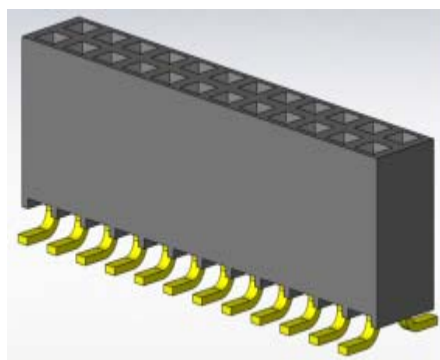




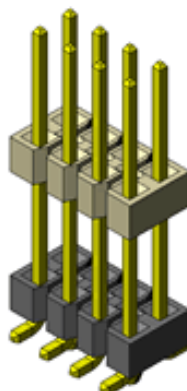
High Speed Characterization Report

SSW-1XX-22-X-D-VS



Mates with

HW-XX-11-X-D-XXX-SM-XX



Description:

**High Temperature Board Stacker, 0.64mm (.025") Square Post,
Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch,
25.4mm (1.000") Stack Height**

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Table of Contents

Connector Overview	1
Frequency Domain Data Summary	2
Bandwidth Chart – Single-Ended & Differential Insertion Loss	3
Time Domain Data Summary	4
Characterization Details	6
Differential and Single-Ended Data	6
Connector Signal to Ground Ratio	6
Frequency Domain Data	8
Time Domain Data	8
Appendix A – Frequency Domain Response Graphs	10
Single-Ended Application – Insertion Loss	10
Single-Ended Application – Return Loss	10
Single-Ended Application – NEXT Configurations	11
Single-Ended Application – FEXT Configurations	11
Differential Application – Insertion Loss	12
Differential Application – Return Loss	12
Differential Application – NEXT Configurations	13
Differential Application – FEXT Configurations	13
Appendix B – Time Domain Response Graphs	14
Single-Ended Application – Input Pulse	14
Single-Ended Application – Impedance	14
Single-Ended Application – Propagation Delay	15
Single-Ended Application – NEXT, Worst Case Configuration	15
Single-Ended Application – FEXT, Worst Case Configuration	16
Single-Ended Application – NEXT, Best Case Configuration	16
Single-Ended Application – FEXT, Best Case Configuration	17
Single-Ended Application – NEXT, Across Row Configuration	17
Single-Ended Application – FEXT, Across Row Configuration	18
Differential Application – Input Pulse	18
Differential Application – Impedance	19
Differential Application – Propagation Delay	19
Differential Application – NEXT, Worst Case Configuration	20
Differential Application – FEXT, Worst Case Configuration	20
Differential Application – NEXT, Best Case Configuration	21
Differential Application – FEXT, Best Case Configuration	21
Differential Application – NEXT, Across Row Case Configuration	22
Differential Application – FEXT, Across Row Case Configuration	22

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix C – Product and Test System Descriptions	23
Product Description	23
Test System Description	23
PCB-103152-TST-XX Test Fixtures.....	23
PCB-103152-TST-XX PCB Layout Panel	24
PCB Fixtures	24
Calibration Board	26
Appendix D – Test and Measurement Setup.....	28
N5230C Measurement Setup	28
Test Instruments	29
Test Cables & Adapters	29
Appendix E - Frequency and Time Domain Measurements	30
Frequency (S-Parameter) Domain Procedures	30
Time Domain Procedures	30
Impedance (TDR).....	30
Propagation Delay (TDT)	31
Near-End Crosstalk (TDT) & Far End Crosstalk (TDT)	31
Appendix F – Glossary of Terms	32

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Connector Overview

High Temperature Board Stacker, 0.64mm (.025") Square Post Surface Mount Terminal Strip series (HW) are capable of mating to SSW, BCS, SSM, IDSS, IDSD, SLW, CES and HLE series. HW and Socket Strip (SSW) are available with up to 72 pins for HW series and 100 pins for SSW series. The mated connector achieves up to 72 I/Os with 25.4mm (1.000") stack height. The data in this report is applicable only to the HW mates to SSW.

Connector System Speed Rating

HW/SSW Surface Mount Strip 2.54mm Pitch, 25.4 mm (1.000") stack height

Signaling

Speed Rating

Single-Ended:

2GHz/ 4Gbps

Differential:

3.5GHz/ 7Gbps

The Speed Rating is based on the -3 dB insertion loss point of the connector system. The -3 dB point can be used to estimate usable system bandwidth in a typical, two-level signaling environment.

To calculate the Speed Rating, the measured -3 dB point is rounded-up to the nearest half-GHz level. The up rounding corrects for a portion of the test board's trace loss, since a short length of trace loss included in the loss data in this report. The resulting loss value is then doubled to determine the approximate maximum data rate in Gigabits per second (Gbps).

For example, a connector with a -3 dB point of 7.8 GHz would have a Speed Rating of 8 GHz/ 16 Gbps. A connector with a -3 dB point of 7.2 GHz would have a Speed Rating of 7.5 GHz/ 15 Gbps.

Series: HW/ SSW**Description:** High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Frequency Domain Data Summary

Table 1 - Single-Ended Connector System Performance		
Test Parameter	Configuration	
Insertion Loss	GSG	-3dB @1.88GHz
Return Loss	GSG	-4.57 dB@1.88GHz
Near-End Crosstalk	GAQG	-23.56 dB@1.88GHz
	GAGQG	-22.25 dB@1.88GHz
	Xrow, GAG to GQG	-16.46 dB@1.88GHz
Far-End Crosstalk	GAQG	-14.82 dB@1.88GHz
	GAGQG	-24.01 dB@1.88GHz
	Xrow, GAG to GQG	-21.10 dB@1.88GHz

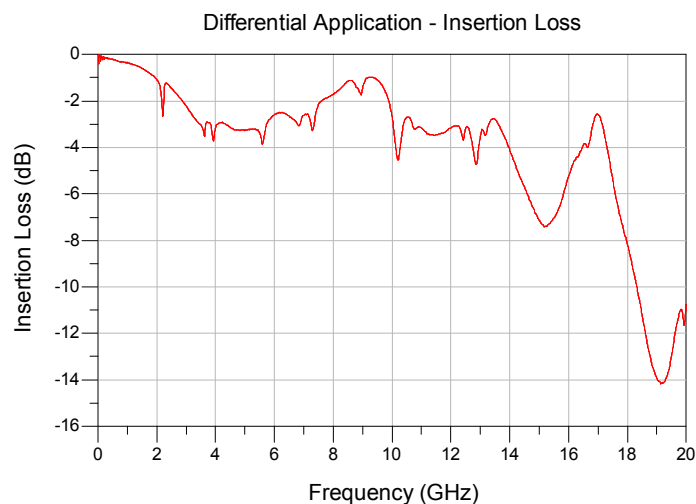
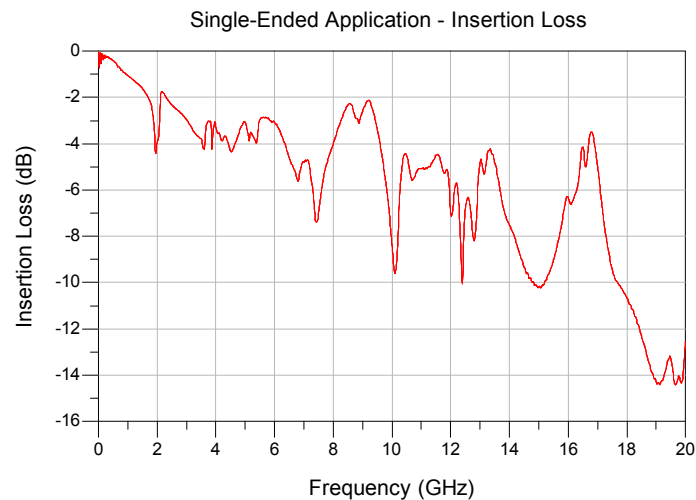
Table 2 - Differential Connector System Performance		
Test Parameter	Configuration	
Insertion Loss	GSSG	-3dB @3.46GHz
Return Loss	GSSG	-3.66 dB@3.46GHz
Near-End Crosstalk	GAAQQG	-39.40 dB@3.46GHz
	GAAGQQG	-53.05 dB@3.46GHz
	Xrow, GAAG to GQQG	-28.06 dB@3.46GHz
Far-End Crosstalk	GAAQQG	-32.73 dB@3.46GHz
	GAAGQQG	-40.60 dB@3.46GHz
	Xrow, GAAG to GQQG	-32.38 dB@3.46GHz

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Bandwidth Chart – Single-Ended & Differential Insertion Loss

HW/ SSW Connector Series



Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Time Domain Data Summary

Table 3 - Single-Ended Impedance (Ω)					
Signal Risetime	30ps	50ps	100ps	250ps	500ps
Maximum Impedance	137.57	129.36	110.12	80.79	66.48
Minimum Impedance	39.69	45.87	49.72	49.96	49.97

