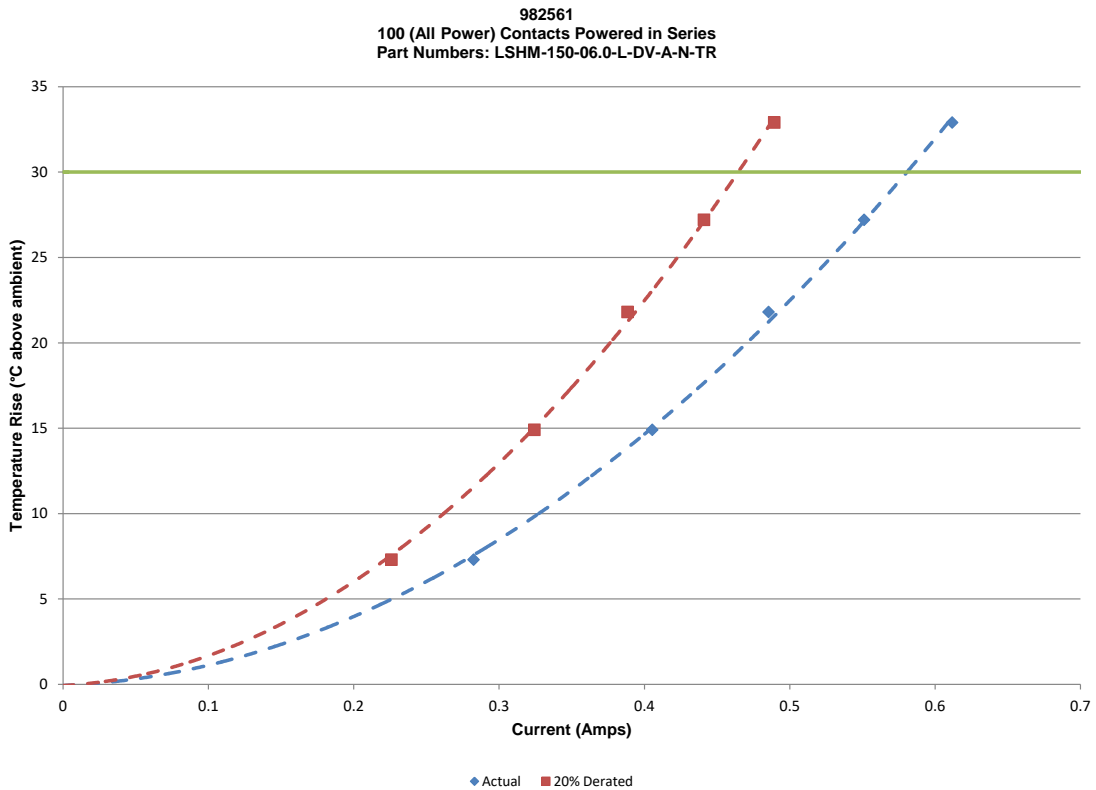
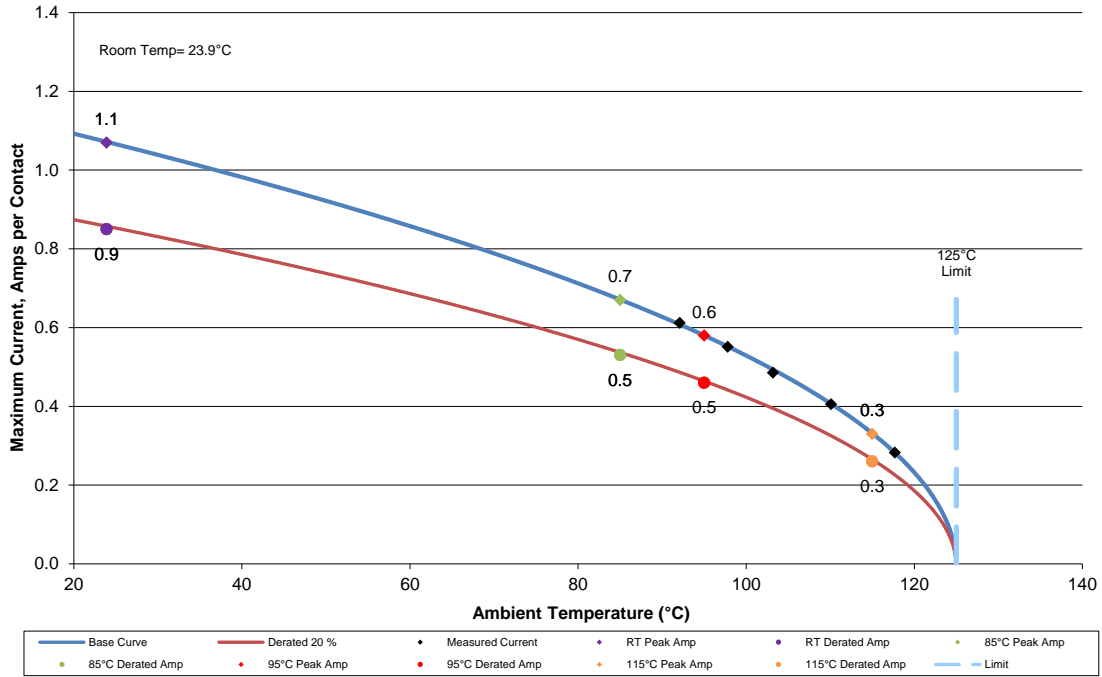
982561  
 8 (2X4) Contacts Powered in Series  
 Part Numbers: LSHM-150-06.0-L-DV-A-N-TR  
 Current Rating per Contact (30 Deg. Rise, 20% Derated) = 1.1 Amps



