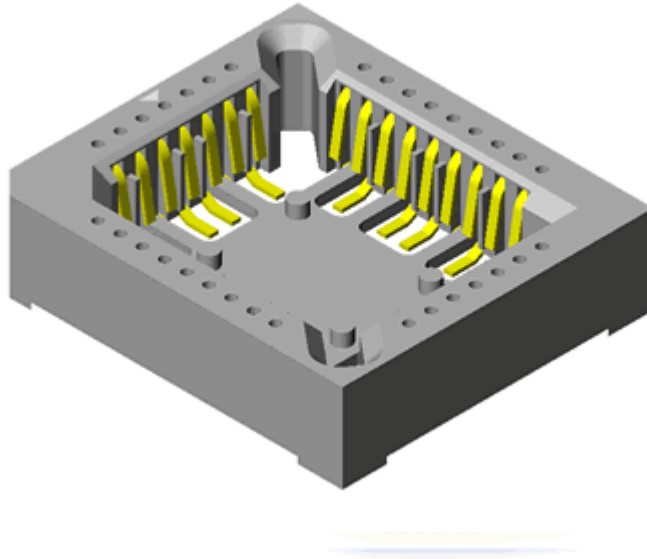




Project Number: N/A		Tracking Code: TC0327-N/A-0228	
Requested by: Phil Eckert		Date: 6/30/2003	Product Rev: N/A
Part #: PLCC-044-T-A		Lot #: N/A	Tech: Troy Cook Eng: John Tozier
Part description: PLCC			Qty to test: 10
Test Start: 07/17/2003	Test Completed: 8/21/2003		



**Matte-Tin contact comparison, soldered with and without a Nitrogen blanket**

**PART DESCRIPTION**

**PLCC-044-T-A  
Mated with  
PLCA-044-T-S-A**

## CERTIFICATION

All instruments and measuring equipment were calibrated to National Institute for Standards and Technology (NIST) traceable standards according to ISO 10012-1 and ANSI/NCSL 2540-1, as applicable.

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### SCOPE

To evaluate Matte-Tin contact system integrity after exposure to typical Pb-free soldering processes. The evaluation will occur on systems soldered with and without the Nitrogen blanket.

### APPLICABLE DOCUMENTS

Standards: EIA Publication 364

### TEST SAMPLES AND PREPARATION

**The two mating components (if applicable) were soldered using AIM TSC-4 lead free alloy using Sn with 3.8%-4% Ag, and 0.5% - 0.7% Cu solder paste using the oven profile .**

- 1) All materials were manufactured in accordance with the applicable product specification.
- 2) All test samples were identified and encoded to maintain traceability throughout the test sequences.
- 3) After soldering, the parts were cleaned with the Aqueous Inline Cleaning System (Aqueous Millennium Technologies)

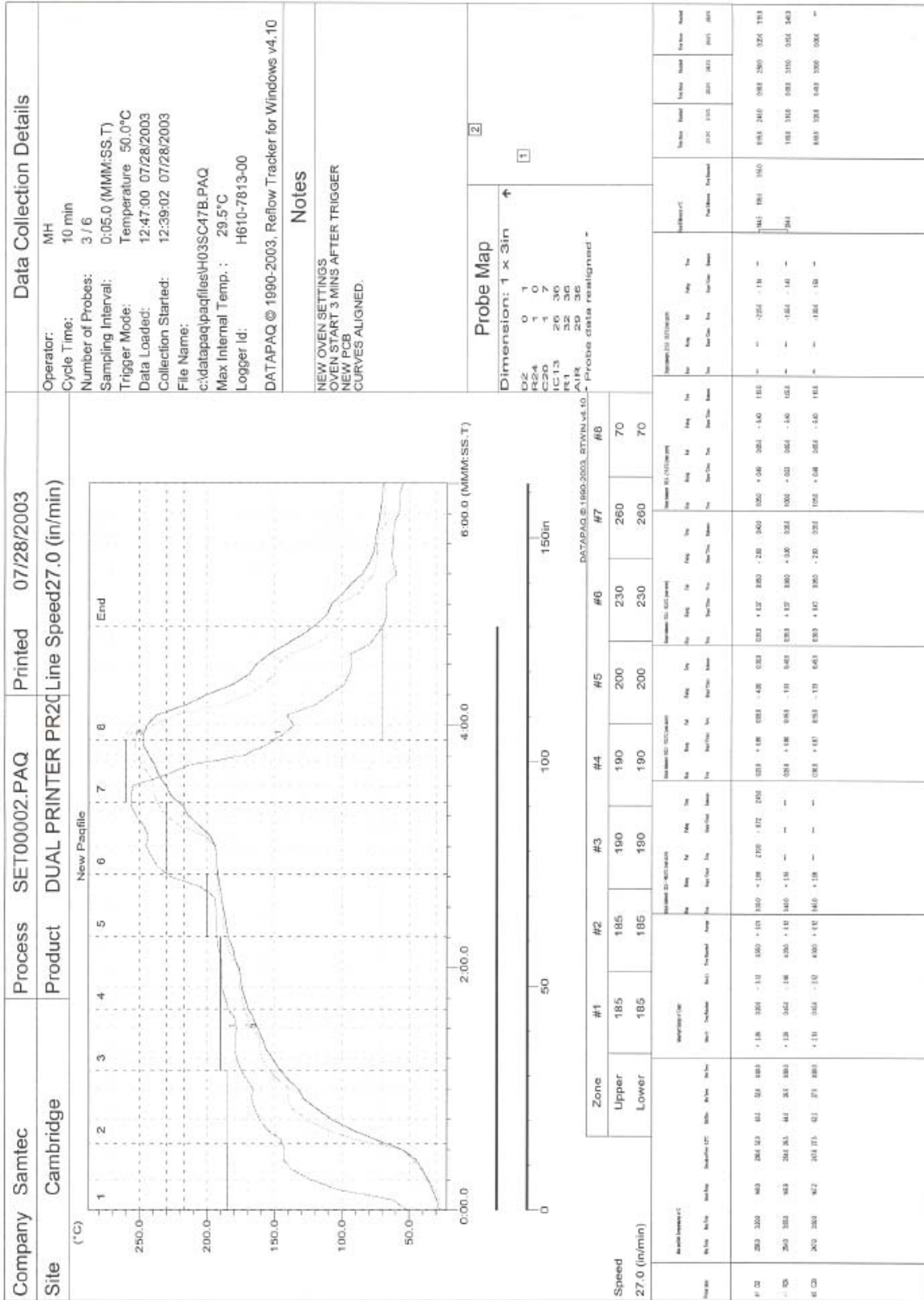
**FLOWCHART**

<b>TEST STEP</b>	<b>GROUP A 200 Points  480 hour Test Processed in AIR</b>	<b>GROUP B 200 Points  480 hour Test Processed in Nitrogen</b>
<b>01</b>	LLCR-1	LLCR-1
<b>02</b>	Data Review	Data Review
<b>03</b>	Cyclic Humidity, 240 Hours	Cyclic Humidity, 240 Hours
<b>04</b>	LLCR-2	LLCR-2
<b>05</b>	Data Review	Data Review
<b>06</b>	Cyclic Humidity, 240 Hours	Cyclic Humidity, 240 Hours
<b>07</b>	LLCR-3	LLCR-3

**Humidity =EIA-364-31, Test Condition B (240 Hours)  
and Method III (+25 ° C to +65 ° C @ 90%RH to 98% RH)  
delete steps 7a and 7b**

**LLCR = EIA-364-23, LLCR  
use Keithley 580 in the dry circuit mode, 10 mA Max**

**OVEN PROFILE**



**ATTRIBUTE DEFINITION**

Following is a brief, simplified description of attributes.

**CYCLIC HUMIDITY:**

- 1) Reference document: EIA-364-31, *Humidity Test Procedure for Electrical Connectors*.
  - a) Test Condition B, 240 Hours.
  - b) Method III, +25° C to + 65° C, 90% to 98% Relative Humidity excluding sub-cycles 7a and 7b.
- 2) Connectors are mated.
- 3) Test Condition B run twice for a total of 480 hours.
  - a) Intermediate results taken at 240 hours.

**LLCR:**

- 1) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets*.
- 2) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 3) The following guidelines are used to categorize the changes in LLCR as a result from stressing
  - a)  $\leq +5.0$  mOhms: ----- Stable
  - b) +5.1 to +10.0 mOhms:----- Minor
  - c) +10.1 to +15.0 mOhms: ----- Acceptable
  - d) +15.1 to +50.0 mOhms: ----- Marginal
  - e) +50.1 to +2000 mOhms: ----- Unstable
  - f)  $>+2000$  mOhms:----- Open Failure

**RESULTS****LLCR (200 LLCR test points)**

- **Initial**
  - Air Processed ----- 14.4 mOhms Max
  - Nitrogen Processed----- 15.0 mOhms Max
- **Stressed 240 Hours**
  - <= +5.0 mOhms
    - Air Processed-----200 Points ----- Stable
    - Nitrogen Processed-----198 Points ----- Stable
  - +5.1 to +10.0 mOhms
    - Air Processed-----0 Points ----- Minor
    - Nitrogen Processed-----2 Points ----- Minor
  - +10.1 to +15.0 mOhms
    - Air Processed-----0 Points ----- Acceptable
    - Nitrogen Processed-----0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms
    - Air Processed-----0 Points ----- Marginal
    - Nitrogen Processed-----0 Points ----- Marginal
  - +50.1 to +2000 mOhms
    - Air Processed-----0 Points ----- Unstable
    - Nitrogen Processed-----0 Points ----- Unstable
  - >+2000 mOhms
    - Air Processed-----0 Points ----- Open Failure
    - Nitrogen Processed-----0 Points ----- Open Failure
- **Stressed 480 Hours**
  - <= +5.0 mOhms
    - Air Processed-----200 Points ----- Stable
    - Nitrogen Processed-----198 Points ----- Stable
  - +5.1 to +10.0 mOhms
    - Air Processed-----0 Points ----- Minor
    - Nitrogen Processed-----2 Points ----- Minor
  - +10.1 to +15.0 mOhms
    - Air Processed-----0 Points ----- Acceptable
    - Nitrogen Processed-----0 Points ----- Acceptable
  - +15.1 to +50.0 mOhms
    - Air Processed-----0 Points ----- Marginal
    - Nitrogen Processed-----0 Points ----- Marginal
  - +50.1 to +2000 mOhms
    - Air Processed-----0 Points ----- Unstable
    - Nitrogen Processed-----0 Points ----- Unstable
  - >+2000 mOhms
    - Air Processed-----0 Points ----- Open Failure
    - Nitrogen Processed-----0 Points ----- Open Failure