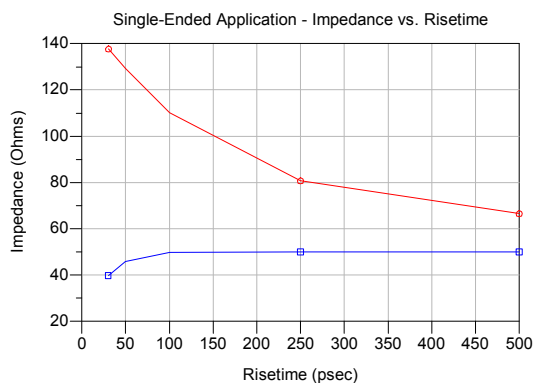
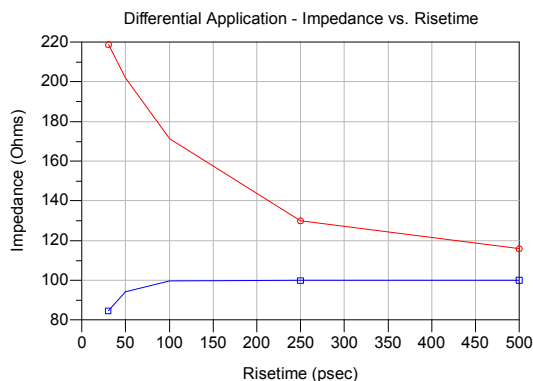


Table 4 - Differential Impedance (Ω)					
Signal Risetime	30ps	50ps	100ps	250ps	500ps
Maximum Impedance	218.76	202.15	171.31	130.16	116.09
Minimum Impedance	84.61	94.30	99.70	99.94	99.97



Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Table 5 - Single-Ended Crosstalk (%)						
Input(t _r)		30ps	50ps	100ps	250ps	500ps
NEXT	GAQG	18.28	17.46	15.99	12.97	9.03
	GAGQG	3.40	2.72	1.96	1.57	1.06
	Xrow	10.57	9.91	9.22	7.47	4.87
FEXT	GAQG	11.32	11.16	10.54	8.38	5.56
	GAGQG	3.43	2.92	1.89	1.16	0.81
	Xrow	9.06	7.93	5.97	4.55	2.97

Table 6 - Differential Crosstalk (%)						
Input(t _r)		30ps	50ps	100ps	250ps	500ps
NEXT	GAAQQG	6.65	6.31	5.50	4.14	2.72
	GAAGQQG	0.57	0.48	0.38	0.28	0.18
	Xrow	6.22	5.40	5.00	3.91	2.37
FEXT	GAAQQG	4.05	2.90	1.61	1.34	0.95
	GAAGQQG	0.72	0.55	0.30	0.15	< 0.1
	Xrow	3.69	3.01	2.31	1.63	0.96

Table 7 - Propagation Delay (Mated Connector)	
Single-Ended	171ps
Differential	161ps

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Characterization Details

This report presents data that characterizes the signal integrity response of a connector pair in a controlled printed circuit board (PCB) environment. All efforts are made to reveal typical best-case responses inherent to the system under test (SUT).

In this report, the SUT includes the connector pair and footprint effects on a typical multi-layer PCB. PCB effects (trace loss) are de-embedded from test data. Board related effects, such as pad-to-ground capacitance, are included in the data presented in this report.

Additionally, intermediate test signal connections can mask the connector's true performance. Such connection effects are minimized by using high performance test cables and adapters. Where appropriate, calibration and de-embedding routines are also used to reduce residual effects.

Differential and Single-Ended Data

Most Samtec connectors can be used successfully in both differential and single-ended applications. However, electrical performance will differ depending on the signal drive type. In this report, data is presented for both differential and single-ended drive scenarios.

Connector Signal to Ground Ratio

Samtec connectors are most often designed for generic applications and can be implemented using various signal and ground pin assignments. In high-speed systems, provisions must be made in the interconnect for signal return currents. Such paths are often referred to as "ground". In some connectors, a ground plane or blade, or an outer shield, is used as the signal return, while in others, connector pins are used as signal returns. Various combinations of signal pins, ground blades, and shields can also be utilized. Electrical performance can vary significantly depending upon the number and location of ground pins.

In general, the more pins dedicated to ground, the better electrical performance will be. However, dedicating pins to ground reduces signal density of a connector. Therefore, care must be taken when choosing signal/ground ratios in cost or density-sensitive applications.

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

For this connector, the following array configurations are evaluated:

Single-Ended Impedance:

- GSG (ground-signal-ground)

Single-Ended Crosstalk:

- Electrical "worst case": GAQG (ground-active-quiet-ground)
- Electrical "best case": GAGQG (ground-active-ground-quiet-ground)
- Across row: "xrow case": GAG to GQG (from one row of terminals to the other row)

Differential Impedance:

- GSSG (Ground-positive signal-negative signal-ground)

Differential Crosstalk:

- Electrical "worst case": GAAQQG (ground-active-active-quiet-quiet-ground)
- Electrical "best case": GAAGQQG (ground-active-active-ground-quiet-quiet-ground)
- Across row: "xrow case": GAAG to GQQG (from one row of terminals to the other row)

Only one single-ended signal or differential pair was driven for crosstalk measurements.

Other configurations can be evaluated upon request. Please contact sig@samtec.com for more information.

In a real system environment, active signals might be located at the outer edges of the signal contacts of concern, as opposed to the ground signals utilized in laboratory testing. For example, in a single-ended system, a pin-out of "SSSS", or four adjacent single ended signals might be encountered as opposed to the "GSG" and "GSSG" configurations tested in the laboratory. Electrical characteristics in such applications could vary slightly from laboratory results. However, in most applications, performance can safely be considered equivalent.

Signal Edge Speed (Rise Time):

In pulse signaling applications, the perceived performance of the interconnect can vary significantly depending on the edge rate or rise time of the exciting signal. For this report, the fastest rise time used was 30 ps. Generally, this should demonstrate worst-case performance.

In many systems, the signal edge rate will be significantly slower at the connector than at the driver launch point. To estimate interconnect performance at other edge rates, data is provided for several rise times between 30 ps and 500 ps.

For this report, measured rise times were at 10%-90% signal levels.

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Frequency Domain Data

Frequency Domain parameters are helpful in evaluating the connector system's signal loss and crosstalk characteristics across a range of sinusoidal frequencies. In this report, parameters presented in the Frequency Domain are Insertion Loss, Return Loss, and Near-End and Far-End Crosstalk. Other parameters or formats, such as VSWR or S-Parameters, may be available upon request. Please contact our Signal Integrity Group at sig@samtec.com for more information.

Frequency performance characteristics for the SUT are generated directly from network analyzer measurements.

Time Domain Data

Time Domain parameters indicate Impedance mismatch versus length, signal propagation time, and crosstalk in a pulsed signal environment. The measured S-Parameters from the network analyzer are post-processed using Agilent Advanced Design System to obtain the time domain response. Time Domain procedure is provided in [Appendix E](#) of this report. Parameters or formats not included in this report may be available upon request. Please contact our Signal Integrity Group at sig@samtec.com for more information.

In this report, propagation delay is defined as the signal propagation time through the connector and connector footprint. It includes 37 mils of PCB trace on the HW connector side and 32.5 mils of trace on the SSW PCB. Delay is measured at 30 picoseconds signal risetime. Delay is calculated as the difference in time measured between the 50% amplitude levels of the input and output pulses.

Crosstalk or coupled noise data is provided for various signal configurations. All measurements are single disturber. Crosstalk is calculated as a ratio of the input line voltage to the coupled line voltage. The input line is sometimes described as the active or drive line. The coupled line is sometimes described as the quiet or victim line. Crosstalk ratio is tabulated in this report as a percentage. Measurements are made at both the near-end and far-end of the SUT.

Data for other configurations may be available. Please contact our Signal Integrity Group at sig@samtec.com for further information.

As a rule of thumb, 10% crosstalk levels are often used as a general first pass limit for determining acceptable interconnect performance. However, modern system crosstalk tolerance can vary greatly. For advice on connector suitability for specific applications, please contact our Signal Integrity Group at sig@samtec.com.



Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

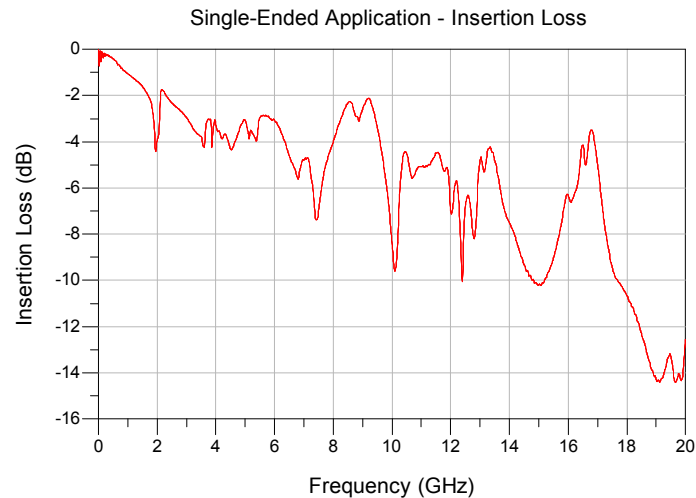
Additional information concerning test conditions and procedures is located in the appendices of this report. Further information may be obtained by contacting our Signal Integrity Group at sig@samtec.com

Series: HW/ SSW

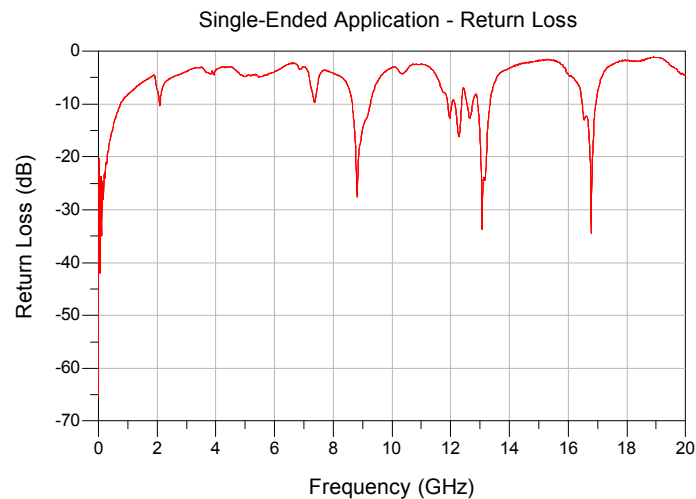
Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix A – Frequency Domain Response Graphs

Single-Ended Application – Insertion Loss



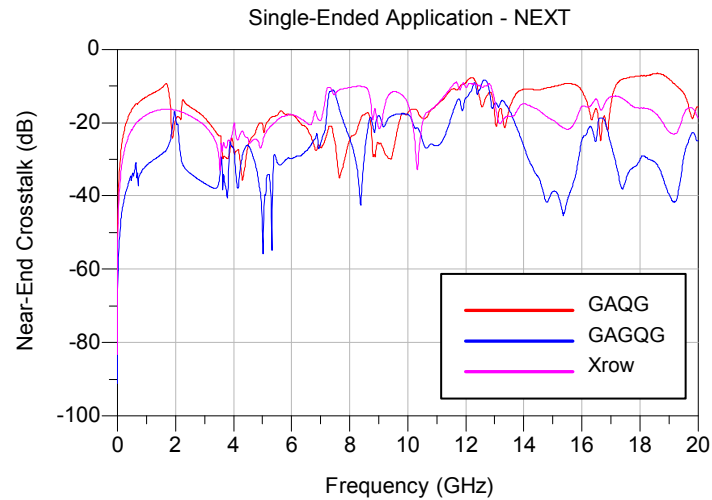
Single-Ended Application – Return Loss



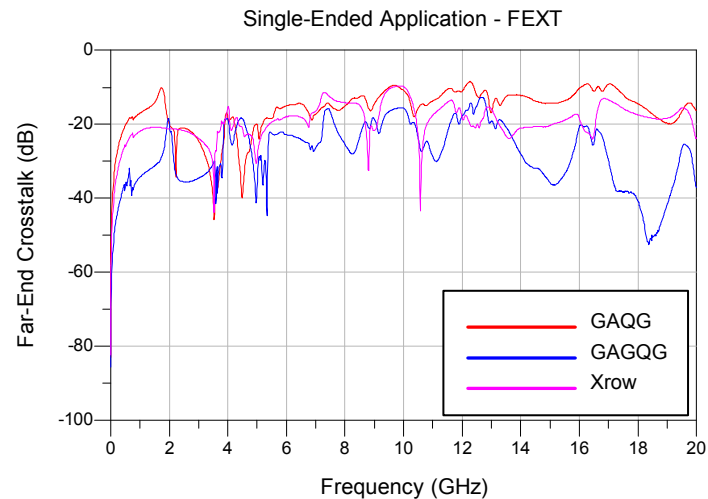
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Single-Ended Application – NEXT Configurations



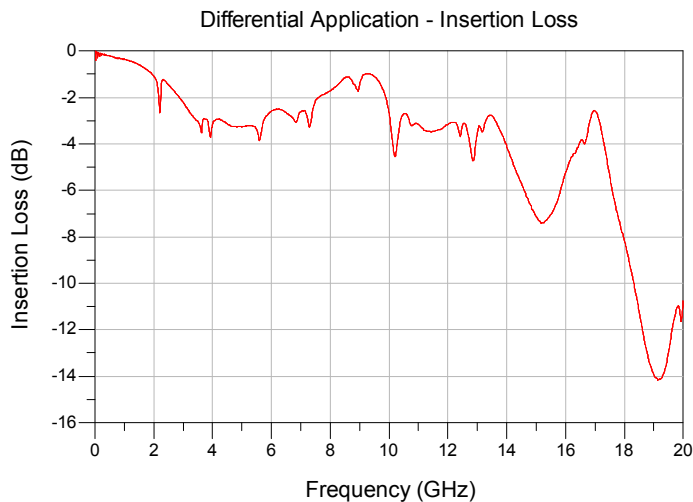
Single-Ended Application – FEXT Configurations



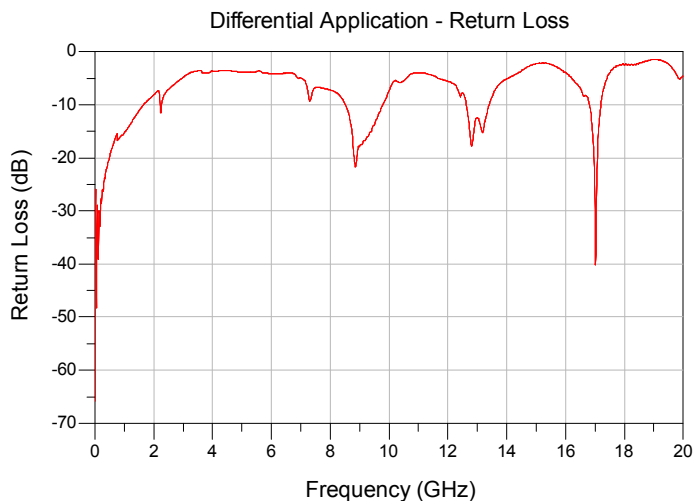
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Differential Application – Insertion Loss



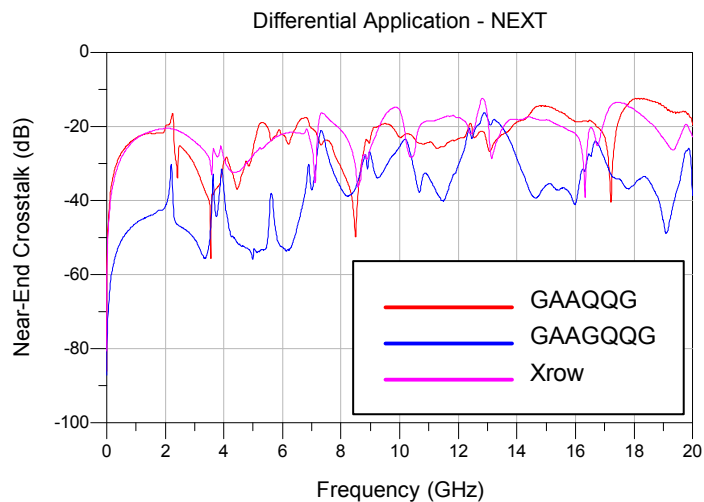
Differential Application – Return Loss



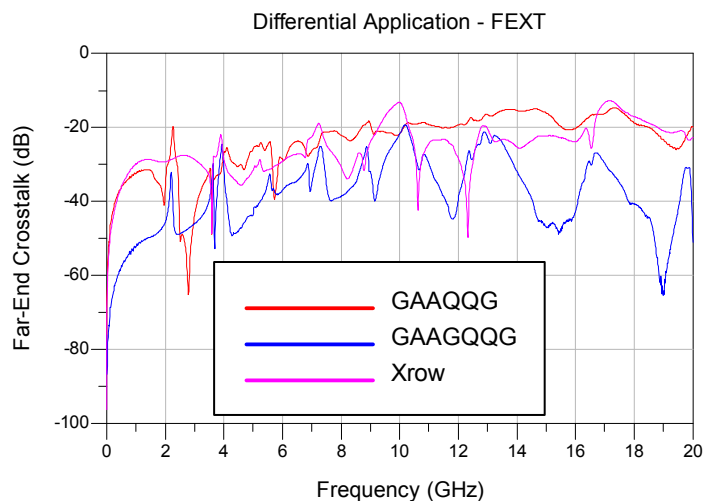
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Differential Application – NEXT Configurations