### DATA SUMMARIES Continued

e. Linear configuration with all adjacent conductors/contacts powered

982561  
 100 (All Power) Contacts Powered in Series  
 Part Numbers: LSHM-150-06.0-L-DV-A-N-TR  
 Current Rating per Contact (30 Deg. Rise, 20% Derated) = 0.5 Amps



**DATA SUMMARIES Continued****MATING/UNMATING:****Thermal Aging Group—Non Lubed**

	Initial				After Thermals			
	Mating		Unmating		Mating		Unmating	
	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)
Minimum	34.84	7.83	37.15	8.35	24.08	5.41	22.46	5.05
Maximum	38.84	8.73	53.26	11.97	28.31	6.37	35.93	8.08
<b>Average</b>	<b>37.02</b>	<b>8.32</b>	<b>48.75</b>	<b>10.96</b>	<b>25.65</b>	<b>5.77</b>	<b>32.28</b>	<b>7.26</b>
St Dev	1.37	0.31	5.01	1.13	1.58	0.35	4.26	0.96
Count	8	8	8	8	8	8	8	8

**Thermal Aging Group---Lubed**

	Initial				After Thermals			
	Mating		Unmating		Mating		Unmating	
	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)
Minimum	31.00	6.97	27.34	6.15	20.62	4.64	20.67	4.65
Maximum	34.93	7.85	47.26	10.62	23.19	5.21	29.95	6.73
<b>Average</b>	<b>32.83</b>	<b>7.38</b>	<b>43.16</b>	<b>9.70</b>	<b>21.84</b>	<b>4.91</b>	<b>27.96</b>	<b>6.29</b>
St Dev	1.21	0.27	6.56	1.47	0.96	0.22	3.01	0.68
Count	8	8	8	8	8	8	8	8

**DATA SUMMARIES Continued****MATING/UNMATING:****Mating/Unmating Durability Group—Non Lubed****LSHM-130-06.0-L-DV-A-N-TR/LSHM-130-06.0-L-DV-A-N-TR**

	Initial				After 25 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	33.45	7.52	28.26	6.35	34.43	7.74	27.93	6.28
Maximum	40.20	9.04	49.21	11.06	42.02	9.45	49.65	11.16
<b>Average</b>	36.13	<b>8.12</b>	42.69	<b>9.60</b>	37.49	<b>8.43</b>	43.87	<b>9.86</b>
St Dev	2.06	0.46	7.95	1.79	2.67	0.60	8.12	1.83
Count	8	8	8	8	8	8	8	8
	After 50 Cycles				After 75 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	36.26	8.15	31.34	7.05	38.66	8.69	32.64	7.34
Maximum	44.66	10.04	52.46	11.79	45.49	10.23	56.25	12.65
<b>Average</b>	39.88	<b>8.97</b>	46.14	<b>10.37</b>	41.50	<b>9.33</b>	47.98	<b>10.79</b>
St Dev	2.99	0.67	8.06	1.81	2.58	0.58	8.78	1.98
Count	8	8	8	8	8	8	8	8
	After 100 Cycles				After Humidity			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	40.10	9.02	33.04	7.43	25.80	5.80	35.24	7.92
Maximum	49.41	11.11	56.95	12.80	29.85	6.71	37.92	8.53
<b>Average</b>	43.32	<b>9.74</b>	49.71	<b>11.18</b>	27.59	<b>6.20</b>	36.18	<b>8.13</b>
St Dev	3.08	0.69	9.16	2.06	1.60	0.36	1.09	0.25
Count	8	8	8	8	8	8	8	8

**DATA SUMMARIES Continued****Mating/Unmating Basic—Non Lubed****LSHM-120-06.0-L-DV-A-N-TR/LSHM-120-06.0-L-DV-A-N-TR**

	Initial				After 25 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)
Minimum	27.14	6.10	42.26	9.50	27.07	6.09	42.26	9.50
Maximum	37.91	8.52	49.72	11.18	43.48	9.78	48.48	10.90
<b>Average</b>	34.89	<b>7.85</b>	45.23	<b>10.17</b>	36.64	<b>8.24</b>	45.93	<b>10.33</b>
St Dev	3.37	0.76	2.50	0.56	4.75	1.07	2.62	0.59
Count	8	8	8	8	8	8	8	8
	After 50 Cycles				After 75 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)	Newtons	Force (Lbs)
Minimum	27.74	6.24	43.28	9.73	28.93	6.51	45.26	10.18
Maximum	46.44	10.44	52.03	11.70	48.63	10.93	53.50	12.03
<b>Average</b>	38.98	<b>8.76</b>	47.73	<b>10.73</b>	40.79	<b>9.17</b>	49.74	<b>11.18</b>
St Dev	5.49	1.23	3.16	0.71	5.71	1.28	2.95	0.66
Count	8	8	8	8	8	8	8	8
	After 100 Cycles							
	Mating		Unmating					
	Newtons	Force (Lbs)	Newtons	Force (Lbs)				
Minimum	30.64	6.89	42.85	9.63				
Maximum	51.27	11.53	55.66	12.51				
<b>Average</b>	43.05	<b>9.68</b>	50.81	<b>11.42</b>				
St Dev	6.07	1.37	4.36	0.98				
Count	8	8	8	8				