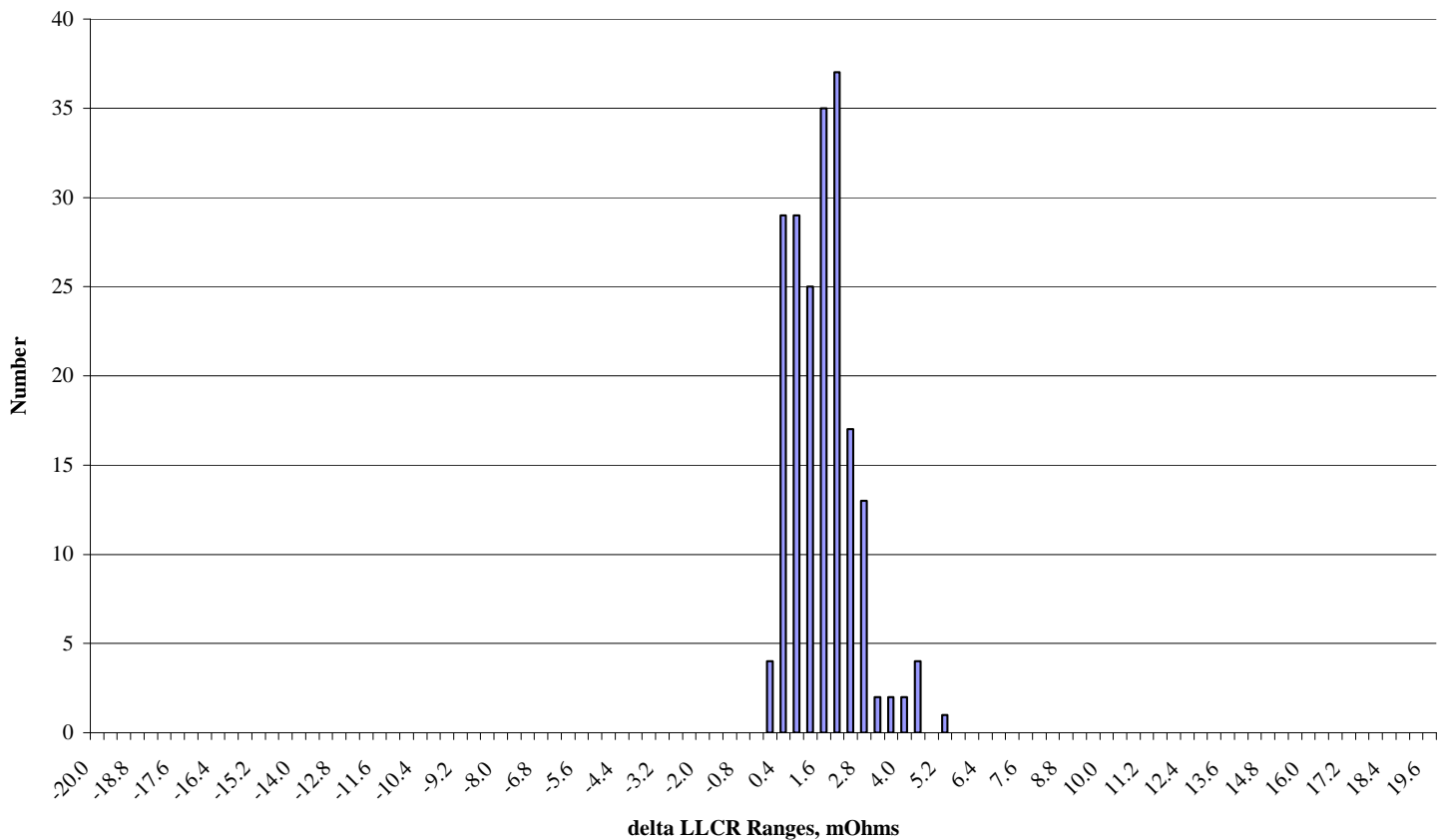
After soldering, parts soldered in the 'open air process' showed slight discoloration compared to those parts soldered in the 'nitrogen blanket process'. Discoloration is seen as a slight 'yellowing' or 'bronzing'.

**DATA SUMMARIES****LLCR:**

- 1) A total of 200 points were measured.
- 2) EIA-364-23, *Low Level Contact Resistance Test Procedure for Electrical Connectors and Sockets.*
- 3) A computer program, *LLCR 221.exe*, ensures repeatability for data acquisition.
- 4) The following guidelines are used to categorize the changes in LLCR as a result from stressing.
  - a)  $\leq +5.0$  mOhms: ----- Stable
  - b)  $+5.1$  to  $+10.0$  mOhms:----- Minor
  - c)  $+10.1$  to  $+15.0$  mOhms: ----- Acceptable
  - d)  $+15.1$  to  $+50.0$  mOhms: ----- Marginal
  - e)  $+50.1$  to  $+2000$  mOhms ----- Unstable
  - f)  $>+2000$  mOhms:----- Open Failure

mOhm values	Air Processed		
	Actual Initial	Delta Humidity-240 Hours	Delta Humidity-480 Hours
Average	11.2	0.7	1.4
St. Dev.	1.2	0.6	0.9
Min	9.4	-0.2	-0.3
Max	14.4	2.5	4.9
Count	200	200	200

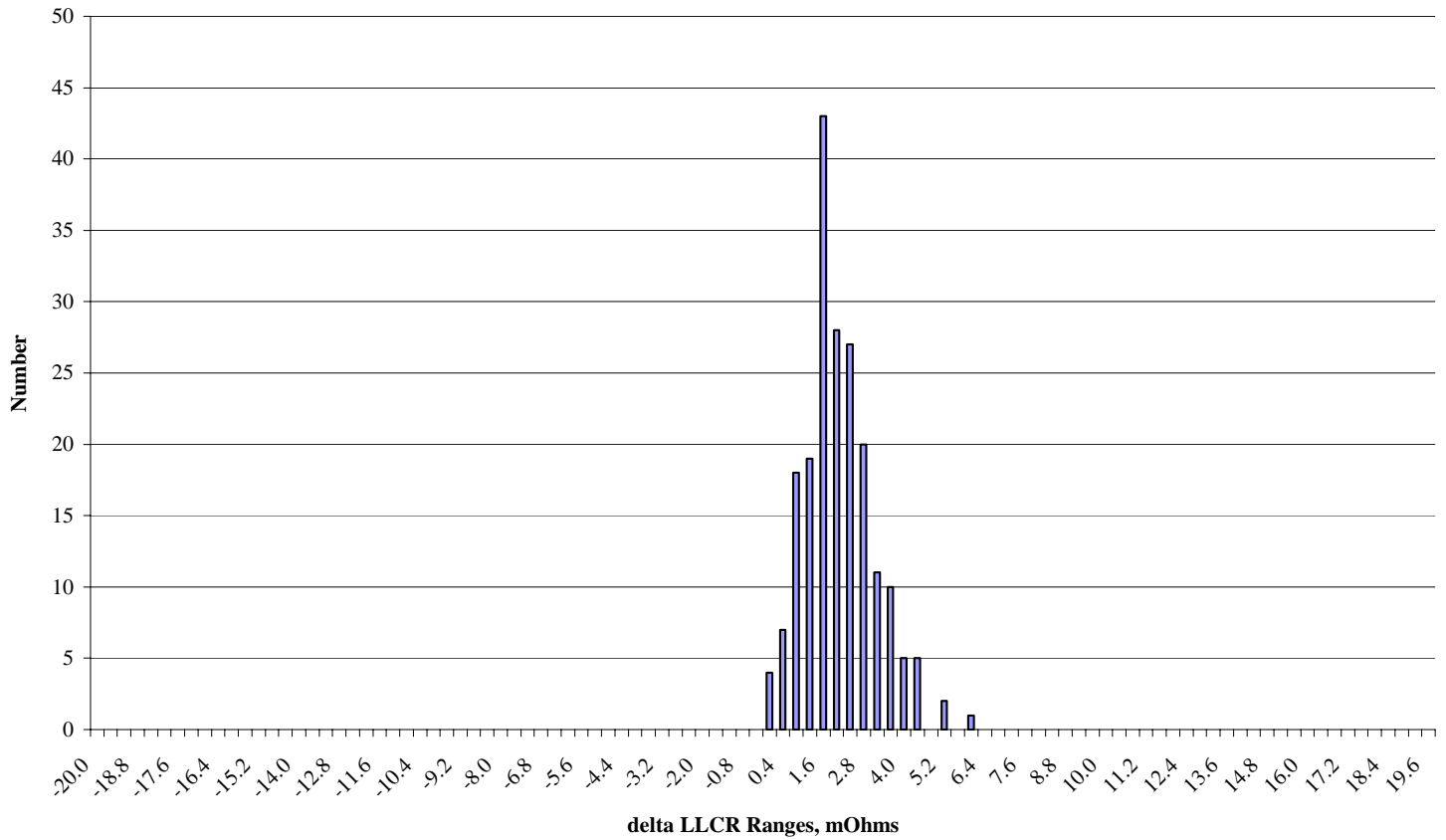
**Air Processed  
After 480 Hours**



**DATA SUMMARIES Continued**

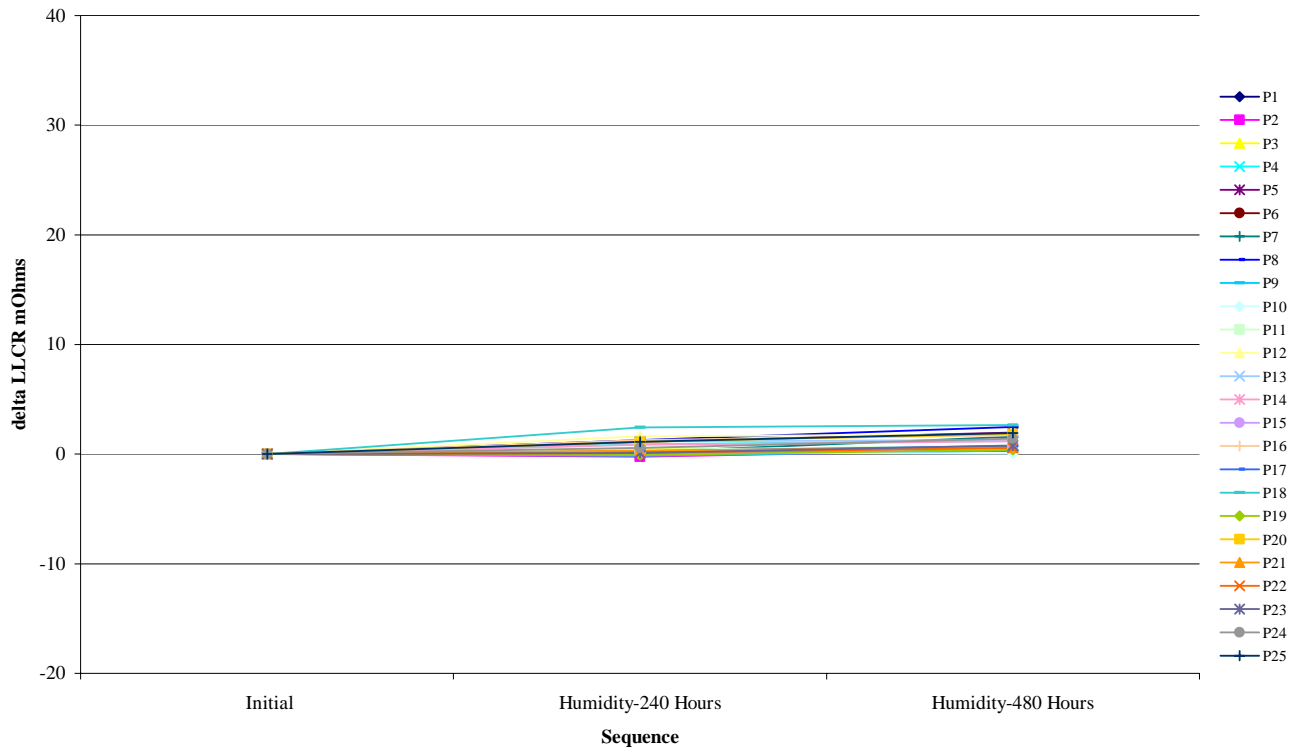
mOhm values	Nitrogen Processed		
	Actual Initial	Delta Humidity-240 Hours	Delta Humidity-480 Hours
Average	11.5	1.3	1.9
St. Dev.	1.2	1.0	1.0
Min	9.6	-0.3	-0.3
Max	15.0	5.7	5.6
Count	200	200	200