Differential Application – FEXT Configurations

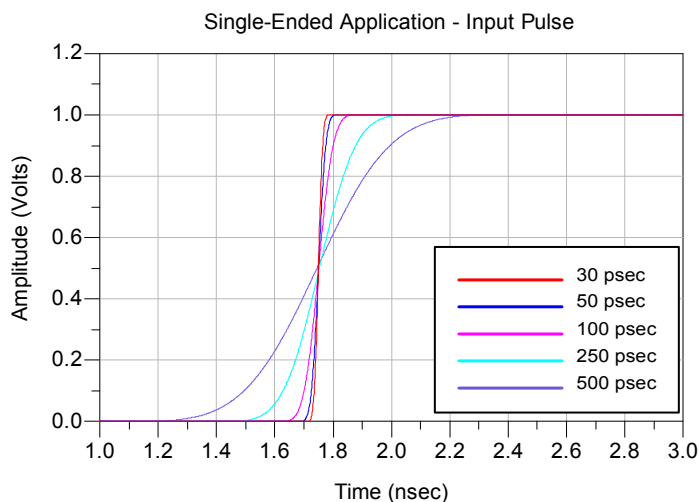


Series: HW/ SSW

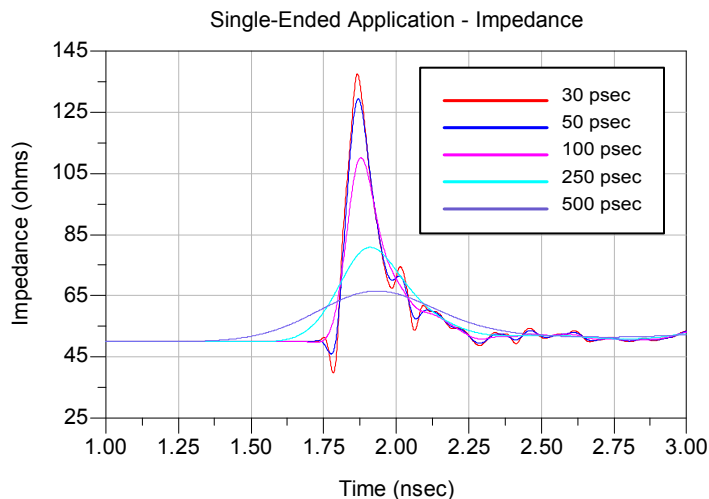
Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix B – Time Domain Response Graphs

Single-Ended Application – Input Pulse



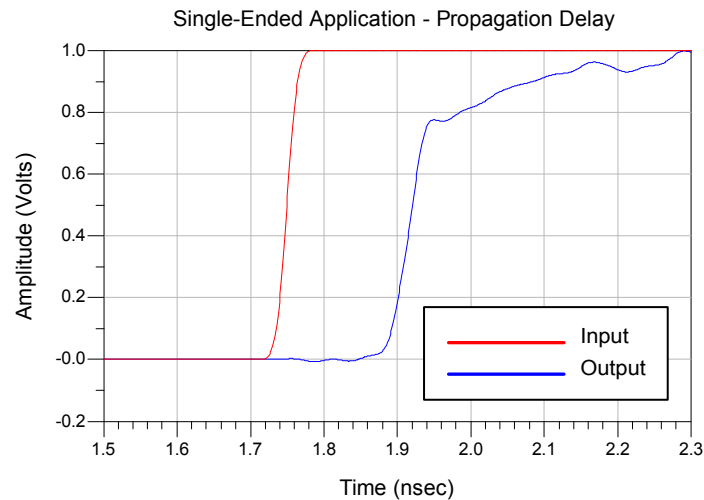
Single-Ended Application – Impedance



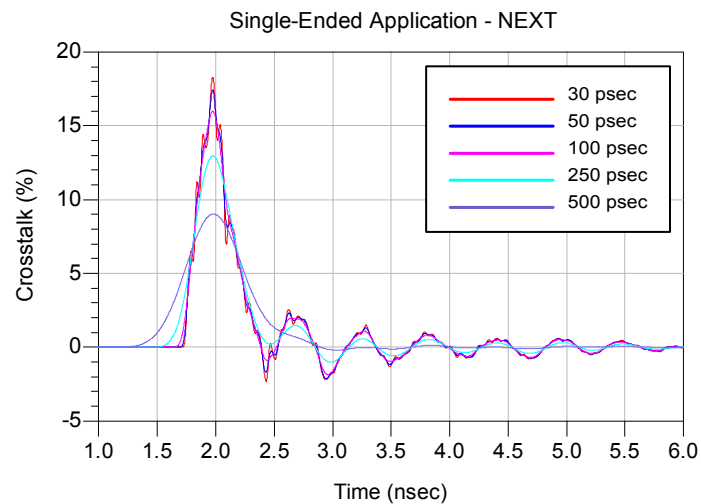
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Single-Ended Application – Propagation Delay



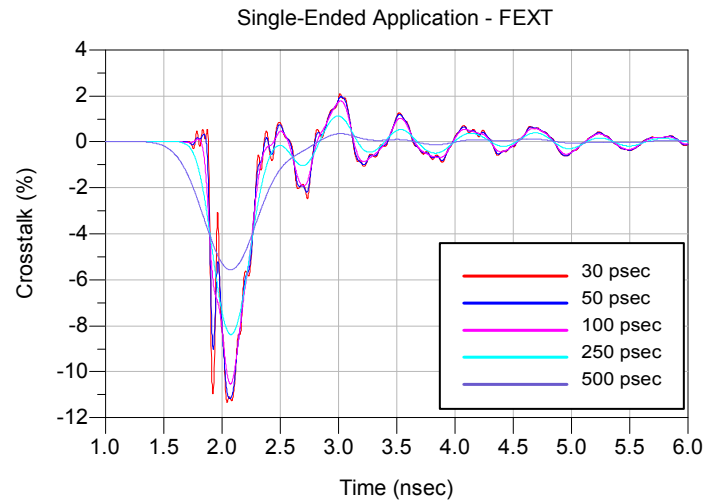
Single-Ended Application – NEXT, Worst Case Configuration



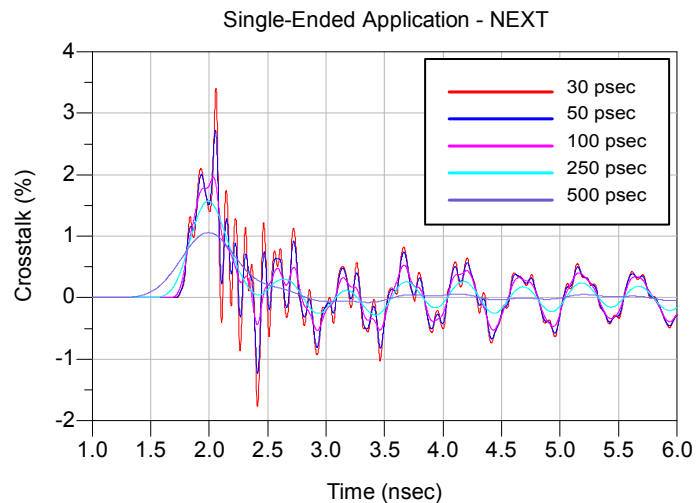
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Single-Ended Application – FEXT, Worst Case Configuration



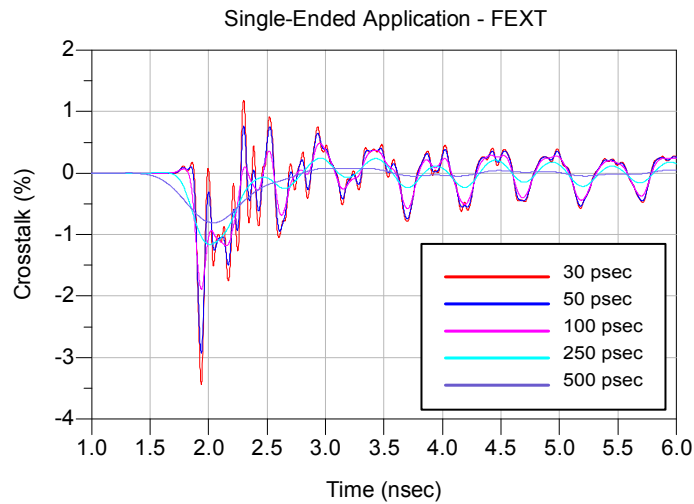
Single-Ended Application – NEXT, Best Case Configuration



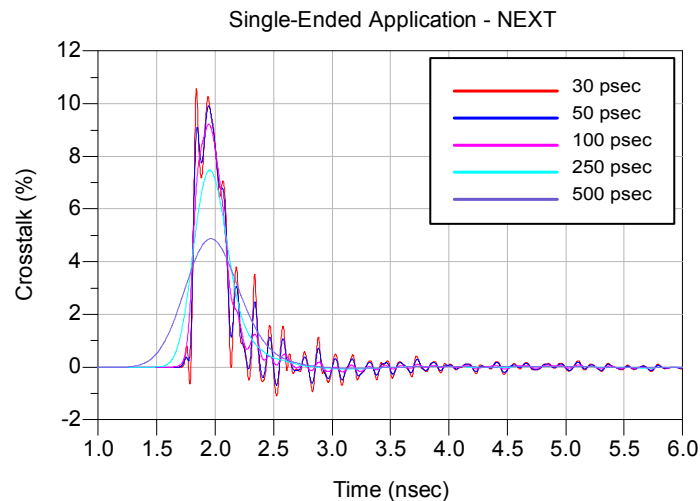
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Single-Ended Application – FEXT, Best Case Configuration