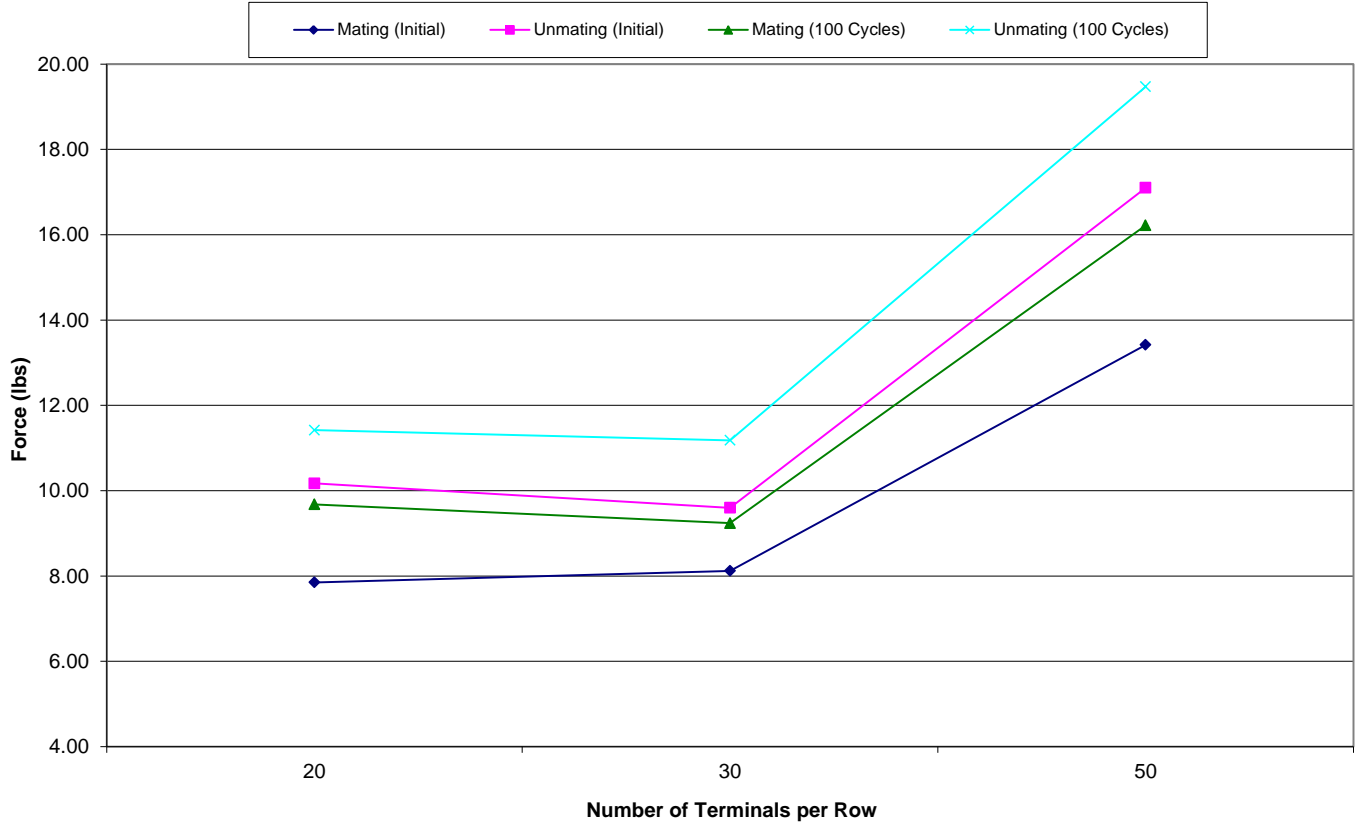
**DATA SUMMARIES Continued****Mating/Unmating Basic—Non Lubed****LSHM-150-06.0-L-DV-A-N-TR/LSHM-150-06.0-L-DV-A-N-TR**

	Initial				After 25 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	56.10	12.61	71.07	15.98	55.84	12.55	74.38	16.72
Maximum	66.28	14.90	80.54	18.11	72.27	16.25	84.86	19.08
<b>Average</b>	59.70	<b>13.42</b>	76.06	<b>17.10</b>	63.45	<b>14.26</b>	78.39	<b>17.62</b>
St Dev	3.09	0.69	3.00	0.68	4.73	1.06	3.60	0.81
Count	8	8	8	8	8	8	8	8
	After 50 Cycles				After 75 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	60.50	13.60	68.69	15.44	62.61	14.08	62.54	14.06
Maximum	76.37	17.17	87.39	19.65	78.93	17.75	91.83	20.65
<b>Average</b>	67.90	<b>15.27</b>	79.90	<b>17.96</b>	70.20	<b>15.78</b>	82.53	<b>18.56</b>
St Dev	4.66	1.05	5.39	1.21	4.68	1.05	8.72	1.96
Count	8	8	8	8	8	8	8	8
	After 100 Cycles							
	Mating		Unmating					
	Newton's	Force (Lbs)	Newton's	Force (Lbs)				
Minimum	63.82	14.35	65.65	14.76				
Maximum	82.28	18.50	99.03	22.26				
<b>Average</b>	72.16	<b>16.22</b>	86.61	<b>19.47</b>				
St Dev	5.38	1.21	9.65	2.17				
Count	8	8	8	8				