**Nitrogen Processed  
After 480 Hours**

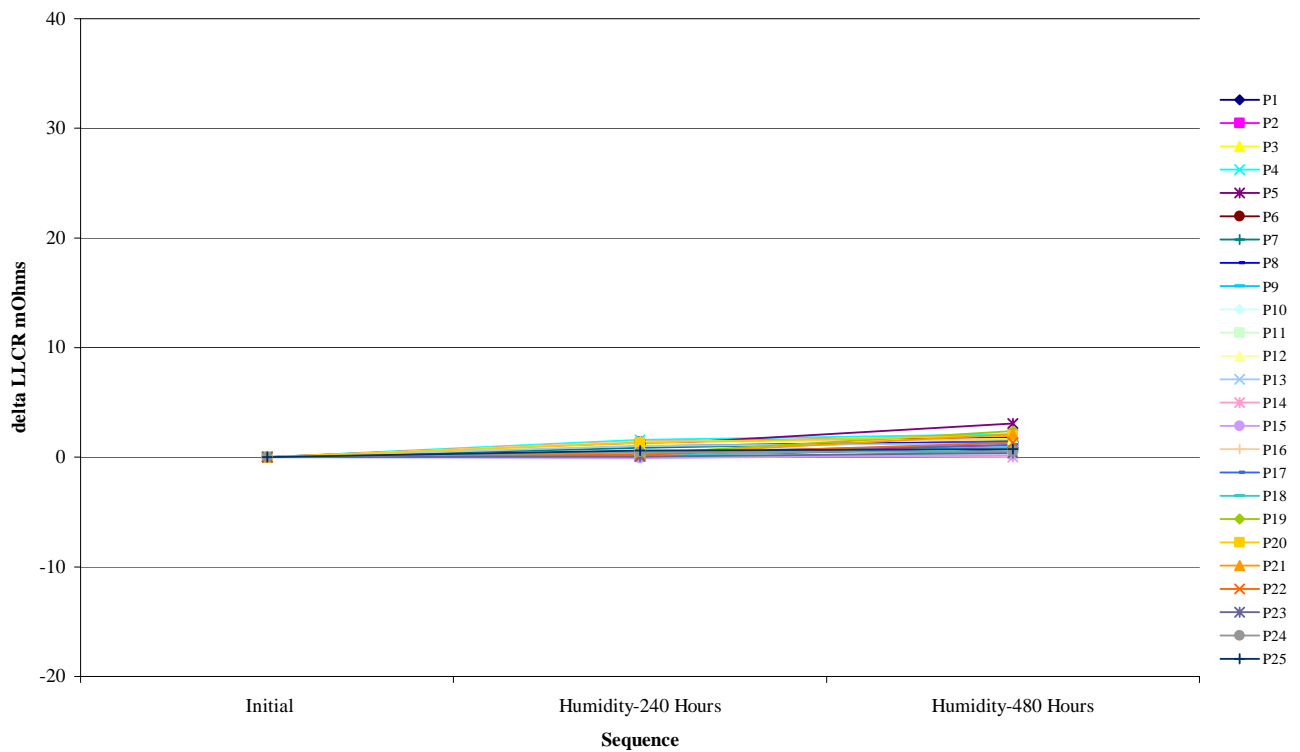


**DATA SUMMARIES Continued**

**Air Processed  
Board #1**

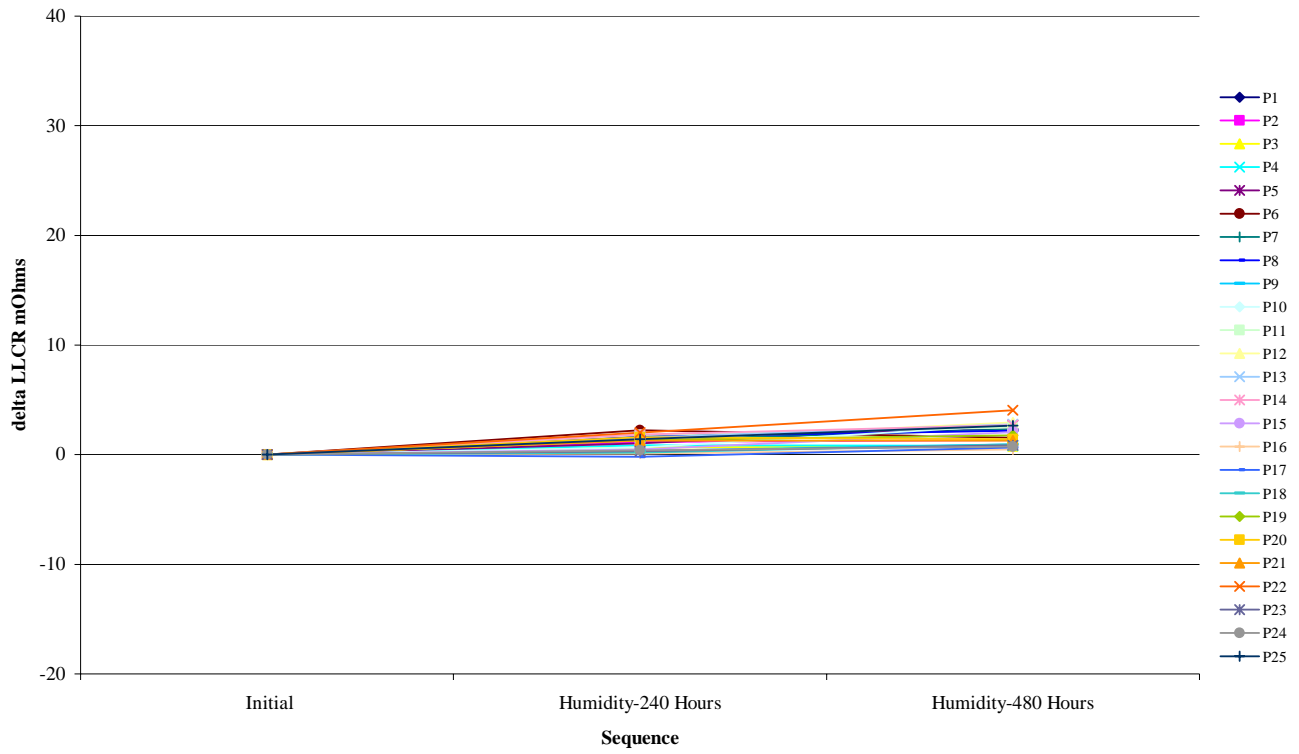


**Air Processed  
Board #2**

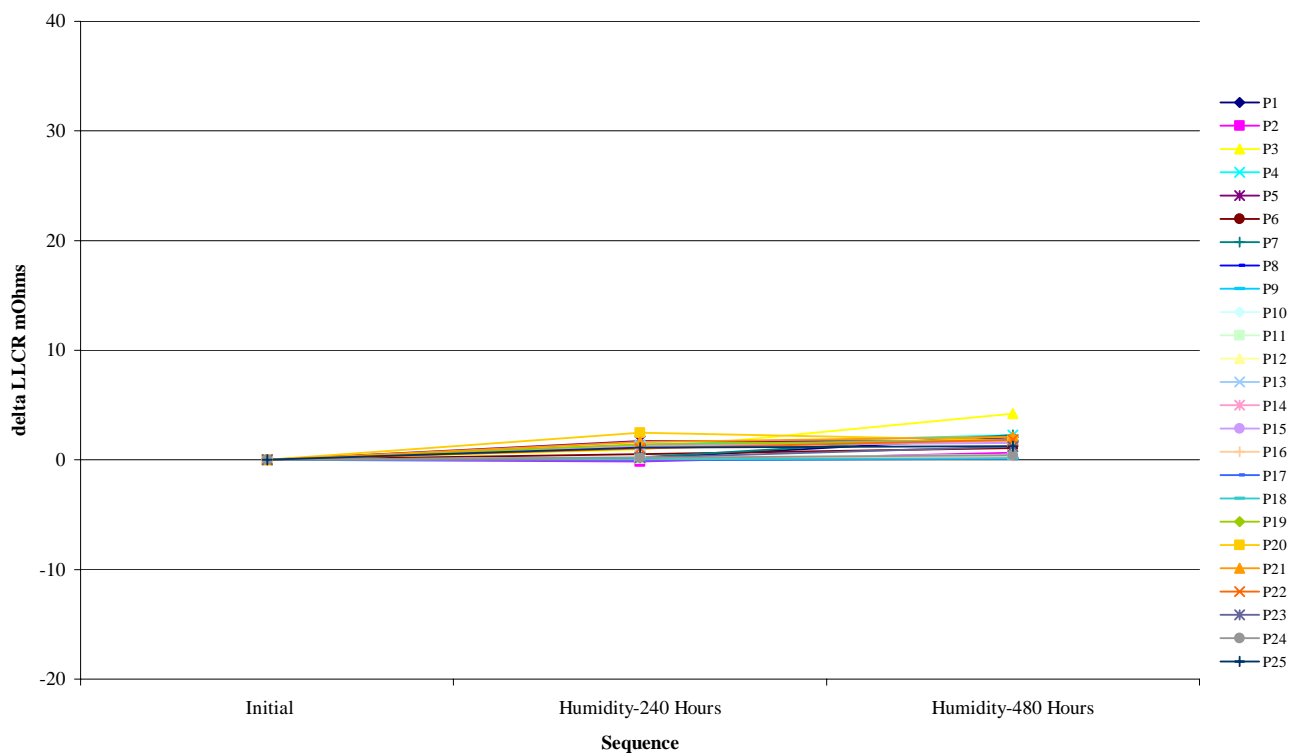


### DATA SUMMARIES Continued

Air Processed  
Board #3

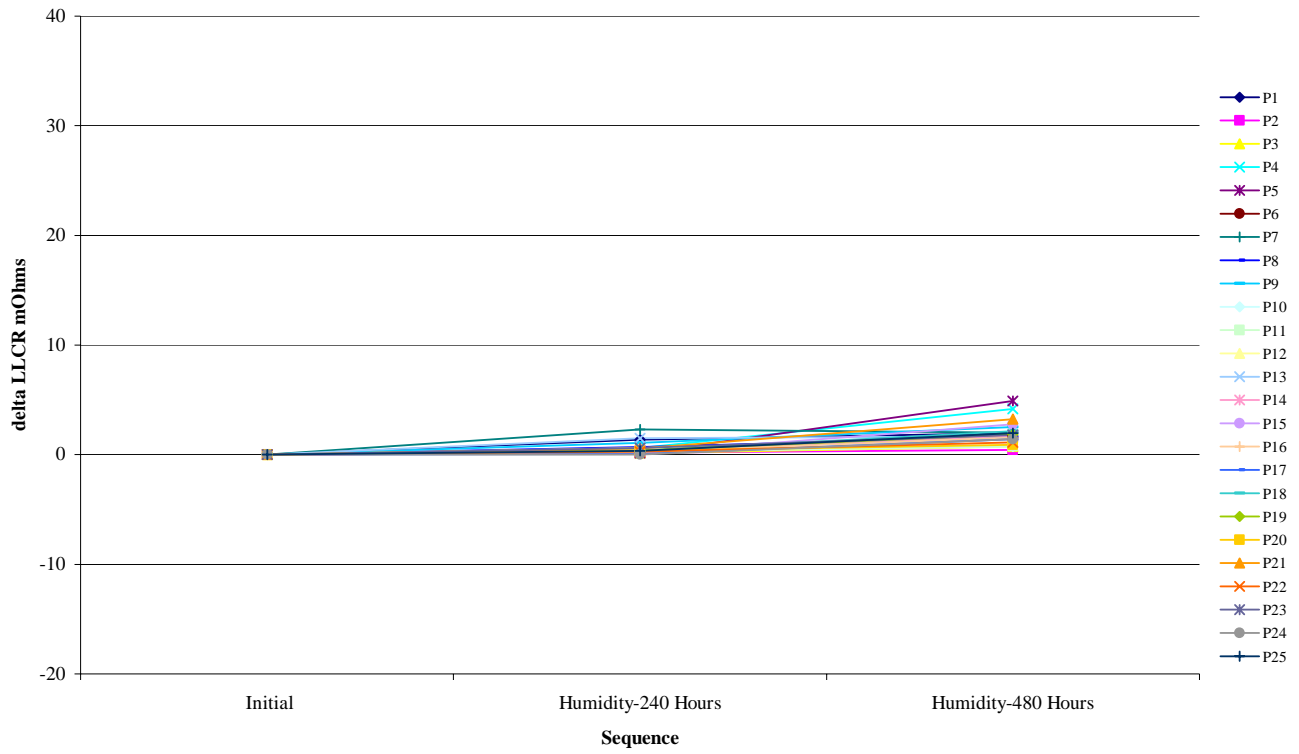


Air Processed  
Board #4

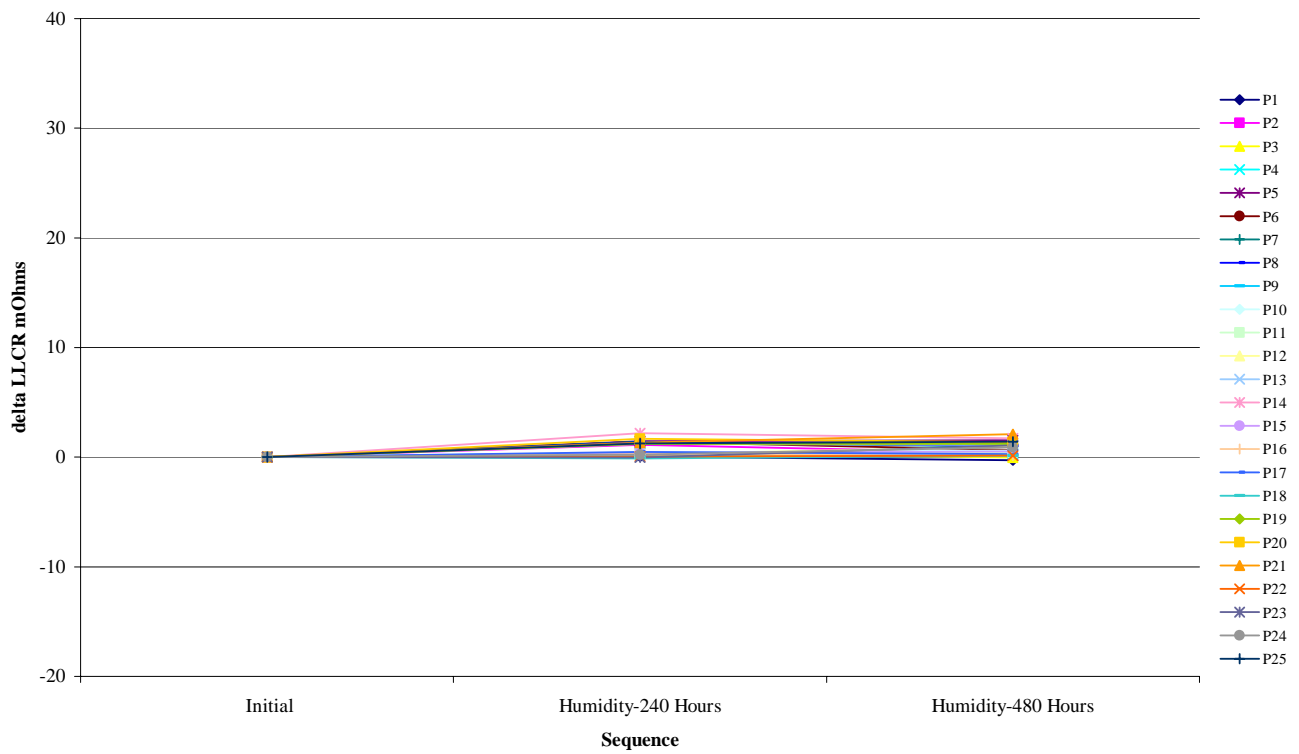


### DATA SUMMARIES Continued

Air Processed  
Board #5

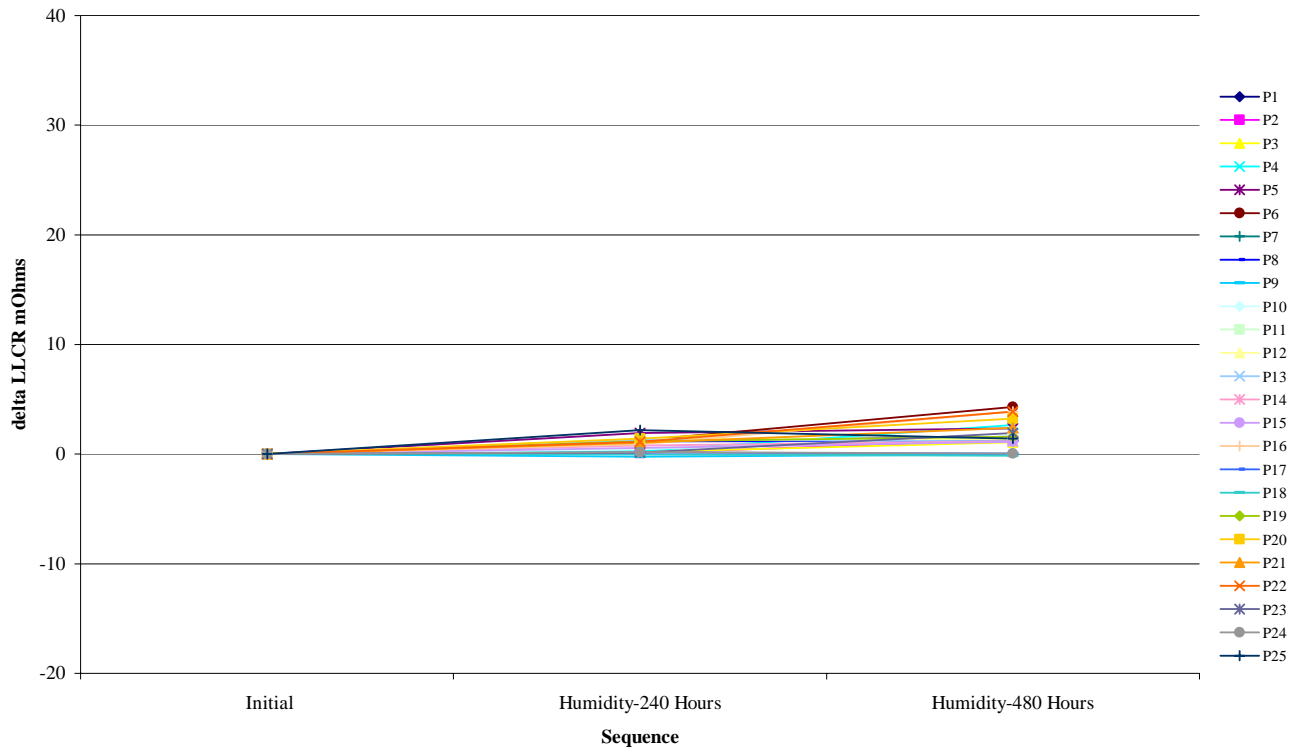


Air Processed  
Board #6

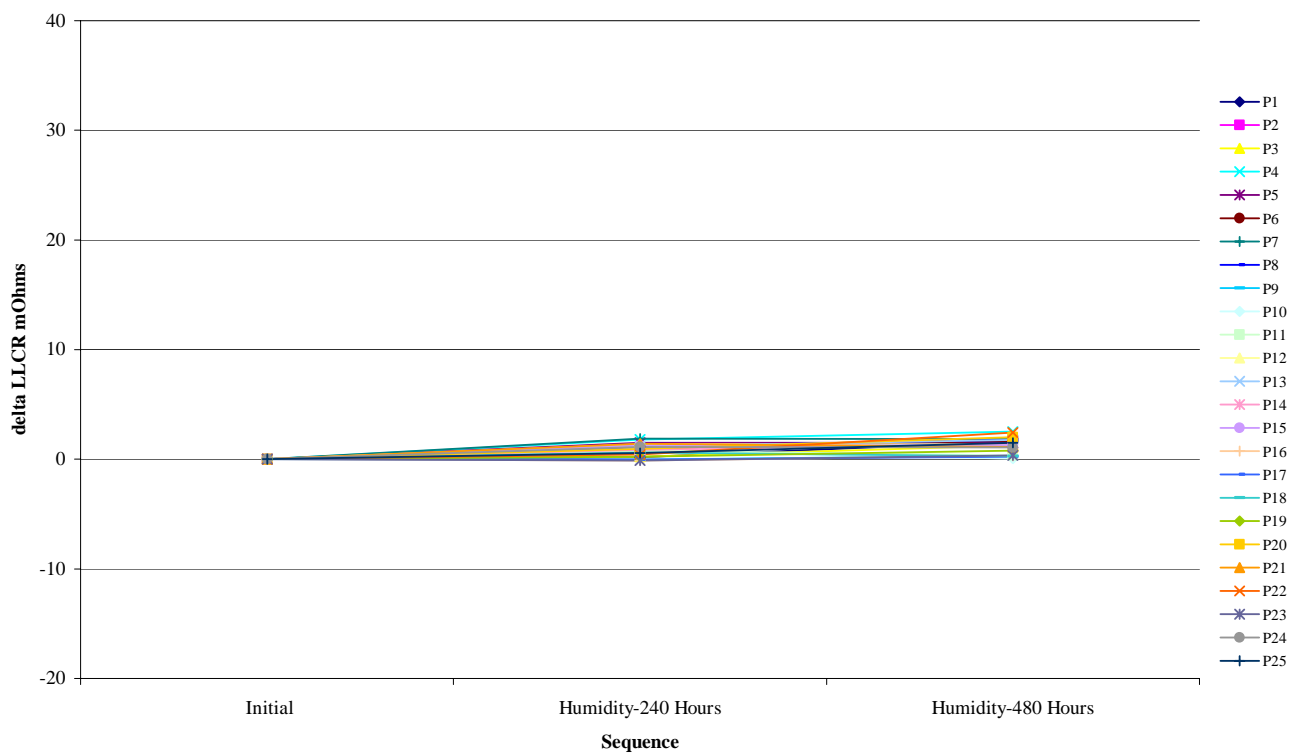


### DATA SUMMARIES Continued

Air Processed  
Board #7

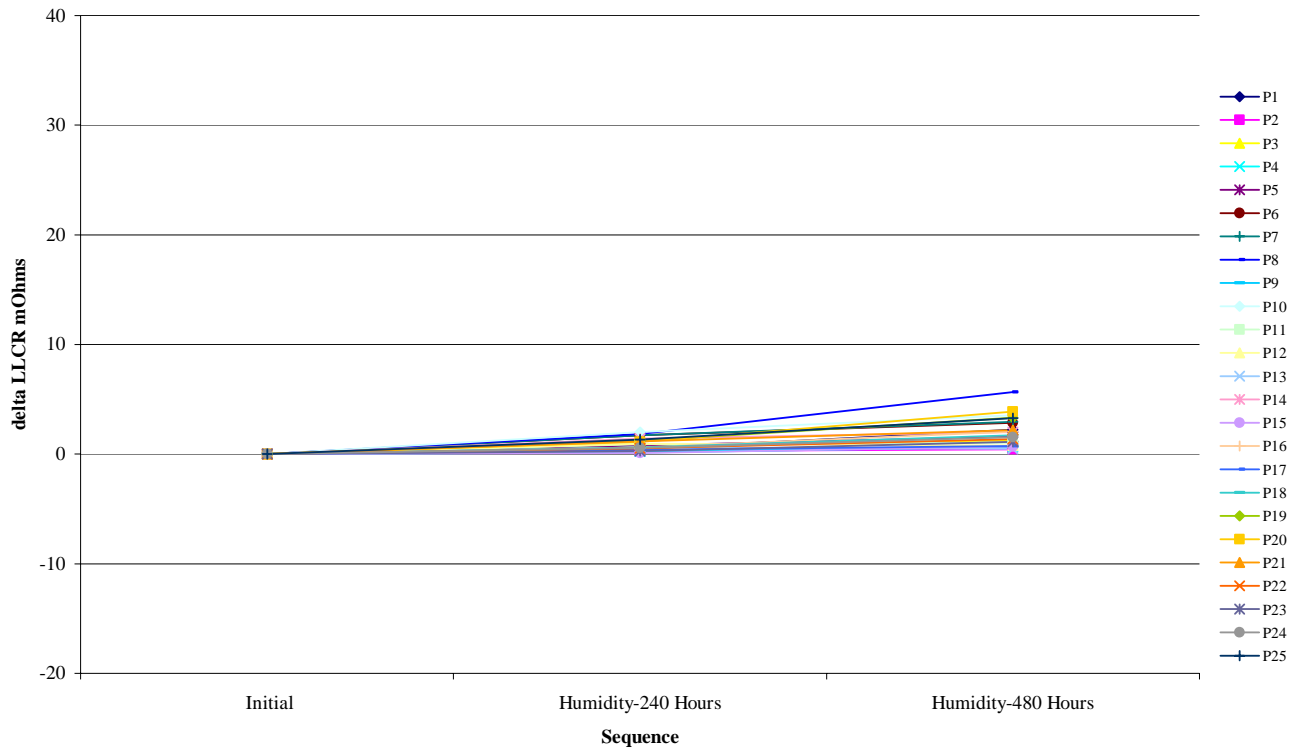


Air Processed  
Board #8



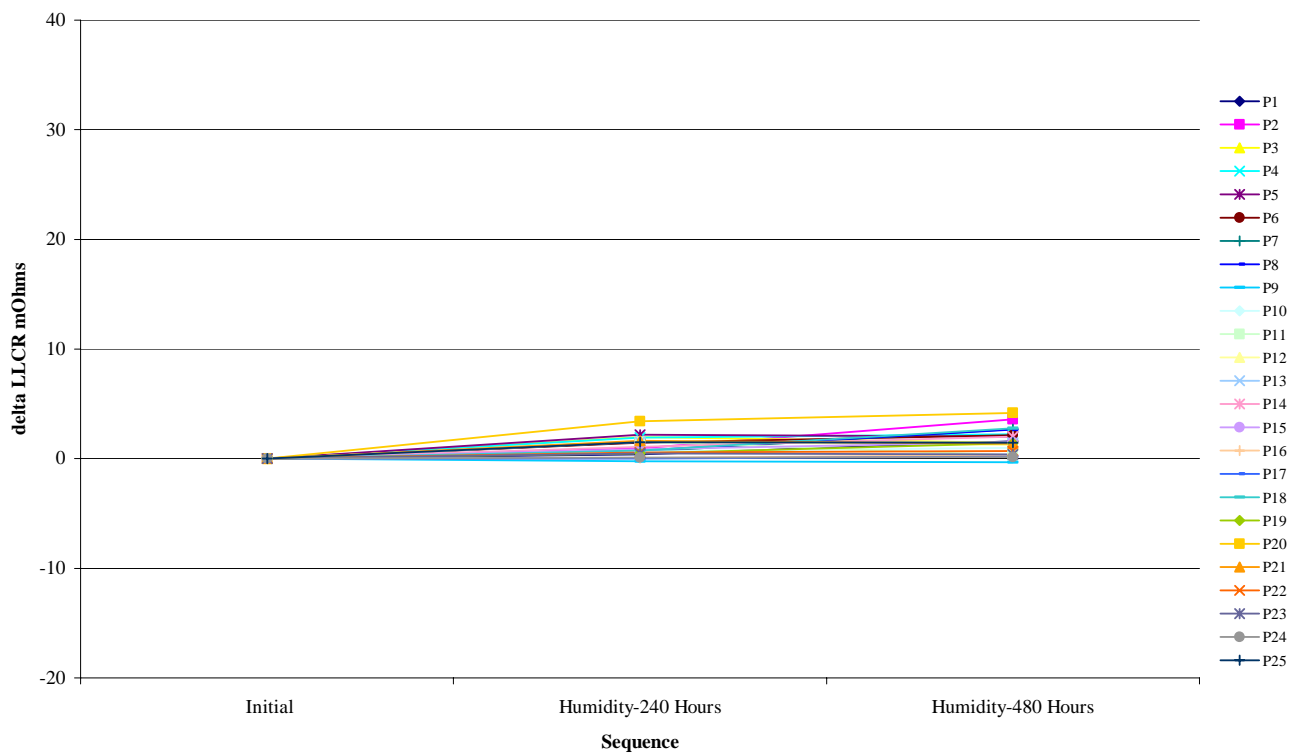
### DATA SUMMARIES Continued

Nitrogen Processed  
Board #1



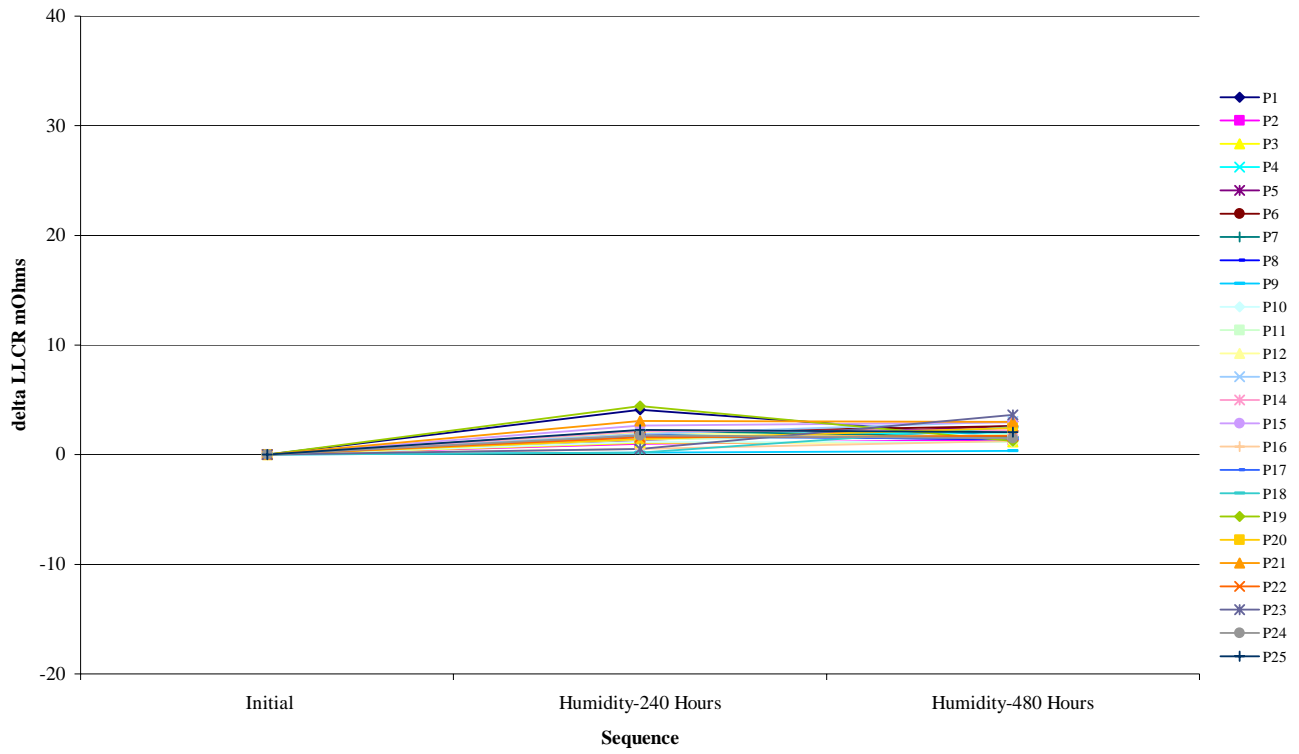
### Nitrogen Processed

Board #2

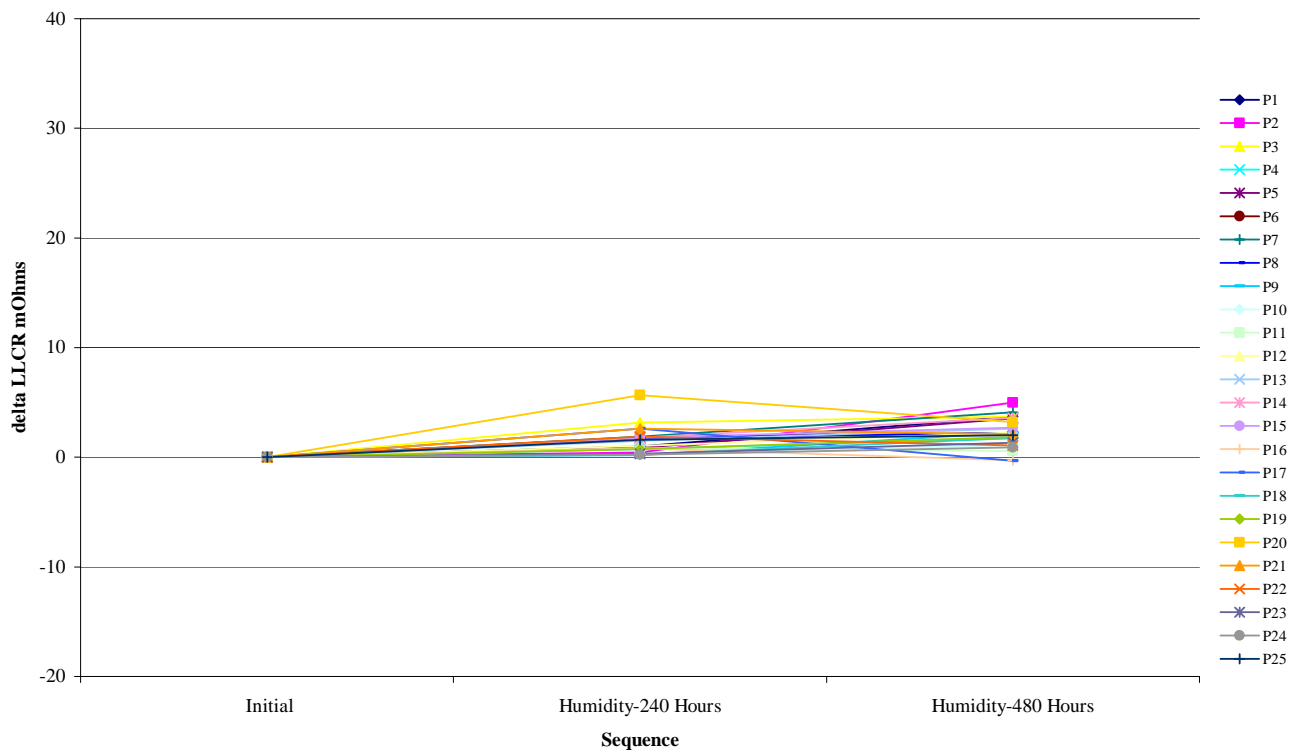


### DATA SUMMARIES Continued

#### Nitrogen Processed Board #3

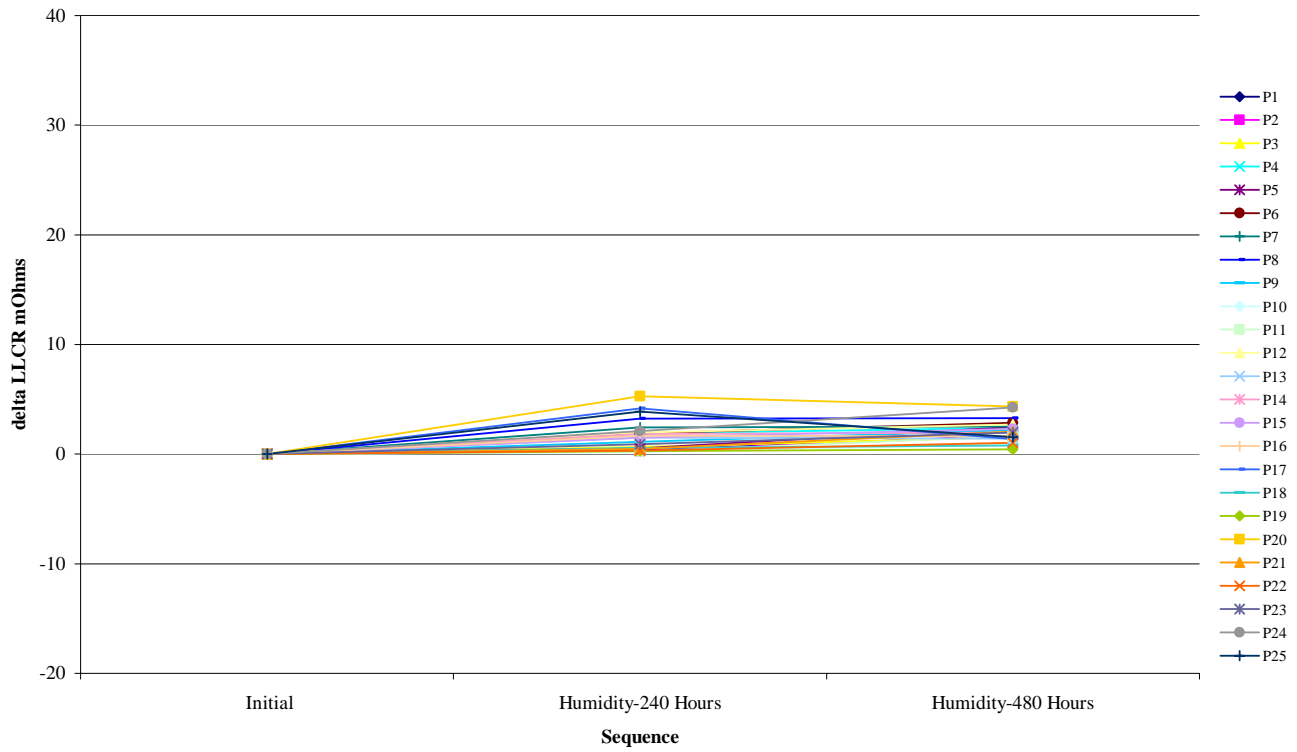