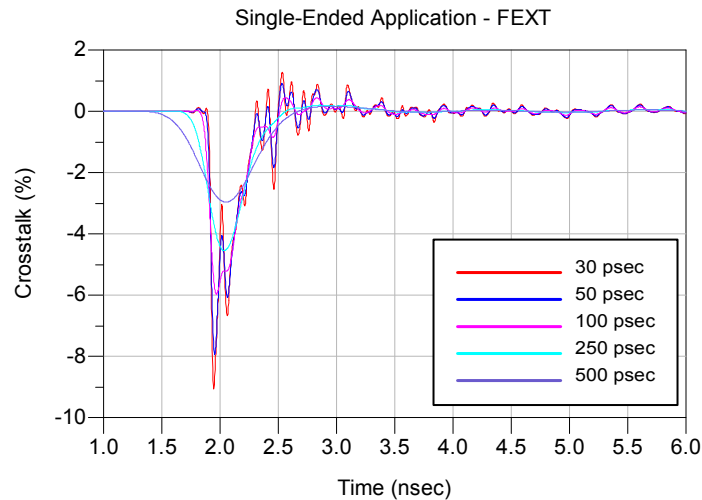
Single-Ended Application – NEXT, Across Row Configuration



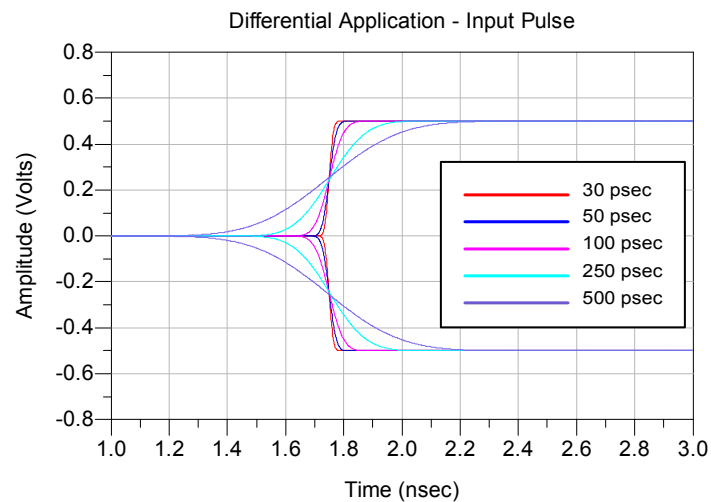
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Single-Ended Application – FEXT, Across Row Configuration



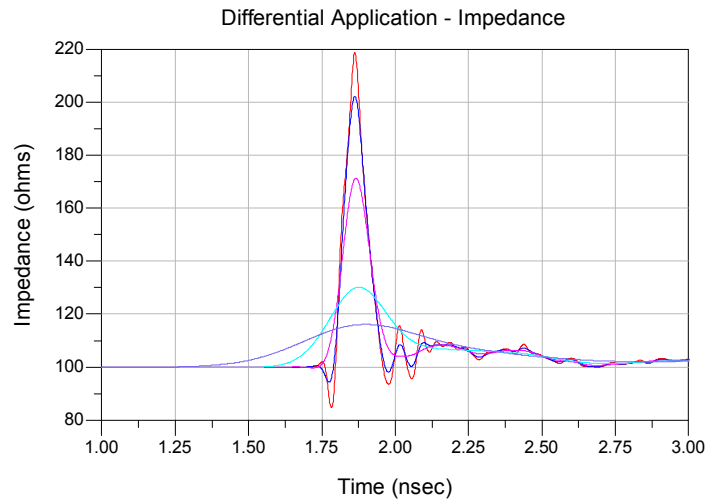
Differential Application – Input Pulse



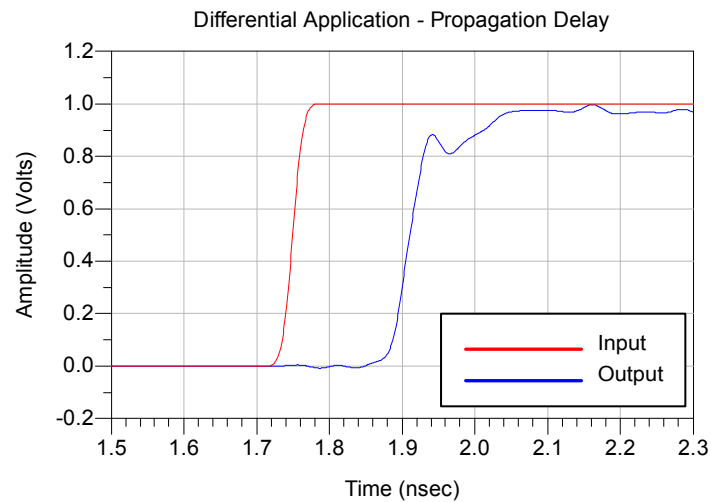
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Differential Application – Impedance



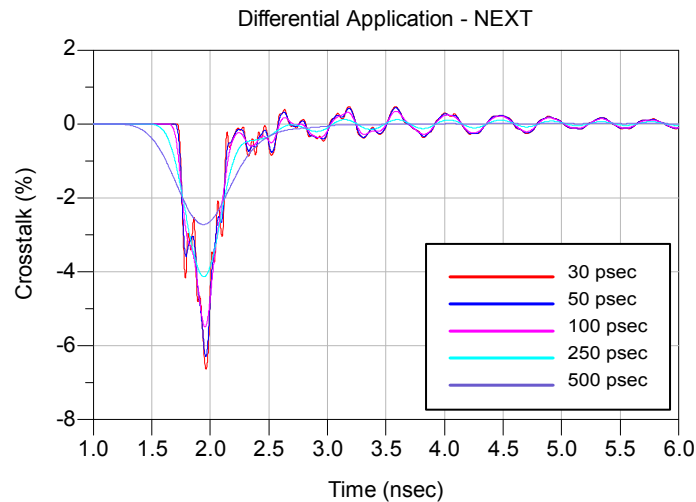
Differential Application – Propagation Delay



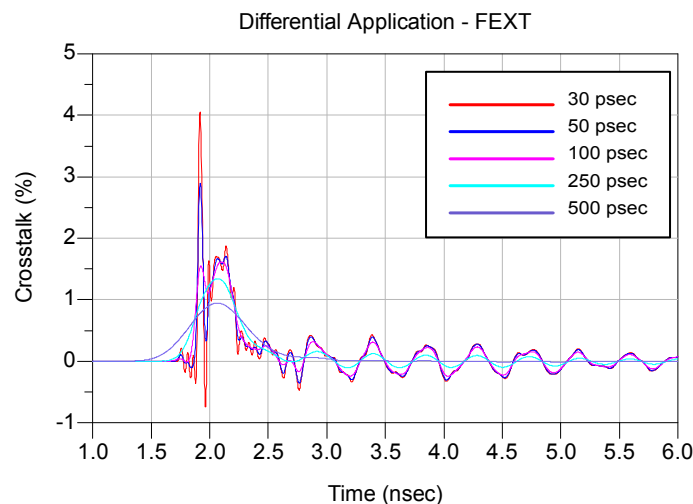
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Differential Application – NEXT, Worst Case Configuration



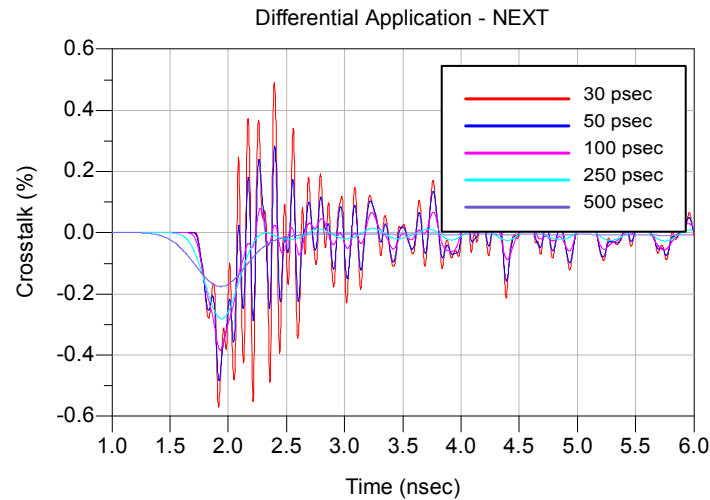
Differential Application – FEXT, Worst Case Configuration