### DATA SUMMARIES Continued

#### Mating\Unmating Force Comparison

Mating/Unmating Data for 20, 30 and 50 Position LSHM/LSHM---Non Lubed



**DATA SUMMARIES Continued****Mating/Unmating Durability Group—Lubed**

	Initial				After 25 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	28.07	6.31	33.92	7.63	25.96	5.84	26.02	5.85
Maximum	31.45	7.07	42.28	9.51	30.46	6.85	42.47	9.55
<b>Average</b>	29.97	<b>6.74</b>	39.14	<b>8.80</b>	28.55	<b>6.42</b>	38.64	<b>8.69</b>
St Dev	1.07	0.24	2.58	0.58	1.41	0.32	5.28	1.19
Count	8	8	8	8	8	8	8	8
	After 50 Cycles				After 75 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	28.11	6.32	26.19	5.89	28.61	6.43	26.63	5.99
Maximum	32.10	7.22	44.88	10.09	32.72	7.36	45.83	10.30
<b>Average</b>	29.94	<b>6.73</b>	39.54	<b>8.89</b>	30.85	<b>6.94</b>	40.58	<b>9.12</b>
St Dev	1.37	0.31	5.84	1.31	1.39	0.31	6.13	1.38
Count	8	8	8	8	8	8	8	8
	After 100 Cycles				After Humidity			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	29.73	6.69	28.13	6.32	23.09	5.19	22.77	5.12
Maximum	34.12	7.67	46.98	10.56	26.42	5.94	37.59	8.45
<b>Average</b>	32.09	<b>7.21</b>	41.64	<b>9.36</b>	25.06	<b>5.63</b>	33.25	<b>7.48</b>
St Dev	1.61	0.36	6.59	1.48	1.05	0.24	4.47	1.01
Count	8	8	8	8	8	8	8	8

**DATA SUMMARIES Continued****Mating/Unmating Basic—Lubed****LSHM-120-06.0-L-DV-A-N-TR/LSHM-120-06.0-L-DV-A-N-TR**

	Initial				After 25 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	24.21	5.44	28.50	6.41	22.33	5.02	27.35	6.15
Maximum	26.72	6.01	39.51	8.88	25.66	5.77	35.61	8.01
<b>Average</b>	25.10	<b>5.64</b>	32.24	<b>7.25</b>	23.38	<b>5.26</b>	30.61	<b>6.88</b>
St Dev	0.79	0.18	3.63	0.82	1.04	0.23	3.22	0.72
Count	8	8	8	8	8	8	8	8
	After 50 Cycles				After 75 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	22.58	5.08	27.80	6.25	22.45	5.05	27.78	6.25
Maximum	25.69	5.78	35.63	8.01	25.97	5.84	36.09	8.11
<b>Average</b>	23.69	<b>5.33</b>	30.75	<b>6.91</b>	23.95	<b>5.38</b>	30.79	<b>6.92</b>
St Dev	1.14	0.26	3.16	0.71	1.41	0.32	3.39	0.76
Count	8	8	8	8	8	8	8	8
	After 100 Cycles							
	Mating		Unmating					
	Newton's	Force (Lbs)	Newton's	Force (Lbs)				
Minimum	22.40	5.04	27.58	6.20				
Maximum	26.79	6.02	36.67	8.24				
<b>Average</b>	24.07	<b>5.41</b>	31.06	<b>6.98</b>				
St Dev	1.61	0.36	3.51	0.79				
Count	8	8	8	8				

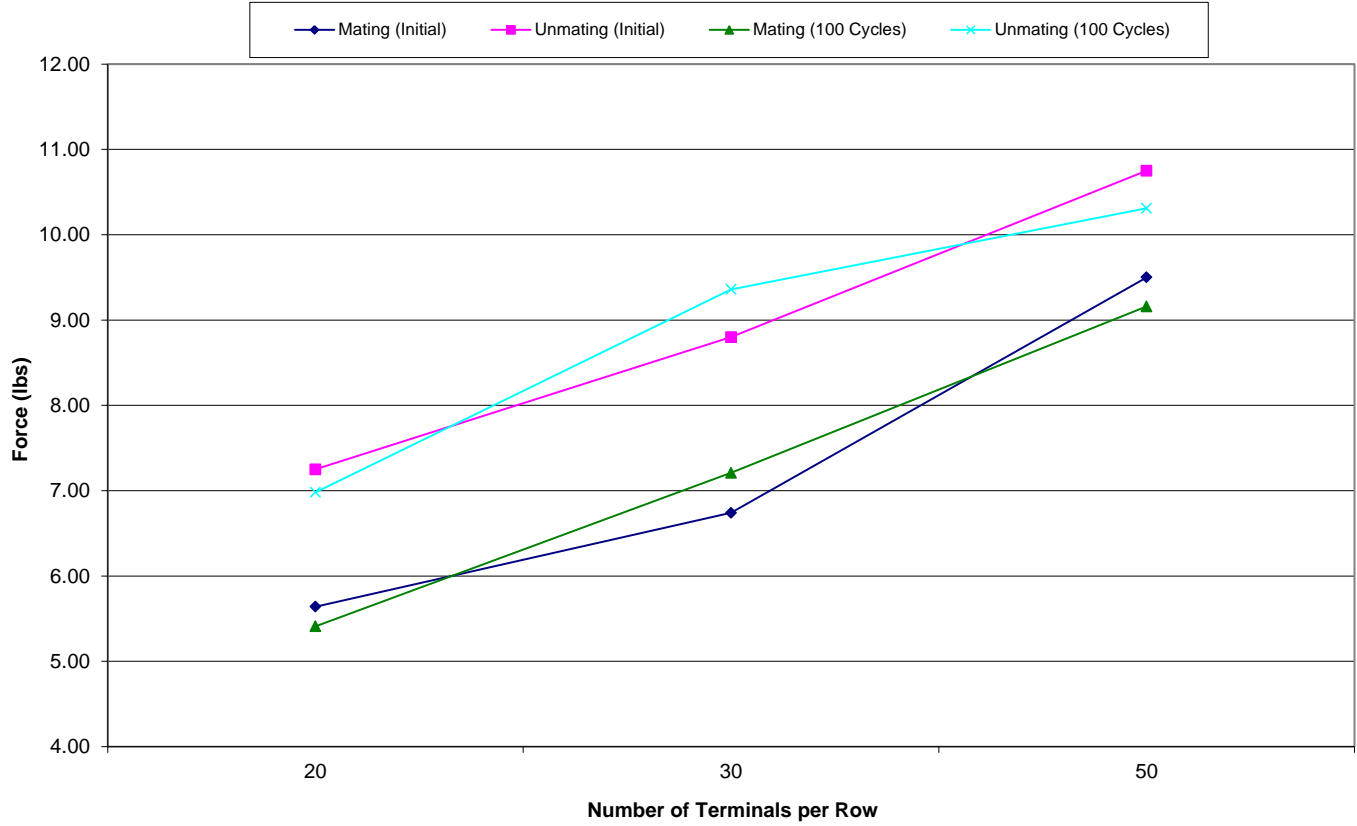
**DATA SUMMARIES Continued****Mating/Unmating Basic—Lubed****LSHM-150-06.0-L-DV-A-N-TR/LSHM-150-06.0-L-DV-A-N-TR**