#### Nitrogen Processed Board #4



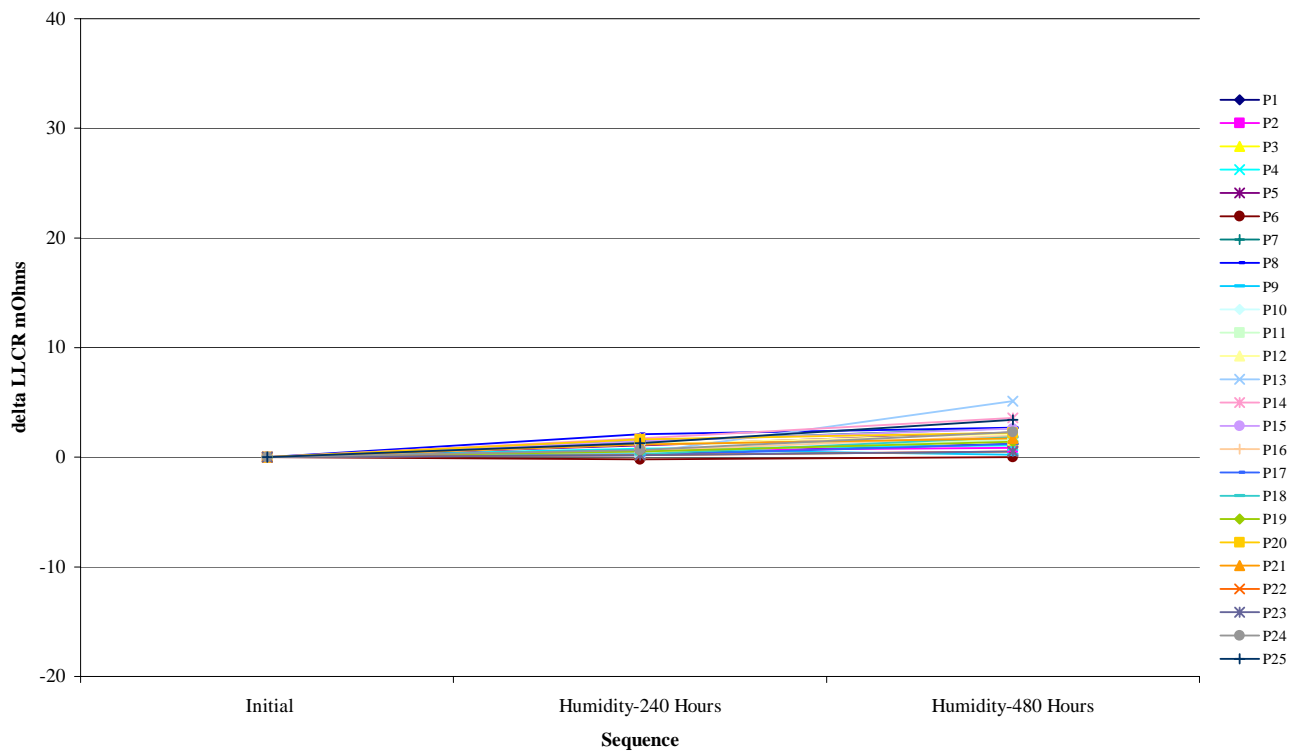
### DATA SUMMARIES Continued

Nitrogen Processed  
Board #5



### Nitrogen Processed

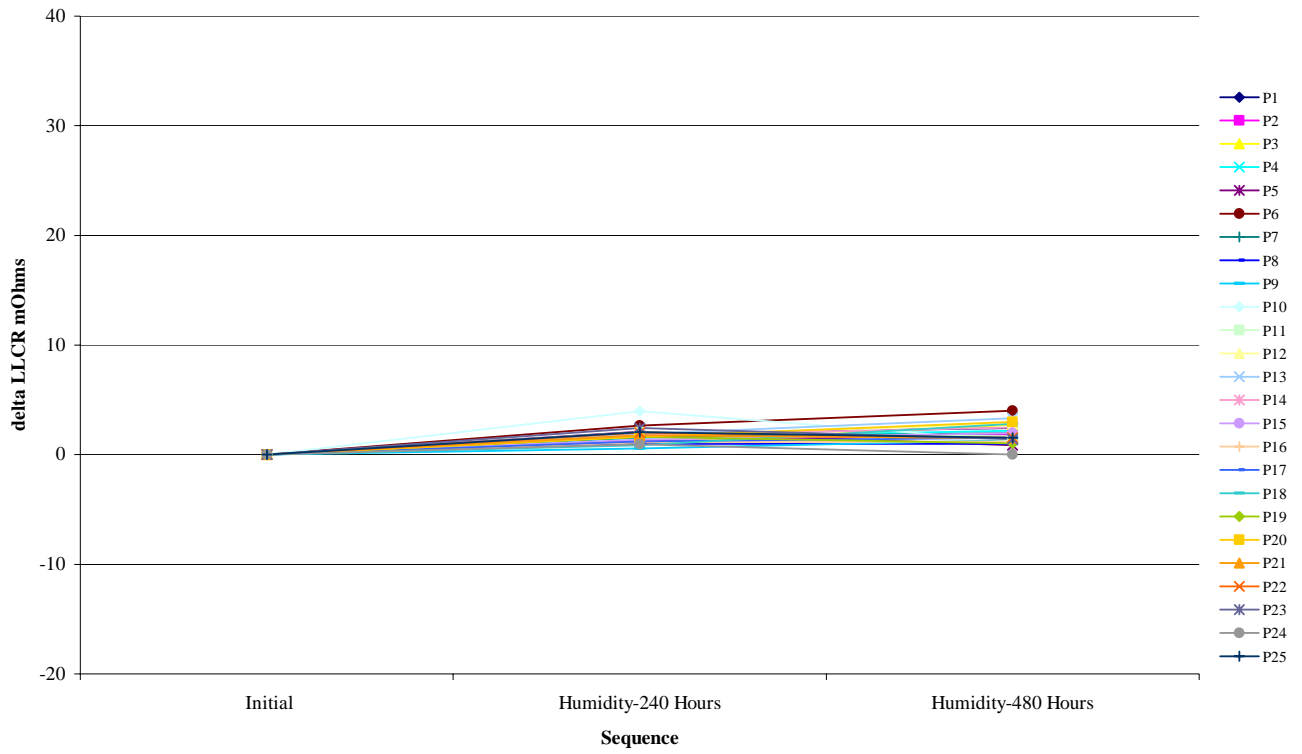
Board #6



### DATA SUMMARIES Continued

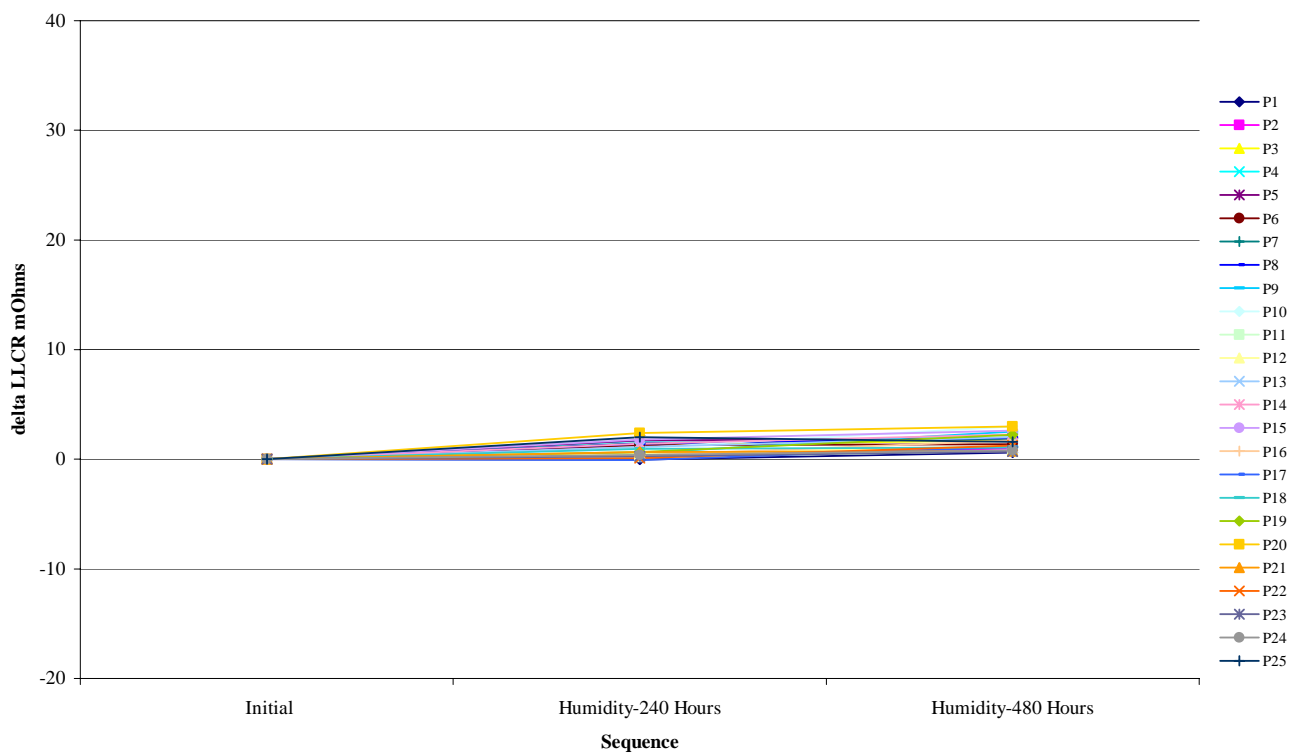
#### Nitrogen Processed

#### Board #7



#### Nitrogen Processed

#### Board #8



**DATA****LLCR, Air Processed:**

Date	Jul. 17 2003	Aug. 05 2003	Aug. 20 2003
Room Temp C	20	22	21
RH	49%	52%	49%
Initials	Troy Cook	Troy Cook	Troy Cook

mOhm values		Actual	Delta	Delta
Board	Position	Initial	Humidity- 240 Hours	Humidity- 480 Hours
1	P1	13.1	-0.1	0.3
1	P2	13.3	-0.2	0.4
1	P3	11.5	0.5	0.5
1	P4	11.4	0.9	1.2
1	P5	11.0	1.1	2.0
1	P6	10.9	0.1	0.6
1	P7	12.8	0.2	1.6
1	P8	13.2	1.3	2.5
1	P9	13.3	-0.1	0.3
1	P10	11.5	0.1	0.1
1	P11	10.6	0.4	0.8
1	P12	10.7	1.6	1.8
1	P13	10.2	1.2	1.3
1	P14	10.4	0.9	1.2
1	P15	11.8	0.0	0.6
1	P16	10.7	1.3	1.7
1	P17	11.0	0.3	0.7
1	P18	13.5	2.4	2.7
1	P19	13.3	-0.1	0.4
1	P20	9.4	1.1	1.8
1	P21	10.1	0.3	0.6
1	P22	11.2	0.1	0.6
1	P23	10.9	0.1	0.8
1	P24	12.9	0.6	1.4
1	P25	13.3	1.1	1.9
2	P1	13.5	0.0	0.8