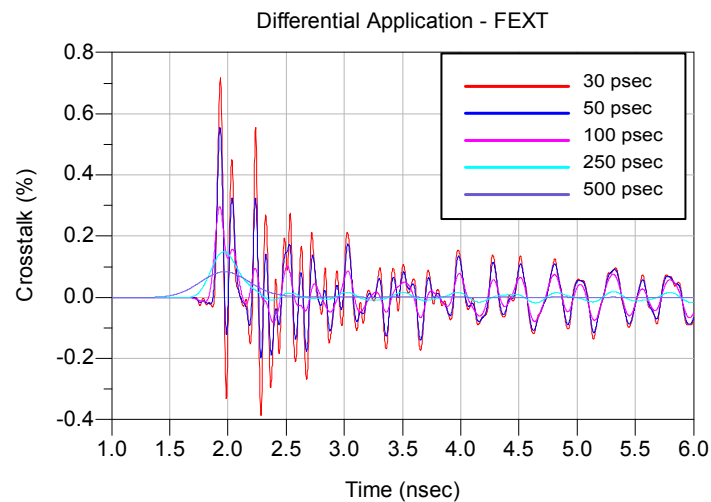
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Differential Application – NEXT, Best Case Configuration



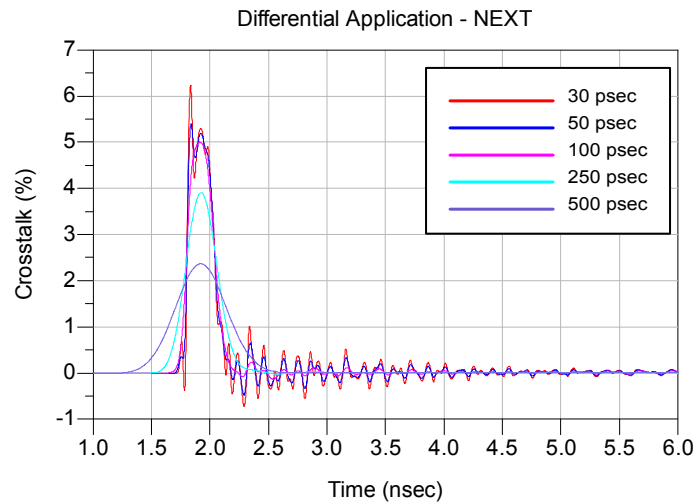
Differential Application – FEXT, Best Case Configuration



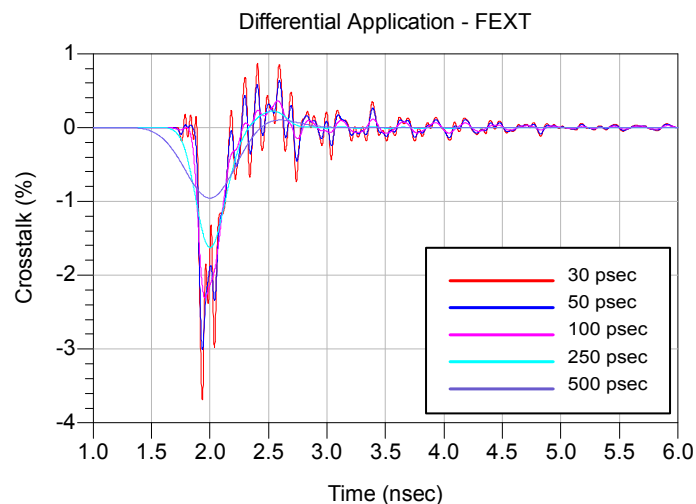
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Differential Application – NEXT, Across Row Case Configuration



Differential Application – FEXT, Across Row Case Configuration



Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix C – Product and Test System Descriptions

Product Description

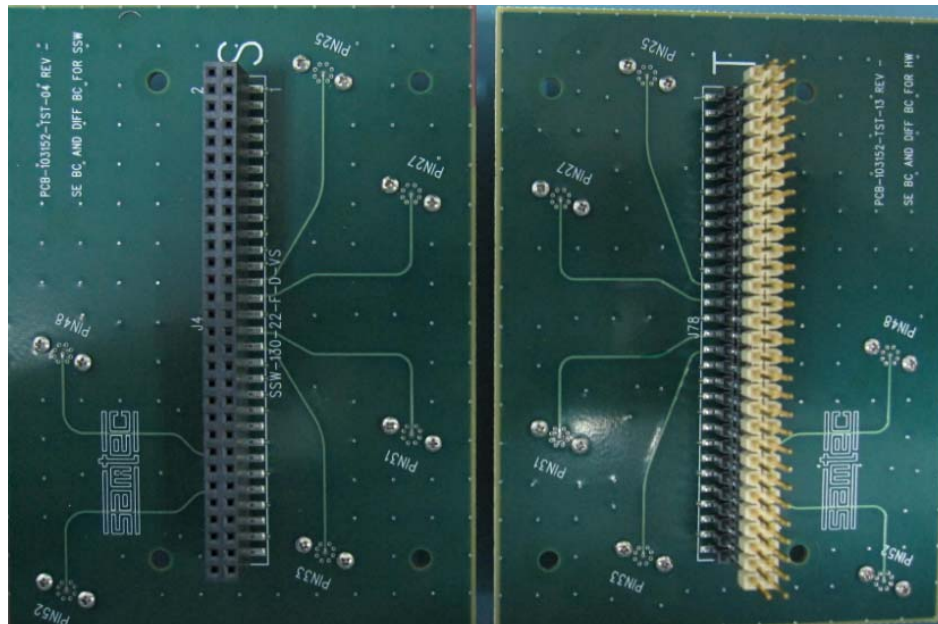
Product test samples are 25.4mm (1.000") stack height HW/ SSW Series connectors. The part numbers are HW-30-11-S-D-615-SM-A and SSW-130-22-F-D-VS. The HW/ SSW Series connector are surface mount products. The HW/SSW Series socket uses a strip contact system. Each connector has two rows of contacts evenly spaced on a 2.54 mm (0.100") pitch. A photo of the test articles mounted to SI test boards is shown below.

Test System Description

The test fixtures are composed of four-layer FR-4 material with 50Ω signal trace and pad configurations designed for the electrical characterization of Samtec high speed connector products. A PCB mount SMA connector is used to interface the VNA test cables to the test fixtures. Optimization of the SMA launch was performed using full wave simulation tools to minimize reflections. Six test fixtures are specific to the HW/ SSW Series connector set and identified by part numbers PCB-103152-TST-02, PCB-103152-TST-04, PCB-103152-TST-06, and PCB-103152-TST-12 to PCB-103152-TST-14. Calibration standards specific to the HW/ SSW Series are located on the calibration boards PCB-103152-TST-07 and PCB-103152-TST-08. To keep trace lengths short, three different test board sets were required to access the necessary signal pins.

PCB-103152-TST-XX Test Fixtures

Shown below is a photograph of one of the three test board sets.

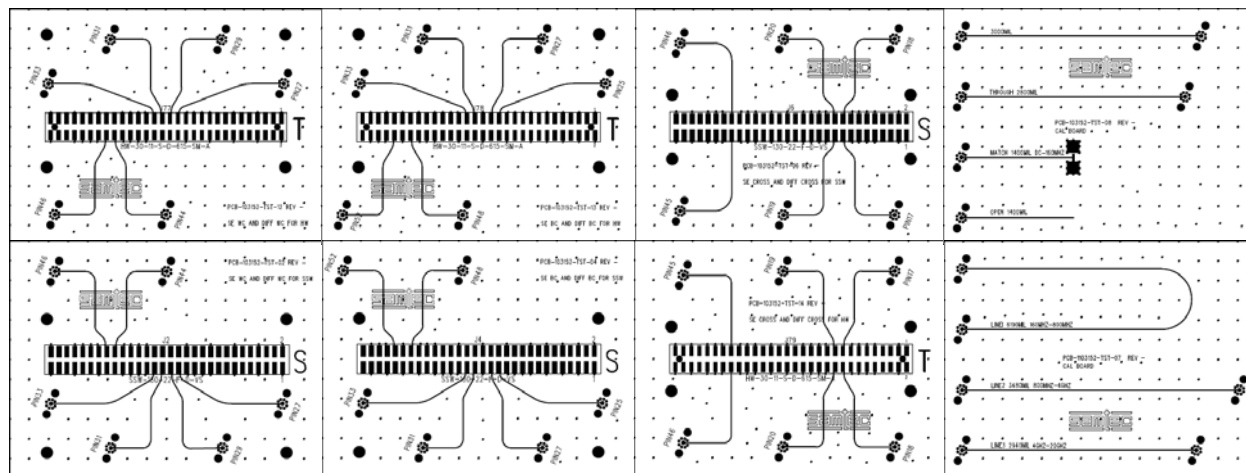


Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

PCB-103152-TST-XX PCB Layout Panel

Artwork of the PCB design is shown below.