	Initial				After 25 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	39.60	8.90	32.97	7.41	37.77	8.49	32.95	7.41
Maximum	44.29	9.96	58.42	13.13	40.18	9.03	51.57	11.59
<b>Average</b>	42.25	<b>9.50</b>	47.83	<b>10.75</b>	39.22	<b>8.82</b>	44.47	<b>10.00</b>
St Dev	1.72	0.39	9.02	2.03	0.86	0.19	7.85	1.77
Count	8	8	8	8	8	8	8	8
	After 50 Cycles				After 75 Cycles			
	Mating		Unmating		Mating		Unmating	
	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)	Newton's	Force (Lbs)
Minimum	38.52	8.66	31.84	7.16	38.17	8.58	31.93	7.18
Maximum	42.05	9.45	52.46	11.79	43.06	9.68	53.56	12.04
<b>Average</b>	40.22	<b>9.04</b>	45.11	<b>10.14</b>	40.21	<b>9.04</b>	45.60	<b>10.25</b>
St Dev	1.11	0.25	8.47	1.90	1.72	0.39	8.35	1.88
Count	8	8	8	8	8	8	8	8
	After 100 Cycles							
	Mating		Unmating					
	Newton's	Force (Lbs)	Newton's	Force (Lbs)				
Minimum	38.70	8.70	33.72	7.58				
Maximum	43.51	9.78	52.98	11.91				
<b>Average</b>	40.74	<b>9.16</b>	45.87	<b>10.31</b>				
St Dev	1.55	0.35	7.86	1.77				
Count	8	8	8	8				