2	P2	13.3	0.0	1.1
2	P3	11.8	1.1	1.5
2	P4	11.6	1.6	2.1
2	P5	11.1	1.1	3.1
2	P6	10.2	1.4	1.8
2	P7	13.5	0.9	1.5
2	P8	13.5	1.2	1.3
2	P9	13.2	0.1	0.5
2	P10	11.7	-0.2	0.8
2	P11	10.9	0.2	0.2

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Part description: PLCC

2	P12	10.9	1.2	1.7
2	P13	10.4	1.0	1.3
2	P14	11.4	0.2	0.0
2	P15	12.5	-0.1	0.2
2	P16	11.0	1.4	1.6
2	P17	11.5	0.5	1.1
2	P18	12.9	0.1	0.9
2	P19	12.8	0.3	2.4
2	P20	10.1	1.3	2.0
2	P21	10.6	0.2	2.1
2	P22	11.5	0.2	1.3
2	P23	11.6	0.0	0.4
2	P24	13.1	0.5	0.5
2	P25	14.4	0.6	0.7
3	P1	12.0	1.7	2.4
3	P2	11.5	1.1	1.4
3	P3	10.4	0.6	0.8
3	P4	10.1	0.9	0.8
3	P5	9.7	1.0	2.7
3	P6	9.4	2.2	1.5
3	P7	12.4	1.4	2.3
3	P8	12.1	1.6	2.2
3	P9	11.9	0.3	0.9
3	P10	10.7	0.7	2.7
3	P11	10.6	1.8	2.5
3	P12	10.1	1.3	3.0
3	P13	10.1	1.5	2.8
3	P14	9.9	1.9	2.7
3	P15	10.4	0.5	2.0
3	P16	10.9	0.1	0.5
3	P17	11.6	-0.2	0.7
3	P18	12.9	0.2	0.9
3	P19	13.0	1.3	1.7
3	P20	9.6	1.6	1.4
3	P21	10.3	1.3	1.3
3	P22	10.6	2.0	4.0
3	P23	10.3	0.3	0.8
3	P24	11.9	0.4	0.8
3	P25	12.6	1.4	2.7
4	P1	11.5	0.1	2.0
4	P2	11.7	-0.2	0.7
4	P3	10.1	1.0	4.2
4	P4	10.6	1.4	2.3