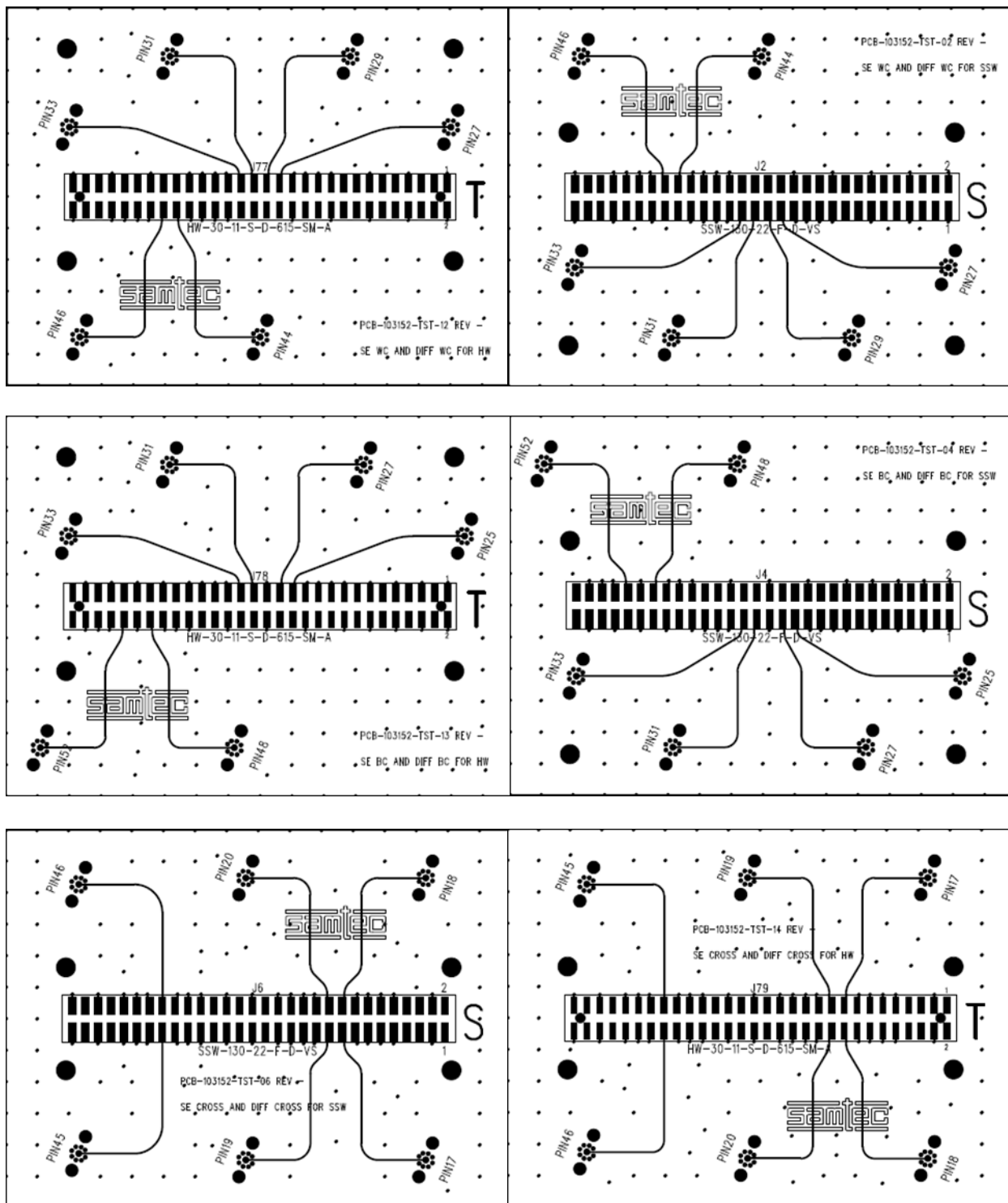
PCB Fixtures

The test fixtures used are as follows:

- PCB-103152 -TST-12 Rev – HW Series Test Board for worst-case crosstalk
- PCB-103152 -TST-02 Rev – SSW Series Test Board for worst-case crosstalk
- PCB-103152 -TST-13 Rev – HW Series Test Board for best-case crosstalk
- PCB-103152 -TST-04 Rev – SSW Series Test Board for best-case crosstalk
- PCB-103152 -TST-14 Rev – HW Series Test Board for cross row crosstalk
- PCB-103152 -TST-06 Rev – SSW Series Test Board for cross row crosstalk

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

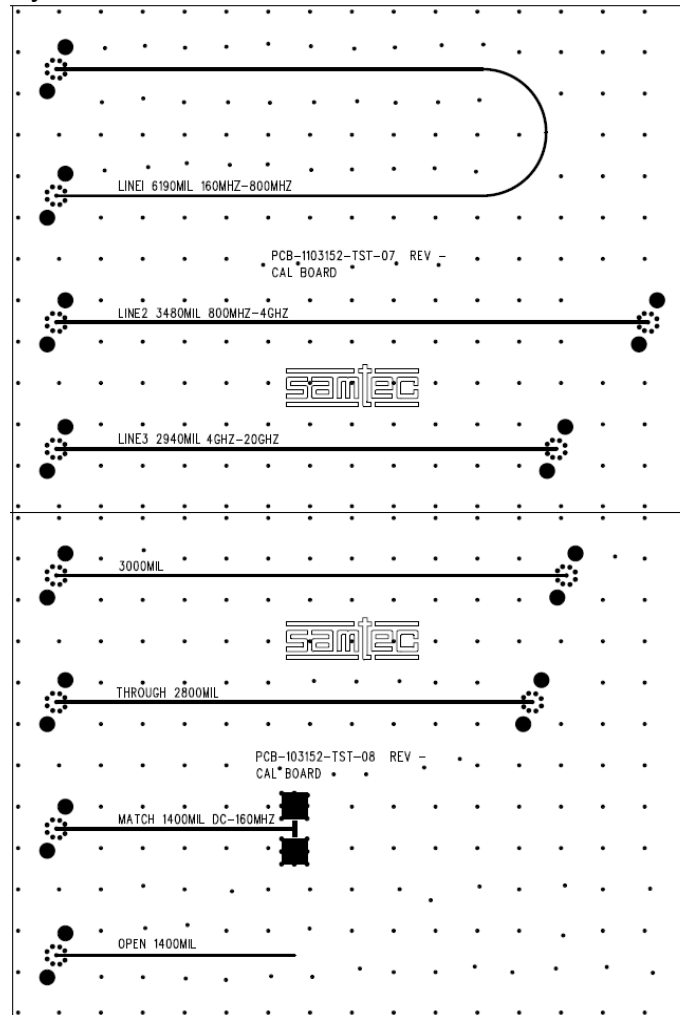


Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Calibration Board

Test fixture losses and test point reflections were removed from the data by use of TRL calibration. The calibration board is shown below. Prior to making any measurements, the calibration board is characterized to obtain parameters required to define the calibration kit. Once a cal kit is defined, calibration using the standards on the calibration board can be performed. Finally, the device can be measured and the test board effects are automatically removed.



Thru line – 2800 mils
 Open Reflect – 1400 mils
 Line 1 – 6190 mils
 Line 2 – 3480 mils
 Line 3 – 2940 mils
 Match – 1400 mils

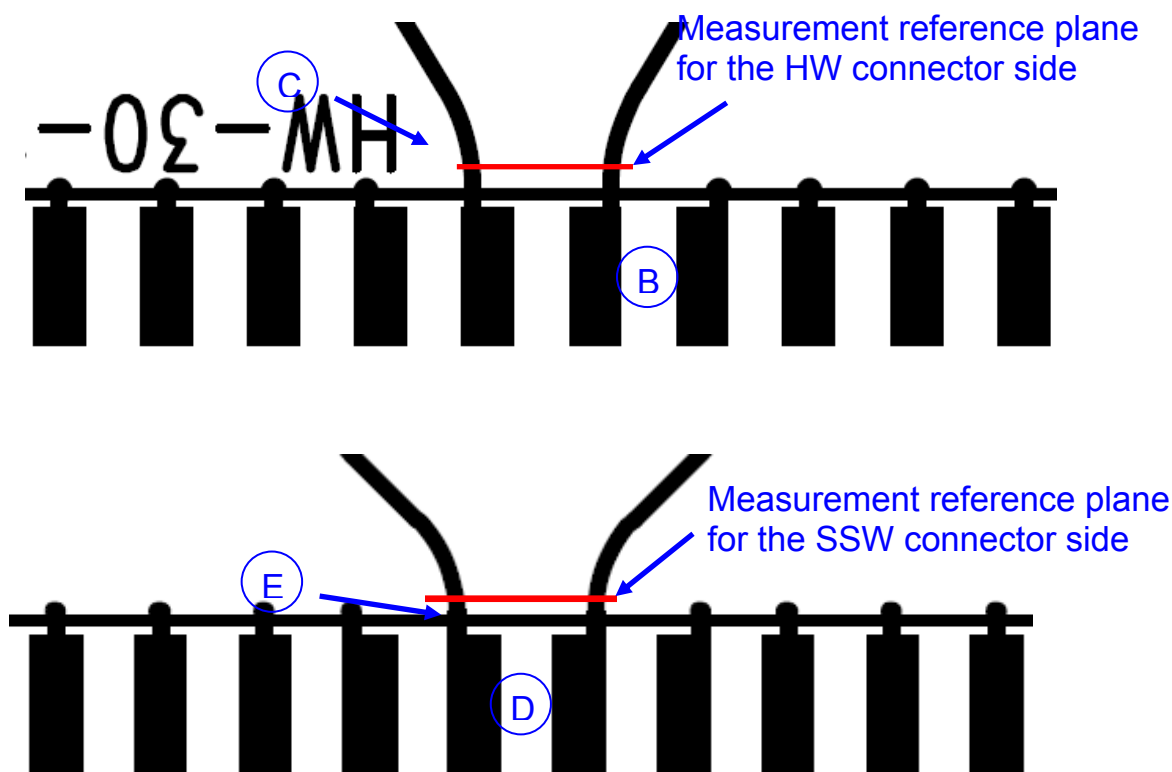
Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