### DATA SUMMARIES Continued

#### Mating\Unmating Force Comparison

Mating/Unmating Data for 20, 30 and 50 Position LSHM/LSHM---Lubed



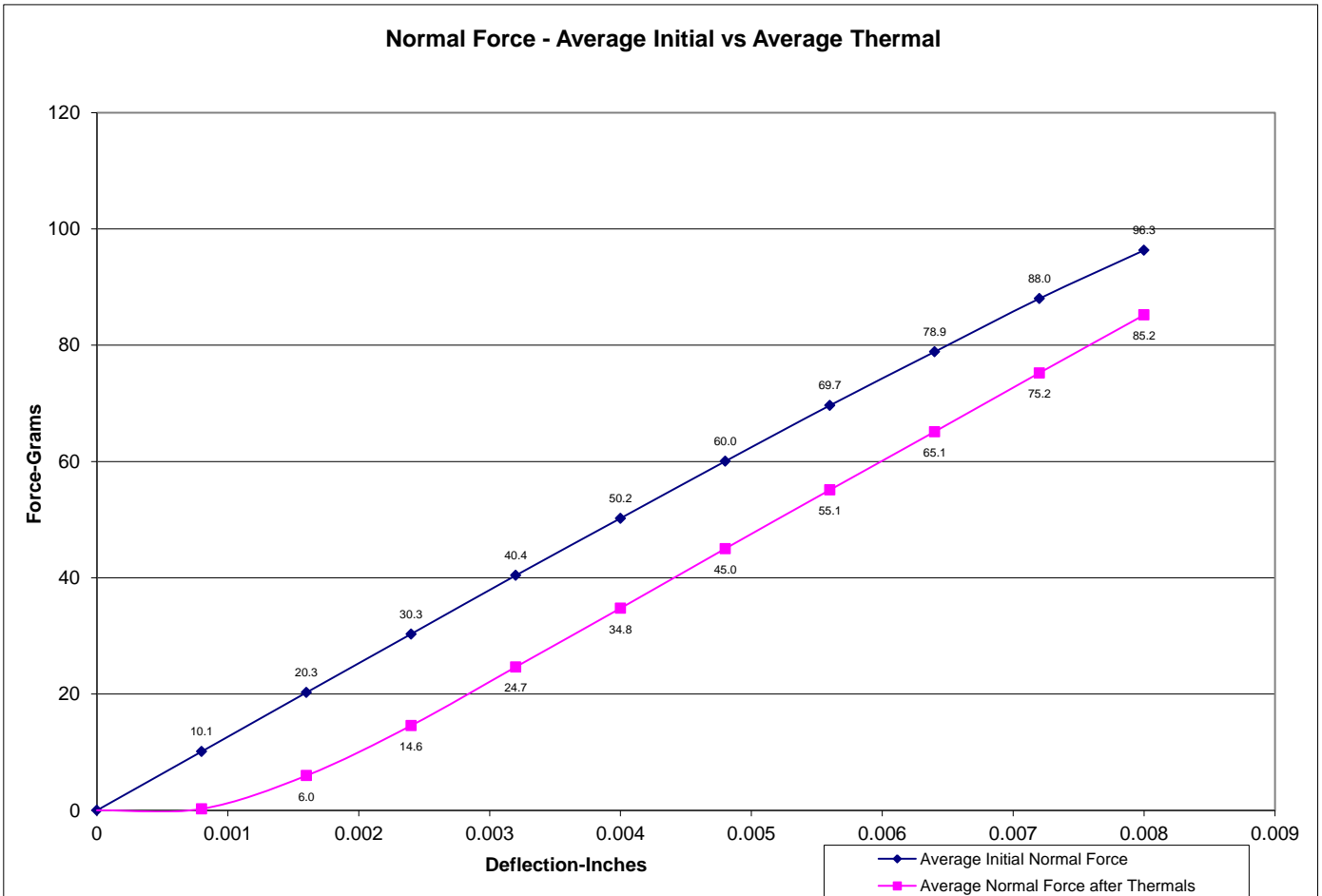
### DATA SUMMARIES Continued

#### NORMAL FORCE (FOR CONTACTS TESTED IN THE HOUSING):

- 1) Calibrated force gauges are used along with computer controlled positioning equipment.
- 2) For Normal force 8-10 measurements are taken and the averages reported.

Initial	Deflections in inches Forces in Grams										
	0.0008	0.0016	0.0024	0.0032	0.0040	0.0048	0.0056	0.0064	0.0072	0.0080	SET
Averages	10.12	20.26	30.33	40.41	50.23	60.03	69.65	78.87	88.02	96.33	0.0002
Min	9.20	19.10	28.70	38.40	48.00	57.40	66.40	75.30	83.70	90.70	0.0001
Max	11.00	20.80	31.50	41.40	51.90	61.90	72.30	82.60	91.50	100.70	0.0003
St. Dev	0.570	0.552	0.858	1.000	1.106	1.339	1.604	1.971	2.153	2.702	0.0001
Count	12	12	12	12	12	12	12	12	12	12	12

After Thermal	Deflections in inches Forces in Grams										
	0.0008	0.0016	0.0024	0.0032	0.0040	0.0048	0.0056	0.0064	0.0072	0.0080	SET
Averages	0.26	5.97	14.58	24.67	34.76	45.01	55.12	65.13	75.23	85.20	0.0013
Min	0.00	0.00	0.00	10.80	21.10	31.60	42.30	52.60	62.50	72.20	0.0005
Max	2.50	13.50	24.00	33.60	43.10	53.50	63.40	72.80	82.40	92.80	0.0024
St. Dev	0.727	4.518	7.497	7.180	6.996	7.154	6.955	6.908	6.753	6.764	0.0006
Count	12	12	12	12	12	12	12	12	12	12	12



**DATA SUMMARIES Continued****INSULATION RESISTANCE (IR):**

		<b>Pin to Pin</b>		
		Mated	Unmated	Unmated
Minimum		<b>LSHM/LSHM</b>	<b>LSHM</b>	<b>LSHM</b>
Initial		45000	45000	45000
Thermal		45000	45000	45000
Humidity		45000	45000	45000

		<b>Row to Row</b>		
		Mated	Unmated	Unmated
Minimum		<b>SFM/TFM</b>	<b>SFM</b>	<b>TFM</b>
Initial		<b>LSHM/LSHM</b>	<b>LSHM</b>	<b>LSHM</b>
Thermal		45000	45000	45000
Humidity		45000	45000	45000

**DIELECTRIC WITHSTANDING VOLTAGE (DWV):**

<b>Voltage Rating Summary</b>	
Minimum	<b>LSHM/LSHM</b>
Break Down Voltage	633
Test Voltage	475
Working Voltage	158

<b>Pin to Pin</b>	
Initial Test Voltage	Passed
After Thermal Test Voltage	Passed
After Humidity Test Voltage	Passed

<b>Row to Row</b>	
Initial Test Voltage	Passed
After Thermal Test Voltage	Passed
After Humidity Test Voltage	Passed

### DATA SUMMARIES Continued

**LLCR Durability:**

- 1) A total of 192 points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms: -----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+2000$  mOhms: -----Unstable
  - f.  $>+2000$  mOhms: -----Open Failure

**Non Lubed**

LLCR Measurement Summaries by Pin Type				
	10/13/2016	10/17/2016	10/24/2016	11/3/2016
Date	10/13/2016	10/17/2016	10/24/2016	11/3/2016
Room Temp (Deg C)	22	23	23	22
Rel Humidity (%)	43	46	37	44
Technician	Donnie Baldwin	Donnie Baldwin	Donnie Baldwin	Donnie Baldwin
<b>mOhm values</b>	<b>Actual Initial</b>	<b>Delta 100 Cycles</b>	<b>Delta Therm Shck</b>	<b>Delta Humidity</b>
Pin Type 1: Signal				
Average	24.70	1.04	1.61	1.80
St. Dev.	0.94	0.86	1.11	1.10
Min	22.73	0.00	0.04	0.02
Max	27.55	3.41	4.37	4.48
Summary Count	192	192	192	192
Total Count	192	192	192	192

LLCR Delta Count by Category						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	$\leq 5$	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	$>1000$
<b>100 Cycles</b>	192	0	0	0	0	0
<b>Therm Shck</b>	192	0	0	0	0	0
<b>Humidity</b>	192	0	0	0	0	0