4	P5	9.8	1.7	1.7
4	P6	10.1	0.5	1.1
4	P7	11.8	0.2	2.3
4	P8	12.0	1.3	1.7
4	P9	11.6	0.0	0.2
4	P10	10.3	0.2	0.4
4	P11	9.8	0.1	0.5

Tracking Code: TC0327-N/A-0228

Part #: PLCC-044-T-A

Part description: PLCC

4	P12	10.1	1.2	1.7
4	P13	9.7	1.3	1.9
4	P14	9.7	1.2	1.7
4	P15	10.3	1.3	1.6
4	P16	10.2	0.2	0.4
4	P17	10.6	0.0	0.1
4	P18	11.3	0.1	0.1
4	P19	11.6	1.4	1.8
4	P20	9.4	2.5	1.8
4	P21	9.8	1.6	2.1
4	P22	10.0	1.0	1.8
4	P23	10.1	0.2	1.2
4	P24	11.3	0.2	0.4
4	P25	11.9	1.1	1.2
5	P1	13.2	1.4	2.0
5	P2	14.3	0.2	0.5
5	P3	11.6	0.1	0.7
5	P4	10.2	0.6	4.2
5	P5	10.1	0.1	4.9
5	P6	10.5	0.3	1.7
5	P7	13.2	2.3	2.0
5	P8	13.1	0.7	1.6
5	P9	12.5	1.1	2.5
5	P10	11.2	0.3	0.8
5	P11	10.8	0.3	0.8
5	P12	10.5	0.6	1.5
5	P13	10.2	1.5	1.7
5	P14	9.7	0.4	1.7
5	P15	10.7	0.1	2.8
5	P16	10.6	0.3	1.6
5	P17	11.4	0.1	1.4
5	P18	13.1	0.3	2.1
5	P19	13.3	0.4	1.8
5	P20	10.2	0.4	0.9
5	P21	10.4	0.6	3.2
5	P22	10.4	0.3	1.1
5	P23	11.2	0.6	1.8
5	P24	12.7	0.0	1.4
5	P25	13.0	0.4	2.0
6	P1	12.7	0.0	-0.3
6	P2	12.7	1.1	0.4
6	P3	10.8	0.3	0.0
6	P4	10.7	0.4	0.3
6	P5	10.2	1.5	1.5
6	P6	9.7	1.4	0.6
6	P7	12.7	1.4	0.9
6	P8	12.5	1.4	1.0
6	P9	12.2	0.0	0.1