All traces on the test boards are length matched to 1.5" measured from the center of the pad to the SMA. The TRL calibration effectively removes 1.4" of test board trace effects. Since the pad sizes for the HW and SSW connectors are different sizes, the reference plane location is slightly different on each test board. This means that 37 mils of test board trace length effects for the HW connector side and 32.5 mils for the SSW connector side are include in the measurement. The S-Parameter measurement includes:

- A- The HW/ SSW Series connector set
- B- Test board vias, pads (footprint effects) for the HW connector side.
- C- 37 mils of 16 mil wide microstrip trace.
- D- Test board vias, pads (footprint effects) for the SSW connector side.
- E- 32.5 mils of 16 mil wide microstrip trace.

The figure below shows the location of the measurement reference plane.



Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix D – Test and Measurement Setup

The test instrument is the Agilent N5230C PNA-L network analyzer. Frequency domain data and graphs are obtained directly from the instrument. Post-processed time domain data and graphs are generated using convolution algorithms within Agilent ADS. The network analyzer is configured as follows:

Start Frequency – 300 KHz

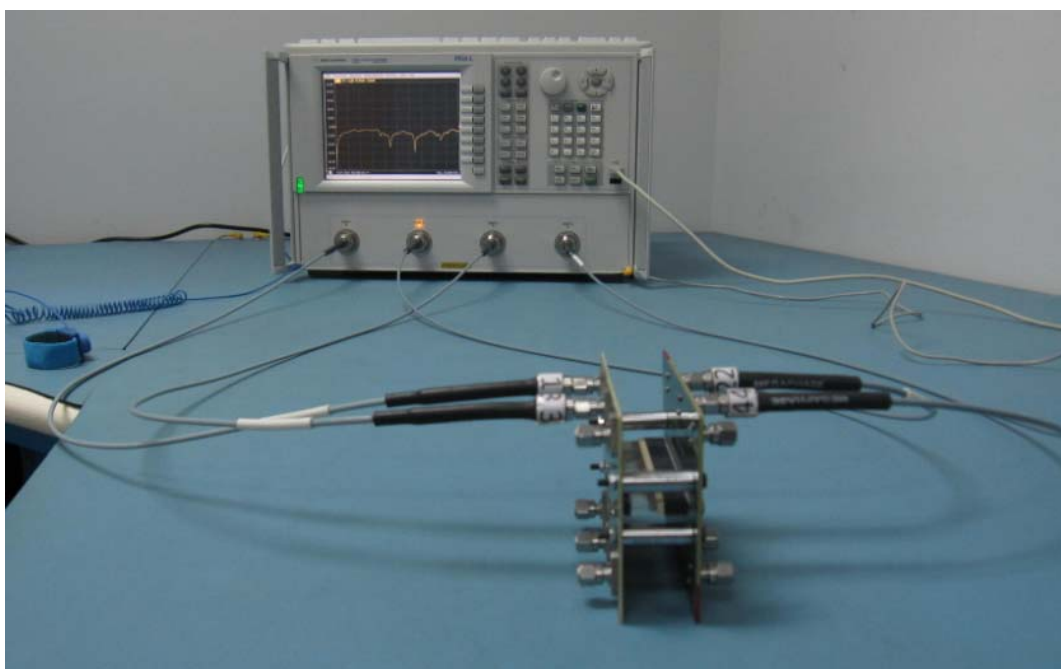
Stop Frequency – 20 GHz

Number of points -1601

IFBW – 1 KHz

With these settings, the measurement time is approximately 20 seconds.

N5230C Measurement Setup



Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Test Instruments

<u>QTY</u>	<u>Description</u>
------------	--------------------

- | | |
|---|---|
| 1 | Agilent N5230C PNA-L Network Analyzer (300 KHz to 20 GHz) |
| 1 | Agilent N4433A ecal module (300 KHz to 20 GHz) |

Test Cables & Adapters

<u>QTY</u>	<u>Description</u>
------------	--------------------

- | | |
|---|----------------------------|
| 4 | Megaphase CM26 (DC-26 GHz) |
|---|----------------------------|

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix E - Frequency and Time Domain Measurements

Frequency (S-Parameter) Domain Procedures

The quality of any data taken with a network analyzer is directly related to the quality of the calibration standards and the use of proper test procedures. For this reason, extreme care is taken in the design of the LRM calibration standards, the SI test boards, and the selection of the PCB vendor.

The measurement process begins with a measurement of the LRM calibration standards. A coaxial SOLT calibration is performed using an N4433A ecal module. This measurement is required in order to obtain precise values of the line standard offset delay and frequency bandwidths. Measurements of the reflect and 2x through line standard can be used to determine the maximum frequency for which the calibration standards are valid. For the HW/ SSW Series test boards, this is greater than 20 GHz.

From the LRM calibration standard measurements, a user defined calibration kit is developed and stored in the network analyzer. Calibration is then performed on all 4 ports following the calibration wizard within the Agilent N5230C. This calibration is saved and can be recalled at any time. Calibration takes roughly 30 minutes to perform.

Time Domain Procedures

Mathematically, Frequency Domain data can be transformed to obtain a Time Domain response. Perfect transformation requires Frequency Domain data from DC to infinity Hz. Fortunately, a very accurate Time Domain response can be obtained with bandwidth-limited data, such as measured with modern network analyzer.

The Time Domain responses were generated using Agilent ADS 2009 update 1. This tool has a transient convolution simulator, which can generate a Time Domain response directly from measured S-Parameters. An example of a similar methodology is provided in the Samtec Technical Note on domain transformation

http://www.samtec.com/Technical_Library/reference/articles/pdfs/tech-note_using-PLTS-for-time-domain-data_web.pdf

Impedance (TDR)

A step pulse is applied to the touchstone model of the connector and the reflected voltage is monitored. The reflected voltage is converted to a reflection coefficient and then transformed into an impedance profile. All ports of the Touchstone model are terminated in 50 ohms.

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Propagation Delay (TDT)

The Propagation Delay is a measure of the Time Domain delay through the connector and footprint. A step pulse is applied to the touchstone model of the connector and the transmitted voltage is monitored. The same pulse is also applied to a reference channel with zero loss, and the Time Domain pulses are plotted on the same graph. The difference in time, measured at the 50% point of the step voltage is the propagation delay.

Near-End Crosstalk (TDT) & Far End Crosstalk (TDT)

A step pulse is applied to the touchstone model of the connector and the coupled voltage is monitored. The amplitude of the peak-coupled voltage is recorded and reported as a percentage of the input pulse.

Series: HW/ SSW

Description: High Temperature Board Stacker, 0.64mm (.025") Square Post, Surface Mount Terminal Strip, 0.100" [2.54mm] Pitch, 25.4mm (1.000") Stack Height

Appendix F – Glossary of Terms

ADS – Advanced Design Systems

BC – Best Case crosstalk configuration

DUT – Device under test, term used for TDA IConnect & Propagation Delay waveforms

FD – Frequency domain

FEXT – Far-End Crosstalk

GSG – Ground–Signal–Ground; geometric configuration

GSSG - Ground–Signal–Signal–Ground; geometric configuration

HDV – High Density Vertical

NEXT – Near-End Crosstalk

OV – Optimal Vertical

OH – Optimal Horizontal

PCB – Printed Circuit Board

PPO – Pin Population Option

SE – Single-Ended

SI – Signal Integrity

SUT – System Under Test

S – Static (independent of PCB ground)

SOLT – acronym used to define Short, Open, Load & Thru Calibration Standards

TD – Time Domain

TDA – Time Domain Analysis

TDR – Time Domain Reflectometry

TDT – Time Domain Transmission

WC – Worst Case crosstalk configuration

Z – Impedance (expressed in ohms)