**DATA SUMMARIES Continued****Lubed**

<b>LLCR Measurement Summaries by Pin Type</b>				
Date	1/3/2017	1/18/2017	1/25/2017	2/7/2017
Room Temp (Deg C)	23	23	22	22
Rel Humidity (%)	46	35	36	39
Technician	Donnie Baldwin	Donnie Baldwin	Donnie Baldwin	Donnie Baldwin
mOhm values	<b>Actual Initial</b>	<b>Delta 100 Cycles</b>	<b>Delta Therm Shck</b>	<b>Delta Humidity</b>
<b>Pin Type 1: Signal</b>				
Average	25.47	1.08	2.14	2.20
St. Dev.	1.29	0.89	1.13	1.14
Min	23.16	0.01	0.28	0.29
Max	29.98	5.18	6.91	7.05
Summary Count	192	192	192	192
Total Count	192	192	192	192

<b>LLCR Delta Count by Category</b>						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	<=5	>5 & <=10	>10 & <=15	>15 & <=50	>50 & <=1000	>1000
<b>100 Cycles</b>	<b>190</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>
<b>Therm Shck</b>	<b>186</b>	<b>6</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>
<b>Humidity</b>	<b>185</b>	<b>7</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

**DATA SUMMARIES Continued**

**LLCR Thermal Aging:**

- 1) A total of 192 points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms:-----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+2000$  mOhms: -----Unstable
  - f.  $>+2000$  mOhms:-----Open Failure

**Non Lubed**

<b>LLCR Measurement Summaries by Pin Type</b>				
Date	10/24/2016	11/7/2016		
Room Temp (Deg C)	23	23		
Rel Humidity (%)	38	35		
Technician	Donnie Baldwin	Donnie Baldwin		
<b>mOhm values</b>	<b>Actual</b>	<b>Delta</b>	<b>Delta</b>	<b>Delta</b>
	<b>Initial</b>	<b>Thermal</b>		
<b>Pin Type 1: Signal</b>				
Average	24.65	0.33		
St. Dev.	1.19	0.51		
Min	22.66	0.00		
Max	35.60	5.96		
Summary Count	192	192		
Total Count	192	192		

<b>LLCR Delta Count by Category</b>						
	<b>Stable</b>	<b>Minor</b>	<b>Acceptable</b>	<b>Marginal</b>	<b>Unstable</b>	<b>Open</b>
<b>mOhms</b>	$\leq 5$	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	$>1000$
<b>Thermal</b>	191	1	0	0	0	0

**DATA SUMMARIES Continued****Lubed**

<b>LLCR Measurement Summaries by Pin Type</b>				
Date	1/3/2017	1/16/2017		
Room Temp (Deg C)	23	23		
Rel Humidity (%)	46	35		
Technician	Donnie Baldwin	Donnie Baldwin		
<b>mOhm values</b>	<b>Actual Initial</b>	<b>Delta Thermal</b>	<b>Delta</b>	<b>Delta</b>
<b>Pin Type 1: Signal</b>				
Average	24.89	0.66		
St. Dev.	0.93	1.02		
Min	22.50	0.00		
Max	28.67	11.31		
Summary Count	192	192		
Total Count	192	192		

<b>LLCR Delta Count by Category</b>						
	<b>Stable</b>	<b>Minor</b>	<b>Acceptable</b>	<b>Marginal</b>	<b>Unstable</b>	<b>Open</b>
<b>mOhms</b>	<b>&lt;=5</b>	<b>&gt;5 &amp; &lt;=10</b>	<b>&gt;10 &amp; &lt;=15</b>	<b>&gt;15 &amp; &lt;=50</b>	<b>&gt;50 &amp; &lt;=1000</b>	<b>&gt;1000</b>
<b>Thermal</b>	<b>191</b>	<b>0</b>	<b>1</b>	<b>0</b>	<b>0</b>	<b>0</b>

**DATA SUMMARIES Continued**

**LLCR Gas Tight:**

- 1) A total of 192 points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms: -----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+2000$  mOhms: -----Unstable
  - f.  $>+2000$  mOhms: -----Open Failure

<b>LLCR Measurement Summaries by Pin Type</b>				
Date	10/17/2016	10/17/2016		
Room Temp (Deg C)	22	23		
Rel Humidity (%)	45	46		
Technician	Donnie Baldwin	Donnie Baldwin		
<b>mOhm values</b>	<b>Actual Initial</b>	<b>Delta Acid Vapor</b>	<b>Delta</b>	<b>Delta</b>
<b>Pin Type 1: Signal</b>				
Average	23.71	0.10		
St. Dev.	0.71	0.08		
Min	22.20	0.00		
Max	25.55	0.41		
Summary Count	192	192		
Total Count	192	192		

<b>LLCR Delta Count by Category</b>						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	$\leq 5$	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	$>1000$
<b>Acid Vapor</b>	<b>192</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

**DATA SUMMARIES Continued**

**LLCR Shock & Vibration:**

- 1). A total of 192 points were measured.
- 2). EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 3). The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a.  $\leq +5.0$  mOhms: -----Stable
  - b.  $+5.1$  to  $+10.0$  mOhms: -----Minor
  - c.  $+10.1$  to  $+15.0$  mOhms: -----Acceptable
  - d.  $+15.1$  to  $+50.0$  mOhms: -----Marginal
  - e.  $+50.1$  to  $+2000$  mOhms -----Unstable
  - f.  $>+2000$  mOhms: -----Open Failure