6	P10	10.6	0.4	0.6
6	P11	10.4	0.3	0.4

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Part #: PLCC-044-T-A

Part description: PLCC

6	P12	10.4	0.3	1.0
6	P13	10.1	1.2	1.1
6	P14	9.7	2.2	1.7
6	P15	10.4	0.4	0.5
6	P16	10.3	0.3	0.1
6	P17	10.8	0.5	0.3
6	P18	12.2	-0.1	0.1
6	P19	12.4	1.2	1.2
6	P20	9.8	1.7	1.4
6	P21	10.3	1.3	2.1
6	P22	10.9	0.1	0.1
6	P23	10.8	0.0	1.1
6	P24	11.9	0.2	0.9
6	P25	12.6	1.2	1.4
7	P1	12.3	1.1	1.6
7	P2	12.0	0.1	1.3
7	P3	10.3	0.2	1.1
7	P4	10.8	0.3	2.6
7	P5	10.0	1.9	2.4
7	P6	9.8	1.3	4.3
7	P7	12.5	1.2	1.4
7	P8	12.3	1.2	1.2
7	P9	12.3	-0.2	0.0
7	P10	10.6	0.4	1.6
7	P11	10.6	1.3	1.5
7	P12	10.0	1.4	1.3
7	P13	10.1	1.3	1.1
7	P14	10.2	0.8	1.2
7	P15	10.4	0.6	1.1
7	P16	10.2	0.9	3.9
7	P17	10.7	0.2	0.1
7	P18	12.1	0.0	-0.1
7	P19	12.3	1.2	1.6
7	P20	9.6	1.4	3.2
7	P21	10.8	1.0	2.4
7	P22	11.1	1.1	3.9
7	P23	10.8	0.1	1.9
7	P24	12.1	0.2	0.1
7	P25	12.3	2.2	1.4
8	P1	12.5	0.2	1.6
8	P2	12.3	0.9	1.7
8	P3	11.1	0.2	1.2
8	P4	10.9	1.8	2.5
8	P5	10.6	1.5	1.5
8	P6	10.0	1.1	1.7
8	P7	12.8	1.9	1.8
8	P8	12.9	1.1	1.7
8	P9	12.6	0.0	0.3
8	P10	10.5	0.7	0.1
8	P11	10.7	0.8	0.4