**Non Lubed**

<b>LLCR Measurement Summaries by Pin Type</b>				
Date	10/18/2016	12/6/2016		
Room Temp (Deg C)	22	23		
Rel Humidity (%)	44	35		
Technician	Donnie Baldwin	Donnie Baldwin		
<b>mOhm values</b>	<b>Actual Initial</b>	<b>Delta Shock-Vib</b>	<b>Delta</b>	<b>Delta</b>
<b>Pin Type 1: Signal</b>				
Average	24.07	0.17		
St. Dev.	0.75	0.16		
Min	22.28	0.00		
Max	25.62	1.39		
Summary Count	192	192		
Total Count	192	192		

<b>LLCR Delta Count by Category</b>						
	Stable	Minor	Acceptable	Marginal	Unstable	Open
mOhms	$\leq 5$	$>5 \ \& \ \leq 10$	$>10 \ \& \ \leq 15$	$>15 \ \& \ \leq 50$	$>50 \ \& \ \leq 1000$	$>1000$
<b>Shock-Vib</b>	<b>192</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

**Nanosecond Event Detection:**

<b>Shock and Vibration Event Detection Summary</b>	
Contacts tested	60
Test Condition	C, 100g's, 6ms, Half-Sine
Shock Events	0
Test Condition	V-B, 7.56 rms g
Vibration Events	0
<b>Total Events</b>	<b>0</b>

**DATA SUMMARIES Continued****Lubed**

<b>LLCR Measurement Summaries by Pin Type</b>				
Date	1/16/2017	1/23/2017		
Room Temp (Deg C)	23	22		
Rel Humidity (%)	36	35		
Technician	Donnie Baldwin	Donnie Baldwin		
<b>mOhm values</b>	<b>Actual Initial</b>	<b>Delta Shock-Vib</b>	<b>Delta</b>	<b>Delta</b>
<b>Pin Type 1: Signal</b>				
Average	24.47	1.06		
St. Dev.	2.19	0.91		
Min	19.79	0.02		
Max	33.48	4.43		
Summary Count	192	192		
Total Count	192	192		

<b>LLCR Delta Count by Category</b>						
	<b>Stable</b>	<b>Minor</b>	<b>Acceptable</b>	<b>Marginal</b>	<b>Unstable</b>	<b>Open</b>
<b>mOhms</b>	<b>&lt;=5</b>	<b>&gt;5 &amp; &lt;=10</b>	<b>&gt;10 &amp; &lt;=15</b>	<b>&gt;15 &amp; &lt;=50</b>	<b>&gt;50 &amp; &lt;=1000</b>	<b>&gt;1000</b>
<b>Shock-Vib</b>	<b>192</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

**Nanosecond Event Detection:**

<b>Shock and Vibration Event Detection Summary</b>	
Contacts tested	60
Test Condition	C, 100g's, 6ms, Half-Sine
Shock Events	0
Test Condition	V-B, 7.56 rms g
Vibration Events	0
<b>Total Events</b>	<b>0</b>

**EQUIPMENT AND CALIBRATION SCHEDULES****Equipment #:** TCT-04**Description:** Dillon Quantrol TC21 25-1000 mm/min series test stand**Manufacturer:** Dillon Quantrol**Model:** TC2 I series test stand**Serial #:** 04-1041-04**Accuracy:** Speed Accuracy: +/- 5% of indicated speed; Speed Accuracy: +/- 5% of indicated speed;  
... Last Cal: 05/29/2016, Next Cal: 05/29/2017**Equipment #:** MO-11**Description:** Switch/Multimeter**Manufacturer:** Keithley**Model:** 3706**Serial #:** 120169**Accuracy:** See Manual

... Last Cal: 09/11/2016, Next Cal: 09/11/2017

**Equipment #:** THC-05**Description:** Temperature/Humidity Chamber (Chamber Room)**Manufacturer:** Thermotron**Model:** SM-8-3800**Serial #:** 05 23 00 02**Accuracy:** See Manual

... Last Cal: 11/14/2016, Next Cal: 05/31/2017

**Equipment #:** TSC-01**Description:** Vertical Thermal Shock Chamber**Manufacturer:** Cincinnati Sub Zero**Model:** VTS-3-6-6-SC/AC**Serial #:** 10-VT14993**Accuracy:** See Manual

... Last Cal: 06/30/2016, Next Cal: 06/30/2017

**Equipment #:** HPT-01**Description:** Hipot Safety Tester**Manufacturer:** Vitrek**Model:** V73**Serial #:** 019808**Accuracy:**

... Last Cal: 05/15/2016, Next Cal: 05/15/2017

**Equipment #:** PS-02**Description:** Power Supply**Manufacturer:** Hewlett-Packard**Model:** 6033A**Serial #:** N/A**Accuracy:** See Manual

... Last Cal: NOT CALIBRATED

**EQUIPMENT AND CALIBRATION SCHEDULES****Equipment #:** SVC-01**Description:** Shock & Vibration Table**Manufacturer:** Data Physics**Model:** LE-DSA-10-20K**Serial #:** 10037**Accuracy:** See Manual

... Last Cal: 04/22/2016, Next Cal: 04/22/2017

**Equipment #:** ACLM-01**Description:** Accelerometer**Manufacturer:** PCB Piezotronics**Model:** 352C03**Serial #:** 115819**Accuracy:** See Manual

... Last Cal: 07/18/2016, Next Cal: 07/18/2017

**Equipment #:** ED-03**Description:** Event Detector**Manufacturer:** Analysis Tech**Model:** 32EHD**Serial #:** 1100604**Accuracy:** See Manual

... Last Cal: 10/31/2016, Next Cal: 10/31/2017

**Equipment #:** MO-04**Description:** Multimeter /Data Acquisition System**Manufacturer:** Keithley**Model:** 2700**Serial #:** 0798688**Accuracy:** See Manual

... Last Cal: 09/11/2016, Next Cal: 09/11/2017