Tracking Code: TC0327-N/A-0228

Part #: PLCC-044-T-A

Part description: PLCC

8	P12	10.3	1.4	1.4
8	P13	10.4	1.2	1.7
8	P14	10.4	0.9	1.4
8	P15	10.4	1.2	1.3
8	P16	10.6	-0.1	0.3
8	P17	10.4	0.0	0.2
8	P18	11.2	0.6	0.3
8	P19	11.1	0.2	0.8
8	P20	9.4	0.9	2.0
8	P21	10.1	1.4	1.1
8	P22	9.9	0.4	2.4
8	P23	10.6	-0.1	0.4
8	P24	11.3	1.1	1.1
8	P25	11.3	0.6	1.5

**DATA Continued****LLCR, Nitrogen Processed:**

Date	Jul. 17 2003	Aug. 05 2003	Aug. 21 2003
Room Temp C	20	22	20
RH	52%	52%	55%
Initials	Troy Cook	Troy Cook	Troy Cook

mOhm values		Actual	Delta	Delta
Board	Position	Initial	Humidity- 240 Hours	Humidity- 480 Hours
1	P1	12.3	0.5	2.2
1	P2	12.2	0.3	0.4
1	P3	10.9	0.8	1.3
1	P4	10.5	0.2	0.7
1	P5	10.6	0.8	1.6
1	P6	10.2	1.7	2.8
1	P7	12.2	1.7	2.9
1	P8	12.5	1.9	5.6
1	P9	12.1	0.2	0.7
1	P10	10.7	2.0	3.6
1	P11	10.9	0.9	1.0
1	P12	10.6	1.0	0.8
1	P13	11.1	0.6	0.5
1	P14	10.1	1.4	2.0
1	P15	10.4	0.1	0.7
1	P16	10.3	0.6	2.1
1	P17	10.7	0.4	0.7
1	P18	11.5	0.6	1.7
1	P19	11.6	1.2	3.3
1	P20	10.4	1.1	3.9
1	P21	10.7	1.2	2.2
1	P22	10.7	0.5	1.4
1	P23	10.8	0.3	1.1
1	P24	11.8	0.6	1.6
1	P25	12.2	1.3	3.3
2	P1	12.9	0.4	1.6
2	P2	12.9	1.0	3.6
2	P3	11.2	2.0	1.5
2	P4	10.9	1.9	2.2
2	P5	10.6	2.2	2.0
2	P6	10.1	1.5	2.2
2	P7	12.4	0.6	2.7
2	P8	12.9	0.7	2.7
2	P9	12.6	-0.3	-0.3
2	P10	10.9	0.7	1.0
2	P11	11.6	1.6	0.3

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Part #: PLCC-044-T-A

Part description: PLCC

2	P12	10.6	1.6	1.3
2	P13	10.4	1.5	1.5
2	P14	10.4	1.1	2.0
2	P15	10.3	0.9	1.5
2	P16	10.8	0.0	0.3
2	P17	10.6	0.0	0.2
2	P18	12.0	0.8	2.8
2	P19	12.8	0.5	1.4
2	P20	10.0	3.4	4.2
2	P21	10.6	1.6	1.4
2	P22	11.1	0.6	0.7
2	P23	11.3	0.5	0.4
2	P24	12.8	0.1	0.1
2	P25	13.0	1.5	1.5
3	P1	13.9	4.1	1.6
3	P2	13.5	1.0	1.4
3	P3	11.3	1.1	1.2
3	P4	11.1	1.9	2.0
3	P5	11.2	1.3	2.6
3	P6	9.6	2.0	2.6
3	P7	13.5	2.2	1.6
3	P8	13.6	1.8	1.4
3	P9	13.4	0.2	0.4
3	P10	11.5	1.2	1.2
3	P11	10.8	1.4	1.8
3	P12	11.2	2.0	1.5
3	P13	10.2	1.9	3.0
3	P14	10.1	2.2	2.2
3	P15	11.2	2.7	2.9
3	P16	10.5	0.5	1.2
3	P17	11.6	1.6	1.5
3	P18	13.6	0.2	2.5
3	P19	13.2	4.4	1.2
3	P20	10.0	1.4	2.4
3	P21	10.2	3.1	3.0
3	P22	11.0	1.6	1.7
3	P23	11.0	0.5	3.6
3	P24	12.9	1.8	1.5
3	P25	13.0	2.3	2.0
4	P1	13.8	1.0	3.7
4	P2	13.0	0.4	5.0
4	P3	11.6	3.1	3.7
4	P4	11.0	0.7	1.7
4	P5	10.7	0.9	3.6
4	P6	10.4	1.8	2.2
4	P7	13.3	1.9	4.1
4	P8	13.3	1.8	2.2
4	P9	13.0	0.2	2.3
4	P10	12.0	0.3	1.1
4	P11	11.6	0.8	0.6

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Part #: PLCC-044-T-A

Part description: PLCC

4	P12	11.3	1.0	2.3
4	P13	10.2	1.5	2.6
4	P14	10.5	1.8	3.6
4	P15	11.0	1.8	2.7
4	P16	11.1	0.8	-0.3
4	P17	11.4	2.6	-0.3
4	P18	13.1	0.2	1.7
4	P19	13.0	0.8	1.8
4	P20	10.1	5.7	3.2
4	P21	10.3	2.6	2.1
4	P22	10.9	1.9	1.1
4	P23	10.8	0.3	1.3
4	P24	12.8	0.2	0.9
4	P25	13.0	1.6	2.0
5	P1	11.8	0.3	1.7
5	P2	11.6	0.3	1.7
5	P3	10.9	0.6	1.5
5	P4	10.5	1.9	2.4
5	P5	10.6	0.5	2.5
5	P6	10.0	1.9	2.9
5	P7	11.7	2.4	2.5
5	P8	11.7	3.2	3.3
5	P9	11.6	1.1	2.2
5	P10	10.6	0.2	0.9
5	P11	9.8	0.2	1.6
5	P12	10.2	2.0	2.7
5	P13	9.9	1.5	1.4
5	P14	9.6	1.9	2.0
5	P15	10.1	1.5	2.3
5	P16	10.4	1.7	1.6
5	P17	10.4	4.2	1.4
5	P18	11.3	0.6	0.8
5	P19	11.6	0.3	0.4
5	P20	10.0	5.3	4.3
5	P21	10.3	0.5	2.0
5	P22	10.7	0.3	1.0
5	P23	10.8	0.9	2.0
5	P24	11.4	2.1	4.3
5	P25	12.0	3.9	1.5
6	P1	13.7	0.4	1.2
6	P2	14.1	0.6	0.9
6	P3	11.7	1.2	1.6
6	P4	11.6	0.8	1.1
6	P5	10.6	1.1	2.3
6	P6	11.4	-0.2	0.0
6	P7	14.2	1.5	2.6
6	P8	14.1	2.1	2.7
6	P9	13.7	0.7	0.2
6	P10	11.8	1.2	1.5
6	P11	10.9	0.4	1.6

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Part #: PLCC-044-T-A

Part description: PLCC

6	P12	11.5	1.2	2.2
6	P13	11.6	0.4	5.1
6	P14	10.3	1.7	3.6
6	P15	11.0	1.4	2.6
6	P16	10.9	0.6	2.0
6	P17	11.7	0.2	1.2
6	P18	13.6	0.3	1.8
6	P19	13.6	0.5	1.4
6	P20	9.6	1.6	2.2
6	P21	11.0	1.2	1.7
6	P22	12.4	0.2	0.5
6	P23	11.2	0.2	0.5
6	P24	13.4	0.6	2.3
6	P25	14.0	1.3	3.4
7	P1	14.5	1.9	2.5
7	P2	14.3	1.2	1.8
7	P3	11.9	1.0	2.7
7	P4	11.5	1.5	2.2
7	P5	12.2	2.1	0.9
7	P6	10.4	2.6	4.0
7	P7	14.5	1.6	2.0
7	P8	15.0	1.0	1.0
7	P9	14.1	0.6	1.4
7	P10	12.3	4.0	1.3
7	P11	11.6	2.1	1.7
7	P12	11.4	1.7	2.8
7	P13	10.9	1.9	3.3
7	P14	10.7	1.7	2.5
7	P15	11.1	1.4	2.0
7	P16	11.3	1.1	1.2
7	P17	12.2	1.2	1.5
7	P18	13.6	0.9	2.8
7	P19	13.7	1.6	1.0
7	P20	10.8	1.6	3.0
7	P21	11.3	1.8	1.5
7	P22	11.4	2.0	1.6
7	P23	11.7	2.4	1.4
7	P24	14.3	0.9	0.0
7	P25	14.0	2.1	1.6
8	P1	12.0	0.0	0.6
8	P2	11.5	0.2	1.0
8	P3	11.0	1.3	1.7
8	P4	10.0	1.7	2.0
8	P5	10.3	1.7	1.9
8	P6	10.2	1.3	1.4
8	P7	11.9	1.5	1.9
8	P8	12.0	1.4	2.0
8	P9	11.6	0.6	2.5
8	P10	11.3	1.0	3.0
8	P11	10.7	0.2	0.7

Tracking Code: TC0327-N/A-0228

Part #: PLCC-044-T-A

Part description: PLCC

8	P12	10.6	0.5	1.2
8	P13	10.1	1.1	2.0
8	P14	9.9	1.4	2.3
8	P15	10.5	1.8	2.6
8	P16	10.2	0.4	1.7
8	P17	11.2	-0.1	1.1
8	P18	11.2	1.0	1.1
8	P19	11.6	0.7	2.2
8	P20	10.1	2.4	3.0
8	P21	9.8	0.7	0.8
8	P22	10.5	0.1	1.3
8	P23	10.6	0.3	0.7
8	P24	11.4	0.4	0.8
8	P25	11.8	2.0	1.6

**EQUIPMENT AND CALIBRATION SCHEDULES****Equipment #:** THL-01**Description:** Temperature/Humidity Chart Recorder**Manufacturer:** Dickson**Model:** THDX**Serial #:** 9316255**Accuracy:** Temp: +/- 1C; Humidity: +/-2% RH (0 - 60%) +/- 3% RH (61 - 95%).

... Last Cal: 7/15/02, Next Cal: 7/15/03

**Equipment #:** MO-01**Description:** Micro-Ohmmeter**Manufacturer:** Keithley**Model:** 580**Serial #:** 0772740**Accuracy:** See Manual

... Last Cal: 6/12/03, Next Cal: 6/12/04

**Equipment #:** MO-03**Description:** Multimeter /Data Acquisition System**Manufacturer:** Keithley**Model:** 2700**Serial #:** 0791975**Accuracy:** See Manual

... Last Cal: 6/12/03, Next Cal: 6/12/04

**Equipment #:** THC-01**Description:** Temperature/Humidity Chamber**Manufacturer:** Thermotron**Model:** SM-8-7800**Serial #:** 30676**Accuracy:** See Manual

... Last Cal: 5/28/2003, Next Cal: 5/28/2004

**Equipment #:** OV-5**Description:** Nitrogen Purge IR Reflow**Manufacturer:** Vitronics Soltec**Model:** XPM-730**Serial #:** XN 70328**Accuracy:** +/- 5 deg. C